

CONTENTS

2016

NATURAL **BORN WORKERS**

The future is created today. To give tomorrow the best possible conditions requires courage, determination and inventiveness. An environment in which new ideas and dreams become reality. This is where the true heroes comes in. Those who trust their abilities know what they are doing and know their business. Men and women who every day are willing to work at the limit of what is possible. All those who with security and self-belief in their craftsmanship building the new, the enduring and that which have never been done before. Heroes who stand rock solid in their conviction that the job will be done right, and who have a professional pride embedded in their DNA.

Blåkläders mission is to ensure that they are safe and can perform. We are the only manufacturer and supplier of workwear that offers a lifetime guarantee of the seams in all garments. We

also take full responsibility for the production by owning our own factories. We know exactly who made what and how it happened. The result is one of the widest ranges on the market with 1,7 million garments in stock and a delivery reliability of over 97%. That is our contribution to the heroes who perform major efforts 24/7 around the world. That is why we go to work every day - we want to pay tribute to all Natural Born Workers.

Are you curious about the Natural Born Workers portrayed in this catalogue? Read more on the website and watch them in action







BLAKLADER.COM











3399 STYLISH HOODIE

PAGE 46

INFORMATION

4 WASHING INSTRUCTIONS

A clear guide to washing specific garment fabrics.

6 MODEL GUIDE

Guide to our most popular craftsman trousers

8 OUALITY - THE FACTS

9 A GUIDE TO THE SYMBOLS

Key to symbols describing functions of the garment.

14 TAKE CARE OF YOUR KNEES

They should be able to carry you for a lifetime.

44 SMART MARKETING

It's important to stand out from your competitors!

94 HIGH VIS

Be sure to always be visible.

124 THE 3-LAYER PRINCIPLE

You should be as warm and dry outside, as inside.

146 **SHOE GUIDE**

Choose right shoe for right work situation

162 GLOVE GUIDE

Choose right glove for right work situation.

172 **SIZING TABLE**

Detailed information about sizes.

174 FABRICS & MATERIALS

Detailed information on our fabrics and materials.

176 PAGE REFERENCE

A quick, clear overview of our range,

CHANGES IN PRODUCTS

AB Blåkläder is continuously developing its products, and we reserve the right to make improvements in garments and changes in the range during the validity of this catalogue. Blåkläder is not responsible for printing errors.



NEW COLLECTION

PAGE 102

CRAFTSMAN

Hardwearing garments with plenty of pockets and details.

GARDEN

Functional garments designed for landscapers and forestry workers.

PAINTERS/PLASTERERS

Functional clothing with pockets and detailing for plasterers/painters.

PROFILE

Profiled tops in various colours.

INDUSTRY/WORKSHOP
Basic models in durable fabrics for industry, workshops, transport & services.

FLAME RESISTANT & MULTI-NORM

A range of professional flame resistant and Multi-Norm certified garments.

HIGHVIS

Highly visible protective clothes.

RAIN

Clothing to protect you against rain.

WIND/RAIN/SNOW

Clothes to protect you in harsh weather.

WOMENSWEAR

Highvis, craftsman, industry, and profile clothing in women's models.

CHILDRENS COLLECTION

Built with the exact same fabrics and standards as the grown up versions.

SAFETY FOOTWEAR

GLOVES

Protective gloves for industry and craftsmen.

ACCESSORIES

Socks, belts, underclothes etc.

WASHING AND CARE INSTRUCTIONS – FOR LASTING FUNCTION AND DURABILITY



The correct wash cycle, care and storage of your workwear is important for its durability, function and long term comfort. The right care is also conditional in order to guarantee specific functions in the garment. An example is that a Hi-Vis garment may be less effective and therefore, less safe if it remains dirty. Please note the following care and washing instructions.

WASH

Every product has specific washing instructions, which it is important to follow. They are suited to the particular garment's material and design. Where the washing instructions say "wash separately", this should be done. Alternatively, the garment can be washed with similar colours. Blåkläder estimates that woven materials will shrink up to 3% and knitted material/jerseys up to 5%. Avoid shrinkage by ironing your clothes after washing them. Certain clothes may need to be shaped somewhat to retain their form. It is also important that zips, buttons and Velcro closures are closed when the garment is washed. This reduces wear and tear and lengthens the garment's life.

PRE-WASH

The garments do not normally need pre-washing. In case of heavy soiling, pre-wash can be used, with the same quantity of detergent as used in the main wash. Do not soak the wash in advance as undissolved detergent can damage the garments.

DETERGENT

Use laundry detergent for coloured garments. Do not use laundry detergent containing bleach. Check that the laundry detergent is intended for the garment's wash temperature. Follow the washing instructions on the laundry detergent pack.

Please be aware that fabric softeners can damage certain fabrics and their functions. For example, the breathability of water-repellent membranes can be impaired. We do not recommend the use of fabric softeners.

DRYING

We do not recommend tumble drying as an everyday solution. It is best to shake & smooth out the fabric, hang up or dry flat. If you do choose to tumble dry, follow the label temperature guide (1 or 2 'dots' on the icon) and do not allow the garment to dry completely as the greatest wear and shrinkage risk occurs at the latter stage of drying. Check the garment label carefully as there may be exceptions.

INDUSTRIAL WASH

Industrial wash involves a large scale, professional laundry environment, in contrast to home laundry. Garments labelled "industrial wash" are suitable for this type of laundry. The ISO 15797 certification deals with industrial washing & drying, temperature, detergents and reactive substances which may be used. We recommend a trial wash at the intended laundry.

HIGH-VISIBILITY GARMENTS

Soiling impairs the visibility of the Hi-Vis garment. For this reason, it is important to wash them frequently and to follow the washing instructions. Never wash Hi-Vis garments with laundry detergent containing bleach, because this impairs the garment's luminance. Hi-Vis clothing can be stored in a dry, well-ventilated space. Where garments need repairing, this must be done using fabric and thread that meets the garment's standard.

SHOES

In order to fulfil the safety stated characteristics, it is important that the shoes are always used and tied correctly. Also pay attention if the shoes are subject to heavy wear – check that the soles, seams and uppers are intact. Clean the shoes regularly with a brush, remove any spots with a damp cloth and use shoe cream on the leather uppers. Never clean shoes with substances such as petrol, acids or solvents. The shoes should be stored in a dry, well-ventilated space. Never dry shoes next to a heat source such as a stove, radiator or drying cabinet. Let them dry slowly and well-ventilated at room temperature.

GLOVES

All gloves have a marking showing the correct certification and performance level. A damaged or badly fitting glove provides poorer protection, so you should always check the gloves before use. The gloves must not come into contact with fire. Take care when working with moving machine parts, because the gloves may get caught and cause damage to your hands. Store dry and cool. Please consult your gloves' marking for the correct washing instructions, or clean with a dry brush.



WASHING SYMBOLS

Here are explanations of some of the most common washing symbols that you can find on products from Blåkläder.



Normal wash at stated temperature



Gentle wash at stated temperature



Very gentle wash at stated temperature



Do not wash



Hand wash only



Do not bleach



Can be bleached



Do not tumble dry



Tumble dry max. 60°C, low temperature



Tumble dry max. 80°C, normal temperature



Hang dry



Dry flat



Drip dry



Do not iron



Ironing max. 110°C, low temperature without steam



Ironing max. 150°C, normal temperature



Ironing max. 200°C, high temperature



Do not dry clean



Dry clean



Mild dry clean



EN ISO 15797 Industrial wash

GUIDE FOR BLÅKLÄDER

CRAFTSMAN TROUSERS WITH NAIL POCKETS

The type of trouser you choose for work depends on your profession and environments you encounter. These garments need to fit you comfortably while offering an abundance of functionality and protection. Blåkläder spends a lot of resources on Research and Development to ensure that our products fulfill all your demands while maximizing performance and comfort. This chart is designed to help you decide which style is best suited for you. In a scale from 1-7 we describe the durability, functionality and comfort of each style. We don't compromise on functionality and durability, why should you!



19601140 CRAFTSMAN TROUSER

1	2	3	4	5	6	7
DUR	ABILITY					
FUN	CTIONALI	Υ				



19601145 CRAFTSMAN TROUSER

1	2	3	4	5	6	7
DUR	ABILITY					
FUN	CTIONALI	ΤY				
COM	FORT					

X1500-SERIES CONTINUES



15001370 TROUSERS CRAFTSMAN

/ (10	.00					
1	2	3	4	5	6	7
DUR	ABILITY					
FUN	CTIONALI'	ſΥ				





15001380 TROUSERS CRAFTSMAN X1500

1	2	3	4	5	6	7
DUR	ABILITY					
FUN	CTIONALI	TY				
COM	ENRT					



15002517 CRAFTSMAN TROUSERS X1500 SOFTSHELL

1	2	3	4	5	6	7
DUR	ABILITY					
FUN	CTIONALI	ΓΥ				
COM	FORT					





15301145 TROUSERS

1	2	3	4	5	6	7
DUR	ABILITY					
FUN	CTIONALI	TY				
COM	FORT					

1550-SERIES CONTINUES



15251845 LIGHTWEIGHT CRAFTSMAN **TROUSERS**

1	2	3	4	5	6	
DURA	BILITY					
FUNC	TIONALIT	Y				





15031860 TROUSERS

1	2	3	4	5	6	7
DUR	ABILITY					
FUN	CTIONALI	TY				
COM	IFORT					



15051860 FLOORLAYER TROUSER

1	2	3	4	5	6	7
DURA	BILITY					
FUNC	TIONALIT	Y				
COME	ORT					

HIGH VIS



15331860 HIGH VISIBILITY TROUSERS

100	31000	HIGH	ااطاداه		110031	_ \J
1	2	3	4	5	6	7
DUR	ABILITY					
FUN	CTIONALIT	Y				



19611146 CRAFTMANS TROUSERS NYCO

2 3 4 5 6



19991141 CRAFTSMAN TROUSERS

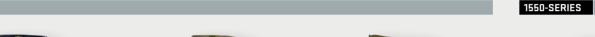


15001140 TROUSERS CRAFTSMAN

6



15001320 TROUSERS CRAFTSMAN





15301370 TROUSERS

DURABILITY

FUNCTIONALITY



15301310 TROUSERS

2 3 4 DURABILITY FUNCTIONALITY



15301860 TROUSERS

3 4 5 DURABILITY

FUNCTIONALITY



15501370 TROUSERS

2 3 DURABILITY FUNCTIONALITY



15081860 X1500 HIGH VIS



15291860 HIGH VISIBILITY TROUSERS

4 5 DURABILITY



15651811 VENTILATED HIGH VIS TROUSERS 15672517 HIGHVISIBILITY SOFTSHELL

DURABILITY



CRAFTSMAN TROUSER

1 2 3 4 5

BLAKLADER QUALITY THE FACTS



YOUR OPINION

We listen closely to our customers, the people who work hard in Blåkläder working clothes. Feel free to tell us what you think of our clothes and what we can do to improve them. Write a post on Facebook or send an email to uksales@blaklader.com



OUR OWN DESIGN

Functional, comfortable garments with an attractive design. That's the result of long tradition, expertise and collaboration with users. We develop specially designed collections for companies that want to show off their own profile.



ISO 9001

Blåkläder is ISO 9001-certified. We are continuously working to create quality in our products, our manufacturing and our business.



MANY SIZES AND COLOURS

Blåkläder has one of the industry's widest ranges of sizes and colours.



ISO 14001

We are ISO 14001-certified, which means that we are constantly working to be as considerate to the environment as possible.



TAKING A BEATING SINCE 1959

Making rugged clothes is hard work. For 50 years, we have developed our range of functional work clothes and shoes. Today we're one of Sweden's leading producers of heavy work clothes.



REACH

Blåkläder is working daily with the European Chemical Directive on chemicals and their safe use, REACH (EC 1907/2006). We work with continuous dialogue and knowledge transfer with our suppliers as well as random product testing.



DURABILITY

Different garments often look quite similar. But if you look very closely, you can see big differences. Not just in the seams. To make our garments last longer, we buy fabrics, threads and zips from the world's foremost suppliers.



DEVELOPMENT

We listen closely to the market's demands for function and quality. We have testers in various industries who help us adapt and improve our products. Our aim is for at least ten percent of our sales to come from products that have been developed over the previous 18 months.



DISTRIBUTION

Blåkläder has offices in many European countries and in North America. We sell our garments via retailers around the world. We are constantly training the people who sell our products to ensure a high level of service throughout the distribution chain.



TOUGH TESTING

Destroying clothing is a great way to develop it!
Our lab tests wear and tear, rip and pull resistance, colour fastness and shrinkage. We regularly check our materials at independent test institutes.



OUR OWN FACTORIES

Having our own production gives us better control of quality. Some two million garments leave our factories each year.



MATERIALS

Different professions have different requirements for the fabric in their garments. We work with fabric producers worldwide to create materials that meet these tough demands.



STORES

Blåkläder works hard to ensure the customer gets their order in full and on time. Thats why our warehouse covers 20,000m² and holds approximately 1.7million garments. Its from this central hub we send garments worldwide.



LIFETIME WARRANTY

Blåkläder is the only working clothes manufacturer that offers a lifetime warranty on its seams. Professional staff and modern equipment make this warranty possible. If a seam splits, as long as it has not been torn by sharp edges or tools, we will repair to rreplace the garment. We consider a garment's life span to be up until it has holes worn in it or is otherwise no longer useful.



SA 8000

Our factories are SA8000 certified, which is a voluntary international standard that governs the social conditions of employees. SA8000 is based on ILO's core conventions, UN's declaration of Human Rights and UN's convention on the Rights of the Child. This means that our factories are audited according to eight key areas: child labour, forced labour, health and safety, freedom of association and freedom of negotiation, discrimination, discipline and working hours and reimbursement.

THE PPE DIRECTIVES STANDARDS

Personal protective equipment is equipment that protects the wearer against one or more health or safety risks. In order to sell personal safety equipment in the EU, compliance with 89/686/EG, the European Directive regulating PPE products, is obligatory. The Directive regulates requirements concerning function, marking, technical documentation and the CE marking process.

Pursuant to the Directive, personal protective equipment is divided into three categories:

Category I - Protective equipment of simple design where the user can assess the protection level.

Products from Blåkläder: Rainwear.

Category II - Protective equipment that is neither simple nor complex and protects against medium risks.

Products from Blåkläder: Warning (hi-vis) garments, safety shoes, protective gloves, knee protectors, flame resistant garments, blade cut resistance garments. Category III - Protective equipment of complex design that protects the wearer against dangers to life or serious permanent injury, where the user cannot detect the risk in time. Products from Blåkläder: Garments that protect against electric arcs.

Protective equipment in categories II and III are type approved by a notified body and adapted to the majority of different harmonised standards. In order to sell PPE products, they must be CE marked. The CE mark means that a product is type approved and complies with the requirements set for personal protective equipment in Directive 89/686/EG. Thereby, the protective equipment can be sold in all EU and ESS countries. All of Blåkläder's PPE products comply with the requirements that are set in accordance with Directive 89/686/EG.



















☜

EN471 Class 2 Protective fabric with good visibility.3

EN ISO 20471 Protective clothing with good visibility.

EN ISO 11612 Protective clothing for protection against heat and flame

EN14116 Protective clothing for protection against heat and flame

EN 11495

Protective clothing with electrostatic properties.

EN13034

Protective clothing against chemicals.





Protective clothing suited for environments where there is a risk of electric



EN 614821-1-2

Protective clothing suited for environments where there is a risk of electric



EN388

Protective gloves against mechanical risks.



EN511

Protective gloves against cold.



EN342

Protective clothing against cold.



EN ISO 11611

Protective clothing for use during welding work and similar work.



EN13758-2

Protective clothing

against solar UV.









EN 343 Protective clothing for protection against rain.

EN381-5

Protective clothing with blade cut resistance leg protection.

EN14404

Protection for work in the kneeling position.

A GUIDE TO THE SYMBOLS







Nail pocket



An extremely durable, wear-resistant material from DuPont®.



CoolMax® is made of Dacron® polyester fibres. It spreads out moisture to speed up the drying process.



Polygiene neutralises unwanted odour by inhibiting the growth of bacteria which cause it.







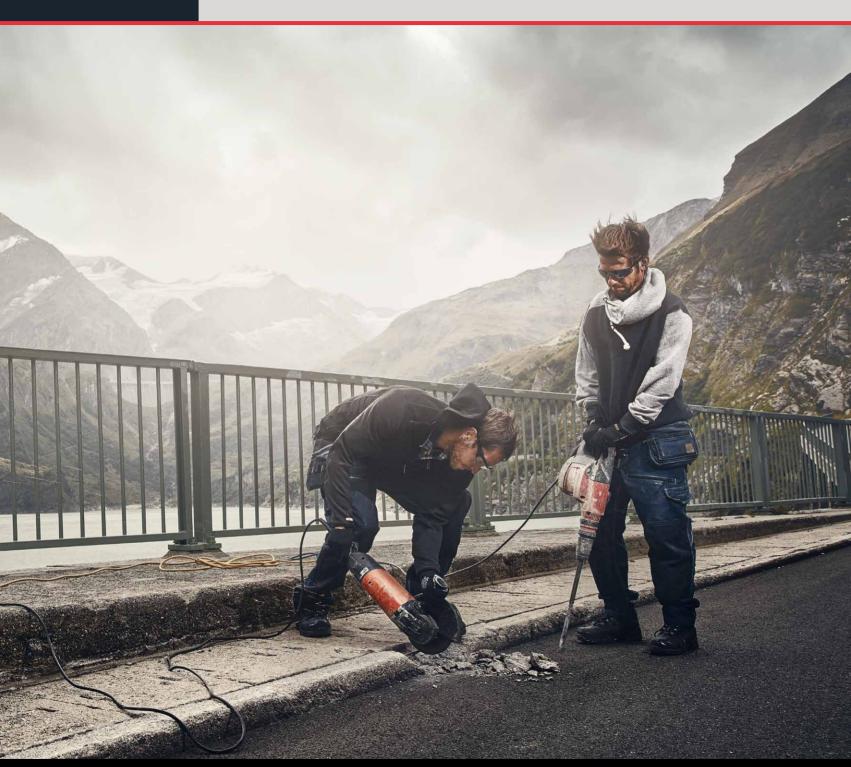
2 Level knee pocket Kneepocket in two levels. According to EN14404.

^{*} Replaced by EN20471 and will be phased out during 2016.

01

CRAFTSMAN

1960 CRAFTSMAN TROUSER # 4930 KNITTED JACKET # 9199 HOODIE LIMITED # 1999 CRAFTSMAN TROUSERS STRETCH # 2445 SAFETY BOOTS



100 YEAR OLD HYDROELECTRIC

The Mooserboden arched dam wall rises 107 meters, almost vertically, towards the sky - and its 500 meters wide. Two water reservoirs rests within this huge building and below the snow covered mountain peaks above Kaprun in Austria. The water gushing into the power plant spins the water turbines that drives the huge generators. Here, electricity for households, offices and other facilities in the local areas are generated. "I have a very dramatic landscape as workplace", says the electrician Wolfgang Laube, 26. "Mainly I do various maintenance jobs around Kaprun, the dam and the hydroelectric power plant".







FIND OUT MORE AT WWW. BLAKLADER.COM AND ON OUR SOCIAL MEDIA CHANNELS

1999

CRAFTSMAN TROUSER



X1900

NEXT GENERATION'S WORKWEAR

Now you can be first with the latest! Our new and durable craftsman trousers 1999 revolutionizing the market with its functional stretch design. The model is modern regular fit with low crotch and tapered legs. The trousers are made of CORDURA® Denim with stretch and for optimal mobility stretch panels are placed in the crotch and on the calves. Both knees and pockets are CORDURA® 1000 reinforced and the nail pockets have a zipper, which allows loose hanging or fixed pockets. 1999 is without a doubt the craftsman trousers of the future!

In our latest collection, X1900, you'll find garments with modern design and high comfort. Without compromising on functionality and durability, of course. The materials we use are technologically advanced and meet our end users' requirements for comfort, durability and functionality. CORDURA® NYCO and CORDURA® DENIM are, despite their softness, pretty much impossible to wear out.



CRAFTSMAN TROUSERS STRETCH

1141 55% cotton, 15% polyamide, 30% polyester, denim, coated, CORDURA® Denim, 340 g/m² 8999 Navy blue/Black

30/R-46/R

FUNCTIONALITY: Stretch panels. **DETAILS:** Button fly. D ring in waistline. Knife holder with button. Metal buttons. Two loops with velcro on sides for hammer holder. Wide loops at back and sides. **POCKETS:** Back pocket with bellow. Front pockets with zipper. Knee protection pockets with two placement level options. Leg pocket with zipper. Nail pockets - extra wide, fitted with tool holders and additional tool compartments. Reinforced ruler pocket with knife holder and pen pocket. **REINFORCEMENT:** CORDURA® 1000 reinforced nail pockets, back pockets, ruler pocket, leg pockets and knees. **CERTIFICATION:** EN 14404 together with EN 14404-certified knee protection art 4000, 4008, 4018.







1960

CRAFTSMAN TROUSER

1145 75% cotton 25% polyamide, canvas, Cordura Nyco, 340g/m² 4599 Dark olive green /black # 9900 Black 30/R-40/L

FUNCTIONALITY: Pre-bent knees. DETAILS: Button fly, Inner leg seam with 3-needle stitching, Loops, one with D ring. Metal buttons. Reinforced crotch seam. Removable ID pocket. Two loops with velcro on sides for hammer holder. POCKETS: Angled front pockets. Back pockets with bellow. Extra wide CORDURA®-reinforced ruler pocket with pen pocket and knife holder. Knee protection pockets with two placement level options and velcro closure. Leg pocket with pen pocket, telephone pocket and ID pocket. Leg pocket with zipper. Nail pockets - extra wide, fitted with tool holders and additional tool compartments. Side pockets, one with extra zippered pocket. Telephone pocket. ACCESSORIES: Article 4020. REINFORCEMENT: CORDURA® 1000 reinforced nail pockets, back pockets, ruler pocket, leg pockets, knees and hem. FINISH: Adjustable leg hem with drawstring and CORDURA®-reinforcement. CERTIFICATION: EN 14404 together with EN 14404-certified knee protection art 4000, 4008, 4018.







CORDURA'

1960

CRAFTSMAN TROUSER

 $\bf 1140$ 88% cotton, 12% polyamide, denim, coated, Cordura denim, 375g/m² $\bf 8999$ Navy blue/Black # $\bf 9900$ Black

30/R-40/L

FUNCTIONALITY: Pre-bent knees. DETAILS: Button fly. Inner leg seam with 3-needle stitching. Loops, one with D rin Reinforced crotch seam. Removable ID pocket. Two loops with velcro on sides for hammer holder. POCKETS: Back pockets with bellow. Extra wide CORDURA®-reinforced ruler pocket with pen pocket and knife holder. Knee protection pockets with two placement level options and velcro closure. Leg pocket with pen pocket, telephone pocket and ID pocket. Leg pocket with pen pocket, and additional tool compartments. Side pockets, one with extra zippered pocket. ACCESSORIES: Article 4020. REINFORCEMENT: CORDURA® 1000 reinforced nail pockets, back pockets, unler pocket, lag pockets, knees and hem. FINISH: Adjustable leg hem with drawstring and CORDURA®-reinforcement. WASH: Pre-washed.







1961

CRAFTMANS TROUSERS NYCO

1146 75% cotton 25% polyamide, canvas, Cordura Nyco, 250g/m² 9199 Light grey/Black # 9899 Darkgrey/black 30/R-42/l

FUNCTIONALITY: Pre-bent knees. DETAILS: Inner leg seam with 3-needle stitching. Loops, one with D ring, Metal buttons. Plastic zipper fly. Reinforced crotch seam. Retractable ID-pocket. Two loops with velcro on sides for hammer holder. Wide belt-loops. POCKETS: Angled front pockets. Back pockets with bellow - one with flap and velcro closure. Extra wide CORDURA®-reinforced ruler pocket with pen pocket and knife holder. Knee protection pockets with two placement level options and velcro closure. Leg pocket with pen pocket, extra pocket and telephone pocket. Nail pockets - extra wide, fitted with tool holders and additional tool compartments. Telephone pocket. REINFORCE-MENT: CORDURA®-reinforced on knees. FINISH: Adjustable leg hem with drawstring and CORDURA®-reinforced on knees. FINISH: Adjustable leg hem with drawstring and CORDURA®-reinforced by the control of t





CRAFTSMAN TROUSERS STRETCH X1900

 $\textbf{1141}\ 55\%\ cotton, 15\%\ polyamide, 30\%\ polyester, denim, coated, CORDURA@\ Denim, 340\ g/m^2\\ \textbf{8999}\ Navy\ blue/Black$

30/R-40/L

FUNCTIONALITY: Pre-bent knees. DETAILS: Button fly. Inner leg seam with 3-needle stitching. Loops, one with D ring. Reinforced crotch seam. Removable ID pocket. Two loops with velcro on sides for hammer holder. POCKETS: Back pockets with bellow. Extra wide CORDURA®-reinforced ruler pocket with pen pocket and hilf belder. Knee protection pockets with two placement level options and velcro closure. Leg pocket with pen pocket, telephone pocket and ID pocket. Leg pocket with zipper. Nail pockets - extra wide, fitted with tool holders and additional tool compartments. Side pockets, one with extra zippered pocket. ACCESSORIES: Article 4020. RelINFORCEMENT: CORDURA® 1000 reinforced nail pockets, back pockets, ruler pocket, leg pockets, knees and hem. FINISH: Adjustable leg hem with favastring and CORDURA® -reinforcement. WASH: Pre-washed. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.







CORDURA'

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CRAFTSMAN PIRATE SHORTS X1900

1310 100% cotton, canvas, 270 g/m² **9900** Black

30/R-44/R

1962

FUNCTIONALITY: Pre-bent knees. DETAILS: Button fly, Inner leg seam with 3-needle stitching. Loops, one with D ring. Metal buttons. Reinforced crotch seam. Removable ID pocket. Two loops with veloro on sides for hammer holder. POCKETS: Angled front pockets. Back pockets with bellow. Extra wide CORDURA®-reinforced ruler pocket with pen pocket and knife holder. Knee protection pockets with two placement level options. Leg pocket with pen pocket, telephone pocket and ID pocket. Leg pocket with zipper. Nail pockets -extra wide, fitted with tool holders and additional tool compartments. Side pockets, one with extra zippered pocket. Telephone pocket. REINFORCE-MENT: CORDIRA® eniforced front pockets, back pockets, ruler pocket, leg pockets and knees. WASH: Pre-washed.





1962

™ & □ ... •

CORDURA'

CRAFTSMAN PIRATE SHORTS X1900

1140 88% cotton, 12% polyamide, denim, coated, Cordura denim, $375g/m^2$

8999 Navy blue/Black

30/R-44/R

FUNCTIONALITY: Pre-bent knees. DETAILS: Button fly, Inner leg seam with 3-needle stitching, Loops, one with D ring, Metal buttons. Reinforced crotch seam. Removable ID pocket. Two loops with velcro on sides for hammer holder. POCKETS: Angled front pockets. Back pockets with bellow. Extra wide CORDURA®-reinforced ruler pocket with pen pocket and knife holder. Knee protection pockets with two placement level options. Leg pocket with pen pocket, telephone pocket and ID pocket. Leg pocket with zipper. Nail pockets - extra wide, fitted with tool holders and additional tool compartments. Side pockets, one with extra zippered pocket. Telephone pocket. REINFORCE-MENT: CORDURA® 1000 reinforced nail pockets, back pockets, ruler pocket, leg pockets and knees. REFLEX: Reflective detail on legs. WASH: Pre-washed.





4059

CORDORA

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CRAFTSMAN DENIM JACKET

 $1140\,88\%$ cotton, 12% polyamide, denim, coated, Cordura denim, 375g/m²

8999 Navy blue/Black

XS-4XL

FUNCTIONALITY: Pre-bent sleeves. DETAILS: Metal buttons. Seams reinforced with rivets. POCKETS: Chest pocket with bellow and flap. Chest pocket with rivets pocket with velor colosure. Inset pockets. FRONT CLOSURE: Wind flap with buttons. REINFORCEMENT: CORDURA® reinforced elbow. FINISH: Adjustable hem with button. Adjustable sleeve end. WASH: Pre-washed.

TAKE CARE OF YOUR KNEES

THEY SHOULD BE ABLE TO CARRY YOU FOR A LIFETIME!

Most knee injuries occur due to poor ergonomics and strenuous tasks where you use your knees incorrectly. About 12,000 people every year are forced to a subsequent knee replacement, while others live with knee problems for years. In general, you end up in strenuous situations without really being able to anticipate it, and therefore the simplest solution is undoubtedly to always remember the kneepads.

The Blåkläder kneepads are available in three versions, all certified according to EN 14404 and all fit our trousers with kneepad pockets. All three kneepads will give you maximum comfort, pressure distribution, nail penetration protection and can be placed at different heights in the kneepad pocket.

You will find our kneepads on page 171.







A CRAFTSMAN FAVOURITE

The 1500 series is our best seller, with colours, materials and functions for all tastes and requirements. Here, you'll find the perfect workwear for any season - from 3/4 trousers to classic work trousers and winter trousers. Our X1500 has a stylish design and is available in cotton, polyester/cotton, CORDURA® DENIM and softshell*.

*Our X1500 softshell is shown on page 116.



1500

TROUSERS CRAFTSMAN X1500

1140 88% cotton, 12% polyamide, denim, coated, Cordura denim, 375g/m² 8999 Navy blue/Black 30/R-40/I

FUNCTIONALITY: Pre-bent knees. DETAILS: Inside leg seam with double stitching. Loops, one with D ring. Reinforced crotch seam. Retractable ID-pocket. POCKETS: Angled front pockets. Back pockets with bellow. Extra wide CORDURA®-reinforced ruler pocket with pen pocket and knife holder. Knee protection pockets with two placement level options. Leg pocket with double compartment including pen pocket and telephone pocket mater-repellent material. Nail pockets - with tool holders, can be tucked inside the trousers. Thigh pocket with zipper. REINFORCEMENT: CORDURA® reinforced nail pockets, back pockets, ruler pocket, leg pockets, knees and hem. FINISH: Agistable leg hem with drawstring and CORDURA®-reinforcement. WASH: Pre-washed. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.

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CORDURA'

TROUSERS CRAFTSMAN X1500

1370 100% cotton, twill, 370g/m²

8899 Navy blue/Black # **9499** Grey/Black # **9900** Black 30/R-40/L

FUNCTIONALITY: Pre-bent knees. DETAILS: Inside leg seam with double stitching, Loops, one with D ring, Reinforced crotch seam. Retractable ID-pocket. POCKETS: Angled front pockets. Back pockets with bellow. Extra wide CORDURA®-reinforced ruler pocket with pen pocket and knife holder. Knee protection pockets with two placement level options. Leg pocket with double compartment including pen pocket and telephone pocket in water-repellent material. Nail pockets - with tool holders, can be tucked inside the furger STIMOPCHEMINT. ORDURAMS. inside the trousers. Thigh pocket with zipper. REINFORCEMENT: OORDURA® reinforced nail pockets, back pockets, ruler pocket, leg pockets, knees and hem. FINISH: Adjustable leg hem with drawstring and OCRDURA®-reinforcement. WASH: Pre-washed. CERTIFICATION: EN 14404 together with FN14404-certified knee protection art 4000, 4008, 4018.





1500

CORDURA'

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TROUSERS CRAFTSMAN X1500

1380 78% polyester, 22% cotton, dobby, 330 gr/m² 9900 Black 30/R-40/L

FUNCTIONALITY: Pre-bent knees. DETAILS: Inside leg seam with double stitching, Loops, one with D ring, Reinforced crotch seam. Retractable ID-pocket. POCKETS: Angled front pockets. Back pockets with bellow. Extra wide CORDURA®-reinforced ruler pocket with pen pocket and knife holder. Knee protection pockets with two placement level options. Leg pocket with double compartment including pen pocket and telephone pocket in water-repellent material. Nail pockets - with tool holders, can be tucked inside the trueser. Tilling nocket with ranger PORDURA® CORDURA® 1. water-repetient material. Nail pockets - with rool holders, can be tucked inside the trousers. Thigh pocket with zipper. REINFORCEMENT: CORDURA® reinforced nail pockets, back pockets, ruler pocket, leg pockets, knees and hem. FINISH: Adjustable leg hem with drawstring and CORDURA®-reinforcement. WASH: Pre-washed. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.



TROUSERS CRAFTSMAN X1500 1320 100% cotton, canvas, 420g/m²

2899 Khaki/black # 4699 Army green/Black # 8399 Steel blue/ Black # 9900 Black

30/R-40/L

1500

FUNCTIONALITY: Pre-bent knees. DETAILS: Inside leg seam with double stitching. Loops, one with D ring, Reinforced crotch seam. Retractable ID-pocket. POCKETS: Angled front pockets. Back pockets with bellow. Extra wide CORDURA®-reinforced ruler pocket with pen pocket and knife holder. Knee protection pockets with two placement level options. Leg pocket with double compartment including pen pocket and telephone pocket in water-repellart material. Nail pockets - with tool holders, can be tucked inside the trousers. Thigh pocket with zipper. REINFORCEMENT: CORDURA® reinforced nail pockets, back pockets, ruler pocket, leg pockets, knees and hem. FINISH: Adjustable leg hem with drawstring and CORDURA®-reinforcement. WASH: Pre-washed. CERTIFICATION: ED 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.



17 CRAFTSMAN

1500 SERIES

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CORDURA'

1501

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PIRATE SHORTS X1500

1310 100% cotton, canvas, 270 g/m²

9900 Black 30/R-44/R

FUNCTIONALITY: Pre-bent knees. DETAILS: Loops, one with D ring.
Retractable ID-pocket. POCKETS: Angled front pockets. Back pockets with bellow. Extra wide CORDURA®-reinforced ruler pocket with pen pocket and knife holder. Knee protection pockets with two placement level options. Leg pocket with double compartment including pen pocket and telephone pocket in water-repellent material. Nall pockets - with tool holders, can be tucked inside the trousers. Thigh pocket with zipper. REINFORCEMENT: CORDURA® reinforced nail pockets, back pockets, ruler pocket, leg pockets, thighs and knees. **WASH:** Pre-washed. **CERTIFICATION:** EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.

1502

SHORTS X1500

1310 100% cotton, canvas, 270 g/m²

9900 Black 30/R-44/R

DETAILS: Loops, one with D ring. Retractable ID-pocket. **POCKETS:** Angled front pockets. Back pockets with bellow. Extra wide CORDURA@-reinforced ruler pocket with pen pocket and knife holder. Leg pocket with double rates pocket with pen pocket and write noticer. Leg pocket in water-repellent compartment including pen pocket and telephone pocket in water-repellent material. Nail pockets - with tool holders, can be tucked inside the trousers. Thigh pocket with zipper. **PEINFORCEMENT**: CORDIVA® eniforced nail pockets, back pockets, ruler pocket, leg pockets and thighs. **WASH**: Pre-washed.

3100 WAISTCOAT

CORDURA'

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1380 78% polyester, 22% cotton, dobby, 330 gr/m²

9900 Black S-XXXL

DETAILS: ID pocket. Knife holder with button. Side hammer loop. Wide belt-loops. POCKETS: Chest pockets, one with flap and telephone pocket and with pen pocket.

Nail pockets - back. Nail pockets - with two chisel pockets with flaps. FRONT

CLOSURE: Adjustable front closure in chest. One-way plastic zipper. FABRIC:

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CORDURA'

1501

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PIRATE SHORTS X1500

1370 100% cotton, twill, 370g/m²

9499 Grey/Black 30/R-44/R

FUNCTIONALITY: Pre-bent knees. DETAILS: Loops, one with D ring. FUNCTIONALITY: Pre-bent kness. DETAILS: Loops, one with D ring. Retractable ID-pocket. PoCKETS: Angled front pockets. Back pockets with bellow. Extra wide CORDURA®-reinforced ruler pocket with pen pocket and knife holder. Knee protection pockets with two placement level options. Leg pocket with double compartment including pen pocket and telephone pocket in water-repellent material. Nail pockets - with tool holders, can be tucked inside the trousers. Thigh pocket with ziper REINFORCEMENT: CORDURA® reinforced nail pockets, back pockets, ruler pocket, leg pockets, thighs and knees. WASH: Pre-washed. CERTIFICATION: EN 14640 together with EN1404-certified knee protection art 4000, 4008, 4018.



1502 SHORTS X1500 ₩ & 🖸 긢 🕲

CORDURA'

1370 100% cotton, twill, 370g/m²

9499 Grey/Black 30/R-44/R

DETAILS: Loops, one with D ring. Retractable ID-pocket. POCKETS: Angled front pockets. Back pockets with bellow. Extra wide CORDURA®-reinforced ruler pocket with pen pocket and knife holder. Knee protection pockets with two placement level options. Leg pocket with double compartment including pen pocket and telephone pocket in water-repellent material. Nail pockets - with tool holders, can be tucked inside the trousers. Side pockets. Thigh pocket with zipper. REINFORCEMENT: CORDURA® reinforced nail pockets, back pockets, ruler pocket, leg pockets and thighs. WASH: Pre-washed.

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WAISTCOAT

1370 100% cotton, twill, 370g/m²

9499 Grey/Black

S-XXXL

DETAILS: ID pocket. Knife holder with button. Side hammer loop. Wide belt-loops. POCKETS: Chest pockets, one with flap and telephone pocket and with pen pocket Nail pockets - back. Nail pockets - with two chisel pockets with flaps. FRONT CLOSURE: Adjustable front closure in chest. One-way plastic zipper. FABRIC:





1530 SERIES 100% COTTON



OUR CLASSIC RAFTSMAN

The 1530 series is Blåkläder's classic basic model, our own original trousers, or "501s." A simple but high-functional model, made in our best materials. Since the first collection was released in 1986, we've continuously improved and developed the 1530 series without changing its classic look. This year's collection is the series' twentieth, and we expect it to carry on as a favorite in every craftsman's wardrobe.





CORDURA'

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1530 TROUSERS

1370 100% cotton, twill, 370g/m² 8800 Navy Blue 12-40/L

9900 Black 30/R-40/L

DETAILS: ID pocket. Inner leg seam with 3-needle stitching. Loops, one with D ring. Metal buttons. Metal zipper fly, Side hammer loop. **POCKETS:** Back pockets with bellow. Bellowed front pockets. Knee protection pockets with two placement level options. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with knife holder and pen pocket. **REINFORCEMENT:** CORDURA® reinforced knees and back pockets. **CERTIFICATION:** EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.





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CORDURA'

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SHORTS

1370 100% cotton, twill, 370g/m² 8800 Navy Blue # 9400 Grey # 9900 Black 30/R-44/R

DETAILS: Inner leg seam with 3-needle stitching, Loops, one with D ring. Metal buttons. Metal zipper fly. Side hammer loop. **POCKETS:** Back pockets with bellow. Bellowed front pockets. Leg pocket with bellow, flap and pen pocket, extra pocket, extra pocket, extra pocket, oxtra pocket, extra hold pocket. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with knife holder and pen pocket. REINFORCEMENT: CORDURA® reinforced back pockets.

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1570 TROUSERS WITHOUT NAILPOCKETS

1370 100% cotton, twill, 370g/m²

8800 Navy Blue

30/R-40/L

DETAILS: ID pocket. Inner leg seam with 3-needle stitching, Loops, one with D ring. Metal buttons. Metal zipper fly. Side hammer loop. POCKETS: Back pockets with bellow. Bellowed front pockets. Knee protection pockets with two placement level options. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Ruler pocket with knife holder and pen pocket. REINFORCEMENT: OCHOURA® reinforced knees and back pocket. ets. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.



1540

PIRATE SHORTS

1370 100% cotton, twill, 370g/m² **8800** Navy Blue # **9900** Black 30/R-47/S

DETAILS: ID packet. Inner leg seam with 3-needle stitching. Loops, one with D ring. Metal buttons. Metal zipper fly. Side hammer loop. **POCKETS:** Back pockets with bellow. Bellowed front pockets. Knee pockets, fits with short knee protectors 4000. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with knife holder and pen pocket. **REINFORCEMENT:** CORDURA® reinforced knees and back pockets.











3105 WAISTCOAT

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1370 100% cotton, twill, 370g/m² 8800 Navy Blue # 9900 Black

S-XXI

DETAILS: ID pocket. POCKETS: Loose-hanging chest pockets with safety straps, one with telephone pocket and one with patent buttons and knife holder. Nail pockets - front and back. FRONT CLOSURE: Hidden one-way metal zipper. ACCESSORIES: Article 2129. Article 4006. REINFORCEMENT: Reinforced nail pockets. FINISH: Extended back.



4040

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JACKET

1370 100% cotton, twill, 370g/m²

8899 Navy blue/Black # 9499 Grey/Black # 9900 Black S-XXXL

LINING: Unlined. DETAILS: High collar with zipper. Retractable ID-pocket. POCKETS: Chest pockets with zipper and D-ring. Front pockets with zipper. Inner pocket with telephone pocket. Pockets in the back. Sleeve pocket with zipper. FRONT CLOSURE: Hidden one-way plastic zipper. Wind flap with velcro. **FINISH:** Adjustable hem with velcro. Adjustable sleeve end with velcro. Extended back.









1370 100% cotton, twill, 370g/m²

8800 Navy Blue

33/L-49/S

DETAILS: Adjustable elastic in waistline. Inner leg seam with 3-needle stitching. Metal buttons. **POCKETS:** Back pockets, reinforced. Chest pockets with flap. Knee protection pockets with two placement level options. Ruler pocket. **FRONT CLOSURE:** Front closure with patent button. **FINISH:** Adjustable sleeve end. **CERTIFICATION:** EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.





2600

BIB OVERALLS

1370 100% cotton, twill, 370g/m² 8800 Navy Blue # 9900 Black

30/R-40/L

DETAILS: Inner leg seam with 3-needle stitching. Knife holder with button.

Metal zipper fly. Side hammer loop. Wide braces with strong elastic and quick-release buckle. PDCKETS: Back pockets with bellow. Bellowed front pockets. Knee protection pockets with two placement level options. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket.

Loose-hanging chest pockets with press studs and safety straps, one with flap and one with pen pocket, patent buttons and knife holder. Nail pockets - can be tucked in the front bellows pockets. Ruler pocket k. RelinPORCEMENT: CORDURAGe reinforced knees and back pockets. CERTIFICATION: EN 14404 together with EN14404-certified knee protection at 4000, 4008. 4018. protection art 4000, 4008, 4018,





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CRAFTSMAN KILT

1370 100% cotton, twill, 370g/m²

9900 Black 30/R-42/R

DETAILS: Adjustable waistline. Side hammer loop. Wide loops at back and sides. POCKETS: Back pockets with bellow. Bellowed front pockets. Leg pocket with flap. Nail pockets - can be tucked in the front bellows pockets. Ruler pocket with knife holder and pen pocket. Side pockets. Telephone pocket.



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SLEEVELESS OVERALLS

1370 100% cotton, twill, 370g/m² 8800 Navy Blue

30/R-40/L

FUNCTIONALITY: Stretch in back. DETAILS: Adjustable at shoulder seam. Inner leg seam with 3-needle stitching. Metal buttons. Side hammer loop. POCKETS: Bellowed front pockets. Knee protection pockets with two placement level options. Leg pocket with pen pocket, leelphone pocket and ID pocket. Loose-hanging chest pockets with press studs and safety straps, one with flap and one with pen pocket, patent buttons and knife holder. Nail pockets - back. Nail pockets - can be tucked in the front bellows pockets. Roller pocket with knife holder and pen pocket. Telephone pocket. RFRONT CLOSURE: Hidden one-way plastic zipper. REINFORCEMENT: CORDURA® reinforced knees and back pockets. CERTIFICATION: EN 14404 together with EN 14404-certified knee protection art 4000, 4008, 4018.



CRAFTSMAN

1530 SERIES 100% COTTON



4815WINTER JACKET

1370 100% cotton, twill, 370g/m² **8800** Navy Blue # **9900** Black S-XXXL

FUNCTIONALITY: Lined. Pre-bent sleeves. LINING: Pile lining. Quilt lining in sleeve. DETAILS: D-ring. High collar. POCKETS: Chest pockets with flap and button closure. Front pockets with fleece lining. Inner pockets with telephone pocket. FRONT CLOSURE: Robust one-way plastic zipper. FINISH: Adjustable hem with press studs. Adjustable sleeve end with press studs. Extended back.



1515 WINTER TROUSERS

1370 100% cotton, twill, 370g/m² **8800** Navy Blue # **9900** Black 32/R-46/R

FUNCTIONALITY: Lined, LINING: Quilt lining, DETAILS: Extended waistband back. ID pocket. Inner leg seam with 3-needle stitching, Loops, one with D ring. Metal buttons. Metal zipper fly. Side hammer loop. POCKETS: Back pockets with bellow. Bellowed front pockets. Knee protection pockets with two placement level options. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with knife holder and pen pocket. REINFORCEMENT: CORDURA® reinforced knees and back pockets. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.



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CARPENTERS SMOCK

1125 100% cotton, twill, 250 g/m² **8810** Navy blue/White S-XXI

DETAILS: Band collar. POCKETS: Chest pocket. FRONT CLOSURE: Wind flap with buttons. ACCESSORIES: Tie belt. FINISH: Wristlet at sleeve end.



1532 TROUSERS

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1370 100% cotton, twill, 370g/m²

9400 Grey

DETAILS: Inner leg seam with 3-needle stitching, Loops, one with D ring, Metal buttons. Metal zipper fty, Side hammer loop, POCKETS: Back pocket with bellow. Bellowed front pockets. Extra knife pocket at thigh. Knee protection pockets with two placement level options. Leg pocket with bellow flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with knife holder and pen pocket. REINFORCEMENT: CORDURA®-reinforced on knees. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008,





1542

PIRATE SHURTS

 $\textbf{1370}\ 100\%\ cotton, twill, 370 g/m^2$

9400 Grey

DETAILS: Inner leg seam with 3-needle stitching. Loops, one with D ring. Metal buttons. Metal zipper fly. Reinforced crotch seam. Room for own profiling available on thigh, calf and pocket flap. Side hammer loop. Woven label on back pocket. POCKETS: Back pocket with bellow. Bellowed front pockets. Extra knife pocket at thigh. Knee protection pockets with two placement level options. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets - with chisel pocket with knife holders, can be tucked in the front bellowed pockets. Ruler pocket with knife holder and pen pocket. REINFORCEMENT: CORDURA®-reinforced on knees. CERTIFICATION: EN 14:04 together with EN14404-certified knee protection art 4000, 4008, 4018.





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CORDURA'

CORDURA'

1370 100% cotton, twill, 370g/m² **9499** Grey/Black 30/R-34/L

DETAILS: ID pocket. Inner leg seam with 3-needle stitching. Loops, one with D ring. Metal buttons. Metal zipper fly. Reinforced crotch seam. Side hammer loop. POCKETS: Back pockets with bellow. Bellowed front pockets. Knee protection pockets with two placement level options. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with knife holder and pen pocket. ReINFORCEMENT: CORDURA® reinforced back pockets. CORDURA® reinforcement on the backside, knees and leg bottom. Reinforced at bottom. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 2004 2008. 4018







CORDURA'

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1 A D A 10

1310 100% cotton, canvas, 270 g/m² 2800 Antique khaki # 9900 Black 30/R-46/R

DETAILS: Inner leg seam with 3-needle stitching. Loops, one with D ring. Metal buttons. Metal zipper fly. Side hammer loop. POCKETS: Back pockets with bellow. Bellowed front pockets. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with knife holder and pen pocket. REINFORCEMENT: CORDURA® reinforced back pockets.



1530 TROUSERS

CORDURA'

1310 100% cotton, canvas, 270 g/m² 2800 Antique khaki # 8300 Steel blue # 9900 Black

DETAILS: ID packet. Inner leg seam with 3-needle stitching, Loops, one with D ring. Metal buttons. Metal zipper fly. Side hammer loop. POCKETS: Back pockets with bellow. Bellowed front pockets. Knee protection pockets with two placement level options. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with knife holder and pen pocket. REINFORCEMENT: CORDURA@ reinforced knees and back pockets. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.





TROUSERS

1145 75% cotton 25% polyamide, canvas, Cordura Nyco, 340g/

4599 Dark olive green /black 30/R-40/L

DETAILS: ID pocket. Inner leg seam with 3-needle stitching. Loops, one with D ring. Metal buttons. Metal zipper fly. Side hammer loop. **POCKETS:** Back ring. Metal buttons. Metal zipper fly. Side hammer loop. POCKETS: Back pockets with bellow. Bellowed front pockets. Knee protection pockets with two placement level options. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets – with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with knife holder and pen pocket. REINFORCEMENT: CORDURA® 1000 reinforced knees and back pockets. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.





NEW! CORDURA' 1526

CRAFTSMAN SHORTS LIGHTWEIGHT

1845 65% polyester, 35% cotton, plain, 166g/m² 9899 Darkgrey/black # 9900 Black

DETAILS: ID pocket. Inner leg seam with 3-needle stitching. Loops, one with DETAILS: ID pocket. Inner leg seam with 3-needle stitching. Loops, one with Dring, Metal buttons. Metal zipper fly. Side hammer loop, POCKETS: Back pockets with bellow. Bellowed front pockets. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with knife holder and pen pocket. REINFORCEMENT: CORDURA® reinforced nail pockets, back pockets and ruler pocket.



30/R-48/R



NEW COLOUR!

CORDURA' 1525

LIGHTWEIGHT CRAFTSMAN TROUSERS

1845 65% polyester, 35% cotton, plain, 166g/m² 9899 Darkgrey/black # 9900 Black 30/R-42/L

DETAILS: ID pocket. Inner leg seam with 3-needle stitching. Loops, one with D ring. Metal buttons. Metal zipper fly. Side hammer loop. **POCKETS:** Back pockets with bellow. Bellowed front pockets. Knee protection pockets with two placement level options. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with hirfe holder and pen pocket. **REINFORCEMENT:** CORDURA® reinforced nail pockets, ruler pocket, knees and back pockets. **CERTIFICATION:** EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.





1538 ZIP-OFF TROUSERS CORDURA'

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1860 65% polyester, 35% cotton, twill, 300g/m² 9900 Black

30/R-40/L

FUNCTIONALITY: Zip-off model. **DETAILS**: ID pocket. Inner leg seam with 3-needle stitching, Loops, one with D ring, Metal buttons. Metal zipper fly, Side hammer loop. **POCKETS**: Back pockets with bellow. Bellowed front pockets. Knee protection pockets with two placement level options. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruleir pocket with knife holder and pen pocket.

REINFORCEMENT: CORDURA® reinforced knees and back pockets. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.



CRAFTSMAN

1530 SERIES POLYESTER/COTTON



1860 65% polyester, 35% cotton, twill, 300g/m²

2400 Khaki # **5600** Red # **8500** Cornflower blue # **8900** Navy blue # **9900** Black







CORDURA'

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1530 TROUSERS

30/R-40/L

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CORDURA'

TROUSERS WITHOUT NAILPOCKETS

1860 65% polyester, 35% cotton, twill, 300g/m² 5600 Red # 8500 Cornflower blue 30/R-40/L

8900 Navy blue # 9400 Grey # 9900 Black 30/R-40/L

DETAILS: ID pocket. Inner leg seam with 3-needle stitching. Loops, one with D ring.

DEIAILS: II pocket. Inner leg seam with 3-needle stitching. Loops, one with I iring. Metal buttons. Metal zipper fly. Side harmer loop. POCKETS: Back pockets with bellow. Bellowed front pockets. Knee protection pockets with two placement level options. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Relephone pocket and ID pocket. Relephone pocket pocket. pockets. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.

1534 ₩<u>&</u> D ... 0 SHORTS

1860 65% polyester, 35% cotton, twill, 300g/m² 8500 Cornflower blue

30/R-44/R

DETAILS: Inner leg seam with 3-needle stitching, Loops, one with D ring, Metal buttons, Metal zipper fly, Side hammer loop, **POCKETS:** Back pockets with bellow. Bellowed front pockets. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pockets. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Reliprocket with knife holder and pen pocket. **REINFORCEMENT:** CORDURA® reinforced back pockets.











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3105 WAISTCOAT ₩<u>&</u> D ... 0

1860 65% polyester, 35% cotton, twill, 300g/m² 5600 Red # 8500 Cornflower blue # 9400 Grev # 9900 Black

DETAILS: ID pocket. POCKETS: Loose-hanging chest pockets with safety straps, one with telephone pocket and one with patent buttons and knife holder. Nail pockets - front and back. FRONT CLOSURE: Hidden one-way metal zipper. ACCESSORIES: Article 2129. Article 4006. REINFORCEMENT: Reinforced nail pockets. FINISH: Extended back.

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1860 65% polyester, 35% cotton, twill, 300g/m²

8999 Navy blue/Black # 9499 Grey/Black # 9994 Black/Grey S-XXI

LINING: Unlined. DETAILS: Adjustable waistline. High collar. Inside of collar in contrasting colour. Metal buttons. POCKETS: Chest pockets, one with flap and button closure and one with pen pocket. Side pockets. FRONT CLOSURE: Hidden one-way metal zipper. Wind flap with velcro. FINISH: Adjustable sleeve end with press studs



DESIGNED FOR

FLOOR LAYERS

1530 SERIES POLYESTER/COTTON



1532

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BIB OVERALLS

1860 65% polyester, 35% cotton, twill, 300g/m² 9400 Grev 30/R-40/L

DETAILS: Inner leg seam with 3-needle stitching. Loops, one with D ring. Metal buttons. Metal zipper fly. Side hammer loop. POCKETS: Back pocket with bellow. Bellowed front pockets. Extra knife pocket at thigh. Knee protection pockets with two placement level options. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with knife holder and pen pocket.

REINFORCEMENT: CORDURA®-reinforced on knees. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.

1860 65% polyester, 35% cotton, twill, 300g/m² 9400 Grev

30/R-46/R

FUNCTIONALITY: Stretch in back. DETAILS: Inner leg seam with 3-needle stitching. Metal buttons. Side hammer loop. POCKETS: Bellowed front pockets. Knee protection pockets with two placement level options. Knife pocket. Leg pocket with pen pocket, telephone pocket and ID pocket. Loose-hanging chest pockets with press studs and safety straps, one with flap and one with pen pocket, patent buttons and knife holder. Nail pockets flap and one with pen packet, patent buttons and knife holder. Nail pockets - back. Nail pockets - can be tucked in the front bellows pockets. Ruler pocket with knife holder and pen pocket. Telephone pocket. FRONT CLOSURE: Hidden one-way plastic zipper. REINFORCEMENT: CORDURA® reinforced knees and back pockets. CERTIFICATION: EN 14404 typether with EN14404-certified knee protection art 4000, 4008, 4018.





SLEEVELESS OVERALLS

1860 65% polyester, 35% cotton, twill, 300g/m² 9400 Grey

30/R-40/L

FUNCTIONALITY: Stretch in back. DETAILS: Adjustable at shoulder seam. Inner leg seam with 3-needle stitching, Metal buttons. Side hammer loop. POCKETS: Bellowed front pockets. Knee protection pockets with two placement level options. Knife pocket. Leg pocket with pen pocket, telephone pocket and ID pocket. Loose-hanging chest pockets with prens studs and safety straps, one with flap and one with pen pocket, patent buttons and knife holder. Nail pockets - back. Nail pockets - can be tucked in the front bellows pockets. Ruler pocket with knife holder and pen pocket. Telephone pocket. FRONT CLOSURE: Hidden one-way plastic zipper. REINFORCEMENT: CORDURA® reinforced knees and back pockets. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.







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CORDURA'

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10 A 10 A 10

1860 65% polyester, 35% cotton, twill, 300g/m² 8500 Cornflower blue 30/R-40/L

8900 Navy blue 30/R-46/R

SLEEVELESS OVERALLS

9900 Black 30/R-40/L

FUNCTIONALITY: Stretch in back. DETAILS: Adjustable at shoulder seam. Inner leg seam with 3-needle stitching. Metal buttons. Reinforced crotch seam. Side hammer loop. POCKETS: Bellowed front pockets. Knee protection seam. Side nammer loop. PUCKETS: Bellowed front pockets. Ande protection pockets with two placement level options. Leg pocket with pen pocket, telephone pocket and ID pocket. Loose-hanging chest pockets with press studs and safety straps, one with flap and one with pen pocket, patent buttons and knife holder. Nail pockets - back. Nail pockets - can be tucked in the front bellows pockets. Ruler pocket with knife holder and pen pocket. Telephone pocket. FRONT CLOSURE: Hidden one-way plastic zipper. REINFORCEMENT: CORDURA® reinforced knees and back pockets. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.



CORDURA'

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SLEEVELESS OVERALLS

1800 65% polyester, 35% cotton, twill, 240 g/m² 8500 Cornflower blue

30/R-42/I

FUNCTIONALITY: Stretch in back. DETAILS: Adjustable at shoulder seam FUNCTIONALITY: Stretch in back. DETAILS: Adjustable at shoulder seam. Inner leg seam with 3-needle sittching, Metal buttons. Reinforced crotch seam. Side hammer loop. POCKETS: Bellowed front pockets. Knee protection pockets with two placement level options. Leg pocket with pen pocket, telephone pocket and ID pocket. Loose-hanging chest pockets with press studs and safety straps, one with flap and one with pen pocket, patent buttons and knife holder. Nail pockets - back. Nail pockets - can be tucked in the front bellows pockets. Ruler pocket with knife holder and pen pocket. Telephone pocket. FRONT CLOSURE: Hidden one-way plastic zipper. REINFORCEMENT: CORDURA® reinforced knees and back pockets.

CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000,4008, 4018.





1860 65% polyester, 35% cotton, twill, 300g/m² 2400 Khaki # 9900 Black 32/R-46/R

8500 Cornflower blue 30/R-40/L

DETAILS: Inner leg seam with 3-needle stitching. Knife holder with button Metal zipper fly. Side hammer loop. Wide braces with strong elastic and quick-release buckle. POCKETS: Back pockets with bellow. Bellowed front pockets. Knee protection pockets with two placement level options. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Loose-hanging chest pockets with press studs and safety straps, one with flap and one with pen pocket, patient buttons and knife holder. Nall pockets - can be tucked in the front bellows pockets. Ruler pocket with knife holder and pen pocket. REINPORCEMENT: CORDURA® reinforced kness and back pockets. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.







1503

SAME FUNCTION -**MORE COLOUR**

This series is based on the popular features of our classic 1530 series. The model is now available in several two-colour combinations with or without nail pockets. The trousers have lots of smart functions, like specially designed pockets for pens, phone, ID card and screwdrivers, and two models with extra knife pockets for floor layers.





CORDURA'

1503 **TROUSERS**

1860 65% polyester, 35% cotton, twill, 300g/m²

1094 White/Grey 30/R-40/L

2499 Khaki/Black # 5699 Red/Black # 8599 Cornflower blue/Black # 8999 Navy blue/Black # 9499 Grey/Black # 9994 Black/Grey

30/R-40/L

DETAILS: ID pocket. Inner leg seam with 3-needle stitching, Loops, one with D ring, Metal buttons. Metal zipper fly. Side hammer loop. POCKETS: Back pockets with bellow - one with flap and button closure. Back pockets with bellow. Bellowed front pockets. Knee protection pockets with two placement level options. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Relip pocket with knife holder and pen pocket. REINFORCEMENT: CORDURA® reinforced knees and back pockets. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.







4063

1860 65% polyester, 35% cotton, twill, 300g/m² 2499 Khaki/Black XS-XXXL

5699 Red/Black # 8599 Cornflower blue/Black # 8999 Navy blue/Black # 9499 Grey/Black # 9994 Black/Grey

S-XXXL

JACKET

LINING: Unlined, DETAILS: Adjustable waistline, Retractable ID-pocket, POCKETS: Chest pockets with zipper and O-ring. Front pockets, one with patch pocket. Inner pocket with telephone pocket. **FRONT CLOSURE:** Hidden one-way metal zipper. Wind flap with velcro. **FINISH:** Adjustable sleeve end with velcro.







CORDURA'

1523 TROUSERS WITHOUT NAILPOCKETS

1860 65% polyester, 35% cotton, twill, 300g/m²

1094 White/Grey # 2499 Khaki/Black # 5699 Red/Black # 8599 Cornflower blue/Black # 8999 Navy blue/Black # 9499 Grey/Black # 9994 Black/Grey

DETAILS: ID pocket. Inner leg seam with 3-needle stitching. Loops, one with D ring. Metal buttons. Metal zipper fly. Side hammer loop. POCKETS: Back pockets with bellow - one with flap and button closure. Back pockets with bellow. Bellowed front pockets. Knee protection pockets with two placement level options. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Ruler pocket with knife holder and pen pocket. REINFORCEMENT: CORDURA® reinforced knees and back pockets. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.



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TROUSERS

1860 65% polyester, 35% cotton, twill, 300g/m²

9499 Grey/Black

30/R-40/L

DETAILS: ID pocket. Inner leg seam with 3-needle stitching. Loops, one with D ring. Metal buttons. Metal zipper fly. Side hammer loop. POCKETS: Back pockets with bellow - one with flap and button closure. Bellowed front pockets. Knee protection pockets with two placement level options. Knife pocket. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with knife holder and pen pocket. REINFORCEMENT: CORDURA® reinforced knees and back pockets. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.





FLOORLAYER TROUSER

1860 65% polyester, 35% cotton, twill, 300g/m²

9499 Grey/Black

30/R-40/L

DETAILS: Inner leg seam with 3-needle stitching. Loops, one with D ring. Metal buttons. Metal zipper fly. Side hammer loop. POCKETS: Angled bellowed front pockets. Back pockets with bellow - one with flap and button closure. Knee protection pockets with two placement level options. Knee protection pockets with vulcanised print. Knife pocket. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets - extra wide, sloping with lots of extra compartments. Ruler pocket with knife holder and pen pocket. Side pockets. Telephone pocket. ReinPorRoceMent: CORDURA® reinforced knees and back pockets. CERTIFICATION: EN 14404 together with EN 14404-certified knee protection art 4000, 4008, 4018.









CORDURA'

1506

PIRATE SHORTS

 $\textbf{1860} \ 65\% \ polyester, 35\% \ cotton, twill, 300 g/m^2$

2499 Khaki/Black # **9994** Black/Grey

30/R-44/R

DETAILS: ID pocket. Inner leg seam with 3-needle stitching. Loops, one with D ring. Metal buttons. Metal zipper fly. Side hammer loop. POCKETS: Back pockets with bellow - one with flap and button closure. Bellowed front pockets. Knee protection pockets with two placement level options. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with knife holder and pen pocket. REINFORCEMENT: OORDURA@ reinforced knees and back pockets. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.



PROTECT YOUR KNEES

Our knee protector and kneepad pockets are suitable for all our craftsmen trousers while they are certified to *EN 14404. This gives you the maximum comfort, pressure distribution, protection against nails and they can be placed at various heights in the kneepad pocket. Guaranteed comfort for you and your knees.

*Not for pirate trousers articles 1539, 1540, and 1542



3328 FLANNEL SHIRT # 1454 GARDEN TROUSERS # 4930 KNITTED JACKET # 3209 FLANNEL SHIRT LADIES # 7154 LADIES GARDEN TROUSER # 2011 KNIT HAT # 2234 CRAFTSMAN GLOVE - BREATHABLE



HISTORY LIES IN EACH SHOVEL DIG

The shovel is pressed down with full force. The winegrower Erich Bergers shoes are brown coloured from all the dirt that is thrown up after each dig into the ground. The old vines should give place to the new vines that will be planted at the vineyard Weingut Berger in Austrian Gedersdorf. "My hands are my most important tools. Most days I'm out in the vineyard and examines the leaves and grapes. I remove those that are sick and cleans when needed. It takes patience and accuracy, says Erich Berger, whose family has run the yard since 1711.







FIND OUT MORE AT WWW. BLAKLADER.COM AND ON OUR SOCIAL MEDIA CHANNELS

1454 1835 4699

NICE AND GREEN

The garden collection is specially designed for gardening, forestry or farming professionals. In our collection, you'll find comfortable and functional garments made from recycled polyester for an extra green feeling. The 1454 model is the perfect work garment with its CORDURA® reinforcements and functional pockets. The combination of 55% recycled polyester and 45% cotton has created a garment that is just as green as it is nice.

1454

CORDURA

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GARDEN TROUSERS

1835 55% polyester, 45 % cotton, twill, recycled polyester, 270 g/m² 4699 Army green/Black

30/R-40/I

FUNCTIONALITY: Pre-bent knees. DETAILS: Inside leg seam with double stitching. Loops, two with D ring. Metal zipper fly. Wide loops at back and sides. **POCKETS**: Back pockets with bellow. Extra wide CORDURA®-reinforced ruler pocket with pen pocket, knife holder and extra pocket. Inclined pockets. Knee protection pockets with two placement level options. Leg pocket with flap and button closure, smaller bellowed patch pocket. Telephone pocket on waist. **REINFORCEMENT**: CORDURA® reinforced front pockets, back pockets, ruler pocket, knees and hem. **CERTIFICATION**: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.



2654

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GARDEN BIB OVERALLS

1835 55% polyester, 45 % cotton, twill, recycled polyester, 270 g/m² 4699 Army green/Black

30/R-46/L

FUNCTIONALITY: Pre-bent knees. DETAILS: Adjustable waistline. Metal buttons. Wide braces with strong elastic and quick-release buckle. POCKETS: Back pocket with bellow. Chest pocket with flap and pen pocket. Extra wide CORDURA®-reinforced ruler pocket with pen pocket, knife holder and extra pocket. Inner pocket with zipper. Knee protection pockets with two placement level options. Leg pocket with flap and extra tool pocket. REINFORCEMENT: CORDURA® reinforced front pockets, back pockets, ruler pocket, knees and hem. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.





CORDURA'

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7154 LADIES GARDEN TROUSER

1835 55% polyester, 45 % cotton, twill, recycled polyester, 270 g/m² 4699 Army green/Black



FUNCTIONALITY: Pre-bent knees. Women's cut. DETAILS: Inside leg seam with double stitching. Loops, two with D ring. Metal zipper fly. Wide loops at back and sides. POCKETS: Back pockets with bellow. Extra wide CORDURA@-reinforced ruler pocket with pen pocket, knife holder and extra pocket. Inclined pockets. Knee protection pockets with two placement level options. Leg pocket with flap and button closure, smaller bellowed patch pocket. Telephone pocket on waist. REINFORCEMENT: CORDURA@ reinforced front pockets, back pockets, ruler pocket, knees and hem. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.



1835 55% polyester, 45 % cotton, twill, recycled polyester, 270

DETAILS: Adjustable waistline. Loops, two with D ring, Metal buttons. Side hammer loop. POCKETS: Back pocket with bellow. Bellowed front pockets. Extra wide CORDURA®-reinforced ruler pocket with pen pocket, knife holder and extra pocket. Leg pocket with bellow and flap. Telephone pocket. REINFORCEMENT: CORDURA® reinforced front pockets, back pockets, ruler celebrat set less resulters.

CORDURA'

1464

GARDEN SHORTS

1835 55% polyester, 45 % cotton, twill, recycled polyester, 270

4600 Army green 30/R-46/R

DETAILS: Inside leg seam with double stitching. Loops, two with D ring. Metal zipper fly. Wide loops at back and sides. **POCKETS:** Back pockets with bellow. Extra wide CORDURA®-reinforced ruler pocket with pen pocket, knife holder and extra pocket. Inclined pockets. Leg pocket with flap and button closure, smaller bellowed patch pocket. Telephone pocket on waist. **REINFORCEMENT:** CORDURA® reinforced front pockets, back pockets, ruler pocket and leg pockets.



CORDURA' ₩ & 🖸 긢 🕲

1455 PIRATE GARDEN TROUSER

CORDURA'

1835 55% polyester, 45 % cotton, twill, recycled polyester, 270

4699 Army green/Black 30/R-46/R

FUNCTIONALITY: Pre-bent knees. DETAILS: Inside leg seam with double stitching. Loops, two with Dring. Metal zipper fly. Wide loops at back and sides. PDCKETS: Back pockets with bellow. Extra wide CORDURA®-reinforced ruler pocket with pen pocket, knife holder and extra pocket. Inclined pockets. Knee protection pockets with two placement level options. Leg pocket with flap and button closure, smaller bellowed patch pocket. Telephone pocket on waist. REINFORCEMENT: CORDURA® reinforced front pockets, back pockets, ruler pocket, leg pockets and knees. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.





1474

30/R-42/R

GARDEN KILT

4699 Army green/Black



3349 SWEATSHIRT FULL ZIP

1048 80% cotton, 20% polyester, Terry knit, 360g/m² 4600 Army green # 9900 Black

DETAILS: Rib-knitted collar. **POCKETS:** Side pockets. **FRONT CLOSURE:** One-way metal zipper. **FINISH:** Ribbed hem. Wristlet at sleeve end.





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HEAVY TEE LONG SLEEVES

1034 100% cotton, jersey, 295 g/m² **4600** Army green # **9900** Black XS-XXL

DETAILS: Reinforced neck seam. Reinforced shoulder seam. Round neck. POCKETS: Sleeve pocket.





REMOVABLE SLEEVES

WIND, WATERPROOF AND FULLY BREATHABLE



CORDURA'



4951 XXXX

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ORIGINAL SOFT-SHELL JACKET

2517 100% polyester, 3-layer softshell fabric, wind- and waterproof, breathable, 300g/m²

4600 Army green

S-XXXL

FUNCTIONALITY: Breathable wind- and water-proof material, no taped seams, FUNCTIONALITY: Breathable wind- and water-proof material, no taped seams, making the garment highly water repellent. **DETAILS**: Fleece lined collar **POCK-ETS**: Chest pocket with zipper. Front pockets with zipper. Inner pocket. **FRONT CLOSURE**: Front zipper fitted with small fleece-lined flap. One-way plastic zipper. **FINIS**: Adjustable hem with drawstring. Adjustable sleeve end with veloro. Extended back.

4930 KNITTED JACKET

GARDEN JACKET

4854

2117 100% polyester, knitted, 170g/m² 4699 Army green/Black # 9799 Dark grey/Black XS-4XL

DETAILS: Fixed cap. Reinforced shoulder sections. POCKETS: Chest pocket with zipper. Front pockets with zipper. FRONT CLOSURE: Front zipper fitted with small fleece-lined flap. FINISH: Cuff with elastic band. Extended back 1977 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m² 4699 Army green/Black XS-XXXL

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. Pre-bent sleeves. LINING: Mesh lining. DETAILS: Bellow on back with ventilation. High colliar. Metal buttons. Removable and adjustable cap with mesh lining. Removable sleeves. DICKETS: Chest pockets with zipper and D-ring. Front pockets with zipper. Inner pocket with telephone pocket. FROUT. CLOSURE: Front closure with press studies. Hidden one-way plastic zipper. REINFORCEMENT: CORDURA®-reinforced sleeve end. FINISH: Adjustable hem with drawstriam delivation with press tracks. with drawtring. Adjustable wristband with press studs. Extended back Inner wristlet at sleeve end.





8170 SOFTSHELL GILET

WAXXX

2515 100% polyester, 3-layer softshell fabric, wind- and waterproof, breathable, 305g/m² **4600** Army green # **9900** Black

XS-XXL

FUNCTIONALITY: Breathable wind- and water-proof material, no taped seams, making the garment highly water repellent. **POCKETS:** Chest pocket with zipper. Front pockets with zipper. Inner pocket. **FRONT CLOSURE:** One-way plastic zipper. **FINISH:** Adjustable hem with drawstring. Extended back.



3154

GARDEN WAISTCOAT

1835 55% polyester, 45 % cotton, twill, recycled polyester, 270 g/m² 4600 Army green

XS-XXXL

DETAILS: High collar. Metal press studs. **POCKETS:** Chest pockets with zipper and D-ring. Front pockets with flap and side pockets. **FRONT CLOSURE:** Robust hidden one-way metal zipper. **FINISH:** Extended back. **FABRIC:** Unlined.







Saw protection trousers are something our customers frequently ask for. That's why we've now developed a saw protection collection consisting of trousers and chaps with a matching jacket. Both the trousers and the chaps are made of a lightweight and pliable material with six layers of saw protection in front of the leg protection, and Cordura® reinforcements on the right thigh and ends of the legs. Both are certified according to EN20471 protective clothing with high visibility, and EN381-5, protective clothing against chainsaw injuries. The matching jacket is made of durable beaver nylon that matches both trousers and is certified according to EN ISO 20471 protective clothing with high visibility.

CORDURA

1920

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HIGHVISIBILITY CHAINSAW TROUSER

1900 70% polyester, 30% cotton, twill, water repellent finish, 230g/m² 3389 Yellow/navy blue

33/R-42/R

FUNCTIONALITY: Pre-bent knees. DETAILS: Elastic at waistline. Extended waistband back. Loops, one with D ring. POCKETS: Back pocket with zipper. Leg pocket with flap and telephone and pen pocket. Ruler pocket with extra pocket. Side pockets. REINFORCEMENT: CORDURA®-reinforced on right thigh. FINISH: Adjustable leg bottom with buttons. FITS WITH: Article 2150. CERTIFICATION: EN 20471, Class 2. EN 381-5, Class 1.





CORDURA'

1915

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HIGHVISIBILITY CHAINSAW CHAPS

1900 70% polyester, 30% cotton, twill, water repellent finish, 230g/m²

3389 Yellow/navy blue

One size

FUNCTIONALITY: Pre-bent knees. DETAILS: Elastic at waistline. Extended waistband back. Loops, one with D ring. Metal press studie. Extended waistband back. Loops, one with D ring. Metal press studie. Two way zipper along the entire length of the leg back. POCKETS: Leg pocket with flap and telephone and per pocket. Reinforcedent reight pocket with extra pocket. REINFORCEMENT: CORDURA®-reinforced or night thigh. FINISH: Leg bottom with CORDURA® reinforcement. CERTIFICATION: EN 20471, Class 2. EN 381-5, Class 1.



2150

BRACES TO TROUSERS 8650

1900 70% polyester, 30% cotton, twill, water repellent finish, 230g/m²

8800 Navy Blue

One size

DETAILS: Adjustable shoulder straps. Attach to trousers via buttons and oles. Wide braces with strong elastic. FITS WITH: Article 1920



CORDURA'

4905

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HIGHVISIBILITY JACKET

1900 70% polyester, 30% cotton, twill, water repellent finish, 230g/m²

3389 Yellow/navy blue

S-XXXL

FUNCTIONALITY: Ventilation under sleeves. LINING: Mesh lining. DETAILS: Bellow on back with ventilation. Fleece lined collar. Retractable ID-pocket PDCKETS: Chest pockets with zipper and 0-ring, Front pockets with zipper. Inner pocket with telephone pocket. FRONT CLOSURE: Robust hidden one-way plastic zipper, ReINFORCEMENT: CORDUNAG erinforced on sleeve: FINISH: Adjustable sleeve end with elastic. Extended back. CERTIFICATION: EN 20471,





PAINTERS

3314 T-SHIRT LONG SLEEVES # 1510 X1500 PAINTER TROUSER # 2430 SAFETY SHOE - ALUM TOE CAP



PAINTING MEETS THE POWER OF NATURE

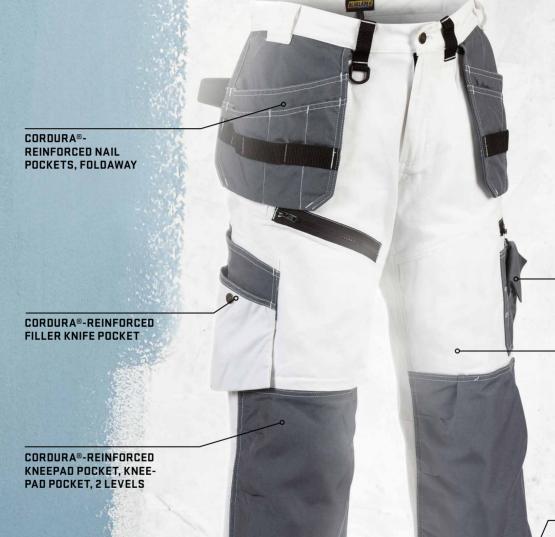
Apartment renovations, painting, carpet and floor laying supporting large and small projects. Thomas Stokkedal, 35, is an entrepreneur and craftsman in Narvik. "I work with commercial, industrial and private customers who wish to renovate their business premises or home. It could be plastering or building walls in an apartment one day and spray painting from floor to ceiling in a major industrial building the next day", he says.







FIND OUT MORE AT WWW. BLAKLADER.COM AND ON OUR SOCIAL MEDIA CHANNELS



WATER REPELLENT PHONEPOCKET

DOUBLE LAYER COTTON TWILL

CORDURA®-REINFORCED HEM



Blåkläder's paint wear is the result of a longstanding dialogue and development with industry professionals across the globe. Thanks to them, we've been able to unite smart and in-demand functions with maximum quality and comfort. Our painter clothes are made of 100% cotton twill in double layers that protect your skin from paint splatters, unlike lower-quality paint pants, which often bleed through. If you like to wipe paint off on your legs, you should take an extra look at the 1510, 1511 and 1512 models, which also have extra reinforcement on the thighs.

All clothing in the collection have a number of specially developed features, like ruler pockets, pockets for filler tools and brushes, and practical compartments for smaller tools.





1510

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X1500 PAINTER TROUSER

1210 100% cotton, twill, 320 g/m²

1094 White/Grey 28/R-40/L

FUNCTIONALITY: Pre-bent knees. DETAILS: Loops, one with D ring. Metal buttons. Retractable ID-pocket. Side hammer loop. PUCKETS: Angled inset pockets. Back pockets with bellow. Knee protection pockets with two placement level options. Leg pocket specially designed for filler-knife and brush. Leg pocket with double compartment including pen pocket and telephone pocket in water-repellent material. Nail pockets - with customised paint tool holders. Can be tucked inside the trousers. Thigh pocket with zipper. REIPROKEMENT: CORDURA® reinforced front pockets, back pockets, ruler pocket, knees and hem. FINISH: Adjustable leg hem with drawstring and CORDURA® reinforcement. CERTIFICATION: EN 14404 together with EN 14404-certified knee protection art 4000, 4008, 4018.





1511

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X1500 PAINTERS PIRATE TROUSER

1210 100% cotton, twill, 320 g/m² **1094** White/Grey 28/R-44/R

FUNCTIONALITY: Pre-bent knees. DETAILS: Loops, one with D ring. Metal buttons. Retractable ID-pocket. Side hammer loop. POCKETS: Angled inset pockets. Back pockets with bellow. Knee protection pockets with two placement level options. Leg pocket specially designed for filler-knife and brush. Leg pocket with double compartment including pen pocket and telephone pocket in water-repellent material. Nail pockets - with customiset paint tool holders. Can be tucked inside the trousers. Thigh pocket with zipper. REINFORCEMENT: CORDURA® reinforced front pockets, back pockets, ruler pocket, leg pockets and knees. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.





1512

CORDURA'

X1500 PAINTERS SHORTS

1210 100% cotton, twill, 320 g/m² **1094** White/Grey

30/R-44/R

DETAILS: Button fly. Loops, one with D ring. Metal buttons. Retractable ID-pocket. Side hammer loop. POCKETS: Angled inset pockets. Back pockets with bellow. Leg pocket specially designed for filler-knife and brush. Leg pocket with double compartment including pen pocket and telephone pocket in water-repellent material. Nail pockets - with customised paint tool holders. Can be tucked inside the trousers. Thigh pocket with zipper. REINFORCEMENTS. CORDURA® reinforced front pockets, back pockets, ruler pocket and leg pockets.





CORDURA'

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TROUSERS

1210 100% cotton, twill, 320 g/m²

1000 White

1531

30/R-40/L

DETAILS: Inner leg seam with 3-needle stitching, Loops, one with D ring, Metal buttons. Metal zipper fly. Side hammer loop, POCKETS: Back pockets with bellow. Bellowed front pockets. Knee protection pockets with two placement level options. Leg pocket specially designed for filler-knife. Leg pocket with pen pocket, telephone pocket and ID pocket. Nail pockets - can be tucked in the front bellows pockets. REINFORCEMENT: CONDURAG einforced knees, back pockets and filler pocket. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.





CORDURA'

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PAINT TROUSERS

1210 100% cotton, twill, 320 g/m²

1000 White

1091

30/R-40/L

DETAILS: Inner leg seam with 3-needle stitching, Loops, one with D ring, Metal buttons. Metal zipper fly, Side hammer loop, POCKETS: Back pockets with bellow. Bellowed front pockets. Knee protection pockets with two placement level options. Leg pocket specially designed for filler-knife. Leg pocket with pen pocket, telephone pocket and filler pocket. TeRINFORCEMENT: CORDURA@ reinforced knees, back pockets and filler pocket. TERINFORTION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.





CORDURA' 1540 ₩<u>&</u> □ 0

PIRATE SHORTS

1210 100% cotton, twill, 320 g/m²

1000 White

30/R-47/S

DETAILS: ID pocket. Inner leg seam with 3-needle stitching, Loops, one with D ring, Metal buttons. Plastic zipper fly. Side hammer loop. **POCKETS:** Back pockets with bellow. Bellowed front pockets. Knee pockets, fits with short knee protectors 4000. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with knife holder and pen pocket. REINFORCEMENT: CORDURA® reinforced knees and back pockets.





CORDURA'

1536

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PAINTERS SHORTS

1210 100% cotton, twill, 320 g/m²

1000 White

30/R-44/R

DETAILS: ID pocket. Inner leg seam with 3-needle stitching. Loops, one with D ring, Metal buttons. Metal zipper fly, PDUKETS: Angled inset pockets. Back pockets with bellow. Leg pocket with pen pocket, telephone pocket and ID pocket. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. REINFORCEMENT: CORDURA®-reinforced on exposed sections





2611

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CORDURA'

BIB OVERALLS

1210 100% cotton, twill, 320 g/m²

1000 White 30/R-40/I

DETAILS: Adjustable waistline. ID pocket. Inner leg seam with 3-needle stitching. Metal buttons. Metal zipper fly. Side hammer loop. Wide braces with strong elastic and quick-release buckle. PUCKETS: Angled inset pockets with strong elastic and quick-release buckle. PUCKETS: Angled inset pocket with zipper. Knee protection pockets with flap and pen pocket. Inner pocket with zipper. Knee protection pockets with two placement level options. Ruler pocket with pen pocket. ReinFORCEMENT: CORDURA®-reinforced on knees. EERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.







CORDURA' ₩ & 0 @ 0

BIB OVERALLS

1210 100% cotton, twill, 320 g/m² **1000** White

30/R-40/I

FUNCTIONALITY: Stretch in back. DETAILS: Adjustable at shoulder seam. Inner FUNCTIONALITY: Stretch in back. BETAILS: Adjustable at shoulder seam. Inner leg seam with 3-needle stitching. Side hammer loop, POCKETS: Bellowed front pockets. Knee protection pockets with two placement level options. Leg pockets with flap and telephone and pen pocket. Loose-hanging chest pockets with press studs and safety straps, one with flap and one with pen pocket, patent buttons and knife holder. Nail pockets - back. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Reinforced filler knife pocket. FRONT CLOSURE: Hidden two-way metal zipper. REINFORCEMENT: CORDURA®-reinforced on knees. CERTIFICATION: EN 14404 trapsther with EN 14/04/experition with EN 14/04/experition in the front protection as 4/000, 4/018, 4/019. er with EN14404-certified knee protection art 4000, 4008, 4018.









NEW!

3371

NEW! 3372

SWEATSHIRT WITH FULL ZIP

1158 100% cotton, french terry, 320 g/m²

1000 White XS-5XL

DETAILS: Band collar. FRONT CLOSURE: One-way plastic zipper. FINISH: Ribbed

SWEATSHIRT LADIES

1158 100% cotton, french terry, 320 g/m² **1000** White

XXS-XXXL

DETAILS: Band collar. FRONT CLOSURE: One-way plastic zipper. FINISH: Ribbed

3369

NEW!

SWEATSHIRT WITH HALF ZIP

1158 100% cotton, french terry, 320 g/m²

1000 White XS-5XL

DETAILS: High collar with zipper. FINISH: Ribbed hem. Wristlet at sleeve end.







3351

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3324

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PAINTERS SWEATSHIRT

1041 80% cotton, 20% polyester, Terry knit, 360g/m² 1094 White/Grey

S-XXXL

DETAILS: ID pocket, Rib-knitted collar, **POCKETS:** Chest pocket with zipper. Side pockets, **FRONT CLOSURE:** One-way metal zipper, **FINISH:** Rib-knit sleeve

POLO SHIRT

1050 60% cotton, 40% polyester, pique, 220 g/m² 1094 White/Grey

XS-4XL

DETAILS: Neck opening with buttons. Reinforced neck seam. Reinforced shoulder seam. Rib-knitted collar. Vent on side. **FINISH:** Rib-knit sleeve.

8566 CRAFTSMAN KILT

 $\textbf{1210}\ 100\%\ \text{cotton, twill, } 320\ \text{g/m}^2$

1000 White

30/R-42/R

DETAILS: Adjustable waistline. Wide loops at back and sides. POCKETS: Back pockets with bellow. Bellowed front pockets. Leg pocket with flap. Nail pockets - can be tucked in the front bellows pockets. Ruler pocket with knife holder and pen pocket. Side pockets. Telephone pocket.



ID

UPPER BODY

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4895

SUPER LIGHTWEIGHT FLEECE JACKET

1010 100% polyester, microfleece, antipilling, 170g/m² **1094** White/Grey

XS-XXXL

DETAILS: Stretch panel on sides and sleeve. **POCKETS:** Front pockets with zipper and two inner pockets. **FRONT CLOSURE:** Inner wind flap. One-way plastic zipper. **FINISH:** Extended back.

4835

WINDPROOF FLEECE JACKET

2520 100% polyester, 3-layer fleece, windproof, 460 g/m² **1094** White/Grey

S-XXXL

FUNCTIONALITY: Breathable windproof material. DETAILS: D-ring. Retractable ID-pocket. PDCKETS: Chest pocket with zipper. Front pockets with zipper, fleece-lined. Telephone pocket: FRONT CLOSURE: Hidden one-way plastic zipper. REINFORCEMENT: Reinforced shoulders, sleeves and sides. REFLEX: Reflex details. FINISH: Adjustable hem with drawstring. Sleeve end with thum bholes.

ID

4952

LIGHT SOFTSHELL JACKET

2518 94% polyester, 6% elasthane, 3-layer softshell fabric, $245 \mathrm{g/m^2}$

1094 White/Grey

S-XXXL

FUNCTIONALITY: Breathable wind- and water-proof material, no taped seams, making the garment highly water repellent. MATERIAL: 4-way stretch. DETAILS: High collar. PDCKETS: Back pocket with zipper. Chest pocket with zipper. Front pockets with zipper. Inner pocket. FRONT CLOSURE: Front zipper fitted with small fleece-lined flap. One-way plastic zipper. FINISH: Adjustable hem with drawstring. Sleeve end with inner wristlet.



4030

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JACKET

1210 100% cotton, twill, 320 g/m² **1000** White

S-XXXL

DETAILS: Band collar, Bellow on back, ID pocket. Metal press studs. **POCKETS:** Chest pockets, one with flap and one with telephone pocket. Sleeve pocket with pen pocket. **FRONT CLOSURE:** Hidden one-way metal zipper. Wind flap wivelor. **FINISH:** Adjustable sleeve end.





PAINTERS LINED JACKET

 $\textbf{1900} \ 70\% \ polyester, 30\% \ cotton, twill, water repellent finish, 230 g/m^2 \\ \textbf{1094} \ White/Grey$

S-XXXL

FUNCTIONALITY: Lined. Pre-bent sleeves. LINING: Pile lining in neck. Quilt lining. DETAILS: Adjustable waistline. Bellow on back. High collar with zipper. Metal press studs. Retractable ID-pocket. PDCKETS: Chest pockets with flap and button closure. Front pockets with flap and side pockets. Inner pocket with tlapphone pocket. Sleeve pocket with flap. FRONT CLOSURE: Hidden one-way metal zipper. Wind flap with buttons. FINISH: Extended back. Sleeve end with inner





1459 SERVICE TROUSERS STRETCH # 3299 FLANNEL SHIRT # 2440 SAFETY SHOE





FRESH WITH **POLYGIENE**

The great thing about our UV t-shirt and polo in bamboo charcoal is that you stay fresh all day long. Not only does it dry fast and protect you from the sun's strong rays, it also filters out bad odours because the fabric is treated with polygiene technology that reduces bacterial growth. The material is perfect for hot weather and certified according to UPF 40+ Solar UV Protective Properties.





3323

T-SHIRT UV-PROTECTION

1051 100% Polyester, pique knit, wicking, anti odour by bamboo charcoal, 155g/m²
9400 Grey # 8900 Navy blue # 9900 Black # 4600 Army green

FUNCTIONALITY: Treated with Polygiene technology. DETAILS: Reinforced neck seam. Reinforced shoulder seam. V neck.





Polygiene

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3326

PIQUE UV-PROTECTION

1051 100% Polyester, pique knit, wicking, anti odour by bamboo charcoal, 155g/m²
4600 Army green # 8900 Navy blue # 9400 Grey # 9900 Black
XS-4XI

FUNCTIONALITY: Treated with Polygiene technology: DETAILS: Neck opening with buttons. Plastic buttons. Reinforced neck seam. Reinforced shoulder seam. Rio-knitted collar. Vent on side.



 $\textbf{1030}\, 100\%\, \text{cotton, single jersey, } 180\, \text{g/m}^{\text{2}}$

1000 White # 5600 Red # 5700 Wine red # 8500 Cornflower blue # 8600 Navy blue # 8800 Navy Blue # **9400** Grey # **9900** Black

1033 85% Cotton, 15% viscose, single jersey, 180 g/m²

9000 Grey melange XS-6XL

1025 60% cotton, 40% polyester, single jersey, 180g/m²

9991 Black melange XS-4XL

3302

T-SHIRT 10-PACK

1030 100% cotton, single jersey, 180 g/m²

 $1000\, \text{White} \ \# \ 8500\, \text{Cornflower}$ blue $\# \ 5600\, \text{Red} \ \# \ 9900\, \text{Black}$ S-XXL

8800 Navy Blue S-XXXL

DETAILS: Reinforced neck seam. Reinforced shoulder seam. Rib-knitted neck. Round neck. PACKAGING: 10-pack, One size per pack.



3325

T-SHIRT 5 PACK

 $\textbf{1042} \ 100\% \ cotton, single jersey, 150 \ g/m^2$

 $1000 \ \text{White} \ \# \ 3300 \ \text{Yellow} \ \# \ 4600 \ \text{Army green} \ \# \ 5600 \ \text{Red} \ \# \ 8500 \ \text{Cornflower blue} \ \# \ 8600 \ \text{Navy blue} \ \# \ 8800 \ \text{Navy Blue} \ \# \ 9400 \ \text{Grey} \ \# \ 9900 \ \text{Black}$

1043 85% cotton, 15% viscose, single jersey, 150 g/m²

9000 Grey melange XS-4XL

1053 60% cotton, 40% polyester, single jersey, 150g/m²

9991 Black melange XS-4XL

DETAILS: Reinforced neck seam. Reinforced shoulder seam. Rib-knitted neck. Round neck.



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1029 95% cotton, 5% elastane, single jersey, 160 g/m²

1000 White # 9900 Black

T-SHIRT SLIM FIT

FUNCTIONALITY: Slim fit. DETAILS: Reinforced neck seam. Reinforced shoulder seam. Round neck. PACKAGING: 2 pack.



3360

T-SHIRT, V-NECK

 $\textbf{1165}\,95\%\,\,\text{cotton}, 5\%\,\,\text{elasthane, jersey, }210\,\,\text{g/m}^2$ **1000** White # **8800** Navy Blue # **9900** Black

DETAILS: Reinforced neck seam. Reinforced shoulder seam. Rib-knitted neck. V neck.



3327BRANDED POLO SHIRT

1050 60% cotton, 40% polyester, pique, 220 g/m² 8956 Navy blue/Red # 9485 Grey/Cornflower blue # 9956 Black/Red

DETAILS: Blåkläder embroidery back. Blåkläder print on left chest. Neck opening with buttons. Reinforced neck seam. Reinforced shoulder seam. Rib-knitted collar. Vent on side. FINISH: Rib-knit sleeve.



NON-BRANDED POLO SHIRT

1050 60% cotton, 40% polyester, pique, 220 g/m² 8956 Navy blue/Red # 9485 Grey/Cornflower blue # 9956 Black/Red XS-4XL

DETAILS: Neck opening with buttons. Reinforced neck seam. Reinforced shoulder seam. Rib-knitted collar. Vent on side. FINISH: Rib-knit sleeve.







NEW COLOUR!

3324

POLO SHIRT

1050 60% cotton, 40% polyester, pique, 220 g/m²
1094 White/Grey # 9956 Black/Red # 9994 Black/Grey # 9499 Grey/Black # 9985 Black/Cornflower blue # 9456 Grey/Red # 8994 Marine blue/Grey # 8985 Navy blue/Cornflower blue # 2499 Khaki/Black # 4699 Army green/Black XS-4XL

DETAILS: Neck opening with buttons. Reinforced neck seam. Reinforced shoulder seam. Rib-knitted collar. Vent on side. **FINISH:** Rib-knit sleeve.

NEW COLOUR!

3324 POLO SHIRT

1050 60% cotton, 40% polyester, pique, 220 g/m²

8900 Navy blue # 9900 Black # 9400 Grey

DETAILS: Neck opening with buttons. Reinforced neck seam. Reinforced shoulder seam. Rib-knitted collar. Vent on side. **FINISH:** Rib-knit sleeve.

3305

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POLO SHIRT

 $\textbf{1035}\ 100\%\ cotton, pique\ knit, 220\ g/m^2$

1000 White **# 5600** Red **# 8500** Cornflower blue **# 8800** Navy Blue **# 9000** Grey melange **# 9400** Grey **# 9900** Black XS-4XL

DETAILS: Neck opening with buttons. Reinforced neck seam. Reinforced shoulder seam. Rib-knitted collar. **PDCKETS:** Chest pocket. **FINISH:** Rib-knit

MODERN CLASSIC

Nothing beats a modern classic. Our new, stylish flannel shirt with roomy fit can be worn whenever it suits you! The shirt is made of soft cotton flannel, with brushed inside and has a checkerboard pattern. The sleeves have straps so that they easily can be folded. The hanging loop makes the shirt easy to hang up. Dress up in style today!

NEW!

3299

FLANNEL SHIRT

1136 74% cotton, 26% polyester 9920 Check. Black/Off White

XS-4XL

FUNCTIONALITY: Loose fit. DETAILS: Plastic buttons. POCKETS: Chest pocket with flap and pen pocket. FINISH: Strap with button. Wristlet at sleeve end.







3328 FLANNEL SHIRT 1134 100% cotton, flannel, 150 g/m²

4644 Army green/green # 5689 Red/Navy blue # 8957 Navy blue/Wine red # 9794 Dark Grey/Grey

DETAILS: Plastic buttons. POCKETS: Chest pockets with flap. FINISH: Strap for folding up sleeves. Wristlet at sleeve end.



3260 FLANNEL SHIRT 1130 100% cotton, flannel, 125g/m² 4645 Army green/Forest green

M-XXXL

DETAILS: Plastic buttons. POCKETS: Chest pockets with flap. FINISH: Wristlet at sleeve end.





3295 DENIM SHIRT

1129 100% cotton, Denim, 185g/m2

8900 Navy blue # **9900** Black

S-XXXL

DETAILS: Blåklåder embroidery back. Metal press studs. Seams in contrasting colour. **POCKETS:** Chest pockets with flap. **FINISH:** Wristlet at sleeve end. **WASH:** Pre-washed.



3230

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TWILL SHIRT

1135 100% cotton, twill, 155 g/m²

8500 Cornflower blue # 8900 Navy blue # 9900 Black

S-XXL

DETAILS: Button-down collar. Plastic buttons. POCKETS: Chest pockets with flap. FINISH: Wristlet at sleeve end.





3235

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SHIR

1190 65% polyester, 35% cotton, twill, 155 g/m² **8900** Navy blue # **9400** Grey # **9900** Black S-XXL

DETAILS: Metal press studs. **POCKETS:** Chest pockets with flap. **FINISH:** Wristlet at sleeve end.



3240

SHIRT, SHORT SLEEVE

1190 65% polyester, 35% cotton, twill, 155 g/m²

5600 Red XS-XXXL

9900 Black S-XL

DETAILS: Metal press studs. **POCKETS:** Chest pockets with flap.



DECALS

We use heat transfers, which have sharp contours and can withstand lots of washes. Decal prices vary depending on quantity, size and the number of colours involved. Check our pricelist for current prices. Allow 2-3 weeks for delivery of new production decals.

EMBROIDERY

We offer high-quality embroidery, perfect for giving your work clothes a more professional look. Embroidery prices vary according to the number of stitches.

Check our pricelist for current prices.

CUSTOM-SEWN PROMOTIONAL CLOTHING

You know that we also make custom clothes, right? You decide the pattern, material and color combination. The only requirement we have is that you order at least 1000 garments.

PROFILE

SMART MARKETING

DECALS AND EMBROIDERY

What would a football team be without a club logo? Offering personnel clothing with the company's own logo is a cost-effective way to strengthen both team spirit and the brand.

Blåkläder makes sure you get great-looking, integrated company clothing, and is glad to help with extra features like sewn reflective strips, regular or vulcanized kneepads. With us, it's quick and easy to place an order, and for repeat orders, you'll have your clothes in just a week.

KEEP IN MIND

In some cases, there are restrictions on marking.

- Items with taped seams cannot have decals placed over the seams (heat softens the adhesive and makes the tape peel).
- Some linings can also be damaged by decals in very high temperatures.
- On high-visibility clothing certified to EN471/EN ISO 20471, decal size is limited on various models so that the garment doesn't lose its certification.
- If we embroider water and windproof garments, the fabric will let moisture in. We therefore do not recommend embroidery on these garments. Call our sales support and check before ordering decals or embroidery.











HOW TO ORDER:

- 1. Send a vector EPS file.
- 2. Specify the colors in the logo with PMS numbers.
- 3. Specify the size you'd like the decal to be.
- 4. Specify where you'd like the decal to be on the garment.

STYLISH AND **MODERN HOODIE**

With our new and comfortable hoodie, with classic fit, you will without a doubt be the coolest both at work and at home. The hoodie has a fixed lined hood with drawstring and a kangaroo pocket with inside phone pocket - stylish, smart and simple. The hanging loop in the neck makes the hoodie easy to hang up the few times you take it off.

NEW!

3399

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HOODII

1157 80% cotton, 20% polyester, french terry, 320g/m²
8790 Melange Blue/Grey # 9087 Melange Grey/Blue # 9990 Melange Black/Grey

DETAILS: Fixed, adjustable cap. POCKETS: Kangaroo pocket with inside phone pocket. FINISH: Ribbed hem. Wristlet at sleave and





NEW!

3398

HOODIE WITH FULL ZIPPER

1157 80% cotton, 20% polyester, french terry, 320g/m² 9000 Grey melange # 9991 Black melange XS-4XI

DETAILS: Blåkläder embroidery, Fixed, adjustable cap. POCKETS: Front pockets with zipper. FRONT CLOSURE: One-way plastic zipper. FINISH: Ribbed hem. Wristlet at sleeve end.

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SWEATSHIRT

**1157** 80% cotton, 20% polyester, french terry, 320g/m² **8600** Navy blue # **9400** Grey # **9900** Black

XS-4XL

**DETAILS:** Reinforced neck seam. Reinforced shoulder seam. Round neck. **POCKETS:** Pen pocket on sleeve. **FINISH:** Extended back. Wristlet at sleeve end.





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3351 @ & D @ 0 PAINTERS SWEATSHIRT

1041 80% cotton, 20% polyester, Terry knit, 360g/m² 1094 White/Grey

S-XXXL

DETAILS: ID pocket. Rib-knitted collar. PDCKETS: Chest pocket with zipper. Side pockets. FRONT CLOSURE: One-way metal zipper. FINISH: Rib-knit sleeve.

3349 @ & D @ 0

SWEATSHIRT FULL ZIP

1048 80% cotton, 20% polyester, Terry knit, 360g/m² 4600 Army green # 8600 Navy blue # 9400 Grey # 9900 Black

DETAILS: Rib-knitted collar. POCKETS: Side pockets. FRONT CLOSURE: One-way metal zipper. FINISH: Ribbed hem.







3364

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3365

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COLLEGE JERSEY

1048 80% cotton, 20% polyester, Terry knit, 360g/m²

8800 Navy Blue # 9400 Grey # 9900 Black XS-XXXL

DETAILS: Rib-knitted neck. Round neck. FINISH: Ribbed hem. Wristlet at sleeve

HALF ZIPPED COLLEGE JERSEY

1048 80% cotton, 20% polyester, Terry knit, 360g/m² 8800 Navy Blue # 9400 Grey # 9900 Black XS-XXXL

**DETAILS:** Rib-knitted collar with zipper. **FINISH:** Ribbed hem. Wristlet at sleeve

3366

SWEATSHIRT WITH HOOD, FULL ZIPPED

1048 80% cotton, 20% polyester, Terry knit, 360 g/m² 8800 Navy Blue # 9400 Grey # 9900 Black XS-XXXL

**DETAILS:** Fixed, adjustable cap. **POCKETS:** Side pockets. **FRONT CLOSURE:** One-way metal zipper. **FINISH:** Ribbed hem. Wristlet at sleeve end.





3314

T-SHIRT LONG SLEEVES

**1032** 100% cotton, rib knitted, 260 g/m² **1000** White # **8900** Navy blue # **9400** Grey # **9900** Black XS-XXXL

**DETAILS:** Reinforced neck seam. Reinforced shoulder seam. Round neck.



3339

HEAVY TEE LONG SLEEVES

**1034** 100% cotton, jersey, 295 g/m²

**4600** Army green # **8600** Navy blue # **9400** Grey # **9900** Black XS-XXL

**DETAILS:** Reinforced neck seam. Reinforced shoulder seam. Round neck. **POCKETS:** Sleeve pocket.



3320

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**1040** 100% cotton, single jersey, 180 g/m² **9900** Black

M-XXXL

DETAILS: Polo collar. FINISH: Rib-knit sleeve. Soft finish at bottom.



**8399**KNITTED PULLOVER

**2905** 50% cotton, 50% acrylic, 590g/m²

**8800** Navy Blue XS, S, M, XXL, XXXL

DETAILS: Reinforced shoulder sections. Rib-knitted neck. Round neck. PDCKETS: Sleeve pocket. Three-section pen pocket on sleeve. REINFORCEMENT: Reinforced elbows. FINISH: Rib-knit sleeve.

NEW COLOUR!

HALF-ZIP 2-TONE

**1158** 100% cotton, french terry, 320 g/m²

8985 Navy blue/Cornflower blue # 8994 Marine blue/Grey # 9956 Black/Red # 9985 Black/Cornflower blue # 9994 Black/Grey

XS-4XI

**DETAILS:** High collar with zipper. Shoulder sections in contrasting colour. **FINISH:** Ribbed hem. Wristlet at sleeve end.





NEW! **3369** 

SWEATSHIRT WITH HALF ZIP

1158 100% cotton, french terry, 320 g/m²

1000 White # 5600 Red # 8500 Cornflower blue # 8900 Navy blue # 9400 Grey # 9900 Black XS-5XL

**DETAILS:** High collar with zipper. **FINISH:** Ribbed hem. Wristlet at sleeve end.





NEW!

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3371

SWEATSHIRT WITH FULL ZIP

1158 100% cotton, french terry, 320 g/m²

**1000** White **# 5600** Red **# 8500** Cornflower blue **# 8900** Navy blue **# 9400** Grey **# 9900** Black XS-5XL

**DETAILS:** Band collar. **FRONT CLOSURE:** One-way plastic zipper. **FINISH:** Ribbed hem. Wristlet at sleeve end.





3340 SWEATSHIRT

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**1158** 100% cotton, french terry, 320 g/m²

**1000** White # **5600** Red # **8500** Cornflower blue # **8900** Navy blue # **9400** Grey # **9900** Black XS-4XI

**DETAILS:** Reinforced neck seam. Reinforced shoulder seam. Rib-knitted neck. Round neck. **Finish:** Ribbed hem. Wristlet at sleeve end.





3370

SWEATER WITH COLLAR

**1158** 100% cotton, french terry, 320 g/m<sup>2</sup>

**8900** Navy blue 9400 Grey S-XXL

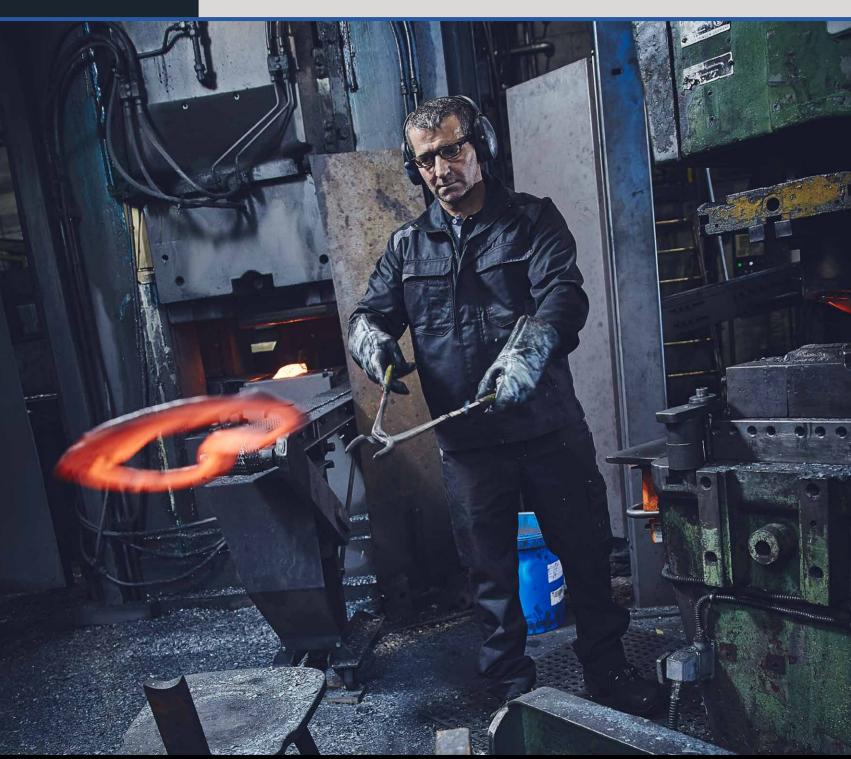
9900 Black S-XXXL

DETAILS: Reinforced neck seam. Reinforced shoulder seam. Rib-knitted collar. FINISH: Ribbed hem. Wristlet at sleeve end.



# INDUSTRY/WORKSHOP

4054 INDUSTRY JACKET # 3324 POLO SHIRT # 1404 INDUSTRY TROUSERS # 2440 SAFETY SHOE



### **HEAVY METAL FOR REAL**

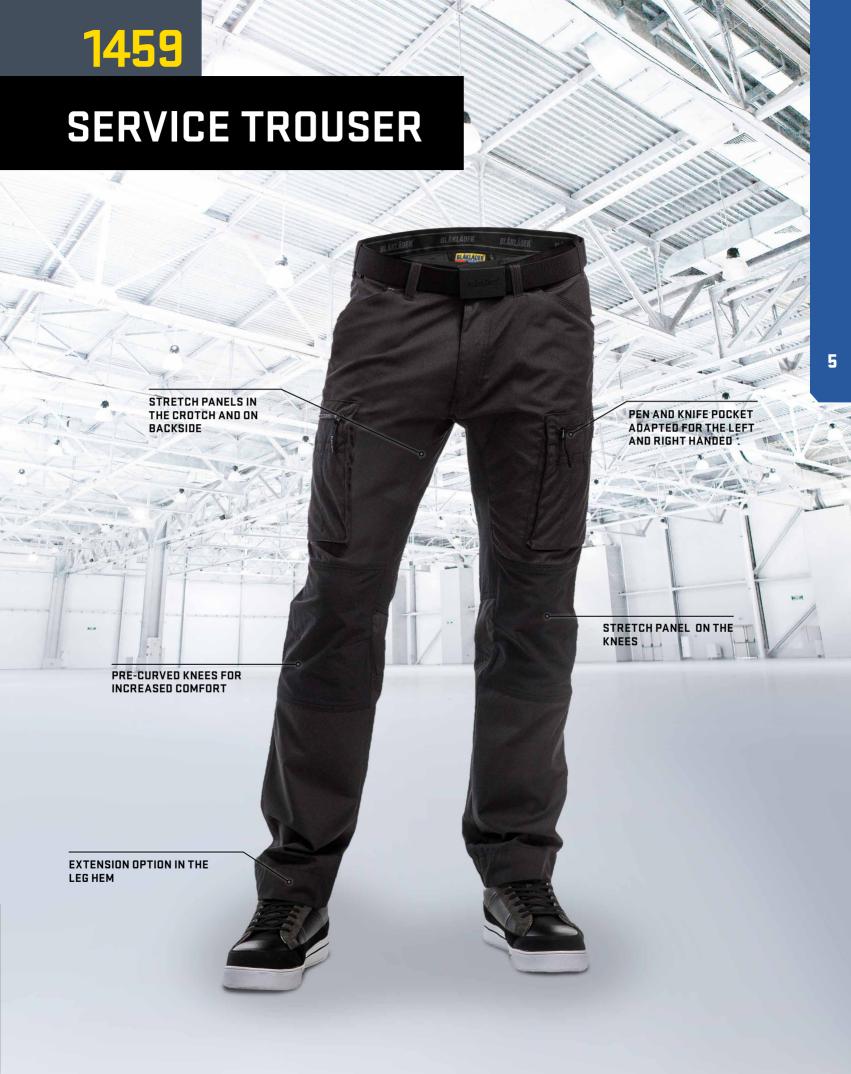
The heat and noise, the glowing iron pieces and hammer pounding in the smithy are everyday occurences for the toolmakers in Austrian Stubai, where centuries of craft tradition lives on in todays modern world. "It's a tough and dangerous job. What you need is knowledge and experience. It's nothing that a machine or a robot could handle. And that is exactly what makes the job amazing", says Herbert Gleirscher, tool technician.







FIND OUT MORE AT WWW. BLAKLADER.COM AND ON OUR SOCIAL MEDIA CHANNELS



SERVICE



# 1459 1845

# LIGHT, COMFORTABLE **AND STRETCHY**

Our new and modern service trousers is perfect to use when working indoors or outdoors in warm weather. The trousers are made of a light weight but durable material and has a narrow fit with prebent knees for greater comfort. For optimal mobility stretch panels are placed in carefully selected places, such as on the bottom, knees and in the crotch. The leg ends can be folded down and a cleverly designed pen and knife pocket is adapted for both right and left-handed people.

NEW!

1459

MAMAX

SERVICE TROUSERS STRETCH

1845 65% polyester, 35% cotton, plain, 166g/m<sup>2</sup> 9899 Darkgrey/black # 9900 Black

30/R-49/S

FUNCTIONALITY: Pre-bent knees. Stretch panel in the crotch, on the knee and hip. DETAILS: D ring in waistline. Plastic zipper fly



1958

1957

WADAX

X1900 URBAN TROUSER

**1845** 65% polyester, 35% cotton, plain, 166g/m² 9800 Dark grey

30/R-40/L

**DETAILS:** Button fly. Inner leg seam with 3-needle stitching, Loops, one with D ring. Metal buttons. Removable ID pocket. **PDCKETS:** Back pockets. Coin pocket. Leg pocket with flap and telephone pocket. Leg pocket with inside ruler pocket and pen pockets. Leg pocket with zipper. Side pockets.

**URBAN PIRATE X1900** 

**1845** 65% polyester, 35% cotton, plain, 166g/m²

9800 Dark grey

30/R-46/R

**DETAILS:** Button fly. Inner leg seam with 3-needle stitching, Loops, one with D ring. Metal buttons. Removable ID pocket. **PIDCKETS:** Back pockets. Coin pocket. Leg pocket with flap and telephone pocket. Leg pocket with inside ruler pocket and pen pockets. Leg pocket with zipper. Side pockets.

URBAN SHORTS X1900

**1845** 65% polyester, 35% cotton, plain, 166g/m²

9800 Dark grey

30/R-46/R

**DETAILS:** Button fly. Inner leg seam with 3-needle stitching, Loops, one with D ring. Metal buttons. Removable ID pocket. **POCKETS:** Back pockets. Coin pocket. Leg pocket with flap and telephone pocket. Leg pocket with inside ruler pocket and pen pockets. Leg pocket with zipper. Side pockets.







# 1959 1140

# **ATTITUDE** AND DESIGN

Discover X1900, the denim trousers that combine a modern look with everyday functionality. With their comfortable fit, durable CORDURA® fabric and smart pocket solutions, these trousers have been developed specifically for the European climate and requirements. With its exciting design and craftsman quality, it's sure to become a wardrobe favorite.

CORDURA

1959

X1900 URBAN TROUSER

1140 88% cotton, 12% polyamide, denim, coated, Cordura denim, 375g/m<sup>2</sup> 8900 Navy blue # 9900 Black 30/R-40/L

**DETAILS:** Button fly. Inner leg seam with 3-needle stitching. Loops, one with D ring. Metal buttons. Removable ID pocket. **POCKETS:** Back pockets. Coin pocket. Leg pocket with flap and telephone pocket. Leg pocket with inside ruler pocket and pen pockets. Leg pocket with zipper. Side pockets. **WASH:** Pre-washed.



1409

**TROUSERS** 

CORDURA

1 A D A D

LIGHTWEIGHT SERVICE TROUSER

**1845** 65% polyester, 35% cotton, plain, 166g/m<sup>2</sup> 9800 Dark grey

28/R-40/L

DETAILS: Inner leg seam with 3-needle stitching. Loops, one with D ring. Metal buttons. Plastic zipper fly. POCKETS: Back pockets with bellow and flap. Leg pocket with bellow, flap and sewn on three-section pen pocket. Leg pocket with bellow, telephone pocket and pen pocket. Ruler pocket. Side pockets, one with extra zippered pocket. FINISH: Adjustable leg bottom with drawstring.



1860 65% polyester, 35% cotton, twill, 300g/m<sup>2</sup> 9994 Black/Grey

30/R-40/L

DETAILS: Metal zipper fly. PDCKETS: Back pocket with flap. Knee protection pockets with two placement level options. Leg pocket with bellow and sewn on three-section pen pocket and flap with contrast piping and with but









# WHEN YOU ARE DONE DRINKING,

# WE TURN THE BOTTLE INTO CLOTHES

### CHOOSE RECYCLED POLYESTER!

Now there's an easy way to help the environment – choose work clothes made from recycled polyester. With advanced technology we melt down used PET bottles and spin them into thread. The resulting polyester weave is extremely durable, comfortable and environmentally-friendly. The end result consists of 55% recycled polyester and 45% cotton (weight 268 g/m²).

Polyester is manufactured using oil with chemicals such as naphtha, xylenes, acids and glycol. The manufacturing process also uses a lot of energy. Recycling polyester minimises these negative effects.

There is a lot to gain from choosing recycled polyester:

90% reduction in power consumption.
70% reduction in carbon dioxide emissions.
You're making an active choice for a better environment.

And you can take things full circle when you remember to return all your bottles!



# 4090 1835

# DURABLE COLLECTION IN **RECYCLED POLYESTER**

Our service collection in recycled polyester consists of a jacket, trousers and a women's trouser. The garments have a modern, functional design that offers maximum mobility and extra durability. They are perfect for the service industry, where heavy wear can otherwise reduce a garment's lifetime. By choosing garments made of recycled polyester, you also actively contribute to reduced chemical and energy consumption.

4090

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1835 55% polyester, 45 % cotton, twill, recycled polyester, 270 g/m<sup>2</sup> 8600 Navy blue # 9400 Grey # 9900 Black

S-XXXI

**DETAILS:** Retractable ID-pocket. **POCKETS:** Chest pockets with zipper and D-ring, Front pockets, one with patch pocket. Inner pocket with telephone pocket. **FRONT CLOSURE:** Hidden one-way plastic zipper. Wind flap with velcro. **FINISH:** Adjustable hem with velcro. Adjustable sleeve end with velcro.







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1490 SERVICE TROUSERS

1835 55% polyester, 45 % cotton, twill, recycled polyester, 270 g/m² 8600 Navy blue 33/R-46/R

9900 Black # 9400 Grey 30/R-40/L

FUNCTIONALITY: Pre-bent knees. DETAILS: Metal zipper fly. Plastic buttons. Straps. POCKETS: Back pockets. Leg pocket with flap and telephone and pen pocket.





LADIES SERVICE TROUSER - RECYCLED POLYESTER

1835 55% polyester, 45 % cotton, twill, recycled polyester, 270 g/m² 9400 Grey # 9900 Black

**FUNCTIONALITY:** Pre-bent knees. **DETAILS:** Metal zipper fly. Plastic buttons. Straps. **POCKETS:** Back pockets. Leg pocket with flap and telephone and pen pocket.

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### INDUSTRY/WORKSHOP

SERVICE





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CARGO TROUSERS

**1370** 100% cotton, twill, 370g/m²

**9900** Black 30/R-40/L

**DETAILS:** Loops, one with D ring. Metal zipper fly. Plastic buttons. **POCKETS:** Back pocket with closure. Leg pockets - one with flap and sewn on three-section pen pocket. Telephone pocket.







CARGO TROUSERS

**1800** 65% polyester, 35% cotton, twill, 240 g/m<sup>2</sup> **9900** Black # **9400** Grey # **8900** Navy blue 30/R-**40**//

8500 Cornflower blue C44-C62, C146, C150, D84, D100

**DETAILS:** Loops, one with D ring. Metal zipper fly. Plastic buttons. **PDCKETS:** Back pocket with closure. Leg pockets - one with flap and sewn on three-section pen pocket. Telephone pocket.





1407 TROUSERS

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**1800** 65% polyester, 35% cotton, twill, 240 g/m² **2400** Khaki # **8900** Navy blue # **9400** Grey # **9900** Black 28/R-40/L

**DETAILS:** Inner leg seam with 3-needle stitching, Loops, one with D ring, Metal buttons. Plastic zipper fly, **PDCKETS:** Back pockets with bellow, Back pockets with flap and velcro closure. Leg pocket with bellow, telephone pocket and pen pocket. Ruler pocket.



1401

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CARGO TROUSERS WITH KNEEPADS

 $\textbf{1800} \ 65\% \ polyester, 35\% \ cotton, twill, 240 \ g/m^2 \\ \textbf{8900} \ Navy \ blue$ 

30/R-40/I

**DETAILS:** Loops, one with D ring. Plastic buttons. Plastic zipper fly. **POCKETS:** Back pocket with closure. Knee protection pockets with two placement level options. Leg pockets - one with flap and sewn on three-section pen pocket. **Teterphone pocket. CENTIFICATION:** EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.





1403

SERVICE 'X' TROUSERS

 $\mathbf{1800}$  65% polyester, 35% cotton, twill, 240 g/m²  $\mathbf{9900}$  Black

30/R-38/I

FUNCTIONALITY: Pre-bent knees. DETAILS: Loops, one with D ring. Metal buttons. Plastic zipper fly. Seams in contrasting colour. POCKETS: Back pockets with flap and button closure. Leg pockets with flap and button closure.



1447

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SHORTS

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**1800** 65% polyester, 35% cotton, twill, 240 g/m<sup>2</sup> **2400** Khaki # **8900** Navy blue # **9400** Grey # **9900** Black 28/D<sub>2</sub>AB/D

**DETAILS:** Loops, one with D ring. Metal buttons. Plastic zipper fly. **POCKETS:** Back pockets with bellow and flap. Leg pocket with three-compartment pen pocket and telephone pocket. Ruler pocket.





1000 100% cotton, twill, 240gm<sup>2</sup> 8800 Navy Blue # 9900 Black 30/R-44/R

DETAILS: Adjustable elastic in waistline. Metal buttons. Reinforced crotch seam. PDCKETS: Back pockets, reinforced. Chest pockets with flap. Knee protection pockets with two placement level options. Ruler pocket. FRONT CLOSURE: Front closure with patent button. FINISH: Adjustable sleeve end. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.



OVERALL



2610

**1800** 65% polyester, 35% cotton, twill, 240 g/m<sup>2</sup> **2400** Khaki # **8500** Cornflower blue # **8900** Navy blue # **9400** Grey # **9900** Black

30/R-40/L

DETAILS: Adjustable waistline. Metal buttons. Non-metal buckle. Plastic zipper fly. Side hammer loop. **POCKETS**: Back pocket with flap. Chest pocket with flap and pen pocket. Inner pocket with zipper. Ruler pocket with pen pocket. Side pockets.





**1100** 100% Cotton, Twill, 320 g/m<sup>2</sup> 8800 Navy Blue

30/R-51/S

**DETAILS:** Adjustable elastic in waistline. Metal buttons. Reinforced crotch seam. POCKETS: Back pockets, reinforced. Chest pockets with flap. Knee protection pockets with two placement level options. Ruler pocket. FRONT CLOSURE: Front closure with patent button. FINISH: Adjustable sleeve end. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018,







6270

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OVERALL

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1800 65% polyester, 35% cotton, twill, 240 g/m<sup>2</sup> 1000 White # 5600 Red # 8900 Navy blue # 9400 Grey 30/R-

8500 Cornflower blue 30/L-49/S

9900 Black 30/L-45/S

**DETAILS:** Adjustable elastic in waistline. Reinforced crotch seam. **POCKETS:** Back pockets, reinforced. Chest pockets, one with flap and button closure and one with pen pocket. Ruler pocket. Side pockets. **FRONT CLOSURE:** Hidden two-way plastic zipper. FINISH: Adjustable sleeve e





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**1800** 65% polyester, 35% cotton, twill, 240 g/m<sup>2</sup> 8500 Cornflower blue

**DETAILS:** Plastic buttons. Vent back. **POCKETS:** Chest pockets, one with pen pocket. Two front pockets. **FRONT CLOSURE:** Hidden closure.



3160

WAISTCOAT

**1860** 65% polyester, 35% cotton, twill, 300g/m<sup>2</sup>

9499 Grey/Black

DETAILS: Bellow on back. Shoulder sections in contrasting colour. POCKETS: Angled front pockets. Chest pockets, one with pen pocket and telephone pocket. Inner pocket. FRONT CLOSURE: Hidden one-way metal zipper. Wind flap with buttons.

### INDUSTRY/WORKSHOP

INDUSTRY





NEW COLOUR! **4054** 

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INDUSTRY JACKET

**1800** 65% polyester, 35% cotton, twill, 240 g/m<sup>2</sup>

2499 Khaki/Black # 8985 Navy blue/Cornflower blue # 8994 Marine blue/Grey # 9456 Grey/Red # 9499 Grey/Black # 9956 Black/Red # 9985 Black/Cornflower blue # 9994 Black/Grey S-4XI

**DETAILS:** Bellow on back. Removable ID pocket. Shoulder sections in contrasting colour. **POCKETS:** Chest pockets with bellow and flap, one with two-compartment pen pocket. Inner pockets, one with telephone pocket. Two front pockets. **FRONT CLOSURE:** Hidden one-way plastic zipper. **FINISH:** Adjustable sleeve end. **WASH:** Industry wash, EN ISO 15797.





NEW COLOUR!

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INDUSTRY TROUSERS

 $\textbf{1800} \ 65\% \ polyester, 35\% \ cotton, twill, 240 \ g/m^2$ 

2499 Khaki/Black # 8985 Navy blue/Cornflower blue # 8994 Marine blue/Grey # 9456 Grey/Red # 9499 Grey/Black # 9956 Black/Red # 9985 Black/Cornflower blue # 9994 Black/Grey 30/R-40//

**DETAILS:** Plastic zipper fly. Removable ID pocket. Wide loops at back and sides. **PUCKETS:** Back pockets with flap. Leg pocket with telephone pocket, ID pocket and pen pockets. Ruler pocket. Side pockets. **WASH:** Industry wash, EN ISO 15797.

ID

### **INDUSTRY**

# STYLISH AND DURABLE

Our industrial collection builds on basic models with the most important features for hard-working men and women. Here, you'll find durable trousers, jackets and overalls in stylish colours that can be mixed and matched to suit your own wants and needs. Smart details with a focus on function and high quality makes sure this garment withstands the toughest conditions. News for this year is a new colour combination of black/cornflower blue.



6054 INDUSTRY OVERALL

 $\textbf{1800} \ 65\% \ polyester, 35\% \ cotton, twill, 240 \ g/m^2$ 

2499 Khaki/Black # 8985 Navy blue/Cornflower blue # 8994 Marine blue/Grey # 9456 Grey/Red # 9499 Grey/Black # 9956 Black/Red # 9985 Black/Cornflower blue # 9994 Black/Grey 30/R-46/R

FUNCTIONALITY: Stretch in back. DETAILS: Adjustable waistline. Bellow on back. Removable ID pocket. Shoulder sections in contrasting colour. PUCKETS: Back pocket with flap. Chest pockets with bellow and flap, one with two-compartment pen pocket. Leg pocket with extra pocket and pen pocket. Eugler pocket. FRONT CLOSURE: Hidden two-way plastic zipper. FINISH: Adjustable sleeve end. FABRIC: Industry wash, EN ISO 15797.











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3164

INDUSTRY WAISTCOAT

**1800** 65% polyester, 35% cotton, twill, 240 g/m<sup>2</sup>

2499 Khaki/Black # 8985 Navy blue/Cornflower blue # 8994 Marine blue/Grey # 9456 Grey/Red # 9499 Grey/Black # 9956 Black/Red # 9994 Black/Grey

S-XXL

DETAILS: Bellow on back. Removable ID pocket. Shoulder sections in contrasting colour. POCKETS: Chest pockets with bellow and flap, one with two-compartment pen pocket, equipped with rib tape for extra tools. Inner pockets, one with telephone pocket. Two front pockets. FRONT CLOSURE: Hidden one-way plastic zipper. FABRIC: Industry wash, EN ISO 15797.



2664

INDUSTRY BIB OVERALL

**1800** 65% polyester, 35% cotton, twill, 240 g/m<sup>2</sup>

2499 Khaki/Black # 8985 Navy blue/Cornflower blue # 8994 Marine blue/Grey # 9456 Grey/Red # 9499 Grey/Black # 9956 Black/Red # 9994 Black/Grey

DETAILS: Adjustable braces with elastic. Adjustable waistline. Non-metal buckle. Removable ID pocket. Side hammer loop. PDCKETS: Back pockets with flap, chest pocket with flap in contrasting colour and pen pocket. Inner pocket with zipper. Leg pocket with telephone pocket, ID pocket and pen pockets. Ruler pocket. Side pockets. FABRIC: Industry wash, EN ISO 15797.

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POLO SHIRT

**1050** 60% cotton, 40% polyester, pique, 220 g/m² 1094 White/Grey # 9956 Black/Red # 9994 Black/Grey # 9499 Grey/Black # 9985 Black/Cornflower blue # 9456 Grey/Red # 8994 Marine blue/Grey # 8985 Navy blue/Cornflower blue # 2499 Khaki/Black # 4699 Army green/Black XS-4XL

NEW COLOUR!

3324

POLO SHIRT

**DETAILS:** Neck opening with buttons. Reinforced neck seam. Reinforced shoulder seam. Rib-knitted collar. Vent on side. **FINISH:** Rib-knit sleeve.

3324

**1050** 60% cotton, 40% polyester, pique, 220 g/m² 8900 Navy blue # 9900 Black # 9400 Grey XS-4XL

**DETAILS:** Neck opening with buttons. Reinforced neck seam. Reinforced shoulder seam. Rib-knitted collar. Vent on side. **FINISH:** Rib-knit sleeve.



NEW COLOUR!

3353

HALF-ZIP 2-TONE

1158 100% cotton, french terry, 320 g/m2

8985 Navy blue/Cornflower blue # 8994 Marine blue/Grey # 9956 Black/Red # 9985 Black/Cornflower blue # 9994 Black/ Grey

**DETAILS:** High collar with zipper. Shoulder sections in contrasting colour. **FINISH:** Ribbed hem. Wristlet at sleeve end.

### INDUSTRY/WORKSHOP

INDUSTRY



4054

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INDUSTRY JACKET

**1210** 100% cotton, twill, 320 g/m²

8884 Navy blue/Royal blue # 9994 Black/Grey

S-4XL

**DETAILS:** Bellow on back. Removable ID pocket. Shoulder sections in contrasting colour. **PDCKETS:** Chest pockets with bellow and flap, one with two-compartment pen pocket. Inner pockets, one with telephone pocket. Two front pockets. **FRONT CLOSURE:** Hidden one-way plastic zipper. **FINISH:** Adjustable sleeve end.

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6054

INDUSTRY OVERALL

**1210** 100% cotton, twill, 320 g/m²

8884 Navy blue/Royal blue # 9994 Black/Grey

30/R-46/R

FUNCTIONALITY: Stretch in back. DETAILS: Adjustable waistline. Bellow on back. Removable ID pocket. Shoulder sections in contrasting colour. POCKETS: Back pocket with flap. Chest pockets with bellow and flap, one with two-compartment pen pocket. Leg pocket with extra pocket and pen pocket. Ruler pocket. FRONT CLOSURE: Hidden two-way plastic zipper. FINISH: Adjustable sleeve end.

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ID



**1210** 100% cotton, twill, 320 g/m²

**8884** Navy blue/Royal blue # **9994** Black/Grey 30/R-40/L

DETAILS: Plastic zipper fly. Removable ID pocket. Wide loops at back and sides. PDCKETS: Back pockets with flap. Leg pocket with telephone pocket, ID pocket and pen pockets. Ruler pocket. Side pockets.

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4055

PROFILE JACKET

1800 65% polyester, 35% cotton, twill, 240 g/m<sup>2</sup>

**9499** Grey/Black # **9994** Black/Grey

S-XXL

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**DETAILS:** Bellow on back. Edging in yoke seam. **PDCKETS:** Angled front pockets. Chest pockets with bellow and flap, one with two-compartment pen pocket. Inner pockets - one with zipper and one with button closure. Sleeve pocket with pen pocket. **FRONT CLOSURE:** One-way plastic zipper. **FINISH:** Adjustable hem with velcro. Adjustable sleeve end with velcro.

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4720 ₩ & O ... 0

**1800** 65% polyester, 35% cotton, twill, 240 g/m² 8500 Cornflower blue # 8900 Navy blue # 9400 Grey # 9900 Black S-XXI

DETAILS: Bellow on back. POCKETS: Chest pockets with flap. Side pockets. Sleeve pocket with pen pocket. FRONT CLOSURE: One-way metal zipper. FINISH: Adjustable hem with velcro. Adjustable sleeve end with velcro.



4720

**1210** 100% cotton, twill, 320 g/m²

8800 Navy Blue

S-XXI

**DETAILS:** Bellow on back. **POCKETS:** Chest pockets with flap. Side pockets. Sleeve pocket with pen pocket. **FRONT CLOSURE:** One-way metal zipper. **FINISH:** Adjustable hem with velcro. Adjustable sleeve end with velcro.









1725

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TROUSERS

**1800** 65% polyester, 35% cotton, twill, 240 g/m<sup>2</sup>

1000 White 30/R-40/L

8500 Cornflower blue 30/R-40/L

8900 Navy blue # 9900 Black # 9400 Grey

30/R-40/L

**DETAILS:** Elastic at waistline. Metal zipper fly. Plastic buttons. Reinforced crotch seam. Straps. **POCKETS:** Back pockets. Inner ruler pocket. Leg pocket with pen pocket. Side pockets

1725 TROUSERS

**1210** 100% cotton, twill, 320 g/m<sup>2</sup>

8800 Navy Blue 30/R-40/L

DETAILS: Elastic at waistline. Metal zipper fly. Plastic buttons. Reinforced crotch seam. Straps. PDCKETS: Back pockets. Inner ruler pocket. Leg pocket with pen pocket. Side pockets.

1726 TROUSERS

**1210** 100% cotton, twill, 320 g/m²

8800 Navy Blue 30/R-40/L

DETAILS: Elastic at waistline. Metal zipper fly. Plastic buttons. Straps. PUCKETS: Back pockets. Inner ruler pocket. Knee protection pockets with two placement level options. Leg pocket with pen pocket. Side pockets. CERTIFICATION: EN 14404 together with EN14404-certified knee protection





## 170 DEGREES ON THE WAY

The moving truck when fully loaded weighs in at 56 tons. The "tub" on the trailer is filled with 170-degree hot, smoking and simmering asphalt. It's a time pressured environment with speed the essence between the asphalt plant and the highway under construction. Viola Andersson, 23, is a truck driver responsible for this important cargo and journey. "When the truck is loaded it's really heavy going uphill. You have to think and drive smart at the right speed selecting the correct gearing – especially downhill. It's not as simple as going from point A to point B with risks and considerations all the way", she says.







FIND OUT MORE AT WWW. BLAKLADER.COM AND ON OUR SOCIAL MEDIA CHANNELS



1811 65% polyester, 35% cotton, twill, water repellent finish, 240g/m² 3399 Yellow/Black # 9900 Black

XS-XXXL

**DETAILS:** Bellow on back. Fleece lined collar. ID pocket. **POCKETS:** Chest pocket with bellow and flap. Front pockets with zipper. Inner pockets - one with zipper and one with velcro closure. Napoleon pocket inside front wind flap. Sleeve pocket with pen pocket. **FRONT CLOSURE:** Hidden one-way plastic zipper. **FINISH:** Adjustable hem with drawstring. Adjustable sleeve end with velcro. Extended back. Inner wristlet at sleeve end. **CERTIFICATION:** Certified according to EN 471/EN ISO 20471 applies only to colour 3399.

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**1811** 65% polyester, 35% cotton, twill, water repellent finish, 240g/m² **3399** Yellow/Black

XS-XXXL

LINING: Quilt lining, DETAILS: Bellow on back. Fleece lined collar. Retractable ID-pocket. POCKETS: Chest pocket with bellow and flap. Front pockets with zipper. Inner pockets - one with zipper and one with velcro closure. Napoleon pocket inside front wind flap. Sleeve pocket with pen pocket. FRONT CLOSURE: Robust hidden one-way plastic zipper. FINISH: Adjustable hem with drawstring. Adjustable sleeve end with velcro. Elastic wristband. Extended back. CERTIFICATION: EN 342 together with art: 1883 or 1885. EN 471/EN ISO 20471, Class 2.

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1451
TROUSERS

**1811** 65% polyester, 35% cotton, twill, water repellent finish, 240g/m² **9900** Black

30/R-40/L

FUNCTIONALITY: Durable water-repellent material. Pre-bent knees. DETAILS: Good surface for transfer. ID pocket. Loops, one with D ring. Metal buttons. Plastic zipper fly. POCKETS: Back pockets with flap and button closure. Leg pocket with bellow and flap. Leg pocket with bellow, telephone pocket and pen pocket. REFLEX: 50-mm-wide reflexes. Reflex around legs.





1470 TROUSERS

 $\textbf{1860}~65\%~polyester, 35\%~cotton, twill, 300 g/m^2$ 

**9499** Grey/Black # **9900** Black

30/R-40/L

FUNCTIONALITY: Pre-bent knees, DETAILS: Metal buttons. Plastic zipper fly. Straps. POCKETS: Back pockets with flap and veloro closure. Leg pocket with three compartments. Thigh pockets with lock - one of them with sewn on telephone and pen pockets and inset ID pocket. REINFORCEMENT. Reinforced at bottom. REFLEX: 20-mm-wide reflex. Reflex on inside of legs that can be folded out. FINISH: Leg bottom with CORDURA® reinforcements.



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4087 MULTINORM JACKET



### FLYING THE HELICOPTER TO THE JOB

Four wheel drive's, boat's, snow mobiles, 20-ton excavators and rock blasting. Terje Sjursen works as facility manager in northern Norway. The mission is to anchor brackets for power line masts in the Norwegian mountains. Just getting out to the various a drama, not least the bad weather, heavy fog and so on. If the visibility is really bad, we have to fly along the power lines to find the way", he says.







FIND OUT MORE AT WWW. BLAKLADER.COM AND ON OUR SOCIAL MEDIA CHANNELS

# **MULTINORM TROUSERS**



MULTINORM UNLINED



4087
MULTINORM JACKET

 $\textbf{1506}\,77\%\,\, \text{cotton}, 22\%\,\, \text{polyester}, 1\%\,\, \text{antistatic}, \text{satin}, \text{flame retardant}, \text{antistatic}, 290\,\text{g/m}^2\,\, \textbf{3389}\,\, \text{Yellow/navy blue}$ 

XS-4XL

DETAILS: Band collar. Bellow on back. Retractable ID-pocket. Seams in contrasting colour. POCKETS: Chest pocket with flap. Inner pocket with velcro closure. Inner telephone pocket. Inset pocket with flap. FRONT CLOSURE: Robust hidden one-way metal zipper. FINISH: Adjustable hem with velcro. Adjustable sleeve end with velcro. Extended back. CERTIFICATION: EN 1149-5. EN 471/EN ISO 20471, Class 3. EN 61482-1-2, Class 1. EN ISO 11611, Class 1 A1. ISO 1162 A1, B1, C1, E1.

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Every year, we challenge ourselves to create new functional collections with high safety and protection levels. We are therefore extremely proud to present our latest collection - Multinorm. A series of certified workwear for anyone who works in tough environments and has to handle risky conditions every day. All multinorm clothes meet European standards for visibility, flame protection, welding, electric arcs and static electricity. Our winter collection is also certified for light chemicals, rain and cold. High levels of protection, without compromising the comfort, fit and functionality we are famous for.



1506 77% cotton, 22% polyester, 1% antistatic, satin, flame retardant, antistatic, 290 g/m<sup>2</sup> 3389 Yellow/navy blue

30/R-45/S

1578

DETAILS: Knife holder with button. Loops, one with D ring. Metal zipper fly. Side hammer loop. PDCKETS: Attachments for extra removable nail pockets. Back pocket with bellow and flap and velcro closure. Inset pocket with flap. Knee protection pockets with two placement level options. Leg pocket with bellow, telephone pocket and pen pocket. Nail pockets sold separately (art: 2178). Ruler pocket. FINISH: C sizes can be extended to C150 sizes. CERTIFICATION: EN 1149-5. EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018. EN 471/EN ISO 20471, Class 2. EN 61482-1-2, Class 1. EN ISO 11611, Class 1 A1. ISO 11612 A1, B1, C1, E1.

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MULTINORM CRAFTSMAN TROUSER



1478

MULTINORM TROUSER

 $\textbf{1506} \ 77\% \ \text{cotton}, 22\% \ \text{polyester}, 1\% \ \text{antistatic}, \text{satin}, \text{flame retardant}, \text{antistatic}, 290 \ \text{g/m}^2 \\ \textbf{8933} \ \text{Navy blue/Yellow} \\ 32/\text{R-}45/\text{S}$ 

DETAILS: Loops, one with D ring. Metal zipper fly. Seams in contrasting colour. Side hammer loop. POCKETS:

Attachments for extra removable nail pockets. Back pockets with flap and velcro closure. Inner ruler pocket. Inset pocket with flap, Knee protection pockets with two placement level options. Leg pocket with flap and telephone and pen pocket. Nail pockets sold separately (art: 2178). FINISH: C sizes can be extended to C150 sizes. CERTIFICATION: EN 149-5. EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018. EN 471/EN ISO 20471,

Class 1. EN 61482-1-2, Class 1. EN ISO 11611, Class 1 A1. ISO 11612 A1, B1, C1, E1.

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MULTINORM UNLINED



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MULTINORM OVERALL

1506 77% cotton, 22% polyester, 1% antistatic, satin, flame retardant, antistatic, 290g/m²

3389 Yellow/navy blue

32/R-41/S

FUNCTIONALITY: Stretch panel in back. DETAILS: Adjustable with drawstrings in waistline. Band collar. Bellow on back. Knife holder with hutton. Seams in contrasting colour. POCKETS: Back pocket with bellow and flap and velcro closure. Chest pocket with flap, Inner pocket with fvor closure. Inset pocket with flap. Knee protection pockets with velcro closure. Inset pocket with flap. Knee protection pockets with two placement level options. Leg with flap. Knee protection pockets with two placement level options. Leg pocket with bellow, telephone pocket and pen pockets. Ruler pocket. FRBNT CLOSURE: Robust hidden two-way metal zipper. FINISH: Adjustable sleeve end with velcro. C sizes can be extended to C150 sizes. CERTIFICATION: EN 1149-5. EN 14404 contribed knee protection art 4000, 4008, 4018. EN 471/EN ISO 20471, Class 2. EN 61482-1-2, Class 1. EN ISO 11611, Class 1 A1, ISO 11612 A1, B1, C1, F1

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MULTINORM BIB TROUSER

1506 77% cotton, 22% polyester, 1% antistatic, satin, flame retardant, antistatic, 290g/m3

3389 Yellow/navy blue

32/R-41/S

DETAILS: Adjustable braces with elastic. Loops, one with D ring. Metal zipper **DETAILS**: Adjustable braces with elastic. Loops, one with D ring. Metal zipper fly. Seams in contrasting colour. Side harmer loop. **PDCKTS**: Attachments for extra removable nail pockets. Back pocket with bellow and flap and veloro closure. Chest pocket with flap and pen pocket. Inset pocket with flap. Knee protection pockets with two placement level options. Leg pocket with bellow, telephone pocket and pen pocket. Nail pockets sold separately (art: 2178). Ruler pocket. Thigh pocket. **FINISH**: Cisses can be extended to C150 sizes. **CERTIFICATION**: EN 1149-5. EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018, EN 4717EN ISO 20471, Class 2. EN 61482-1-2, Class 1. EN ISO 11611, Class 1. Al. 1. SO 11612 A1, B1, C1, E1.





retardant, antistatic, 290g/m3 3389 Yellow/navv blue 32/R-41/S

DETAILS: Adjustable at shoulder seam. Knife holder with button. Seams in contrasting colour. Side hammer loop. PDCKETS: Attachments for extra removable nail pockets. Back pocket with bellow and flap and velcro clos Inset pocket with flap. Knee protection pockets with two placement level options. Leg pocket with bellow, telephone pocket and pen pocket. options. Leg pocket with Deltow, telephone pocket and pen pocket.

Loose-hanging chest pockets with nail pockets, one with telephone pocket
and one with pen pocket. Nail pockets sold separately (art: 2178). Ruler
pocket. Thigh pocket. FRDNT CLOSURE: Robust hidden two-way metal zipper.

FINISH: C sizes can be extended to C150 sizes. CERTIFICATION: EN 1149-5. EN
14404 together with EN14404-certified knee protection art 4000, 4008, 4018.

EN 471/EN 180 20471. (Lass 2. EN 61482-1-2, Class 1. EN ISO 11611, Class 1
A. ISO 11612 A1, B1, C1, E1.

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MULTINORM WAISTCOAT

1506 77% cotton, 22% polyester, 1% antistatic, satin, flame retardant, antistatic, 290g/m²

3300 Yellow

S-XXXL

**DETAILS:** Opening in back for fastening safety harness. Seams in contrasting colour. Side hammer loop. Straps. **POCKETS:** Loose-hanging chest pockets with nail pockets, one with telephone pocket and one with pen pocket. Nail pockets - front and back. FRONT CLOSURE: Adjustable front closure in chest. Robust hidden one-way metal zipper. CERTIFICATION: EN 1149-5. EN 1476-N ISO 20471, Class 2. EN 61482-1-2, Class 1. ISO 11612 A1, B1, C1, E1.





3228

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FLAME SHIRT

**1515** 54% modacrylic, 44% cotton, 2% antistatic, twill, flame retardant, antistatic, 180 g/m $^2$ 

8933 Navy blue/Yellow

S-XXXI

DETAILS: Yoke in back, POCKETS: Chest pockets with flap and button closure. FRONT CLOSURE: Hidden closure. FINISh: Adjustable sleeve end with press studs. CERTIFICATION: Certified according to EN ISO 11611, Class 1 A1+A2. EN 1149-5. EN ISO 11612 A1, A2, B1, C1, E1, F1. EN ISO 20471, Class 1. IEC

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MULTINORM SWEATSHIRT

**1750** 60% protex, 39% cotton, 1% beltron, knitted jersey, 300g/

3300 Yellow

S-XXXI

DETAILS: Round neck. REFLEX: 50-mm-wide transfer reflexes. FINISH: Ribbed hem. Wristlet at sleeve end. CERTIFICATION: EN 1149-5. EN 61482-1-2, Class 1. EN ISO 20471, S Class 2, M-XXXL Class 3. ISO 11612 A1, B1, C2.

4 4 4 8 €

MULTINORM LINED



4068

#### MULTINORM WINTER JACKET

**1530** 55% modacrylic, 43% cotton, 2% antistat, twill, flame retardant, antistatic, laminated, wind- and waterproof, breathable,  $300g/m^2$ 

3389 Yellow/navy blue

XS-4XL

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. LINING:
Quilt lining, DETAILS: High collar. Removable and adjustable cap (sold
separately). Removable ID-pocket. PDCKETS: Chest pocket with flap. Inner
pockets, one with telephone pocket. Inset pocket with flap. FRONT CLUSURE:
Robust hidden one-way metal zipper. FINISH: Adjustable hem with velcro.
Adjustable sleeve end with velcro. Extended back. Sleeve end with inner
wristlet. CERTIFICATION: Certified according to EN 342 when used with art:
1888. EN 1149-5. EN 1303 type 6. EN 343, Class 3. I. EN 471/EN 1SO 20471,
Class 3. EN ISO 11611, Class 1 A1. IEC 61482-2. ISO 11612 A1, B1, C1.



4468

#### MULTINORM WINTER PARKA

 $1530\,55\%$  modacrylic, 43% cotton, 2% antistat, twill, flame retardant, antistatic, laminated, wind- and waterproof, breathable,  $300g/m^2$ 

3389 Yellow/navy blue

XS-4XI

FUNCTIONALITY. Breathable wind & water-tight material, taped seams, LININE Quilt lining. DETAILS: Adjustable with drawstrings in waistline. High collar, Removable and adjustable cap (sold separately), Removable ID-pocket. PDCK-ETS: Chest pocket with flap. Chest pocket with phone pocket. Front pockets with flap. Enter pocket with flap. FRONT CLOSURE: Robust hidden two-way metal zipper, FINISH: Adjustable sleeve end with velor oclosure. CERTIFICATION: Certified according to EN 342 when used with art: 1868. EN 1149-5. EN 13034 type 6. EN 343, Class 3.1. EN 471/EN ISO 20471, Class 3. EN ISO 11611, Class 1 A1. IEC 61482-2. EIO 11612 A1, IB. (C1.



2168

#### MULTINORM HOOD

1530 55% modacrylic, 43% cotton, 2% antistat, twill, flame retardant, antistatic, laminated, wind- and waterproof, breathable, 300g/m²

3389 Yellow/navy blue

One size

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. FITS WITH: Article 4468, 4068, 6368.



### 1868

#### MULTINORM WINTER TROUSER

1530 55% modacrylic, 43% cotton, 2% antistat, twill, flame retardant, antistatic, laminated, wind- and waterproof, breathable, 300g/m²

3389 Yellow/navy blue

32/R-43/S

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. LINING: Quilt lining, DETAILS: Adjustable and removable braces. Extended waistband back. Loops, one with Dring, Metal zipper fly, Removable ID-pocket. Side hammer loop. Snow gaiter with velcro and button opening, PUCKETS: Attachments for extra removable nail pockets. Back pocket with bellow and flap and velcro closure. Inset pocket with flap. Knee protection pockets with two placement level options and velcro closure. Leg pocket with flap and telephone and pen pocket. Nail pockets sold separately (art: 2178). Ruler pocket with knife holder. FINISH: Leg bottom with zipper. CERTIFICATION: Certified according to EN 342 when used with art: 4068 or 4468. EN 1149-5. EN 13034 type 6. EN 14404 together with EN1404-certified knee protection art 4000, 4008, 4018. EN 343, Class 3.1. EN 471/EN ISO 20471. Class 3. EN 61482-1-2, Class 1. EN ISO 11611, Class 1. Al. ISO 11612 Al. Bl. Cl. 3.

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### 6368

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### MULTINORM WINTER OVERALL

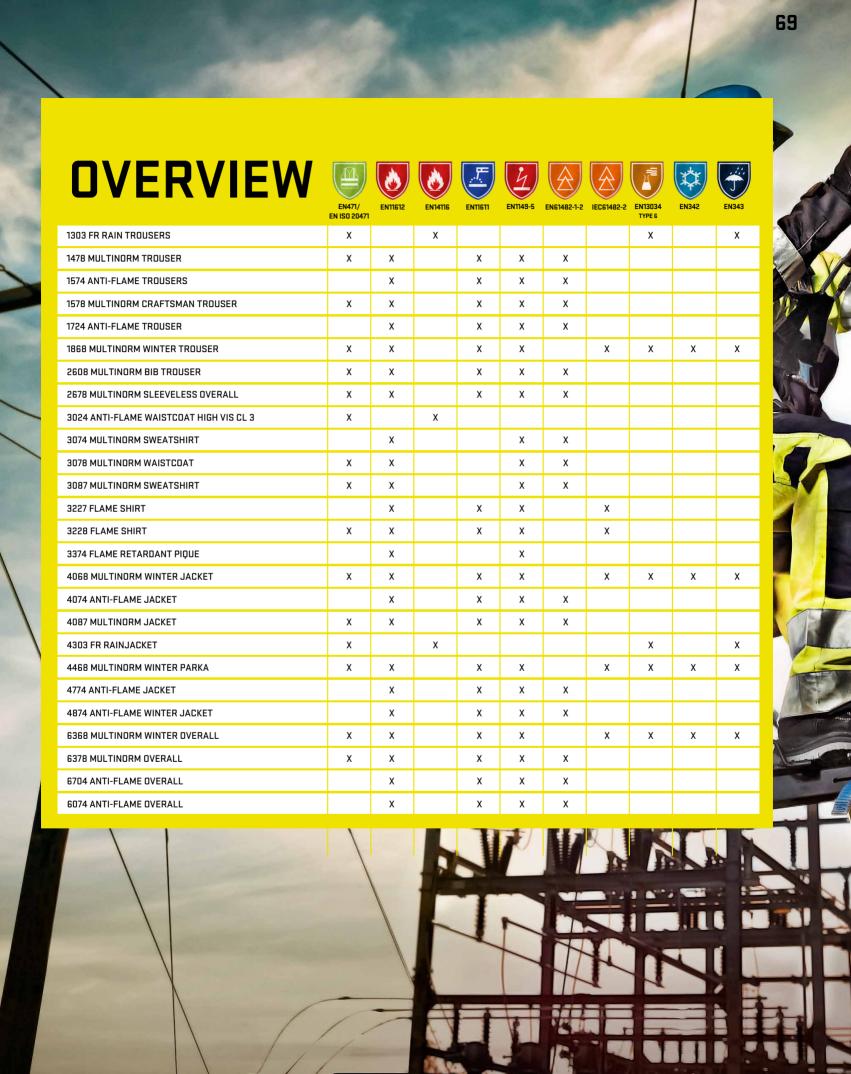
**1530** 55% modacrylic, 43% cotton, 2% antistat, twill, flame retardant, antistatic, laminated, wind- and waterproof, breathable, 300g/m²

3389 Yellow/navy blue

32/R-46/R

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. Stretch panel in back. LINING. Quilt lining, DETAILS: High collar. Removable and adjustable cap (sold separately). Removable ID-pocket. Side hammer loop. Snow gaiter with velcro and button opening. Taped seams. POCKETS: Back pocket with bellow and flap and velcro closure. Chest pocket with flap. Inner pocket with velcro closure. Chest pocket with flap have pocket with flap. Knee protection pockets with two placement level options and velcro closure. Lep pocket with flap and telephone and pen pocket. Butter pocket with fine and telephone and pen pocket. Butter pocket with fine holder. FRONT CLOSURE: Robust hidden two-way metal zipper. FINISH: Adjustable sleeve end with velcro. Leg bottom with zipper. CERTIFICATION: EN 1149-5. EN 13034 type 6. EN 14404 together with EN 14404-certified knee protection art 4000, 4008, 4018. EN 342. EN 343, Class 3.1. EN 471/EN ISO 20471, Class 3.8. 18482-1-2, Class 1.8. ISO 11611, Class 1.4. ISO 11612 A. B.1, Cl.

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**CERTIFICATIONS** 



## **EN ISO 11611**

Protective clothing certified according to EN ISO 11611 provides the wearer with protection against small splashes of molten metal as well as transitory contact with flame. The garments certified according to this standard are suitable for users who weld or work with similar work.

The garments are classified based on their protective capacity against different levels of welding techniques which cause more or less spray and thermal radiation.

**Class 1** - Protection against less dangerous welding techniques and situations, which cause less spray and lower thermal radiation.

**Class 2** - Protects against more risky welding techniques and situations, which cause higher levels of spray and thermal radiation.

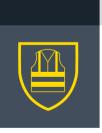
(A1) Limited flame spread, surface ignition method.

(A2) Limited flame spread, edge ignition method.

### **EN 471**

Protective clothing certified according to EN 471 provides the wearer with visibility in dangerous situations under all lighting conditions during the day and in the illumination from vehicle headlights in the dark. High requirements are set, including for the fabric's luminance and reflection. The garments are classified based on the area of visible material

|         | Background<br>material (m²) | Reflective material (m²) |
|---------|-----------------------------|--------------------------|
| Class 1 | 0.14                        | 0.10                     |
| Class 2 | 0.50                        | 0.13                     |
| Class 3 | 0.80                        | 0.20                     |



## **EN ISO 20471**

Protective clothing certified according to EN 471 provides the wearer with visibility in dangerous situations under all lighting conditions during the day and in the illumination from vehicle headlights in the dark. High requirements are set, including for the fabric's luminance and reflection. The garments are classified based on the area of visible material. EN20471 replaces EN471, which will be phased out during 2016.

|         | Background<br>material (m²) | Reflective material (m²) |
|---------|-----------------------------|--------------------------|
| Class 1 | 0.14                        | 0.10                     |
| Class 2 | 0.50                        | 0.13                     |
| Class 3 | 0.80                        | 0.20                     |
|         |                             |                          |





Protective clothing certified according to EN ISO 11612 provides the wearer with protection against transitory contact with heat and flame. The heat can be convection heat, thermal radiation, metal splash or a combination of these.

The garments are classified based on the following parameters:

(A1) Limited flame spread, surface ignition method.

(A2) Limited flame spread, edge ignition method.

(B) Convection heat, scale 1-3 where 3 is best.

**(C)** Thermal radiation, scale 1-4 where 4 is best.

(D) Molten aluminium splash, scale 1-3 where 3 is best.

(E) Molten iron splash, scale 1-3 where 3 is best.

(F) Contact heat, scale 1-3 where 3 is best.

### **EN ISO 14116**



Protective clothing complying with this International Standard is intended to protect the user against occasional and brief contact with small igniting flames, in circumstances where there is no significant heat hazard and without the presence of another type of heat. When protection against heat hazards is necessary, ISO 11612 is recommended.

Protective clothing according to EN ISO 14116 may consist of several separate garments, or a single garment with one or more layers. All assemblies claiming compliance with this standard shall achieve a limited flame spread index of 1, 2 or 3 when tested in accordance with ISO 15025

#### Limited flame spread index

- Index 1 (flame spread, flaming debris and afterglow properties)
- Index 2 (as index 1 and included hole formation properties)
- Index 3 (as index 2 and included afterflame properties)

If the index is 1 (lowest level) the garment can only be used outside a garment with index 2 or 3. Index 1 may not have skin contact, e.g. neck and wrist.

## IEC 61482-2



Garment standards for protective clothing designed for potential risk of electric arc.

### EN61482-1-2

"Box test" test method for directional arc.

|         | Electric arc | Time   |
|---------|--------------|--------|
| Class 1 | 4 kA         | 500 ms |
| Class 2 | 7kA          | 500 ms |

### **EN 13034 TYPE 6**



Protective clothing to EN 13034 provides protection against liquid chemicals and is intended for use if the risks are assessed as low and a full liquid permeation barrier is not necessary, i.e. when wearers are able to take timely adequate action if their clothing becomes contaminated. Low risks could be a potential exposure to small quantities of spray or accidental, low volume, splashes.

### EN 1149-5



Protective clothing certified according to EN 1149-5 provides the wearer with electrostatic protection and reduced risk of spark formation. The garments should be used as part of a total earthed system to prevent charging.





**™** ▲ □ 교 •

ANTI-FLAME JACKET

 $\textbf{1507} \ 100\% \ cotton, satin, flame \ retardant, antistatic, \ 350 \ g/m^2$ **8900** Navy blue

S-XXXL

DETAILS: Bellow on back. POCKETS: Chest pocket with flap. Inset pocket with flap. FRONT CLOSURE: Hidden one-way metal zipper. FINISH: Adjustable hem with veloro. Adjustable sleeve end. CERTIFICATION: EN 1149-5. EN 61482-1-2, Class 1. EN ISO 11611. Class 1. Al. ISO 11612. Al., Bl., C1, E2.

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ANTI-FLAME TROUSER

1507 100% cotton, satin, flame retardant, antistatic, 350 g/m<sup>2</sup> 8900 Navy blue

30/R-42/L

DETAILS: Adjustable waistline. Metal zipper fly. Straps. POCKETS: Back pockets with flap and button closure. Front pockets with flap. Leg pocket with bellow, flap and sevn on three-section pen pocket. **CERTIFICATION:** EN 1149-5. EN 61482-1-2, Class 1. EN ISO 11611, Class 1 A1. ISO 11612 A1, B1, C1, E2.

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6704

ANTI-FLAME OVERALL

1507 100% cotton, satin, flame retardant, antistatic, 350 g/m<sup>2</sup> 8900 Navy blue

30/R-48/R

DETAILS: Adjustable waistline. Bellow on back. Reinforced crotch seam. DETAILS: Adjustable waistinie, section of back, networked to total seam, PDICKETS: Back pockets with flap. Chest pockets with flap. Inset pocket with flap. Ruler pocket. FRONT CLOSURE: Hidden closure. FINISH: Adjustable sleeve end with veloro. CERTIFICATION: EN 1149-9. EN 61482-1-2, Class 1. EN ISO 11611. Class 1 A1. ISO 11612 A1, B1, C1, E2.

4850









3227

 $\bf 1515\,54\%$  modacrylic, 44% cotton, 2% antistatic, twill, flame retardant, antistatic, 180 g/m²

**8900** Navy blue

S-XXXL

**DETAILS:** Shirt collar. Yoke in back. **POCKETS:** Chest pockets with flap and button closure. **FRONT CLOSURE:** Hidden closure. **FINISH:** Adjustable sleeve end with press studs. Wristlet at sleeve end. **DERTIFICATION:** Certified according to EN ISO 11611, Class 1 A1+A2. EN 1149-5. EN ISO 11612 A1, A2, B1. C1, E1, F1. IEC 61482-2.

3074

MULTINORM SWEATSHIRT

**1750** 60% protex, 39% cotton, 1% beltron, knitted jersey, 300g/

8900 Navy blue # 9400 Grey S-XXXI

DETAILS: Round neck. FINISH: Ribbed hem. Wristlet at sleeve end.
CERTIFICATION: EN 1149-5. EN 61482-1-2, Class 1. ISO 11612 A1, B1, C1.

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**WAXXX** 

FLAME RETARDANT PIQUE

1726 59% modacrylic, 39% cotton, 2% antistatic, pique knitted, flame retardant, antistatic, 220g/m²

8900 Navy blue # 9900 Black S-XXXI

**DETAILS:** Neck opening with buttons. Rib-knitted collar. **FINISH:** Wristlet at sleeve end. **CERTIFICATION:** EN 1149-5. ISO 11612 A1, B1, C1.

40



1507 100% cotton, satin, flame retardant, antistatic, 350 g/m<sup>2</sup> 9499 Grey/Black

S-XXXL

DETAILS: Bellow on back. Yoke in back. POCKETS: Chest pockets with flap. Front pockets with flap. Inner pocket. Inner telephone pocket. Inset pocket with flap. FRONT CLOSURE: Robust hidden one-way metal zipper. REFLEX: Reflex edging. FINISH: Adjustable hem with velcro. Adjustable sleeve end with velcro. CERTIFICATION: EN 1149-5. EN 61482-1-2. Class 1. EN ISO 11611, Class 1. A.1. ISO 11612. A.1. B.1. C.1. E.2.

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**4874**ANTI-FLAME WINTER JACKET

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**1507** 100% cotton, satin, flame retardant, antistatic, 350 g/m² **9499** Grey/Black

M-XXXL

LINING: Fleece lining. POCKETS: Chest pockets with flap. Front pockets with flap. Inner pocket. Inner telephone pocket. Inset pocket with flap. REFLEX: Reflex edging, FINISH: Adjustable hem with veloro. Adjustable sleeve end with veloro. Extended back: CERTIFICATION: EN 1149-5. EN 61482-1-2, Class 1. EN ISO 11611, Class 1 A.1. ISO 11612 A1, B1, C1, E2.

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1574 WADA®

 $1507\,100\%$  cotton, satin, flame retardant, antistatic,  $\,350\,\mathrm{g/m^2}\,$   $9499\,\mathrm{Grey/Black}$ 

30/R-40/L

DETAILS: Metal zipper fly. Wide bett-loops. POCKETS: Back pockets with flap. Knee protection pockets with two placement level options. Prepared attachments for chisel pocket, sold separately (art. 2124). Prepared attachments for nail pockets, sold separately (art. 2122). Prepared attachments for tool pocket, sold separately (art. 2123). ACCESSORIES: Article 2122. Article 2123. Article 2124. REFLEX: Reflex edging. CERTIFICATION: EN 1149-5. EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018. EN 61482-1-2, Class 1. EN ISO 11611, Class 1 Al. ISO 11612 Al. Bl., Cl., E2. Not EN ISO 11611 together with art. 2122.

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ANTI-FLAME TROUSERS



6074

ANTI-FLAME OVERALL

 $\textbf{1507}\ 100\%\ cotton, satin, flame\ retardant, antistatic,\ 350\ g/m^2$ 

9499 Grey/Black

S-XXL

**DETAILS:** Adjustable elastic in waistline. Bellow on back. **POCKETS:** Back pockets with bellow and flap. Chest pockets with flap. Inner pocket with telephone pocket. Inset pocket with flap. Knee protection pockets with two placement level options. Leg pocket with flap and extra tool pocket. **FRONT CLOSURE:** Robust hidden two-way metal zipper. **REFLEX:** Reflex edging. **FINISH:** Adjustable sleeve end with veloro. **CERTIFICATION:** EN 1149-5. EN 14404 together with EN 1404-0-certified knee protection art 4000, 4008, 4018. EN 61482-1-2, Class 1. EN ISO 11611, Class 1 A1. ISO 11612 A1. B1, C1, E2.

WANAW WANAW



2009 100% polyester, PU coated, wind- and waterproof, breathable, flame-retardant,  $260g/m^2$  3300 Yellow

XS-XXXL

FUNCTIONALITY: Wind and waterproof with welded seams. DETAILS: Adjustable braces with elastic. Adjustable with drawstrings in waistline. POCKETS: Leg pocket. Ruler pocket. Slits for nail pockets. REINFORCEMENT: Reinforced knees. FINISH: Adjustable leg bottom with velcro. Leg bottom with zipper. CERTIFICATION: EN 13034 type 6. EN 14116. EN 343, Class 3.1. EN ISO 20471, XS-4XL Class 2.



FR RAIN TROUSERS



4303

FR RAINJACKET

 $\bf 2009$  100% polyester, PU coated, wind- and waterproof, breathable, flame-retardant, 260 g/m²  $\bf 3300$  Yellow

XS-XXXL

FUNCTIONALITY: Ventilation in back. Wind and waterproof with welded seams. DETAILS: Removable, adjustable cap. Retractable ID-pocket. POCKETS: Front pockets with zipper. Front pockets, one with D ring, Napoleon pocket inside front wind flap. FRONT CLOSURE: Hidden one-way plastic zipper. FINSH: Adjustable sleeve end with inner cuff. Adjustable sleeve end with velcro. CERTIFICATION: EN 13034 type 6. EN 14116. EN 20471, Class 3. EN 343, Class 3.1.

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3024

ANTI-FLAME WAISTCOAT HIGH VIS CL 3

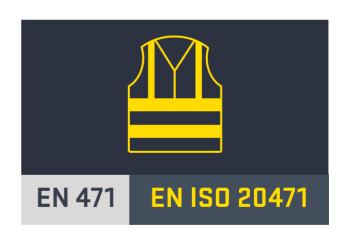
**1062** 100% polyester, antiflame, 125g/m²

3300 Yellow

S/M, L/XL, XXL/3XL

**DETAILS:** Retractable ID-pocket. **FRONT CLOSURE:** One-way plastic zipper. **FINISH:** Extended back. **CERTIFICATION:** EN 14116. EN 20471, Class 3.

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Protective clothing certified according to EN 471/20471 provides the wearer with visibility in dangerous situations under all lighting conditions during the day and under the illumination of vehicle headlights in the dark. High requirements are set, including for the fabric's luminance and reflection.

The garments are classified based on the area of visible material and in combination with the reflector area and specific design requirements.

|         | Background<br>material (m²) | Reflective<br>material (m²) |
|---------|-----------------------------|-----------------------------|
| Class 1 | 0.14                        | 0.10                        |
| Class 2 | 0.50                        | 0.13                        |
| Class 3 | 0.80                        | 0.20                        |

# FLAME RESISTANT & MULTI-NORM

BASE LAYER





MULTINORM BASIC ZIP NECK

1725 59% modacrylic, 39% cotton, 2% antistatic, rib knitted, flame retardant, antistatic, 220g/m²

**9900** Black

S-XXXL

**DETAILS:** High collar with zipper. **FINISH:** Wristlet at sleeve end. **CERTIFICATION:** EN 1149-5. EN 61482-1-2, Class 1. ISO 11612 A1, B1, C1.

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2038

MULTINORM BALACLAVA

1725 59% modacrylic, 39% cotton, 2% antistatic, rib knitted, flame retardant, antistatic, 220g/m²

**9900** Black

One size

**CERTIFICATION:** EN 1149-5. EN 61482-1-2, Class 1. ISO 11612 A1, B1, C1.

2036

MULTINORM COLLAR/BANDANA

 $\textbf{1725} \ 59\% \ modacrylic, 39\% \ cotton, 2\% \ antistatic, rib \ knitted, \\ flame \ retardant, \ antistatic, 220 g/m^2$ 

**9900** Black

One size

CERTIFICATION: EN 1149-5. EN 61482-1-2, Class 1. ISO 11612 A1, B1, C1.



1898

MULTINORM LONG JOHNS

 $1725\,59\%$  modacrylic, 39% cotton, 2% antistatic, rib knitted, flame retardant, antistatic,  $220g/m^2$ 

**9900** Black

S-XX>

**DETAILS:** Elastic at waistline. Fly. **FINISH:** Cuffed trouser bottom. **CERTIFICATION:** EN 1149-5. EN 61482-1-2, Class 1. ISO 11612 A1, B1, C1.

480



1828

MULTINORM BRIEFS

1725 59% modacrylic, 39% cotton, 2% antistatic, rib knitted, flame retardant, antistatic, 220g/m²

**9900** Black

S-XX

**DETAILS:** Elastic at waistline. Fly. **CERTIFICATION:** EN 1149-5. EN 61482-1-2, Class 1. ISO 11612 A1, B1, C1.

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2228

FLAME RETARDANT SOCKS

**1727** 49% Modakrylic, 29% Cotton 20% Polyamid, 2% Antistat **9900** Black

2-5/, 6-8/, 9-11/, 12-14

PACKAGING: Sold in pairs. CERTIFICATION: EN ISO 14116, Index 3/5H/40.

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ANTI FLAME ID-POCKET

1506 77% cotton, 22% polyester, 1% antistatic, satin, flame retardant, antistatic, 290g/m²

**8900** Navy blue

1507 100% cotton, satin, flame retardant, antistatic, 350 g/m<sup>2</sup> **9900** Black

One size

DETAILS: Removable ID-pocket.

ΙD

2178

MULTINORM DETACHABLE NAIL POCKET

1506 77% cotton, 22% polyester, 1% antistatic, satin, flame retardant, antistatic, 290g/m²

**8900** Navy blue

One size

**POCKETS:** Nail pockets. **PACKAGING:** Sold in pairs. **FITS WITH:** Article 1478, 1578, 2608, 2678, 1868.

4039

ANTI-FLAME BELT

**9900** Black

One size

**DETAILS:** Flame-retardant buckle with Blåkläder logo. Strong stretch material. **MEASUREMENTS:** Length 130 cm. Width 40 mm.







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NAIL POCKETS (1574)

1507 100% cotton, satin, flame retardant, antistatic, 350 g/m<sup>2</sup> 9499 Grey/Black

One size

POCKETS: Nail pockets - angled. PACKAGING: Sold in pairs. FITS WITH: Article 1574.

2123 LEG POCKET

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1507 100% cotton, satin, flame retardant, antistatic, 350 g/m² **9400** Grey

POCKETS: Leg pocket with zipper. FITS WITH: Article 1574.

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SCREWDRIVER POCKET

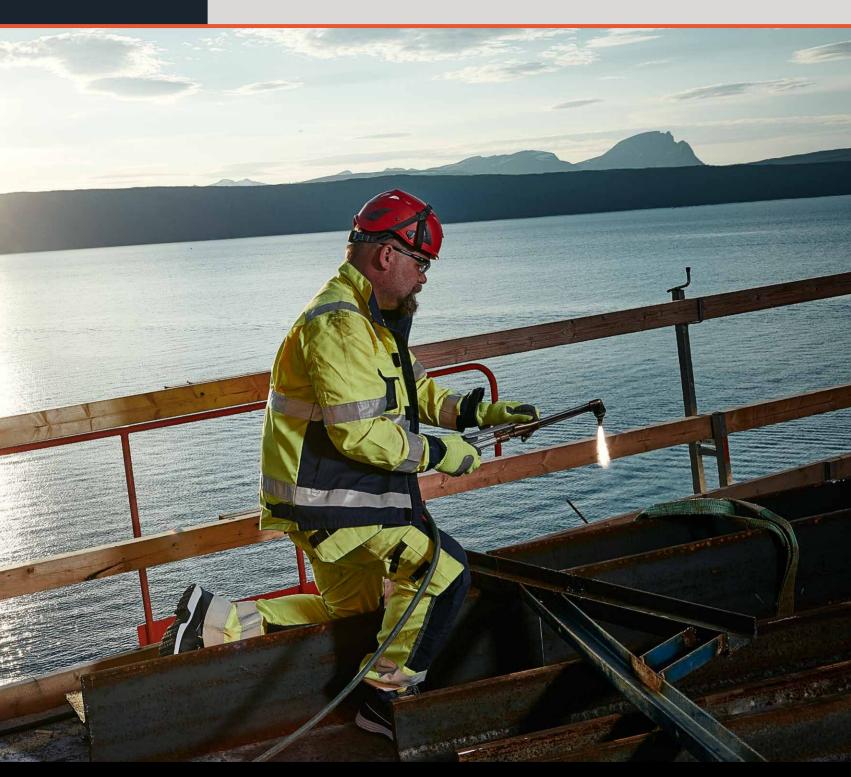
1507 100% cotton, satin, flame retardant, antistatic, 350 g/m² **9400** Grey

One size

POCKETS: Chisel pockets. Nail pockets. FITS WITH: Article 1574.

# HIGHVISIBILITY JACKET # 1568 HIGHVISIBILITY SACKET

4064 HIGHVISIBILITY JACKET # 1568 HIGHVISIBILITY CRAFTSMAN TROUSER # 2481 SAFETY BOOT



# 40 METERS ABOVE THE ROMBAKS FJORD

40 meters above the Rombaks fjord. The scaffolding surrounds almost the entire Hålogaland Bridge just outside Narvik. Construction workers are moving between the different floors of the scaffolding next to the suspension bridge. "It's a difficult project. The height is a problem as it's always very windy so high up", says Dick Norbäck, 47, Supervisor at the construction site.







FIND OUT MORE AT WWW. BLAKLADER.COM AND ON OUR SOCIAL MEDIA CHANNELS

# HIGHVIS TROUSER







1508 X1500 HIGH VIS

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**1860** 65% polyester, 35% cotton, twill, 300 g/m<sup>2</sup>

8933 Navy blue/Yellow # 8953 Navy blue/orange # 9933 Black/ Yellow # 9955 Black/Red

30/R-40/L

FUNCTIONALITY: Dark colour field in high grime-exposure sections. Pre-bent kness. DETAILS: Knife holder with button. Loops, one with D ring. Retractable ID-pocket. Side hammer loop. Wide belt-loops. POEKFIS: Angled front pockets. Back pockets with bellow. Extra wide CORDURA®-reinforced ruler pockets. Back pockets with Deliow. Extra wide UNDUTA®-reinforced ruler pocket with pen pocket and Knife holder. Knee protection pockets with two placement level options. Leg pocket with double compartment including pen pocket and telephone pocket in water-repellent material. Nail pockets - with tool holders, can be tucked inside the trousers. Thigh pocket with zipper.

REINFORCEMENT: CORDURA®-reinforced bottom. CORDURA®-reinforced on kness. CORDURA®-reinflored button. Condurad-reinflored kness. KNISH: Adjustable leg hem with drawstring and CORDURA®-reinforcement. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018. EN 471/EN ISO 20471, Class 1.





1533 HIGH VISIBILITY TROUSERS

1860 65% polyester, 35% cotton, twill, 300g/m<sup>2</sup>

3389 Yellow/navy blue # 3399 Yellow/Black # 5599 Red/black 30/R-40/L

5389 Orange/Navy blue 30/R-40/L

FUNCTIONALITY: Pre-bent knees. DETAILS: ID pocket. Loops, one with D ring. Fig. 1: Pre-Bent knees. BETALES: In pocket. Loops, one with Diffuse Side hammer loop. Wide belt-loops. Pockets is Back pockets with bellow. Bellowed front pockets, knee protection pockets adapted for all Blåkläder's knee protection pieces. Leg pocket with bellow and flap. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets - with ohisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with extra pocket and knife holder.

REINFORCEMENT: CORDURA®-reinforced on exposed sections. CORDURA®-reinforced on knees. CERTIFICATION: FN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018. EN 471/EN ISO 20471, Class 1 C44, Class 2 C46 and up.





1529

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HIGH VISIBILITY TROUSERS

**1860** 65% polyester, 35% cotton, twill, 300g/m<sup>2</sup> 8933 Navy blue/Yellow # 9933 Black/Yellow

8953 Navy blue/orange 32/R-42/L

**DETAILS:** ID pocket. Loops, one with D ring. Side hammer loop. Wide belt-loops. **POCKETS:** Back pockets with bellow. Bellowed front pockets. knee protection pockets adapted for all Blåkläder's knee protection pieces. Leg protection process adapted to all blankaded shared protection places. Leg pocket with pen pocket, extra pocket and telephone pocket. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with knife holder and pen pocket. REINFORCEMENT:
CORDURA®-reinforced on exposed sections. EERTHICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018. EN 471/EN ISO 20471, Class 1.





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HIGH VISIBILITY TROUSERS

1370 100% cotton, twill, 370g/m<sup>2</sup> 8833 Navy Blue/Yellow 30/R-42/L

9933 Black/Yellow 30/R-42/L

**DETAILS:** ID pocket. Loops, one with D ring. Metal zipper fly. Side hammer loop **PDCKETS:** Back pockets with bellow. Bellowed front pockets. knee protection pockets adapted for all Blåkläder's knee protection pieces. Leg pocket with pen pocket, extra pocket and telephone pocket. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with knife holder and pen pocket. Telephone pocket. REINFORCEMENT: CORDURA®-reinforced on exposed sections. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018. EN 471/EN ISO 20471, Class 1.







1584

HIGH VISIBILITY TROUSERS

1860 65% polyester, 35% cotton, twill, 300g/m²

3389 Yellow/navy blue # 3399 Yellow/Black # 5599 Red/black 32/R-40/L

5385 Orange/Cornflower blue # 5389 Orange/Navy blue 32/R-40/1

DETAILS: ID pocket. Knife holder with button. Loops, one with D ring. POCKETS: Back pocket with flap. Inner knee protection pockets. Leg pocket with pen pocket and telephone pocket. Ruler pocket with extra pocket and knife holder. Side pockets. Telephone pocket. **EERTIFICATION.** EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018. EN 471/EN ISO 20471, Class 1







1583

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HIGH VISIBILITY TROUSERS

1860 65% polyester, 35% cotton, twill, 300g/m<sup>2</sup>

3389 Yellow/navy blue 32/R-40/L

5385 Orange/Cornflower blue 32/R-40/L

5389 Orange/Navy blue 32/R-38/L

3399 Yellow/Black 5599 Red/black 32/R-40/L

DETAILS: ID pocket, Knife holder with button, Loops, one with Diring, POCKETS: Back pockets with bellow. Leg pocket with pen pocket and extra pocket. Ruler pocket with extra pocket. Side pockets. CERTIFICATION: EN 471/EN ISO 20471, Class 2.





4023

P A D A P

HIGH VIS JACKET

1804 85% polyester, 15% cotton, satin, 300 g/m<sup>2</sup>

3389 Yellow/navy blue # 3399 Yellow/Black # 5389 Orange/Navy blue

LINING: Unlined. DETAILS: Bellow on back. Retractable ID-pocket. Yoke in back. PDCKETS: Chest pockets with flap and button closure. Front pockets with flap and side pockets. Inner telephone pocket. FRONT CLOSURE: Hidden one-way metal zipper. FINISH: Adjustable hem with button. Adjustable sleeve end with press studs. Extended back. CERTIFICATION: EN 471/EN ISO 20471. Class 2 XS-S. Class 3 M-XXXL.





Protective clothing certified according to EN 471/20471 provides the wearer with visibility in dangerous situations under all lighting conditions during the day and under the illumination of vehicle headlights in the dark. High requirements are set, including for the fabric's luminance and reflection.

The garments are classified based on the area of visible material and in combination with the reflector area and specific design requirements

|         | Background<br>material (m²) | Reflective<br>material (m²) |
|---------|-----------------------------|-----------------------------|
| Class 1 | 0.14                        | 0.10                        |
| Class 2 | 0.50                        | 0.13                        |
| Class 3 | 0.80                        | 0.20                        |



CORDURA'

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HIGHVISIBILITY JACKET

1900 70% polyester, 30% cotton, twill, water repellent finish,

3389 Yellow/navy blue

S-XXXL

FUNCTIONALITY: Ventilation under sleeves. LINING: Mesh lining. DETAILS: Bellow on back with ventilation. Fleece lined collar. Retractable ID-pocket. POCKETS: Chest pockets with zipper and D-ring. Front pockets with zipper. Inner pocket with telephone pocket. FRONT CLOSURE: Robust hidden one-way plastic zipper. REINFORCEMENT: CORDURA® reinforced on sleeve. FINISH: Adjustable sleeve end with elastic. Extended back. CERTIFICATION: EN 20471,





4029

HIGH VIS JACKET CLASS 2

1370 100% cotton, twill, 370g/m<sup>2</sup> 3388 Yellow/navy blue

S-XXXL

**DETAILS:** Bellow on back. Retractable ID-pocket. Yoke in back. **PDCKETS:** Chest pockets with zipper and D-ring. Chest pockets. Front pockets with flap and side pockets. Telephone pocket. **FRONT CLOSURE**: Hidden one-way plastic zipper. FINISH: Adjustable hem with velcro. Adjustable wristband with press studs. CERTIFICATION: EN 471/EN ISO 20471, Class 2.





4051

JACKET

1811 65% polyester, 35% cotton, twill, water repellent finish,

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3399 Yellow/Black # 9900 Black

XS-XXXL

**DETAILS:** Bellow on back. Fleece lined collar. ID pocket. **PDCKETS:** Chest pocket with bellow and flap. Front pockets with zipper. Inner pockets - one with zipper and one with velcro closure. Napoleon pocket inside front wind flap. Sleeve pocket with pen pocket. FRONT CLOSURE: Hidden one-way plastic zipper. FINISH: Adjustable hem with drawstring. Adjustable sleeve end with velcro. Extended back. Inner wirstlet at sleeve end. CERTIFICATION: Certified according to EN 471/EN ISO 20471 applies only to colour 3399.





4064 1 A A A B HIGHVISIBILITY JACKET

1811 65% polyester, 35% cotton, twill, water repellent finish, 240g/m²

3389 Yellow/navy blue # 3399 Yellow/Black # 5389 Orange/Navy blue # 5599 Red/black XS-XXXI

FUNCTIONALITY: Dark colour field in high grime-exposure sections. DETAILS: Bellow on back. High collar with zipper. Removable ID pocket. POCKETS: Chest pocket with telephone pocket and pen pocket. Chest pocket with zipper. Front pockets with zipper. Inner pocket. Inner telephone pocket. FRONT CLOSURE: Hidden one-way plastic zipper. FINISH: Adjustable hem with yelcro. Adjustable sleeve end with yelcro. Extended back, CERTIFICATION: EN 471/EN ISO 20471.

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CORDURA'

VENTILATED HIGH VIS TROUSERS

1811 65% polyester, 35% cotton, twill, water repellent finish, 240g/m² 3389 Yellow/navy blue

30/R-51/S

FUNCTIONALITY: Ventilation (net) in the crotch, back of the knee and back voke DETAILS: Knife holder with button Functional ITY: Ventilation (net) in the crotch, back of the knee and back yoke DETALS: Knife holder with button Loops, one with D ring. Retractable ID-pocket. Two loops with velor on sides for hammer holder. POCKETS: Angled inset pockets. Back pockets with bellow, reinforced. One with flap. knee protection pockets adapted for all Blåklader's knee protection pieces. Leg pocket with pen pocket and telephone pocket. Nail pockets - extra wide, sloping with lots of extra compartments. Ruler pocket with knife holder and pen pocket. Telephone pocket. REINFORCEMENT: CORDURA®-reinforced on knees. Reinforced nail pockets and back pockets. FINISH: C sizes can be extended to C150 sizes. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018. EN 20471, Class 2.





1568

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CORDURA'

# HIGHVISIBILITY CRAFTSMAN TROUSER

1811 65% polyester, 35% cotton, twill, water repellent finish, 240g/m<sup>2</sup>

3389 Yellow/navy blue # 3399 Yellow/Black # 5389 Orange/ Navy blue # 5599 Red/black

30/R-51/S

**DETAILS:** Knife holder with button. Loops, one with D ring. Retractable ID-pocket. Two loops with velcro on sides for hammer holder. **POCKETS:** Angled inset pockets. Back pockets with bellow, reinforced. One with flap. knee protection pockets adapted for all Blåklåder's knee protection pieces.

Leg pocket with pen pocket and telephone pocket. Nail pockets - extra wide
sloping with lots of extra compartments. Ruler pocket with knife holder and
pen pocket. Telephone pocket. REINFORCEMENT: CORDURA®-reinforced on knees. Reinforced nail pockets and back pockets. **FINISH:** C sizes can be extended to C150 sizes. **CERTIFICATION:** EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018. EN 20471, Class 2.





1566

CORDURA'

## HIGH VIS TROUSERS WITHOUT NAIL POCKETS

1811 65% polyester, 35% cotton, twill, water repellent finish,

240g/m<sup>2</sup> 3389 Yellow/navy blue # 3399 Yellow/Black # 5389 Orange/ Navy blue # 5599 Red/black

30/R-51/S

DETAILS: Knife holder with button. Loops, one with D ring. Retractable ID-pocket. Two loops with velcro on sides for hammer holder. **PUCKETS**:
Angled inset pockets. Back pockets with bellow, reinforced. One with flap, knee protection pockets adapted for all Blåklåder's knee protection pieces.
Leg pocket with pen pocket and telephone pocket. Ruler pocket with knife holder and pen pocket. Telephone pocket. REINFORCEMENT: CORDUPA®-reinforced on knees. Reinforced nail pockets and back pockets. FINISH: C sizes can be extended to C150 sizes. EERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018. EN 20471, Class 2.





1564

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### HIGHVISIBILITY TROUSER

1811 65% polyester, 35% cotton, twill, water repellent finish, 240g/m<sup>2</sup>

8933 Navy blue/Yellow # 8953 Navy blue/orange # 9933 Black/ Yellow # 9955 Black/Red

30/R-51/S

DETAILS: Loops, one with D ring. POCKETS: Back pockets. Inclined pockets. Inner knee protection pockets. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Leg pocket with room for document. Telephone pocket FINSH: C sizes can be extended to C150 sizes. CERTIFICATION: EN 14404 together with EN14040-certified knee protection art 4000, 4008, 4018. EN 471/EN ISO 20471, Class 1.







# **FUNCTIONAL** 3/4 TROUSERS AND SHORTS

Do you have a hard time finding clothes that are both cool and meet all safety criteria? Blåkläder has length-customized our 3/4 length trousers and shorts, which are both certified according to EN471/EN ISO 20471, class 2. And you can also of course always be sure that all of our clothes are comfortable and equipped with lots of practical features like reinforced loose nail pockets, fixed front pockets with bellows, ruler pockets and knife holders.

CORDURA'

1539

HIGH VISIBILITY PIRATE SHORTS

**1804** 85% polyester, 15% cotton, satin, 300g/m²

**3300** Yellow 30/R-47/S

5300 Orange # 5500 Red highviz 30/R-44/R

FUNCTIONALITY: Pre-bent knees. DETAILS: ID pocket. Loops, one with D ring. Side hammer loop. Wide belt-loops.
POCKETS: Back pockets with bellow. Bellowed front pockets. Knee protection pockets. Nail pockets - can be tucked in the front bellows pockets. Ruler pocket with knife holder and pen pocket. Telephone pocket. REINFORCEMENT:
CORDURA®-reinforced on exposed sections. CERTIFICATION: EN 471/EN ISO 20471, Class 2.

AVAILABLE IN D-SIZES (COLOUR 3300)







CORDURA

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HIGH VIS SHORTS

1535

**1804** 85% polyester, 15% cotton, satin, 300g/m<sup>2</sup> **3300** Yellow # **5300** Orange # **5500** Red highviz 30/R-44/R

**DETAILS:** ID pocket. Loops, one with D ring. Side hammer loop. Wide belt-loops. **PDCKETS:** Back pocket with bellow. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with knife holder and pen pocket. **REINFORCEMENT:** CORDURA®-reinforced on exposed sections. **CERTIFICATION:** EN 471/EN ISO 20471, Class 2.

1537

HIGH VIS SHORTS

**1804** 85% polyester, 15% cotton, satin, 300g/m² **5300** Orange

30/R-44/R

DETAILS: ID pocket. Loops, one with D ring. Side hammer loop. Wide belt-loops. POCKETS: Back pocket with bellow. Bellowed front pockets. Ruler pocket with knife holder and pen pocket. REINFORCEMENT: CORDURA®-reinforced on exposed sections. CERTIFICATION: EN 471/EN ISO 20471, Class 2.





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CORDURA'

2603 BIB OVERALLS HIGH VIS

**1860** 65% polyester, 35% cotton, twill, 300g/m<sup>2</sup>

3389 Yellow/navy blue 32/R-46/L

5385 Orange/Cornflower blue # 5389 Orange/Navy blue # 3399 Yellow/Black 32/R-48/R

**DETAILS:** ID pocket. Knife holder with button. Side hammer loop. Wide braces with strong elastic. **POCKETS:** Back pockets with bellow and lining. Bellowed front pockets. Chest pockets - loose-hanging with safety straps, one with patent buttons and knife holder. knee protection pockets adapted for all Blåkläder's knee protection pieces. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets - can be tucked in the front bellows pockets. Ruler pocket with pen pocket. FRONT CLOSURE: Robust hidden two-way metal zipper. REINFORCEMENT: CORDURAD reinforced knees and hanging pockets on back CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018. EN 471/EN ISO 20471, Class 2.







CORDURA'

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HIGH VIS SLEEVELESS OVERALL

2653

1804 85% polyester, 15% cotton, satin, 300g/m<sup>2</sup>

3389 Yellow/navy blue # 3399 Yellow/Black # 5389 Orange/Navy blue 30/R-47/S

DETAILS: Adjustable at shoulder seam. Hammer loop on both sides. ID pocket. Knife holder with button. Wide belt-loops. PDCKETS: knee protection pockets adapted for all Blåklader's knee protection pieces. Leg pocket with bellow, flap and pen pocket, extra pocket and telephone pocket. Loose-hanging chest pockets with press studs and safety straps, one with flap and one with pen pocket, patent buttons and knife holder. Nail pockets - back. Nail pockets - can be tucked in the front bellows pockets. Ruler pocket with pen pocket. FROMT CLOSURE: Hidden two-way metal zipper, REINFORCEMENT: CORDURA®-reinforced on knees. CERTIFICATION: EN 14404 together with EN 14404-certified knee protection art 4000, 4008, 4018. EN 471/EN ISO 20471, Class 2.













CORDURA'

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2660 **BIB TROUSER** 

**1804** 85% polyester, 15% cotton, satin, 300g/m<sup>2</sup>

3389 Yellow/navy blue 30/R-46/L

 $3399 \, \text{Yellow/Black} \ \# \ 5389 \, \text{Orange/Navy blue} \ \# \ 5599 \, \text{Red/black}$ 

**DETAILS:** Adjustable waistline. ID pocket. Knife holder with button. Side hammer loop. Wide braces with strong elastic. **PDCKETS:** Angled front pockets. Back pockets with bellow. Chest pocket. CORDURA® nail pockets, sold separately (2183). knee protection pockets adapted for all Blåkläder's knee protection pieces. Leg pocket with bellow, telephone pocket and pen pocket. Ruler pocket. REINFORCEMENT: CORDURA® reinforced knees and back pockets. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018. EN 471/EN ISO 20471, Class 2.







HIGH-VISIBILITY OVERALL

**1804** 85% polyester, 15% cotton, satin, 300g/m<sup>2</sup>

3389 Yellow/navy blue # 3399 Yellow/Black # 5385 Orange/Cornflower blue # 5389 Orange/Navy blue # 5599 Red/black

32/R-46/R

DETAILS: Bellow on back. Elastic at waistline. High collar with zipper. Retractable ID-pocket. POCKETS: Back pockets with bellow and flap. Chest pockets with flap and veloro closure. Inclined pockets. Inner knee protection pockets. Inner telephone pocket. Leg pocket with bellow and flap. Ruler pocket with knife holder and per pocket. FRUNT CLOSURE: Hidden two-way plastic zipper. FINISH: Adjustable leg bottom with veloro. Adjustable sleeve end with veloro. CERTIFICATION: EN 471/EN ISO 20471, Class 3.







# SOFT AND COMFORTABLE **HIGH VIS SWEATER**

This High Vis sweater is perfect for you who must be visible in your work but also like to dress in soft and comfortable clothes. The sweater is certified according to EN ISO 20471, class 1 and equipped with cut transfer reflectors for extra stretch and breathability.

NEW!

3359

HIGH VIS SWEATER

1158 100% cotton, french terry, 320 g/m<sup>2</sup> 8933 Navy blue/Yellow # 9933 Black/Yellow XS-4XL

DETAILS: Blåklader print on shoulder. Reinforced neck seam. Round neck. REFLEX: 50mm wide cut reflective tape. FINISH: Ribbed hem. Wristlet at sleeve end. CERTIFICATION: EN ISO 20471, Class 1.





NEW!

3337

HIGH VIS T-SHIRT

1051 100% Polyester, pique knit, wicking, anti odour by bamboo charcoal, 155g/m²

8933 Navy blue/Yellow # 9933 Black/Yellow

NEW!

3386

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HIGH VIS T-SHIRT

1013 100% polyester polar knitting, UV, 130g/m²

3300 Yellow XS-4XL

FUNCTIONALITY: Material with UV protection. DETAILS: V neck. REFLEX: 50 mm wide cut reflective tape. Extra reflex strip in sizes XS-5. CERTIFICATION: EN FUNCTIONALITY: High moisture-penetration fabric. Treated with Polygiene technology. DETAILS: Blåkläder print on shoulder. Reinforced neck seam. Round neck. REFLEX: 50mm wide cut reflective tape. DERTIFICATION: EN ISO 20471 Class 2



3387

HIGH VIS T-SHIRT

1030 100% cotton, single jersey, 180 g/m² 8833 Navy Blue/Yellow

XS-4XI

**DETAILS:** Reinforced neck seam. Round neck. **FABRIC:** Fluorescent material of 100% Polyester. **CERTIFICATION:** EN ISO 20471, Class 1.





XS-4XL

20471, Class 1





# **UV PROTECTION** AND VENTILATION

# **FOR MAXIMUM FRESHNESS**

Our high-visibility t-shirts are not just cool and comfortable to work in. They also have an extremely good ability to transport moisture away from the body, a built-in UPF of 40+ and extra-stretchy reflectors. However, maybe the best of all is that the material counteracts bad odours, to keep you fresh all day long (for 3382 and 3383).

The garments are certified according to EN 13758-2 UPF 40+ - clothing with UV-protection and EN 471/EN ISO 20471 - protective clothing with high visibility.



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HIGH VISIBILITY LONG-SLEEVED T-SHIRT

1070 55% cotton, 45% polyester, pique knit, 185g/m² **3300** Yellow # **5300** Orange XS-4XI

DETAILS: V neck. REFLEX: 50-mm-wide transfer reflexes. FABRIC: Moisture wicking fabric. DERTIFICATION: EN 13758-2 UPF 40+. EN 471/EN ISO 20471, Class 3.





ANTI-ODOUR



3380

3382 HIGVISIBILITY T-SHIRT

3383

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HIGH VISIBILITY T-SHIRT

1070 55% cotton, 45% polyester, pique knit, 185g/m<sup>2</sup> 3300 Yellow # 5300 Orange

XS-4XL

DETAILS: V neck. REFLEX: 50-mm-wide transfer reflexes. FABRIC: Moisture wicking fabric. CERTIFICATION: EN 13758-2 UPF 40+. EN 471, Class 2 XS-M Class 3, L-XXXL.

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1011 100% polyester, anti odour treatment, UV-protection 40+,

**3300** Yellow # **5300** Orange # **5500** Red highviz XS-4XL

FUNCTIONALITY: Material with antiodor functionality, DETAILS: V neck. REFLEX: 50-mm-wide transfer reflexes. CERTIFICATION: EN 13758-2 UPF 40+. EN ISO 20471, XXS Class 1, XS-4XL Class 2.

HIGHVISIBILITY LONG SLEEVE T-SHIRT

1011 100% polyester, anti odour treatment, UV-protection 40+,

**3300** Yellow # **5300** Orange # **5500** Red highviz

FUNCTIONALITY: Material with antiodor functionality. DETAILS: Long sleeves. V neck. REFLEX: 50-mm-wide transfer reflexes. CERTIFICATION: Certified according to EN 471/EN ISO 20471 XXS Class 1, XS-XXXXL Class 2. EN 13758-2 UPF 40+.





3310

## HIGH VISIBILITY POLO SHIRT

**1009** 100% polyester, pique, 130g/m² **3300** Yellow # **5300** Orange # **5500** Red highviz

DETAILS: Neck opening with buttons. CERTIFICATION: EN 471, Class 3.

# 3311

### HIGH VIS POLO SHIRT

**1009** 100% polyester, pique, 130g/m² 3300 Yellow # 5300 Orange # 5500 Red highviz

DETAILS: Neck opening with buttons. CERTIFICATION: EN 471, Class 2.  $\underline{\mathbf{M}}$ 



3311

## HIGH VIS POLO SHIRT

**1972** 50% polyester, 50% cotton, 210g/m<sup>2</sup> **5300** Orange

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 $\textbf{DETAILS:} \ \mathsf{Neck} \ \mathsf{opening} \ \mathsf{with} \ \mathsf{buttons.} \ \textbf{CERTIFICATION:} \ \mathsf{EN} \ \mathsf{471}, \mathsf{Class} \ \mathsf{2}.$ 



3313

HIGH VISIBILITY T-SHIRT

**1009** 100% polyester, pique, 130g/m<sup>2</sup> **3300** Yellow # **5300** Orange # **5500** Red highviz S-XXXL

DETAILS: V neck. CERTIFICATION: EN 471/EN ISO 20471, Class 2. Δ



3341

### SWEATSHIRT HIGH VIS

1974 100% polyester, jersey knitted, 240g/m² **3300** Yellow # **5300** Orange # **5500** Red highviz XS-4XL

DETAILS: Round neck. FINISH: Ribbed hem. Wristlet at sleeve end. CERTIFICATION: EN 471/EN ISO 20471, Class 2 XS-S, Class 3 M-4XL. 111



3358

## HIGHVISIBILITY SWEATSHIRT

1974 100% polyester, jersey knitted, 240g/m² **3300** Yellow # **5300** Orange # **5500** Red highviz XXS-4XI

**DETAILS:** Band collar. **POCKETS:** Chest pocket with zipper. Side pockets with zipper. **FRONT CLOSURE:** One-way plastic zipper. **FINISH:** Ribbed hem. Wristlet at sleeve end. **CERTIFICATION:** EN 20471, Class 3.



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## HOODED SWEATER HIGH VISIBILITY

1974 100% polyester, jersey knitted, 240g/m² **3300** Yellow # **5300** Orange XS-XXXL

**DETAILS:** Fixed, adjustable cap. **FRONT CLOSURE:** Robust one-way plastic zipper. **FINISH:** Ribbed hem. Wristlet at sleeve end. **CERTIFICATION:** EN 471/EN ISO 20471, Class 2 XS-S, Class 3 M-XXXL.







HIGH VIS VEST CLASS 3

1022 100% polyester, warp knit, 125g/m<sup>2</sup> **3300** Yellow # **5300** Orange # **5500** Red highviz S/M, L/XL, XXL/3XL

**DETAILS:** Banded neck. Retractable ID-pocket. **FRONT CLOSURE:** One-way plastic zipper. **FINISH:** Extended back. **CERTIFICATION:** EN 20471, Class 3.

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HIGH VIS TOOL VEST

**1804** 85% polyester, 15% cotton, satin, 300g/m<sup>2</sup> **3300** Yellow # **5300** Orange # **5500** Red highviz M-XXXL

DETAILS: Retractable ID-pocket. Side hammer loop. Wide belt-loops. POCKETS: Loose-hanging chest pockets with safety straps, one with telephone pocket and one with patent buttons and knife holder. Nail pockets - front and back. FRONT CLOSURE: Robust hidden one-way metal zipper. CERTIFICATION: EN 471/EN ISO 20471, Class 2.





8505 WAISTCOAT

1804 85% polyester, 15% cotton, satin, 300 g/m<sup>2</sup>

3389 Yellow/navy blue # 5389 Orange/Navy blue

S-XXXL

DETAILS: High collar. Retractable ID-pocket. POCKETS: Chest pockets with flap, one with telephone pocket and one with pen pocket. Front pockets with velcro closure. FRONT CLOSURE: Hidden one-way plastic zipper. CERTIFICATION: EN 471/EN ISO 20471, Class 2.







3029

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HIGH VIS WAISTCOAT

1022 100% polyester, warp knit, 125g/m²

**3300** Yellow # **5300** Orange

One size

DETAILS: Banded neck. FRONT CLOSURE: One-way plastic zipper. CERTIFICATION: EN 471/EN ISO 20471, Class 2. <u>M</u>



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4853

FLEECE JACKET HIGH VISIBILITY

**2560** 100% polyester, fleece, 260g/m² **3300** Yellow # **5300** Orange

S-XXXL

LINING: Nylon lining, DETAILS: Retractable ID-pocket. PDCKETS: Chest pocket with zipper. Two front pockets. FRONT CLOSURE: One-way plastic zipper. FINISH: Adjustable hem with drawstring, Adjustable sleeve end with elastic. CERTIFICATION: EN 471/EN ISO 20471, Class 3.



4833

FLEECE JACKET HIGH VISIBILITY

2560 100% polyester, fleece, 260g/m<sup>2</sup> **3300** Yellow # **5300** Orange XS-XXXI

**DETAILS:** Retractable ID-pocket. **POCKETS:** Front pockets with zipper. **FRONT CLOSURE:** One-way plastic zipper. **FINISH:** Cuff with elastic band. **CERTIFICATION:** EN 471/EN ISO 20471, Class 2 XS-S, Class 3 M-XXXL.



HIGH VIS FLEECE JACKET CLASS 3

2545 100% polyester, 3-layer fleece, windproof, 460 g/m² 3389 Yellow/navy blue # 5389 Orange/Navy blue L-XXXL

FUNCTIONALITY: Breathable windproof material. DETAILS: Retractable ID-pocket. POCKETS: Front pockets with zipper. Inner pockets, one with telephone pocket. FRONT CLOSURE: One-way plastic zipper. REINFORCEMENT: CORDURA@-reinforced in front, back and sleeve. FINISH: Extended back. CERTIFICATION: EN 471, Class 3.

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HIGH VIS PU FLEECE JACKET CLASS 2

2545 100% polyester, 3-layer fleece, windproof, 460 g/m²

3389 Yellow/navy blue # 5389 Orange/Navy blue

FUNCTIONALITY: Breathable windproof material. DETAILS: Retractable ID-pocket. POCKETS: Front pockets with zipper. Inner pockets, one with telephone pocket. FRONT CLOSURE: One-way plastic zipper. REINFORCEMENT: CORDURA@-reinforced in front, back and sleeve. FINISH: Extended back. CERTIFICATION: EN 471, Class 2.





# **ALL-WEATHER** SHELL JACKET

A mesh lined soft shell jacket in a wind- and waterproof material with taped seams. Perfect to use during autumn and spring or in colder temperatures with an extra fleece layer underneath. The jacket have a removable and adjustable hood and is extended in the back. The shell jacket is certified according to EN ISO 20471, class 2-3 - protective clothing with high visibility and EN 343 - protective clothing against bad weather.

NEW COLOUR!

4987

HIGH VIS SHELL JACKET

1987 100% polyester, twill, stretch, laminated, wind and waterproof, breathable, 160g/m<sup>2</sup> 3389 Yellow/navy blue # 3399 Yellow/Black # 5389 Orange/Navy blue # 5599 Red/black

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. Ventilation in back, LINING: Mesh lining, DETAILS: Fleece lined collar. Removable and adjustable cap with mesh lining. Retractable ID-pocket. Zipper in lining for transfer. PDCKETS: Chest pocket with zipper. Inner mesh pocket. Inner pocket with telephone pocket. Inset pockets with zipper and fleece lining. FRONT CLOSURE: Inner wind flap with fleece. Robust hidden one-way plastic zipper. REFLEX: 50-mm-wide transfer reflexes. FINISH: Adjustable hem with drawstring. Adjustable sleeve end with velcro. Extended back. Sleeve end with inner wristlet. **CERTIFICATION:** Certified according to EN ISO 20471, XS-S Class 2, M-> Class 3. EN 343, Class 3.3.



# FUNCTIONAL HIGH VIS OVER-TROUSERS

1977 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m²

3389 Yellow/navy blue

S-XXXI

FUNCTIONALITY: Breathable wind & water-tight material, taped seams.

DETAILS: Adjustable with drawstrings in waistline. Elastic at waistline. Straps.

PIDCKETS: Back pocket with flap, Silts for nail pockets. Two front pockets.

FINISH: Adjustable leg bottom with veloro. CERTIFICATION: EN 343, Class 3.3.

EN 471/EN ISO 20471, Class 2.





HIGHVIZ SHELL TROUSER

1977 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m²

3389 Yellow/navy blue

S-XXXL

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. DETAILS: Elastic, drawstring and cord with press stud. Taped seams. Two-way zipper along the entire side seam. FINISH: Leg bottom cord with press stud. CERTIFICATION: EN 20471, Class 2. EN 343, Class 3.3.





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# WATERPROOF HIGH VIS JACKET

1977 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m²

3389 Yellow/navy blue # 3399 Yellow/Black # 5389 Orange/ Navy blue # 5599 Red/black

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. Ventilation in yoke. LINING: Mesh lining. DETAILS: Fleece lined collar. Removable cap that can be concealed in collar. Retractable ID-pocket. POCKETS: Chest pocket with water-repellent zipper and fleece lining. Front pockets with zipper. Inner telephone pocket. FRONT CLOSURE: Hidden one-way plastic zipper. FINISH: Adjustable hem with drawstring. Adjustable sleeve end with veloro. Extended back. CERTIFICATION: EN 343, Class 3.3. EN 471/EN ISO 20471, Class 2 XS-S, Class 3 M-4XL.



# **STRETCHY**SOFTSHELL JACKET

Modern softshell jacket in high-visibility colours with a watertight fabric that breathes. The jacket has a high collar with a soft fleece lining. A jacket you can rely no matter where you're working. Certified according to EN471/EN ISO 20471, class 2 for increased visibility on the job.

4900

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HIGH VIS SOFTSHELL JACKET

2517 100% polyester, 3-layer softshell fabric, wind- and waterproof, breathable, 300g/m² 3389 Yellow/navy blue # 3399 Yellow/Black # 5389 Orange/Navy blue # 5599 Red/black S-4XL

FUNCTIONALITY: Breathable wind- and water-proof material, no taped seams, making the garment highly water repellent. DETAILS: Fleece lined collar. Removable ID pocket. PICKETS: Chest pockets with zipper and D-ring. Front pockets with zipper, fleece-lined. Inner pocket. FRONT CLOSURE: One-way plastic zipper. FINISH: Adjustable sleeve end with velcro. Extended back. CERTIFICATION: EN 471/EN ISO 20471. Class 2.

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# **STRETCHY** SOFTSHELL

The softshell material is a pliable and stretchy fabric. Our jackets have2-way stretch fabric, which means you can move freely and easily and find a comfortable working position.



# WIND AND WATER-PROOF MATERIAL

The jacket has three layers of fabric – an inner layer of fleece, an intermediate layer of membrane and an outer layer of softshell. The fleece layer keeps you warm, the membrane is wind and waterproof, and the outer layer repels wind, water and snow. All three layers also let the jacket breathe.

MANAM





HIGH VIS SOFT-SHELL JACKET

 $\textbf{2535} \ 100\% \ polyester, 3-layer softshell fabric, wind- and waterproof, breathable, 305g/m^2 \\ \textbf{5300} \ Orange$ 

S-XXXL

FUNCTIONALITY: Breathable wind and water-tight 3-layer fabric. DETAILS: High collar. Retractable ID-pocket. POCKETS: Front pockets with zipper. Inner mesh pocket. FRONT CLOSURE: One-way plastic zipper. FINISH: Adjustable hem with drawstring. Adjustable sleeve end with velcro. CERTIFICATION: EN 471/EN ISO 20471, Class 3.

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4838

HIGH VIS SOFT-SHELL JACKET

 $\bf 2517\,100\%$  polyester, 3-layer softshell fabric, wind- and waterproof, breathable,  $300g/m^2$   $\bf 3300\,Yellow\,\#\,5300\,Orange$ 

S-4XL

FUNCTIONALITY: Breathable wind and water-tight 3-layer fabric. DETAILS: High collar. Retractable ID-pocket. POCKETS: Front pockets with zipper. Inner mesh pocket. FRONT CLOSURE: One-way plastic zipper. FINISH: Adjustable hem with drawstring. Adjustable sleeve end with velcro. CERTIFICATION: EN 471/EN ISO 20471, Class 3.

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3049

HI-VIS SOFTSHELL VEST

 $\textbf{2517}\ 100\%\ polyester, 3-layer\ softshell\ fabric, wind-\ and\ waterproof,\ breathable,\ 300g/m^2\\ \textbf{3300}\ Yellow\ \#\ 5300\ Orange\ \#\ 5500\ Red\ highviz$ 

S-XXXL

FUNCTIONALITY: Breathable wind and water-tight 3-layer fabric. DETAILS: Fleece lined collar. Removable ID pocket.

POCKETS: Chest pockets with zipper and D-ring. Front pockets with zipper, fleece-lined. Inner pocket. FRONT CLOSURE:
One-way plastic zipper. FINISH: Extended back. CERTIFICATION: Certified according to EN ISO 20471, XXS-XS Class 1,
S-XXXL Class 2.







CORDURA'

# HIGHVISIBILITY SOFTSHELL CRAFTSMAN TROUSER

2517 100% polyester, 3-layer softshell fabric, wind- and waterproof, breathable, 300g/m<sup>2</sup> 3389 Yellow/navy blue # 3399 Yellow/Black # 5389 Orange/Navy blue # 5599 Red/black 30/R-47/S

FUNCTIONALITY: Breathable wind- and water-proof material, no taped seams, making the garment highly water repellent. DETAILS: Removable ID pocket. Straps for monophone. Two loops with velcro on sides for hammer holder. PUCKETS: Back pockets with bellow, reinforced. One with flap. knee protection pockets adapted for all skilader's knee protection pieces. Leg pocket with telephone pocket. Nail pockets - extra wide, sloping with all slot extra compartments. Ruler pocket with knife holder and pen pocket. REINFORCEMENT: CORDURA® reinforced nail pockets, back pockets, ruler pocket, leg pockets and knees. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018. EN 471/EN ISO 20471, Class 2.



1567

# IN HIGH VIS YOU CAN BE SURE TO ALWAYS BE VISIBLE

CLASS 1 CLASS 2 CLASS 3 NON HIGH VIS





To us, it is extremely important that you as a professional feel secure in your work and get the personal protection that you deserve. In our High Visibility garments, you can be sure to always be visible day or night, in any kind of weather, work environment or situation. At the same time, you get the high quality work comfort and functionality that our durable High Visibility workwear offer.

# EN ISO 20471 - PROTECTIVE CLOTHING WITH HIGH VISIBILITY

Our High Visibility garments are certified according to the standard EN ISO 20471, which specifies requirements for protective clothing intended to provide visibility in dangerous situations in any condition of light, during day or night. The standard has three different classes where class 3 is the highest. The different classes represent how much reflective and fluorescent material should be on the garment.

|         | Background<br>material (m²) | Reflective<br>material (m²) |
|---------|-----------------------------|-----------------------------|
| Class 1 | 0.14                        | 0.10                        |
| Class 2 | 0.50                        | 0.13                        |
| Class 3 | 0.80                        | 0.20                        |





97 HIGHVIS

# 4870 1987

# WARM, WATERTIGHT AND VENTILATED

Our wind- and waterproof winter jacket is perfect for anyone who wants a jacket with extra ventilation properties. We've put in a mesh panel with vapour vents in both the shoulders and under the arms where you sweat the most. The jacket also has taped seams, quilted lining and a number of smart features like dark fabric panels for dirt-exposed areas and adjustable cuffs. The jacket is certified according to EN ISO 20471 and EN 343, foul weather protection. Along with the 1885 winter trousers, it is also certified according to EN 342, protective clothing against cold and low temperatures.

4870

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WINTER JACKET HIGH VIS

1987 100% polyester, twill, stretch, laminated, wind and waterproof, breathable, 160 g/m<sup>2</sup> 3389 Yellow/navy blue # 3399 Yellow/Black # 5389 Orange/Navy blue XS-4XL

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. Dark colour field in high grime-exposure sections. Mesh panel at armpit. Mesh panel at shoulder blade. LINING: Mesh lining, Quilt lining, DETAILS: Fleece lined collar. High collar. Removable and adjustable hood with warm lining. Retractable ID-pocket. Taped seams. Zipper in lining for transfer. POCKETS: Chest pockets, one with room for telephone and pens. Front pockets with zipper, fleece-lined. Inner pockets, one in mesh. FRONT CLOSURE: Robust hidden one-way plastic zipper. FINISH: Adjustable sleeve end. Extended back. Inner wristlet at sleeve end with thumb hole. CERTIFICATION: Certified according to EN 342 when used with art: 1885. EN 343, Class 3.1. EN ISO 20471, XS-M Class 2, L-> Class 3.

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# WIND AND WATER-PROOF, BREATHES

The fabric in the jacket has three different layers of quilted lining (a heat-insulating lining), membrane and outer fabric. The quilted lining keeps you warm, while the membrane is a wind and waterproof layer. The outer fabric keeps you dry on the outside, which means that wind, water and snow can't get through. The three layers also allow the jacket to breathe.



The lining has mesh panels where ventilation is important, such as the back and underarms. When you sweat, moisture is released through the mesh net and keeps you warm and dry when you're working hard.







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WINTER JACKET HIGH VIS

1977 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m

5599 Red/black

XXS-5XI

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. Dark colour field in high grime-exposure sections. Mesh panel at armpit. Mesh panel at shoulder blade. LINING: Mesh lining, Quilt lining. DETAILS: Fleece panel at shoulder blade. Linkins, wesh lining, Julit lining, BeTall.St: leece lined collar. Removable and adjustable hood with warm lining, Retractable ID-pocket. Taped seams. Zipper in lining for transfer. POCKETS: Chest pockets, one with room for telephone and pens. Front pockets with zipper, fleece-lined. Inner pockets, one in mesh. FRONT CLOSURE: Robust hidden one-way plastic zipper. FINISH: Adjustable sleeve end with inner cutf. Extended back. CERTIFICATION: Certified according to EN 342 when used with at: 1885. EN 343, Class 3.1. EN ISO 20471, XXS Class 1, XS-M Class 2, L-> Class 3.

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PARKA HIGH VIS

1997 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m

3389 Yellow/navy blue # 3399 Yellow/Black # 5389 Orange/ Navy blue # 5599 Red/black

XS-XXXI

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. LINING: FunctionALITY. Breathable wind & water-tight material, taped seams. LINING Ouilt lining. Removable lining. DETAILS. Adjustable with drawstrings in waistline. Collar with pocket for cap. Fixed cap. Retractable ID-pocket. Taped seams. PUCKETS: Chest pocket with flap. Document pocket in front. Front pocket with fleece lining and flap. Inner pocket. Side pockets with fleece lining. Sleeve pocket with pen pocket. Telephone pocket. FRONT CLOSURE: Robust hidden two-way plastic zipper. ACCESSORIES: Removable quilted inner jacket. REFLEX: 50-mm-wide reflexes. FINISH: Adjustable hem with drawstring. Adjustable sleeve end with veloro. Sleeve end with inner wristlet. CERTIFICATION: EN 342 Together with art: 1883 or 1885. EN 343, Class 3.1. EN 471/EN ISO 20471, Class 2 XS-S, Class 3 M-XXXL

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HIGH VIS WINTER JACKET, PU

**1977** 100% polyester, oxford, laminated, wind- and waterproof, breathable,  $200 \, \text{g/m}^2$ 

3389 Yellow/navy blue # 3399 Yellow/Black XXS-4XL 5389 Orange/Navy blue XXS-XXXL

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. LINING: Quilt lining. DETAILS: Fleece lined collar. Retractable ID-pocket. PDCKETS: Chest pockets with zipper. Front pockets with flap and side pockets. Inner pocket with veloro closure. Inner telephone pocket. Sleeve pocket with pen pocket. FRONT CLOSURE: Mint elephone pocket. Sleeve pocket With year pocket. FRONT CLOSURE: Robust hidden one-way plastic zipper. FNISH: Adjustable hem with button. Extended back. Sleeve end with inner wristlet. ERTIFICATION: EN 342 together with art: 1883 or 1885. EN 343, Class 3.1. EN 471/EN ISO 20471, Class 2 XXS, Class 3 XS-XXXL.

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HIGH VIS WINTER JACKET

1900 70% polyester, 30% cotton, twill, water repellent finish,

3389 Yellow/navy blue # 3399 Yellow/Black

S-XXXL

FUNCTIONALITY: Durable water-repellent material. LINING: Pile lining in neck. Pile-lined body. Quilt lining in sleeve. **DETAILS**: Retractable ID-pocket. Pole-tined body. Quitt Ining in sleeve. BETAILS: Netractable ID-pocket. POCKETS: Chest pockets with zipper. Front pockets with flap and side pockets. Inner pocket with veloro closure. Inner telephone pocket. Sleeve pocket with pen pocket. FRONT CLUSURE: Robust hidden one-way plastic zipper. FINISH: Adjustable hem with button. Sleeve end with inner wristlet. CERTIFICATION: EN 342 together with art: 1883 or 1885. EN 471/EN ISO 20471,

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WINTER JACKET

1811 65% polyester, 35% cotton, twill, water repellent finish, 240g/m<sup>2</sup>

3389 Yellow/navy blue # 3399 Yellow/Black # 5389 Orange/ Navy blue S-4XL

5599 Red/black XXS-4XL

FUNCTIONALITY: Water and grime-repellent outer fabric. LINING: Quilt lining. DETAILS: Fleece lined collar. Retractable ID-pocket. POCKETS: Chest pocket with zipper. Inner pocket with velcro closure. Lined inset pockets. FRONT CLOSURE: Robust hidden one-way plastic zipper. FINISH: Adjustable hem with button, Adjustable sleeve end with velcro, Extended back, CERTIFICATION: Certified according to EN 342 when used with art: 1862. EN 471/EN ISO 20471, Class 2 S-L, Class 3 XL-4XL.

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WINTER JACKET

1811 65% polyester, 35% cotton, twill, water repellent finish, 240g/m<sup>2</sup>

3399 Yellow/Black

XS-XXXL

LINING: Quilt lining. DETAILS: Bellow on back. Fleece lined collar. Retractable ID-pocket. POCKETS: Chest pocket with bellow and flap. Front pockets with zipper. Inner pockets - one with zipper and one with veloro closure. Napoleon pocket inside front wind flap. Sleeve pocket with pen pocket. FRDNT CLOSURE. Robust hidden one-way plastic zipper. FINISH: Adjustable hem with drawstring. Adjustable sleeve end with veloro. Elastic wirstband. Extended back. CERTIFICATION: EN 342 together with art: 1883 or 1885. EN 471/EN ISO 2047. Clear. 20471 Cla

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CORDURA'

### WINTER TROUSER HIGH VIS

1900 70% polyester, 30% cotton, twill, water repellent finish, 230g/m<sup>2</sup>

3389 Yellow/navy blue 30/R-40/I

1885

LINING: Quilt lining, DETAILS: Elastic removable braces, Extended waistband LINING: Quitt lining, DETAILS: Elastic removable braces. Extended waistband back. Loops, one with D ring. Metal press studs. Retractable ID-pocket. Side hammer loop. Snow gaiter with velcro and button opening. POCKETS: Back pocket with bellow and flap and velcro closure. CORDURA® nail pockets, sold separately (2183), knee protection pockets adapted for all Blåklader's knee protection pieces. Leg pocket with bellow. Leg pocket with flap. Ruler pocket with knife holder and pen pocket. Side pockets with fleece lining. FINISH: Leg bottom with zipper. CERTIFICATION: Certified according to EN 342 When used with art: 4426, 4827, 4851, 4427, 4819 and 4870. EN 14404 together with EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018, EN 471/EN ISO 20471, Class 2.





1885

### WINTER TROUSER HIGH VIS

1977 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m

3389 Yellow/navy blue # 3399 Yellow/Black # 5389 Orange/ Navy blue # 5599 Red/black

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. LINING:
Quilt timing, DETAILS: Elastic removable braces. Extended waistband back.
Loops, one with D ring. Retractable ID-pocket. Side hammer loop. Snow gaiter
with velcro and button opening. PDCKETS: Back pocket with bellow and flap
and velcro closure. CORDURA® nail pockets, sold separately (2183). knee
protection pockets adapted for all Blåklader's knee protection pieces. Leg
pocket with bellow. Leg pocket with flap. Ruler pocket with knife holder and pocket with bellow. Leg pocket with flap. Huler pocket with knife holder and pen pocket. Side pockets with fleese lining. **REINFORCEMENT**: CORDURA®-reinforced on knees. **FINISH**: Leg bottom with zipper. **CERTIFICATION**: Certified according to EN 342 when used with art: 4426, 4827, 4851, 4427, 4819 and 4870. EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018. EN 343, Class 3.1. EN 471/EN ISO 20471, Class 2.

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1883

**WAZZX** 

### HIGH VIS WINTER TROUSERS

1997 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m²

3389 Yellow/navy blue # 3399 Yellow/Black 30/R-40/I

**5385** Orange/Cornflower blue # **5389** Orange/Navy blue 30/R-46/R

LINING: Quilt lining. DETAILS: Extended waistband back. Loops, one with D ring. Retractable ID-pocket. Side hammer loop. PDCKETS: Back pocket with bellow and flap and velcro closure. CORDURA® nail pockets, sold separately (2183). knee protection pockets adapted for all Blåklader's knee protection (2183), knee protection pockets adapted for all Bläkläder's knee protection pieces. Leg pocket with bellow and flap. Ruler pocket with knife holder and pen pocket. Side pockets with fleece lining. REINFORCEMENT: CORDURA@reinforced on knees. FINISH: Leg bottom with zipper. CERTIFICATION: Certified according to EN 342 when used with art: 4828, 4827, 4426, 4427, 4819 and 8970. EN 14404 together with EN 14404-certified knee protection art 4000, 4008, 4018. EN 343, Class 3.1. EN 471/EN ISO 20471, Class 1 C40-C50, Class 2 C52 and up.

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1862

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### WINTER TROUSER HIGH VIS

1811 65% polyester, 35% cotton, twill, water repellent finish,

3389 Yellow/navy blue # 3399 Yellow/Black # 5389 Orange/ Navy blue 30/R-40/L

5599 Red/black 30/R-40/L

FUNCTIONALITY: Pre-bent knees, LINING: Quilt lining, DETAILS: Loops, one with D ring. POCKETS: Back pockets. Inner knee protection pockets. Leg pocket with bellow. Leg pocket with pen pocket and telephone pocket. Side pockets. ACCESSDRIES: Article 2162. CERTIFICATION: Certified according to EN 342 when used with art: 4862. EN 14404 together with EN114404-certified knee protection art 4000, 4008, 4018. EN 471/EN ISO 20471, Class 1.





2162

**9900** Black

One size

Article 1862

**BRACES TO TROUSERS 1862** 

1811 65% polyester, 35% cotton, twill, water repellent finish,

DETAILS: Adjustable and removable braces. Attaches to trousers with Velc

loops. Wide braces with strong elastic and quick-release buckle. FITS WITH:

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2183

CORDURA'

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NAIL POCKETS FOR 1810, 1883, 1885, 2660 (2-PACK)

1948 100% polyamide, CORDURA®

8500 Cornflower blue # 8800 Navy Blue S-XL

9900 Black XS-XL

POCKETS: Nail pocket, PACKAGING: Sold in pairs, FITS WITH: Article 1810, 1883. 1885, 2660, SIZE EXPLAINATION: Model 1883, 1885, 2660 XS=C40-C42, S=C44, D84, M=C46, C146, D88, L=C48, C148, D92, XL=C50-C64, C150-C162, D96-D124. Model 1810, M=S-M, L=L-XL, XL= 2XL-3XL.









1977 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200 g/m² 3389 Yellow/navy blue # 3399 Yellow/Black # 5389 Orange/Navy blue # 5599 Red/black 32/R-46/R

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. Ventilation under sleeves. LINING: Quilt lining. DETAILS: Bellow on back. Elastic at waistline. Fleece lined collar. Removable cap with warm lining. Retractable ID-pocket. Snow gaiter with velcro and button opening. Straps. PDCKETS: Back pockets with bellow. Back pockts with flap. Chest pockets under pockets with valer-repellent zipper. Inner knee protection pockets. Inner pocket with zipper and telephone pocket. Ruler pocket with knife holder and pen pocket. Side pockets with fleece lining. FRUNT CLOSURE: Robust hidden one-way plastic zipper. FINISH: Adjustable leg bottom with velcro. Adjustable sleeve end with velcro. Leg bottom with zipper. CERTIFICATION: EN 14404 together with EN 14404-certified knee protection art 4000, 4008, 4018. EN 342. EN 343, Class 3.1. EN 471/EN ISO 20471, Class 3.

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CORDURA' WAZZX

WINTER SLEEVELESS OVERALLS, HIGH VIS

1977 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m<sup>2</sup> 3389 Yellow/navy blue # 3399 Yellow/Black # 5385 Orange/Cornflower blue 32/R-46/R

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. BETAILS: Elastic at waistline. Hammer loop on both sides. Wide belt-loops. POCKETS: Back pocket with bellow and flap, knee protection pockets adapted for all Bläkläder's knee protection pieces. Leg pocket with bellow and flap. Loose-hanging chest pockets with anil pockets, one with telephone pocket and one with per pocket. Nail pockets - can be tucked in the front bellows pockets. Ruler pocket with extra pocket. Telephone pocket. FRONT CLOSURE: Hidden closure. REINFORCEMENT: CORDURA®-reinforced on knees. FINISH: Leg bottom with elastic. Leg bottom with zipper. FABRIC: Jouit lining. CERTIFICATION: Certified according to EN 342 when used with art. 4851. EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018. EN 343, Class 3.1. EN 471/EN ISO 20471, Class 2.

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2015 @ & D @ @

1900 70% polyester, 30% cotton, twill, water repellent finish, 230g/m² 3300 Yellow # 5300 Orange # 9900 Black 20'-62cm

LINING: Pile lining. DETAILS: Covers forehead and ears. Extra protection in neck with drawstring and adjustable cord

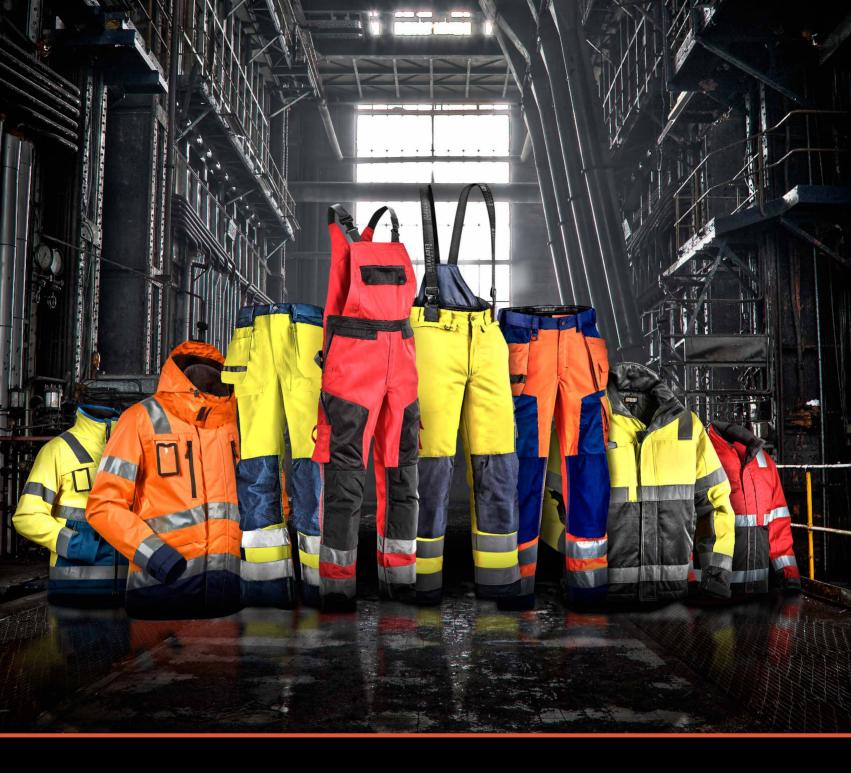


2007 

HIGH VIS REFLECTIVE BEANIE

4001 100% acrylic 3300 Yellow # 5300 Orange One size

REFLEX: Knitted reflex lines.



# NOW YOU CAN BE SURE YOU ARE VISIBLE IN YELLOW, ORANGE AND RED

Dress correctly in Hi-Vis. Blåkläder's ergonomic Hi-Vis clothing is suitable for work both indoors and outdoors, where you must be clearly visible. The clothing is made from high quality materials to ensure the safety level is unchanged wash after wash. We have paid great attention to the details, including wide reflective areas on the shoulders, making you visible even from above when you bend down. Discover our intelligent pocket solutions that keeps your most important tools within reach. Our Hi-Vis collection is one of the industry's most extensive, both in the number of models and the colour combinations. Our latest addition is red Hi-Vis.





# NEW COLLECTION VISIBLE

# - FOR INCREASED VISIBILITY

Our new collection, Visible, are modern workwear developed for work in all kind of environments where certified High Vis is not required, but increased visibility is necessary. The garments are fitted with well-placed High Vis details, reflectors and highly functional pockets - all to make your work more comfortable, easier but especially safer.



4883 WINTER JACKET XXXX

1961 100% polyester, plain, PU coated, wind- and water repellent, 135g/m<sup>2</sup> 9933 Black/Yellow

S-XXXL

FUNCTIONALITY: Lined. Wind and waterproof material, no taped seams. LINING: Quilt lining. DETAILS: Fleece lined collar. POCKETS: Chest pocket with zipper. Inner pocket with velcro closure. Side pockets with zipper. FRONT CLOSURE: Hidden one-way plastic zipper. REFLEX: Reflex details. FINISH: Adjustable hem with drawstring. Adjustable sleeve end. Extended back. Wristlet at sleeve end.



NEW!

4915 WINTER JACKET

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**1370** 100% cotton, twill, 370g/m<sup>2</sup>

9933 Black/Yellow

XS-4XL

FUNCTIONALITY: Lined. Pre-bent sleeves. LINING: Pile lining, Quilt lining in sleeve. DETAILS: High collar: POCKETS: Chest pockets with flap and button closure. Front pockets with fleece lining. Inner pockets with telephone pocket. FRONT CLOSURE: Hidden one-way plastic zipper. Wind flap with buttons. REFLEX: Reflex on body, sleeves and shoulders. FINISH: Adjustable hem with button. Adjustable sleeve end with press studs. Extended back.



LIGHTWEIGHT LINED FUNCTIONAL JACKET

 $\textbf{1977} \ 100\% \ polyester, oxford, laminated, wind- and waterproof, breathable, 200 g/m^2 \\ \textbf{9933} \ Black/Yellow \# \ \textbf{9955} \ Black/Red$ 

XS-4XL

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. LINING: Airmesh lining, Lightweight lining, Quilt lining in sleeve. DETAILS: Print on sleeve. Printed logo on chest. Removable and adjustable cap with mesh lining. PUCKETS: Chest pockets with zipper. Front pockets with zipper. FRONT CLOSURE: One-way plastic zipper. REFLEX: Reflex print on sleeve and cap. FINISH: Adjustable hem with drawstring. Adjustable sleeve end. Inner wristlet at sleeve end with thumb hole. CERTIFICATION: EN 343, Class 3.1.





NEW! **4993** 

MICROFLEECE JACKET

**1010** 100% polyester, microfleece, antipilling, 170g/m<sup>2</sup> **9933** Black/Yellow

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DETAILS: Blåklader print on shoulder. Fleece lined collar. Printed logo on neck. PDCKETS: Front pockets with zipper and two inner pockets. FRONT CLOSURE: inner wind flap with fleece. One-way plastic zipper. REFLEX: Reflex detail on sleeve. FINISH: Bottom hem adjustable with elastic cord. Cuff with elastic band. Extended back.



1977 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m<sup>2</sup> 9933 Black/Yellow

32/R-46/R

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. Ventilation under sleeves. LINING: Mesh lining. DETAILS: Elastic at waistline. Removable cap with mesh lining. Taped seams. Wide loops at back and sides. POCKETS: Back pocket with bellow and flap. Chest pocket with water-repellent zipper and fleece lining. Front pockets with water-repellent zipper inner knee protection pockets adapted for all Blåkläder's knee protection pieces. Inner pocket with zipper. Leg pocket with flap. Ruler pocket with extra pocket. FRONT CLOSURE: Hidden two-way plastic zipper. REFLEX: Reflectors on shoulders, sleeves and legs. FINISH: Adjustable leg bottom with velcro. Adjustable sleeve end with elastic. CERTIFICATION: EN 343. Class 3.3.





6787

WINTER COVERALL

1977 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m² 9933 Black/Yellow

32/R-46/R

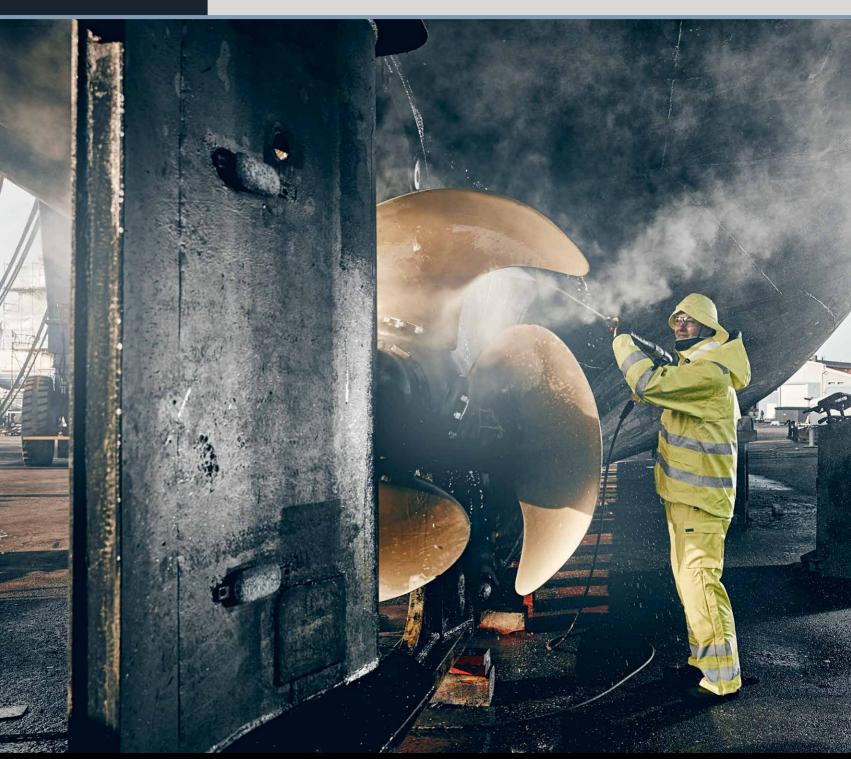
FUNCTIONALITY: Breathable wind & water-tight material, taped seams. Ventilation under sleeves. LINING: Quilt lining. DETAILS: Elastic at waistline. Removable cap with warm lining. Snow gaiter with velcro and button opening. Taped seams. Wide loops at back and sides. POCKETS: Back pocket with bellow and flap. Chest pocket with water-repellent zipper and fleece lining. Front pockets with water-repellent zipper. Inner knee protection pockets adapted for all Bläkläder's knee protection pieces. Inner pocket with zipper. Leg pocket with flap. Ruler pocket with extra pocket. FRONT CLOSURE: Hidden one-way plastic zipper. REFLEX: Reflectors on shoulders, sleeves and legs. FINISH: Adjustable leg bottom with velcro. Adjustable sleeve end with elastic. CERTIFICATION: EN 342, EN 343, Class 3.1.





# RAIN

4302 RAIN JACKET, HEAVY WEIGHT # 1302 RAIN TROUSERS, HEAVY WEIGHT # 2009 RAIN HAT



# **CONTINUE THE SHIPBUILDING TRADITION**

Two old diesel engines are lifted out of a ferry. It's hard to get a firm grip. Eric Karlsson, 24, are a service mechanic and repairman at Övarvet on the island Öckerö just outside Gothenburg. With the help of some colleagues, iron girders are used as support and finally the heavy relics are lifted out of the ship. "It's a very physical job. It's like getting through an obstacle race", says Eric.







FIND OUT MORE AT WWW. BLAKLADER.COM AND ON OUR SOCIAL MEDIA CHANNELS

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**RAIN JACKET** 1946 100% polyester, Oxford, waterproof, windproof and breathable

**9900** Black XXS-4XL

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. LINING: Mesh lining, DETAILS: Fleece lined collar. Removable and adjustable cap with mesh lining, POCKETS: Chest pocket with zipper. Front pockets with zipper. FRONT CLOSURE: Hidden one-way plastic zipper. Wind flap with velcro. FINISH: Adjustable hem with drawstring. Adjustable sleeve end with velcro. Extended back.



4301

XXXX **RAIN JACKET** 

2000 100% polyester, PU coated, wind- and waterproof, breathable, 185g/m² **4600** Army green # **9900** Black

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FUNCTIONALITY: Ventilation under sleeves. Wind and waterproof with welded seams. DETAILS: Plastic buttons. Removable, adjustable cap. POCKETS: Front pockets, one with D ring, FRONT CLOSURE: Hidden one-way plastic zipper. REFLEX: Reflex on sleeves. FINISH: Adjustable sleeve end with velcro. Unsnappable drop-neck. CERTIFICATION: EN 343,





1866 XXXX

1946 100% polyester, Oxford, waterproof, windproof and breathable **9900** Black

XXS-4XL

**RAIN TROUSERS** 

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. LINING: Mesh lining. DETAILS: Adjustable with drawstrings in waistline. Elastic at waistline. POCKETS: Back pocket with flap. Side pockets with zipper. FINISH: Openable and adjustable leg end with zipper and veloro.



1301 RAIN TROUSERS

 $2000\,$  100% polyester, PU coated, wind- and waterproof, breathable, 185g/m² **4600** Army green # **9900** Black

FUNCTIONALITY: Wind and waterproof with welded seams. DETAILS: Adjustable with drawstrings in waistline. POCKETS: Side pockets. REFLEX: 20-mm-wide reflex. Reflex in front and back. FINISH: Adjustable leg bottom with buttons. CERTIFICATION: EN 343, Class 3.1.



## RAIN GARMENT, WELDED SEAMS







4302

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4326 

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RAIN JACKET, HEAVY WEIGHT

2003 100% polyester, PU coated, wind- and waterproof, breathable 240g/m<sup>2</sup>

4600 Army green # 9900 Black

XS-XXXL

FUNCTIONALITY: Ventilation in back. Wind and waterproof with welded seams. FUNCTIONALITY. Ventilation in back. Wind and waterproof with welded seams. DETAILS: Fleece lined collar. Removable, adjustable cap. Retractable ID-pocket. PDCKETS: Front pockets with zipper. Napoleon pocket inside front wind flap. FRONT CLUSURE: Hidden one-way plastic zipper. Wind flap with velorc. REFLEX: Colour 4800/9900 (army green/black) have 30 mm reflectors on shoulders and hood. Hi-Vis colour 3300/5300 (yellow/orange) have 50 mm reflectors on torso, sleeves, shoulders and hood. FINISH: Adjustable sleeve end with inner cuff. CERTIFICATION: Certified according to EN ISO 20471, Class 3, applies to colours 3300 and 5300. EN 343, Class 3.1.

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# RAIN JACKET, HEAVY WEIGHT

2003 100% polyester, PU coated, wind- and waterproof, breathable 240g/m²

3300 Yellow XS-XXXL

4302

5300 Orange XXS-4XL

FUNCTIONALITY: Ventilation in back. Wind and waterproof with welded seams. FUNCTIONALITY. Ventilation in back. Wind and waterproof with welded seams. DETAILS: Fleece lined collar. Removable, adjustable cap. Retractable ID-pocket. PDCKETS: Front pockets with zipper. Napoleon pocket inside front wind flap. FRONT CLUSURE: Hidden one-way plastic zipper. Wind flap with veloro. REFLEX: Colour 4800/9900 (army green/black) have 30 mm reflectors on shoulders and hood. Hi-Vis colour 3300/5300 (yellow/orange) have 50 mm reflectors on torso, sleeves, shoulders and hood. FINISH: Adjustable sleeve end with inner cuff. CERTIFICATION. Certified according to EN ISO 20471, Class 3, applies to colours 3300 and 5300. EN 343, Class 3.1.

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### RAIN JACKET, HEAVY WEIGHT EXTREME

2005 100% polyester (84% PVC/16% PU), wind- and waterproof, breathable, 395g/m²

3300 Yellow

S-XXL

FUNCTIONALITY. Wind and waterproof with welded seams. DETAILS: Fixed, adjustable cap. Retractable ID-pocket. POCKETS: Front pockets with flap. FRONT CLOSURE: Front closure with press studs. REFLEX: 50-mm-wide transfer reflexes. FINISH: Adjustable winstband with press studs. CERTIFICATION: EN 343, Class 3.1. EN 471/EN ISO 20471, Class 3.



RAIN TROUSERS, HEAVY WEIGHT

2003 100% polyester, PU coated, wind- and waterproof, breathable 240g/m²

**4600** Army green # **9900** Black

XS-XXXL

FUNCTIONALITY: Wind and waterproof with welded seams, DETAILS: Adjustable FUNCTIONALITY. Wind and waterproof with welded seams. BETALLS: Adjustable with drawstrings in waistline. POLKETS: Front pockets with flap. Leg pocket with flap. Ruler pocket. REINFORCEMENT: Reinforced knees. REFLEX: Reflex around legs. FINISH: Adjustable leg bottom with veloro. Leg bottom with zipper. CERTIFLATION: Certified according to EN ISO 20471, XS-XXXXS Class 2, applies to colours 3300 and 5300. EN 343, Class 3.1.





1302

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RAIN TROUSERS, HEAVY WEIGHT

2003 100% polyester, PU coated, wind- and waterproof, breathable 240g/m²

3300 Yellow XS-XXXL

5300 Orange XXS-4XL

FUNCTIONALITY: Wind and waterproof with welded seams. DETAILS: Adjustable with drawstrings in waistline. POCKETS: Front pockets with flap. Leg pocket with flap. Ruler pocket. REINFORCEMENT: Reinforced knees. REFLEX: Reflex around legs. FINISH: Adjustable leg bottom with veloro. Leg bottom with zipper. CERTIFICATION: Certified according to EN ISO 20471, XS-XXXS Class 2, applies to colours 3300 and 5300. EN 343, Class 3.1.

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1386

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RAIN BIB TROUSERS, HEAVY WEIGHT EXTREME

2005 100% polyester (84% PVC/16% PU),wind- and waterproof, breathable, 395g/m<sup>2</sup>

3300 Yellow

FUNCTIONALITY: Wind and waterproof with welded seams. DETAILS: Adjustable braces with elastic. Adjustable with drawstrings in waistline. FINISH: Adjustable leg bottom with buttons. CERTIFICATION: EN 343, Class 3.1. EN 471/EN ISO 20471, Class 2.



RAIN GARMENT, WELDED SEAMS



4324

HIGH VIS RAIN JACKET

 $2000\,$  100% polyester, PU coated, wind- and waterproof, breathable,  $185g/m^2$ 

**3300** Yellow # **5300** Orange

S-XXL

FUNCTIONALITY: Wind and waterproof with welded seams. DETAILS: Fixed, adjustable cap. FRONT CLOSURE: Hidden one-way plastic zipper. REFLEX: 50-mm-wide transfer reflexes. FINISH: Adjustable sleeve end with press studs. Unsnappable drop-neck. CERTIFICATION: EN 343, Class 3.1. EN 471/EN ISO 20471, Class 3.





4325

HIGH VIS RAIN COAT

 $2000\,$  100% polyester, PU coated, wind- and waterproof, breathable, 185g/m²

3300 Yellow

S-XXL

FUNCTIONALITY: Wind and waterproof with welded seams. DETAILS: Fixed cap. Vent back. POCKETS: Front pockets with flap. FRONT CLOSURE: Front closure with press studs. REFLEX: 50-mm-wide transfer reflexes. FINISH: Adjustable wristband with press studs. CERTIFICATION: EN 343, Class 3.1. EN 471/EN ISO 20471, Class 3.





RAIN HAT

 $2003\,$  100% polyester, PU coated, wind- and waterproof, breathable  $240 g/m^2$ 

**3300** Yellow # **4600** Army green # **5300** Orange # **9900** Black M/L, XL/XXL

FUNCTIONALITY: Wind and waterproof with welded seams. LINING: Micro fleece lining, BETAILS: Extra protection in neck with drawstring and adjustable cord under chin. CERTIFICATION: The fabric is certified according to EN ISO 20471, applies to colour 3300.



1384

HIGH VIS RAIN TROUSERS

 $2000\,$  100% polyester, PU coated, wind- and waterproof, breathable,  $185g/m^2$ 

**3300** Yellow # **5300** Orange

S-XXL

FUNCTIONALITY: Wind and waterproof with welded seams. DETAILS:
Adjustable with drawstrings in waistline. Elastic at waistline. CERTIFICATION:
EN 343, Class 3.1. EN 471/EN ISO 20471, Class 2.





NEW COLOUR!

1385

HIGH VIS RAIN TROUSER LEGGINGS

 $2000\,$  100% polyester, PU coated, wind- and waterproof, breathable,  $185g/m^2$ 

3300 Yellow # 5300 Orange

One size

FUNCTIONALITY: Wind and waterproof with welded seams. DETAILS: Plastic snap hook. FINISH: Adjustable length with hooks. DERTIFICATION: EN 343, Class 3.1. EN 471/EN ISO 20471, Class 2.



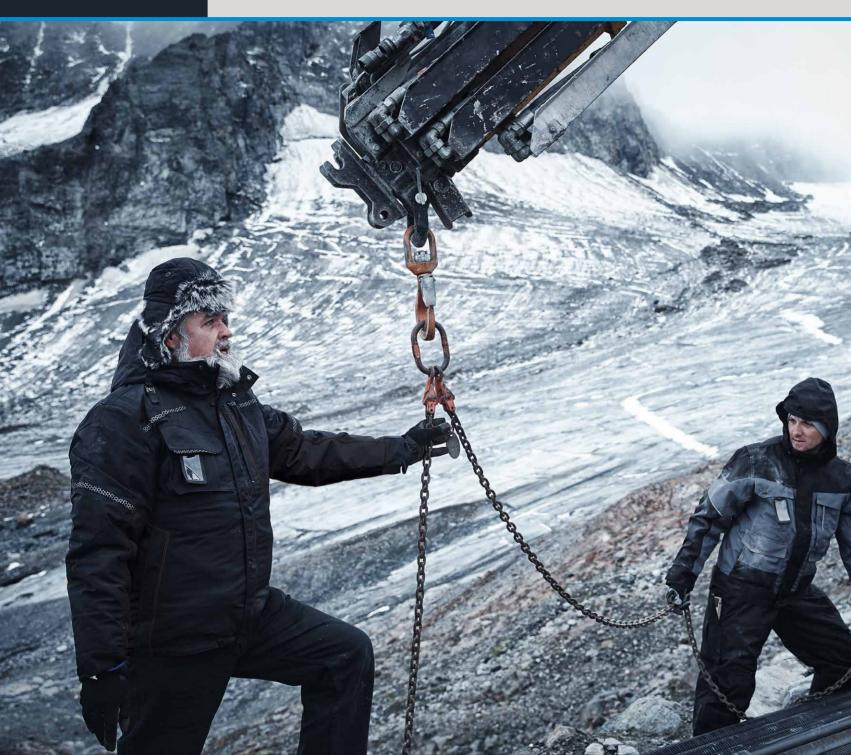


Protective clothing certified according to EN 343 protects against precipitation such as rain or snow, fog and soil moisture. The garments and the seams are tested for their waterproofing and water resistance. The garments are classified based on waterproofing and water resistance to give a recommended working time.



# WIND/RAIN/SNOW

4881 WINTER JACKET # 1810 WINTER TROUSER # 2016 POLAR CAP # 2266 WATERPROOF LINED GLOVE #



# WITH THE GLACIER AS WORKPLACE

The snow cascades after each slalom turn. The sun shines brightly over the winter landscape and the many thousands of people are enjoying the terrain and atmosphere of this beautiful area. The Stubai glacier is Austria's largest winter sports area, an area of twelve square kilometres. The air is thin at 3,207 meters above the sea level. Suddenly a loud bang can be heard. "Avalanche blasting is common and is often heard, but for us it's nothing dramatic, it's just a part of our daily lives", says Christian Reimar, 55, who works as a cable car technician. "I spend a lot of time maintaining and servicing all the machines to keep this resort open".







FIND OUT MORE AT WWW. BLAKLADER.COM AND ON OUR SOCIAL MEDIA CHANNELS

# WINTER JACKET



LINED JACKETS

# 48811987

# ALL-WEATHER WINTER JACKET

Wind and waterproof winter jacket with stretch and great breathability. This model has been specially designed to keep you warm and dry no matter what the weather, and has a number of technical features such as taped seams and mesh panels at the shoulder blades and underarms for good ventilation. With its detachable hood, adjustable cuffs and discrete reflective detailing, it is the perfect winter jacket for working outdoors. A supermodel, you might say.

4881

WINTER JACKET

1987 100% polyester, twill, stretch, laminated, wind and waterproof, breathable, 160g/m<sup>2</sup> 8900 Navy blue # 9900 Black

S-4XL

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. Lined. Mesh panels at the major sweat zones. LININS: Quilt lining, BETAILS: Fleece lined collar. Removable and adjustable cap with mesh lining, Removable ID pocket. Zipper in lining for transfer. POCKETS: Chest pocket with zipper. Chest pockets, one with room for telephone and pens. Front pockets with zipper, fleece-lined. Inner mesh pocket. Inner pocket with velors olcavier. FRONT CLOSURE: Hidden one-way plastic zipper. REFLEX: Reflex details. FINISH: Adjustable hem with drawstring. Adjustable sleeve end with veloro. Inner wristlet at sleeve end with thumb hole. CERTIFICATION: EN 342 together with art: 1810. EN 343. Class 3.1.

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# WIND, WATERPROOF AND FULLY BREATHABLE

The fabric in the jacket has three different layers of quilted lining (a heat-insulating lining), membrane and outer fabric. The quilted lining keeps you warm, while the membrane is a wind and waterproof layer. The outer fabric keeps you dry on the outside, which means that wind, water and snow can't get through. The three layers also allow the jacket to breathe.





4886

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1977 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m<sup>2</sup> 5699 Red/Black # 8599 Cornflower blue/Black # 8999 Navy blue/Black # 9499 Grey/Black # 9994 Black/Grey
S-XXXI

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. Lined. LINING: Quilt lining. DETAILS: Bellow on back Fleece lined collar. Removable cap with warm lining. Removable ID pocket. Zipper in lining for transfer. POLKETS: Chest pockets with flap and side pockets. Inner pockets, one with flap and side pockets. Inner pockets, one with telephone pocket. FRONT CLOSURE: Hidden one-way plastic zipper. REFLEX: Reflex details. FINISH: Adjustable hem with velore. Adjustable sleeve end. Extended back. Sleeve end with inner wristlet. CERTIFICATION: EN 342 together with art: 1810. EN 343. Class 3.1.

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NEW COLOUR!

4890

LIGHTWEIGHT LINED FUNCTIONAL JACKET

1977 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m² 9900 Black XS-6XL

9933 Black/Yellow # 9955 Black/Red # 9956 Black/Red # 9985 Black/Cornflower blue # 9994 Black/Grey

XS-4XL

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. LINING: Airmesh lining, Lightweight lining, Quilt lining in sleeve. DETAILS: Print on sleeve. Printed logo on chest. Removable and adjustable cap with mesh lining. PIOCKETS: Chest pockets with zipper. Front pockets with zipper. FRONT CLOSURE: One-way plastic zipper. REFLEX: Reflex print on sleeve and cap. FINISH: Adjustable here with drawstring. Adjustable sleeve end. Inner wristlet at sleeve end with thumb hole. CERTIFICATION: EN 343, Class 3.1.





4986 WINTER PARKA

 $\bf 1959\,100\%$  nylon, laminated, wind- and waterproof, breathable,  $210 g/m^2\, \bf 9900\, Black$ 

XS-4XL

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. Lined, LINING: Quilt lining with fleece at bottom. DETAILS: Adjustable with drawstrings in waistline. Fleece lined collar. High collar. Removable and adjustable cap with removable fake fur, POCKETS: Chest pockets with flap. Front pockets with flap, Inner mesh pocket. Inner pocket with veloro closure. Napoleon pocket inside front wind flap. Side pockets with zipper. FRONT CLOSURE: Robust hidden two-way plastic zipper. REFLEX: Reflex print on sleeve and cap. FINISH: Adjustable hem with drawstring. Adjustable sleeve end with inner cuff.



4809

LIGHTWEIGHT LINED FUNCTIONAL JACKET

 $\textbf{1986} \; 100\% \; \text{polyester, TPU coated, } 175 \text{g/m}^2$ 

**9900** Black

S-XXXL

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. LINING: Airmesh lining, DETAILS: Blåkläder embroidery. Fixed, adjustable cap. Fleece lined collar. POCKETS: Chest pocket with zipper. Front pockets with zipper. FRONT CLOSURE: One-way plastic zipper. FINISH: Adjustable hem with drawstring. Adjustable sleeve end with inner cuff. CERTIFICATION: EN 343, Class 3.1.





4414

WINTER PARKA

 $1945\,65\%$  polyester, 35% cotton, wax coated,  $380\text{g/m}^2$  9499 Grey/Black # 9900 Black

S-XXXL

FUNCTIONALITY: Lined. Water and grime-repellent outer fabric. LINING: Quilt lining, DETAILS: Adjustable with drawstrings in waistline. Fleece lined collar. Metal press studs. Removable cap with warm lining. Retractable ID-pocket. PDCRETs: Bellowed front pockets. Chest pockets with flap and button closure. Inner pockets with elephone pocket. Inset pockets with zipper and fleece lining. Sleeve pocket with flap. FRONT CLOSURE: Robust two-way metal zipper. Wind flap with velcro. REINFORCEMENT: Reinforced shoulders, sleeves, back and front. FINISH: Adjustable sleeve end.







4805

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1900 70% polyester, 30% cotton, twill, water repellent finish, 230g/m<sup>2</sup> 5600 Red # 8800 Navy Blue # 9400 Grey # 9900 Black S-XXXI

FUNCTIONALITY: Lined. Water and grime-repellent outer fabric. LINING: Pile lining. Quilt lining in sleeve. DETAILS: Metal press studs. PDCKETS: Chest pockets with zipper and D-ring. Side pockets. Sleeve pocket with zipper. Fielphone pocket. FRONT CLOSHER: RObust one-way plastic zipper. FINISH: Knit wristband. Rib-knit waistband.



NEW!

4815

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WINTER JACKET

1900 70% polyester, 30% cotton, twill, water repellent finish, 230g/m² 8800 Navy Blue # 9900 Black XS-4XI

FUNCTIONALITY: Lined, Pre-bent sleeves. LINING: Pile lining, Quilt lining in sleeve. DETAILS: D-ring, High collar. PDCKETS: Chest pockets with flap and button closure. Front pockets with fleece lining, Inner pockets with telephone pocket. FRONT CLOSURE: Robust one-way plastic zipper. FINISH: Adjustable hem with press studs. Adjustable sleeve end with press studs. Extended hack









4803

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4800 WINTER JACKET @&D@@

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WINTER JACKET

1900 70% polyester, 30% cotton, twill, water repellent finish,

9900 Black M-XXXL

FUNCTIONALITY: Lined. Water and grime-repellent outer fabric. LINING: Quilt lining. DETAILS: Retractable ID-pocket. POCKETS: Chest pockets with zipper and D-ring. Front pockets with flap. FRONT CLOSURE: Robust one-way plastic zipper. FINISH: Knit wristband. Rib-knit waistband.

ID.

WINTER JALKET

 $1900\,70\%$  polyester, 30% cotton, twill, water repellent finish,  $230\,\mathrm{g/m^2}$ 

**5600** Red # **8500** Cornflower blue # **8800** Navy Blue # **9400** Grey # **9900** Black

S-XXXI

FUNCTIONALITY: Water and grime-repellent outer fabric. LINING: Pile lining. Quilt lining in sleeve. DETAILS: High collar. PDCKETS: Chest pockets with zipper and D-ring. Front pocket with fleece lining and flap. Inner telephone pocket. Side pockets with fleece lining. Sleeve pocket with zipper. FRONT CLOSURE: Robust one-way plastic zipper. Wind flap with velcro. FINISH: Adjustable hem with press studs. Sleeve end with inner wristlet.

3801

BODY WARMER

1900 70% polyester, 30% cotton, twill, water repellent finish, 230g/m²

 $2400~{
m Khaki}~\#~8500~{
m Cornflower}~{
m blue}~\#~8900~{
m Navy}~{
m blue}~\#~9400~{
m Grey}~\#~9900~{
m Black}$ 

S-4XL

FUNCTIONALITY: Lined. DETAILS: Retractable ID-pocket. PDCKETS: Chest pockets with flap, one with telephone pocket and one with pen pocket. Front pockets with flap and side pockets. Inner pocket with zipper. Side pockets. FRONT CLOSURE: One-way plastic zipper. FINISH: Extended back. FABRIC: Fleece lining. Quilt lining.



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4815 WINTER JACKET

1370 100% cotton, twill, 370g/m<sup>2</sup>

**8800** Navy Blue # **9900** Black

S-XXXL

FUNCTIONALITY: Lined. Pre-bent sleeves. LINING: Pile lining, Quilt lining in sleeve. <code>DETAILS</code>: D-ring. High collar. <code>POCKETS</code>: Chest pockets with flap and button closure. Front pockets with fleece lining. Inner pockets with telephone pocket. <code>FRONT CLOSURE</code>: Robust one-way plastic zipper. <code>FINISH</code>: Adjustable hem with press studs. Adjustable sleeve end with press studs. Extended back.



NEW!

4915

WINTER JACKET

1370 100% cotton, twill, 370g/m<sup>2</sup>

9933 Black/Yellow

XS-4XL

FUNCTIONALITY: Lined. Pre-bent sleeves. LINING: Pile lining, Quilt lining in sleeve. DETAILS: High collar. POCKETS: Chest pockets with flap and button closure. Front pockets with fleece lining. Inner pockets with telephone pocket. FRONT CLOSURE: Hidden one-way plastic zipper. Wind flap with buttons. REFLEX: Reflex on body, sleeves and shoulders. FINISH: Adjustable hem with button. Adjustable sleeve end with press studs. Extended back.







4861

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4883 WINTER JACKET

9933 Black/Yellow # 9994 Black/Grey

lent, 135g/m²

S-XXXL

4845 XXXX

WINTER JACKET

**國內國內** 

WINTER JACKET

1811 65% polyester, 35% cotton, twill, water repellent finish, 240g/m<sup>2</sup>

**9400** Grey XS-4XL

9900 Black S-XXXL

FUNCTIONALITY: Lined. Water and grime-repellent outer fabric. LINING: Quilt lining. DETAILS: Adjustable waistline. Fleece lined collar. Retractable ID-pocket. PUCKETS: Chest pockets with flap, one with zipper on the side.

Front pockets with flap, Inner pockets - one with zipper and one with velcro closure. Sleeve pocket with pen pocket. FRONT CLOSURE: One-way plastic zipper. Wind flap with velcro. FINISH: Sleeve end with inner wristlet.

FUNCTIONALITY: Lined. Wind and waterproof material, no taped seams. LINING: Quilt lining. BETAILS: Fleece lined collar. POCKETS: Chest pocket with zipper. Inner pocket with velcro closure. Side pockets with zipper. FRONT CLOSURE: Hidden one-way plastic zipper. REFLEX: Reflex details. FINISH: Adjustable hem with drawstring. Adjustable sleeve end. Extended back. Wristlet at

1961 100% polyester, plain, PU coated, wind- and water repel-

1952 99% polyester, 1% rayon, PU-coated, water repellent,

9499 Grey/Black

S-XXXL

FUNCTIONALITY: Lined. Wind and waterproof material, no taped seams. LINING: Pile-lined body, Quilt lining in sleeve. DETAILS: Retractable ID-pocket. Zipper in lining for transfer. POCKETS: Chest pocket with phone pocket. Chest pockets with zipper and D-ring. Inner pocket with zipper. Side pockets. Sleeve pocket with zipper. FRONT CLOSURE: Robust one-way plastic zipper. FINISH: Adjustable hem with drawstring. Sleeve end with inner wristlet.

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WIND, WATER-PROOF AND

BREATHABLE

**FULLY** 



## SMART AND WARM

Our lined winter trousers will keep you warm and dry, through sleet and snow and even the most biting cold. The trousers are made of a wind and waterproof material with taped seams and great breathability. Certified according to EN342, protective clothing against cold and low temperatures, and to EN343, protection against extreme weather. The trousers have a number of smart features such as a raised waistband in back, zippers up to the knees, opening inner snow lock, detachable elastic suspenders and discrete reflective detailing on the back pockets and down the sides of the legs.

1810

XXXX

1977 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m<sup>2</sup>

S-XXXL

FUNCTIONALITY: Breathable wind- and water-proof material, no taped seams, making the garment highly water repellent. Lined. LINING: Quilt lining. DETAILS: Elastic removable braces. Extended waistband back. Removable ID pocket. Snow gaiter. PUCKETS: Attachments for extra removable nail pockets. Back pockets with bellow and flap. CORDURA® nail pockets, sold separately (2183). Front pocket with snow gaiter. Knee protection pockets. Leg pocket with three-compartment pen pocket and telephone pocket. Leg pockets with flap. Ruler pocket with knife holder and pen pocket and telephone pocket. Leg pockets with flap. Ruler pocket with knife holder and pen pocket. ReINFORCEMENT: Reinforced at bottom. Reinforced knees. REFLEX: Reflex details. FINISH: Adjustable leg bottom. CERTIFICATION: EN 342 together with art: 4881 or 4886. EN 343, Class 3.1.





NAIL POCKETS FOR 1810, 1883, 1885, 2660 (2-PACK)

1948 100% polyamide, CORDURA® 8500 Cornflower blue # 8800 Navy Blue # 9900 Black

POCKETS: Nail pocket. PACKAGING: Sold in pairs. FITS WITH: Article 1810, 1883, 1885, 2660. SIZE EXPLAINATION: Model 1883, 1885, 2660 XS=C40-C42, S=C44, D84, M=C46, C146, D88, L=C48, C148, D92, XL=C50-C D96-D124. Model 1810, M=S-M, L=L-XL, XL= 2XL-3XL.



AND FULLY BREATHABLE

WINTER BIB OVERALLS

XXXX

1988 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m<sup>2</sup> **9900** Black

32/R-44/R

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. Lined. LINING: Quilt lining. DETAILS: Adjustable braces with elastic. Elastic at waistline. Extended waistband back. Snow gaiter. Taped seams. **PDCKETS:** Back pocket with flap. Front pockets with flap. Ruler pocket. **FINISH:** Adjustable leg bottom.



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CORDURA' ₩ & 🖸 긢 🗈

1515

1370 100% cotton, twill, 370g/m<sup>2</sup> 8800 Navy Blue # 9900 Black 32/R-46/R

WINTER TROUSERS

FUNCTIONALITY: Lined, LINING: Quilt lining, DETAILS: Extended waistband back. ID pocket. Inner leg seam with 3-needle stitching. Loops, one with D ring, Metal buttons. Metal zipper fly. Side hammer loop. POCKETS: Back pockets with bellow. Bellowed front pockets. Knee protection pockets with two placement level options. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets – with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with knife holder and pen pocket. R





1800

WINTER TROUSERS

1900 70% polyester, 30% cotton, twill, water repellent finish, 230g/m<sup>2</sup>

8800 Navy Blue 30/R-38/L

9900 Black 32/R-44/R

 $\textbf{FUNCTIONALITY:} \ Lined. \ \textbf{LINING:} \ Quilt \ lining. \ \textbf{DETAILS:} \ Loops, one \ with \ D \ ring. \ Plastic \ zipper \ fly. \ Reinforced \ crotch \ seam.$ POICKETS: Slock pocket with flap and velcro closure. Knee protection pockets with two placement level options. Leg pocket with flap and velcro closure. Ruler pocket. Side pockets with flap can velcro closure. Ruler pocket. Side pockets with fleece lining. FINISH: Leg bottom with zipper. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.





WINTER COVERALL

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1977 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m²

9933 Black/Yellow 32/R-46/R

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. Ventilation under sleeves. LINING: Quilt lining. DETAILS: Elastic at waistline. Removable cap with warm lining. Snow gaiter with velcro and button opening. Taped seams. Wide loops at back and sides. POCKETS: Back pocket with bellow and flap. Chest pocket with water-repellent zipper and fleece lining. Front pockets with water-repellent zipper. Inner knee protection luning. Front pockets with water-repellent zipper. Inner knee protection pockets adapted for all Blákläder's knee protection pieces. Inner pocket with zipper. Leg pocket with flap. Ruler pocket with extra pocket. FRONT CLOSURE: Hidden one-way plastic zipper. REFLEX: Reflectors on shoulders, sleeves and legs. FINISH: Adjustable leg bottom with velcro. Adjustable sleeve end with elastic. CERTIFICATION: ET 342. EN 343, Class 3.1.





SHELL COVERALL

1977 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m²

9933 Black/Yellow 32/R-46/R

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. Ventilation under sleeves. LINING: Mesh lining, DETAILS: Elastic at waistline. Removable cap with mesh lining, Taped seams. Wide loops at back and sides. POLCKETS: Back pocket with bellow and flap. Chest pocket with water-repellent zipper and fleece lining. Front pockets with water-repellent zipper liner knee protection pockets adapted for all Blåkläder's knee protection pockets adapted for all Blåkläder's knee protection pieces. Inner pocket with zipper. Leg pocket with flap. Ruler pocket with extra pocket. FRONT CLOSURE: Hidden two-way plastic zipper. REFLEX. Reflectors on shoulders, Sleeves and legs. FINISH: Adjustable leg bottom with veloro. Adjustable sleeve end with elastic. CERTIFICATION: EN 343, Class 3.3.





1977 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m<sup>2</sup>

8999 Navy blue/Black # 9499 Grey/Black # 9900 Black

FUNCTIONALITY: Breathable wind & water-tight material, taped seams, Lined. Stretch in back. Ventilation under sleeves. LINING: Quilt lining. DETAILS: Bellow on back. Elastic at waistline. Fleece lined collar. Removable, adjustable cap. Snow gaiter. Straps. Stretch panel in back. Taped seams. POCKETS: Chest pocket with water-repellent zipper. Inner knee protection pockets. Inner pockets with water-repellent zipper. Inner knee protection pockets. Inner pocket with zipper. Leg pockets with flap. Ruler pocket. Telephone pocket. FRONT CLOSURE: Hidden two-way plastic. zipper. Inner wind flap. REFLEX: Reflex around legs. Reflex in front, sleeves and on cap. FINISH: Adjustable sleeve end with elastic. Leg bottom with openable snow gaiter. CERTIFICATION: EN 14404 together with EN1404-certified knee protection art 4000, 4008, 4018. EN 342. EN 343, Class 3.1.



#### WIND/RAIN/SNOW

SOFTSHELL



MAXIMIZE YOUR PERFORMANCE WITH THE RIGHT CLOTHES

> Softshell jacket with hood in soft and comfortable wind and waterproof material. The good breathability and stretch of the jacket gives you maximum mobility. Perfect for a wet autumn day with light rain and cutting winds.

NEW COLOUR!

4949

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CORDURA'

PRO SOFTSHELL JACKET

2517 100% polyester, 3-layer softshell fabric, wind- and waterproof, breathable,

9744 Dark grey/green # 9756 Dark grey/red # 9956 Black/Red # 9985 Black/Cornflower blue # 9992 Black/silver

XS-4XI

FUNCTIONALITY: Breathable wind- and water-proof material, no taped seams, making the garment highly water repellent. DETAILS: Fixed, adjustable cap. Print on chest. Print on sleeve. POCKETS: Chest pocket with zipper. FRONT CLOSURE: Front zipper fitted with small fleece-lined flap. One-way plastic zipper. REFLEX: Reflector print on sleeves and chest. FINISH: Adjustable hem with drawstring. Adjustable sleeve end with velcro. Extended back.



LIGHT SOFTSHELL JACKET

2518 94% polyester, 6% elasthane, 3-layer softshell fabric, 245g/m² 1094 White/Grey # 9799 Dark grey/Black # 9900 Black # 9944 Black/green

FUNCTIONALITY: Breathable wind- and water-proof material, no taped seams, making the garment highly water repellent. MATERIAL: 4-way stretch. DETAILS: High collar. POCKETS: Back pocket with zipper. Chest pocket with zipper. Front pockets with zipper inner pocket. FRONT CLOSURE: Front zipper fitted with small fleece-lined flap. One-way plastic zipper. FINISH: Adjustable hem with drawstring. Sleeve end with inner wristlet.



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**國文 國 國** 

 $\textbf{2517}\,100\%\,polyester, 3-layer\,softshell\,fabric, wind-\,and\,waterproof,\,breathable, 300g/m^2$ 

CRAFTSMAN TROUSERS X1500 SOFTSHELL

**9900** Black 30/R-40/L

FUNCTIONALITY: Pre-bent knees. Wind and waterproof material, no taped seams. DETAILS: Inside leg seam with double stitching Loops, one with Dring. Retractable ID-pocket. PDCKETS: Angled front pockets. Back pockets with bellow. Extra wide CORDURA®-reinforced ruler pocket with pen pocket and knife holder. Knee protection pockets with two placement level options. Leg pocket with double compartment including pen pocket and telephone pocket in water-repellent material. Nail pockets - with tool holders, can be tucked inside the trousers. Side pockets. Thigh pocket with zipper. REINFORCEMENT. CORDURA® reinforced nail pockets, back pockets, ruler pocket, leg pockets, thighs, knees and hem. FINISH: Adjustable leg hem with drawstring and CORDURA®-reinforcement. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.



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4951

ORIGINAL SOFT-SHELL JACKET

2517 100% polyester, 3-layer softshell fabric, wind- and waterproof, breathable, 300g/m² 4600 Army green # 8900 Navy blue S-XXXL

9900 Black XS-6XL

FUNCTIONALITY: Breathable wind- and water-proof material, no taped seams, making the garment highly water repellent. DETAILS: Fleece lined collar. POCKETS: Chest pocket with zipper. Front pockets with zipper, Inner pocket. FRONT CLOSURE: Front zipper fitted with small fleece-lined flap. One-way plastic zipper. FINISH: Adjustable hem with drawstring, Adjustable sleeve end with velcro. Extended back.

317N

 $\bf 2515\,100\%$  polyester, 3-layer softshell fabric, wind- and waterproof, breathable,  $305 g/m^2\,4600$  Army green  $\#\,9900\,$  Black

XS-XXL

FUNCTIONALITY: Breathable wind- and water-proof material, no taped seams, making the garment highly water repellent. POCKETS: Chest pocket with zipper. Front pockets with zipper. Inner pocket. FRONT CLOSURE: One-way plastic zipper. FINISH: Adjustable hem with drawstring. Extended back.



# **STRETCHY**SOFTSHELL

The softshell material is a pliable and stretchy fabric. Our jackets have 2-way or 4-way stretch fabric, which means you can move freely and easily and find a comfortable working position.



## WIND AND WATER-PROOF MATERIAL

The jacket has three layers of fabric – an inner layer of fleece, an intermediate layer of membrane and an outer layer of softshell. The fleece layer keeps you warm, the membrane is wind and waterproof, and the outer layer repels wind, water and snow. All three layers also let the jacket breathe.

# SHELL JACKET

Practical and motion adaptive shell jacket in a smooth, soft and quiet stretch material that provides high comfort and increased mobility. The jacket is also equipped with well-placed reflective details that provides great visibility. The fleece mesh lining gives excellent ventilation and the membrane in the outer fabric prevents moisture from entering - allowing you to keep dry all day.

NEW!

4988 SHELL JACKET

**WAZZX** 

1987 100% polyester, twill, stretch, laminated, wind and waterproof, breathable, 160g/m<sup>2</sup> **9900** Black

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. Ventilation in back. LINING: Mesh lining.

DETAILS: Fleece lined collar. Removable and adjustable cap with mesh lining, Retractable ID-pocket. Zipper in lining For transfer, PDCKETS: Chest pockets with zipper. Inner mesh pocket. Inner pocket with telephone in the pocket. Inner mesh pocket with zipper and fleece lining, FRONT CLOSURE: Inner wind flap with fleece. Robust hidden one-way plastic zipper. REFLEX: Reflex in front, sleeves and on cap. FINISH: Adjustable hem with drawstring. Adjustable sleeve end with velore. Extended back. Sleeve end with inner wristlet. CERTIFICATION: EN 343, Class 3.3.







4-WAY STRETCH WIND, WATER-PROOF AND **FULLY** BREATHABLE

4847

**WABA** 

4868

4896 XXXX

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**FUNCTIONAL JACKET** 

1977 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m²

**9900** Black

XS-XXXL

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. LINING: Mesh lining, DETAILS: Removable and adjustable cap with mesh lining, POCKETS: Chest pocket with water-repellent zipper Front pockets with zipper. Inner pocket with telephone pocket. FRONT CLOSURE: Hidden one-way plastic zipper. REFLEX: Reflex edging. FINISH: Adjustable hem with drawstring Adjustable sleeve end with veloro. Extended back. CERTIFICATION: EN 343, Class 3.3.

SHELL JACKET

1938 65% polyester, 35% cotton, ripstop, laminated, wind- and waterproof, breathable, 250g/m2

9905 Black melange/red # 9991 Black melange

FUNCTIONALITY: Breathable wind & water-tight material, taped seams.
LINING: Mesh lining. DETAILS: Blåkläder embroidery back. Blåkläder print on shoulder. Fleece lined collar. Removable and adjustable cap with mesh lining. POCKETS: Chest pocket with zipper. Front pockets with zipper. Inner mesh pocket. FRONT CLOSURE: Inner wind flap with fleece. One-way plastic zipper. FINISH: Adjustable hem with drawstring. Adjustable sleeve end with velcro.

FUNCTIONAL JACKET

1965 90% nylon, 10% elasthane, water- and windproof, 230g/m2 9900 Black

XS-XXXL

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. LINING: Mesh lining. MATERIAL: 4-way stretch. DETAILS: Fixed, adjustable cap. Taped seams. Zipper in lining for transfer. POCKETS: Chest pocket with zipper. Front pockets with zipper. FRONT CLOSURE: Hidden one-way plastic zipper. FINISH: Adjustable sleeve end with velcro.

FLEECE

# 4993 1010

## LIGHT MICROFLEECE WITH INCREASED VISIBILITY

Based on article 4995, but developed and equipped with High-Vis details for increased visibility, this Microfleece is the perfect jacket in your work or leisure. In addition to increased visibility the jacket is antipilling treated, brushed on both sides and have fleece lined collar. It has front pockets with zippers, two inner pockets and cleverly placed reflector details on sleeves, pockets and shoulders. For the best possible fit, there are elastic cords both in the sleeve end and jacket hem, plus an extended back.

NEW! 4993

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MICROFLEECE JACKET

1010 100% polyester, microfleece, antipilling, 170g/m<sup>2</sup> 9933 Black/Yellow

DETAILS: Blåklåder print on shoulder. Fleece lined collar. Printed logo on neck. POCKETS: Front pockets with zipper and two inner pockets. FRONT CLOSURE: Inner wind flap with fleece. One-way plastic zipper. REFLEX: Reflex detail on sleeve. FINISH: Bottom hem adjustable with elastic cord. Cuff with elastic band. Extended back.



9933 - HIGH VIS DETAILS







BRANDED SUPER LIGHT FLEECE

1010 100% polyester, microfleece, antipilling, 170g/m² 9756 Dark grey/red

S-XXXL

XXXX

DETAILS: Blåklåder print on side panel. Printed logo on neck. Stretch panel on sides and sleeve. POCKETS: Front pockets with zipper and two inner pockets. FRONT CLOSURE: Inner wind flap. One-way plastic zipper. FINISH: Extended back.

4997

MICRO FLEECE JACKET

1010 100% polyester, microfleece, antipilling, 170g/m<sup>2</sup> 4399 Lime/Black # 8599 Cornflower blue/Black # 9900 Black XS-XXXL

DETAILS: Printed logo on neck. Stretch panel on sides and sleeve. PDCKETS: Front pockets with zipper and two inner pockets. FRONT CLOSURE: Inner wind flap with fleece. One-way plastic zipper. FINISH: Extended back.

#### WIND/RAIN/SNOW

FLEECE







4895 WABAX

1010 100% polyester, microfleece, antipilling, 170g/m²

SUPER LIGHTWEIGHT FLEECE JACKET

1094 White/Grey # 8900 Navy blue # 9900 Black XS-XXXL

**DETAILS:** Stretch panel on sides and sleeve. **POCKETS:** Front pockets with zipper and two inner pockets. **FRONT CLOSURE:** Inner wind flap. One-way plastic zipper. **FINISH:** Extended back.

4831 FLEECE PULLOVER

2540 100% polyester, microfleece, 220g/m²

**8900** Navy blue # **9900** Black

S-XXL

DETAILS: High collar with zipper. POCKETS: Chest pocket with zipper. FINISH: Cuff with elastic band.



4844

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LIGHTWEIGHT FLEECE JACKET

**2522** 95% polyester, 5% elasthane, 235g/m² **9900** Black

S-XXXL

DETAILS: Adjustable collar width. Collar adapted for hearing protection. POCKETS: Inner pocket. Side pockets with zipper. FRONT CLOSURE: Front zipper fitted with small fleece-lined flap. FINISH: Adjustable hem with drawstring Extended back.



4830

FLEECE JACKET

2510 100% polyester, microfleece, 260g/m²

**4400** Green # **5600** Red # **8900** Navy blue # **9400** Grey # **9900** Black

XS-XXXL

**DETAILS:** Fleece lined collar. **POCKETS:** Chest pocket with zipper. Front pockets with zipper. **FRONT CLOSURE:** Robust one-way plastic zipper. **FINISH:** Bottom hem adjustable with elastic cord. Cuff with elastic band. Extended back



4836

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WINDPROOF FLEECE JACKET

 $\bf 2525\,100\%$  polyester, 3-layer fleece med mesh inside, wind-proof,  $460 g/m^2$ 

**9900** Black

S-XXL

FUNCTIONALITY: Breathable windproof material. POCKETS: Chest pocket with zipper. Side pockets. FRONT CLOSURE: One-way plastic zipper. FINISH: Adjustable hem with drawstring. Extended back.

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NEW! 4942

KNITTED JACKET

2117 100% polyester, knitted, 170g/m²

8510 Cornflower blue/white # 9056 Grey melange/red # 9710 Antracit grey/white XS-4XL

DETAILS: Fleece lined collar. POCKETS: Front pockets with zipper. FRONT CLOSURE: Front zipper fitted with small fleece-lined flap, FINISH: Bottom hem adjustable with elastic cord, Cuff with elastic band, Extended back,



NEW COLOUR!

4930

XXXX

KNITTED JACKET

2117 100% polyester, knitted, 170g/m<sup>2</sup>

3399 Yellow/Black # 4699 Army green/Black # 5399 Orange/Black # 8599 Cornflower blue/Black # 9099 Grey melange/Black XS-4XL

5699 Red/Black # 8889 Navy/Navy S-XXXL

9799 Dark grey/Black XXS-4XL

DETAILS: Fixed cap. Reinforced shoulder sections. POCKETS: Chest pocket with zipper. Front pockets with zipper. FRONT CLOSURE: Front zipper fitted with small fleece-lined flap. FINISH: Cuff with elastic band. Extended back.



WINDPROOF FLEECE JACKET

**2520** 100% polyester, 3-layer fleece, windproof, 460g/m² **1094** White/Grey # **9499** Grey/Black # **9900** Black

FUNCTIONALITY: Breathable windproof material. DETAILS: D-ring, Retractable ID-pocket, POCKETS: Chest pocket with zipper. Front pockets with zipper, fleece-lined. Telephone pocket, FRONT CLOSURE: Hidden one-way plastic zipper. REINFORCEMENT: Reinforced shoulders, sleeves and sides. REFLEX: Reflex details. FINISH: Adjustable hem with drawstring. Sleeve end with thumb holes.



3835

WINDPROOF FLEECE VEST

2520 100% polyester, 3-layer fleece, windproof, 460g/m² **9900** Black

S-XXXL

FUNCTIONALITY: Breathable windproof material. DETAILS: D-ring. Retractable ID-pocket. PDCKETS: Chest pocket with zipper. Front pockets with zipper, fleece-lined. Telephone pocket. FRONT CLOSURE: Hidden one-way plastic zipper. REINFORCEMENT: Reinforced shoulders and sleeves. REFLEX: Reflex details. FINISH: Adjustable hem with drawstring.



## LINED FLANNEL SHIRT WITH

### **LARGE PLAID PATTERN**

We now offer a lined flannel shirt that brings a modern flair to the classic lumberjack look. The shirt is available in three different color combinations and is made of 100% cotton flannel. With fleece lining, quilted lining in the sleeves, side slits, snap front and chest pockets with flaps. For those who know that a real workman wears flannel.

3225

LINED FLANNEL SHIRT

**1131** 100% Cotton flannel

**5699** Red/Black # **8954** Navy/Orange # **9799** Dark grey/Black

S-XXXL

**LINING:** Fleece lining, Quilt lining in sleeve. **DETAILS:** Metal press studs. Vent on side. **PDCKETS:** Chest pockets with flap. **FINISH:** Wristlet at sleeve end.





LINED FLANNEL SHIRT

1978 97% acrylic, 3% polyester, brushed twill, 140g/m² 5688 Red/Navy blue # 9900 Black

M-XXL

LINING: Quilt lining. DETAILS: Vent on side. POCKETS: Chest pockets with flap. FRONT CLOSURE: One-way plastic zipper. FINISH: Wristlet at sleeve end.





3290

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LINED FLANNEL SHIRT

**1130** 100% cotton, flannel, 125g/m² **5694** Red/Grey # **8589** Corn blue/Navy blue

LINING: Fleece lining. Quilt lining in sleeve. **DETAILS:** Press studs. Vent on side. **POCKETS:** Chest pockets with flap. **FINISH:** Wristlet at sleeve end.

#### WIND/RAIN/SNOW PILE/FURRY PILE

# FIBRE FLEECE JACKET FOR A RELAXED LOOK

A soft and warm fibre fur jacket with a fixed hood, side pockets and zipper in contrast colour. Can be used both as a light jacket or as a soft second layer, and now available in several colours. With extended back and elastic band in the cuffs and hem. Great at work or for a relaxed look in your down time.

4863

FLIRRY PILE JACKET

2502 100% polyester, furry pile, 250g/m²

4200 Green # 5600 Red # 8000 Ocean Blue # 8985 Navy blue/Cornflower blue # 9992 Black/silver

S-XXXL

**DETAILS:** Fixed cap. **POCKETS:** Chest pocket with zipper. Side pockets with zipper. **FRONT CLOSURE:** Inner wind flap with fleece, One-way plastic zipper. **FINISH:** Bottom hem adjustable with elastic cord. Extended back. Extended cuff with thumb hole and elasticated hem.





4829

PILE JACKET

**2505** 65% polyester, 35% acrylic, pile, 350g/m² **4600** Army green # **9400** Grey # **9900** Black

LINING: Polyester lining. POCKETS: Chest pocket with zipper. Side pockets with zipper. FRONT CLOSURE: One-way plastic zipper. REINFORCEMENT: Reinforced elbows. FINISH: Adjustable hem with drawstring. Extended back.



4925

PILE JACKET

**2505** 65% polyester, 35% acrylic, pile, 350g/m² **9499** Grey/Black

S-XXXL

LINING: Quilt lining in sleeve. DETAILS: Fleece lined collar. Reinforced shoulder sections. Retractable ID-pocket. POCKETS: Front pockets with zipper. FRONT CLOSURE: One-way plastic zipper. FINISH: Extended back.



4770

XXXX

PILE JACKET

**2954** 100% polyester, pile, 370g/m² **8900** Navy blue

S-XXXL

**DETAILS:** Band collar. **FRONT CLOSURE:** One-way plastic zipper. **FINISH:** Bottom hem adjustable with elastic cord. Cuff with elastic band. Extended back.

ID





### THE 3-LAYER PRINCIPLE:

### ADAPT YOUR CLOTHING TO YOUR LEVEL OF EXERTION

WHEN WORKING HARD IT'S IMPORTANT TO KEEP WARM AND DRY. THE 3-LAYER PRINCIPLE GIVES YOU THE CHANCE TO REGULATE YOUR BODY TEMPERATURE BY ADDING OR REMOVING GARMENTS AS THE WEATHER OR WORK REQUIRES.

#### **TRANSPORT - LAYER 1**

This layer wicks away moisture from the skin. An undergarment of wool or channel-stitched synthetic material absorbs moisture and wicks it away. Wool also regulates body temperature well. In cold weather it warms, and when the body heats up it cools. That means it is perfect to use even in clothing for warm environments.

Wool is somewhat self-cleaning. The wool's natural creatine eliminates foul-smelling bacteria, so that the garment stays fresh longer.

#### **INSULATE - LAYER 2**

The intermediate layer insulates while wicking the moisture further away. As the temperature drops, the intermediate layer insulates against cold and lets you maintain your body heat. If you get hot and sweaty, regulate your temperature by lightening your intermediate layer. Put on a flannel shirt, a fleece garment or an artificial fibre undergarment.

Our fleece garments combine style and function. Fleece warms when it's cold. It's also easy to wash, dries quickly and wicks away moisture from the body.

#### **PROTECT - LAYER 3**

This is the shield that protects you from cold, rain and wind.

The breathing function releases moisture from inside so it can evaporate on the outside.

The material is lightweight, easy to care for, has taped seams and an especially durable surface layer.

Real outerwear for hard work should have: Hidden cuffs at the end of sleeves and legs/Snow locks over zips/Spacious, easy-access outer pockets/Warming fleece lining in front pockets/Drawstring for adjustable waist/Removable lining/Zip all the way up the collar.

### HAT, SHOES & SOCKS

They say it's probably a myth that you lose most of your body heat through your head. But myth or not, it's still extremely important to apply the 3-layer principle on the head, too. The scalp has lots of sweat glands and if there's anywhere you want to be dry and warm, it's your head. If your feet become cold and wet you will freeze no matter what you have on the rest of the body. We recommend you wear functional socks that breathe and wick away moisture from the skin. Choose a shoe that matches your profession and the time of year. In addition to protecting against water and oil, the shoe should be able to breathe, which is why leather shoes are recommended rather than synthetic. Shoes should never dry close to a heat source, make sure you have at least two pairs of shoes so that one pair is always clean and dry when you need to go out to work.

BASE LAYER

# UNDERWEAR TECHNICAL BASE LAYER

MATCH CLOTHES TO EXERTION. Blåkläder has developed a new collection of base layers called UNDERWEAR SYSTEM. This unique collection gives you superior insulation with moisture-transporting properties that keep you warm and dry in all types of work conditions. Soft and comfortable with a body-hugging fit, the fabric insulates you while still effectively transporting moisture from the body to the next layer. Dress right – and start from the bottom with a base layer from



# **XWARM** °C 0 - 20 - 35

#### 4894/1894 **UNDERWEAR SYSTEM**

1706 70% Merino wool, 30% polypropylene, terry knitted, wicking, moisture management, 275g/m²

This multi-functional clothing has everything one could ask of a base layer. XWARM regulate your temperature while keeping you warm and dry even in extreme cold. The material consists of an inner layer of channel knitted polypropylene which transport humidity away from the body and to the outer layer, where it is absorbed by the merino wool. Keep warm and stay dry during e.g stationary work in biting cold.

#### 4891/1891 **UNDERWEAR SYSTEM**

1705 50% Merino wool, 50% polypropylene, rib knitted, wicking, moisture management, 235g/m3

A synthetic underwear's moisture transporting qualifications are being combined with the heat insulating capacity of the merino wool in this garment with two functions. This warm underwear top is produced in two layers ensuring the moisture to be transported away from the body to the outer layer, where it will be absorbed by the finely-fibred merino wool. Perfect for use during colder days

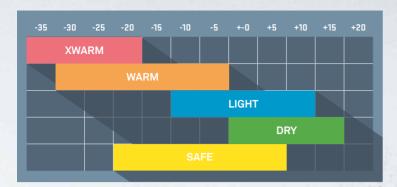
# WARM 0 -5 WARM 0 -5

#### 4899/4897/1849 **UNDERWEAR SYSTEM**

1732 100% Merino wool, 180g/m2

This warming base layer keeps the body warm and dry during cold weather. Warming zones located on shoulders, arms, back, behind and sides where you freeze the most. The base layer is made of 100% merino wool that provides superior insulation and humidity transportation qualities to keep you warm and dry. Don't freeze while working, keep warm and dry in cold

BASE LAYER



XWARM fabric and design developed for the most extreme cold conditions. Can also be worn as a 2nd layer (L2) in combination with DRY. WARM keeps you warm and dry in cold conditions. LIGHT comes in handy when it starts to get colder and you need a base layer that keeps you warm and dry. SAFE flame-resistant technical underwear that keeps you dry and fresh all day.



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#### 4898/1898 UNDERWEAR SYSTEM

 $\textbf{1725}\,59\%\,\,\text{modacrylic}, 39\%\,\,\text{cotton}, 2\%\,\,\text{antistatic}, \text{rib}\,\,\text{knitted}, \\ \text{flame retardant}, \,\text{antistatic}, \,220\text{g/m}^2$ 

Our base layer SAFE is made of an advanced heating and flame tolerant material that solidifies at high level of heat and creates a permanent protection. Certified according to EN 11612 (A1, B1,C1), EN 1149-5, EN 61482-1-2 (Classification 1). Feel safe, secure and protected while working, Carry SAFE. For more information about SAFE, page 74.

# LIGHT °C 10+10

#### 6810 Underwear System

1707 100% polyester, rib knitted, wicking, 170g/m²

The base layer LIGHT effectively transports humidity away from the skin. The singlet and the long under pants are made of polyester that is soft on the skin and keeps the body warm, dry and comfortable in all types of physical activity. The channel knitted fabric creates an air gap between the body and the clothing, increasing the insulation.

Usable during all seasons, when you need functional breathability next to the skin.

# **DRY** °C **1**+15 + 0

#### 4999/1839 UNDERWEAR SYSTEM

**1052** 55% Polyester, 38% Polyamide, 7% Elastane, single jersey tubular knit, wicking, anti odour by bamboo charcoal, 170g/m²

DRY is our most comprehensive base layer. The unique polyster fiber with bamboo charcoal makes the clothing quick drying and odourless. Integrated mesh panels for extra ventilation in major sweat zones. Keeps you dry during physical work.

# **UNDERWEAR** TECHNICAL BASE LAYER





**HEAVYWEIGHT TOP** 

 $1705\,50\%$  Merino wool, 50% polypropylene, rib knitted, wicking, moisture management ,  $235g/m^2$ 

**9900** Black

XS-XXXL

**DETAILS:** External labels. High collar with zipper. **FINISH:** Extended back. Rib-knit sleeve. **FABRIC:** Rib-knitted inner.

4894

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MAXZ 0

THERMO TOP HEAVYWEIGHT EXTREME

**1706** 70% Merino wool, 30% polypropylene, terry knitted, wicking, moisture management, 275g/m²

**9900** Black

XS-XXL

**DETAILS:** External labels. High collar with zipper. **FINISH:** Extended back. Rib-knit sleeve. **FABRIC:** Terry cloth inner.







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UNDERWEAR SET EXOLIGHT

1707 100% polyester, rib knitted, wicking, 170g/m² 9985 Black/Cornflower blue

FUNCTIONALITY. High moisture-penetration fabric. DETAILS: Elastic at waistline. Panels with Blåkläder print. Printed size label. Round neck. Seams in contrasting colour. FINISH: Extended back. Soft leg bottom. Soft sleeve end. PACKAGING: Sold as complete set.

1891

® XXX ®

TROUSERS HEAVYWEIGHT

1705 50% Merino wool, 50% polypropylene, rib knitted, wicking, moisture management , 235g/m²

**9900** Black

XS-XXXL

**DETAILS:** Elastic at waistline. External labels. **FINISH:** Cuffed trouser bottom. **FABRIC:** Rib-knitted inner.



1894

THERMO TROUSERS HEAVYWEIGHT EXTREME

 $1706\,70\%$  Merino wool, 30% polypropylene, terry knitted, wicking, moisture management,  $275g/m^2$ 

**9900** Black

XS-XXL

DETAILS: Elastic at waistline. External labels. FINISH: Cuffed trouser bottom.



UNDERWEAR CREW NECK 100% MERINO EXOWARM

**1732** 100% Merino wool, 180g/m2

9699 Grey/Black

XS-4XL

FUNCTIONALITY: Warm lining on the shoulders and sides. DETAILS: Rib-knitted collar. Seams in contrasting colour. FINISH: Extended back. Soft finish at bottom. Wristlet at sleeve end.

4899

ZIP-NECK 100% MERINO UNDERWEAR EXOWARM

**1732** 100% Merino wool, 180g/m2

9699 Grey/Black

XS-4XL

FUNCTIONALITY: Warm lining on the shoulders and sides. DETAILS: High collar with zipper. Seams in contrasting colour. FINISH: Extended back. Soft finish at bottom. Wristlet at sleeve end.



4999

UNDER WEAR CREW NECK EXODRY

1052 55% Polyester, 38% Polyamide, 7% Elastane, single jersey tubular knit, wicking, anti odour by bamboo charcoal. 170g/m²

**9600** Grey

S/M, L/XL, XXL/3XL

FUNCTIONALITY: High moisture-penetration fabric. Material with antiodor functionality. Mesh panels at the major sweat zones. DETAILS: Mesh Blåkläder logotype on mid-back. Printed size label. Round neck. FINISH: Soft finish at bottom. Soft sleeve end.



1849

UNDERWEARLONG JOHNS 100% MERINO EXOWARM

**1732** 100% Merino wool, 180g/m2

**9699** Grey/Black XS-4XL

FUNCTIONALITY: Warm lining on the sides and back. DETAILS: Elastic at waistline. Seams in contrasting colour. FINISH:

1839

UNDER WEAR LONG JOHNS EXO DRY

 $\bf 1052$ 55% Polyester, 38% Polyamide, 7% Elastane, single jersey tubular knit, wicking, anti odour by bamboo charcoal,  $170 {\rm g/m^2}$ 

**9600** Grey

S/M, L/XL, XXL/3XL

FUNCTIONALITY: High moisture-penetration fabric. Material with antiodor functionality. Mesh panels at the major sweat zones. DETAILS: Mesh Blåkläder logotype on right leg. Printed size label. FINISH: Soft leg bottom. Soft waist end.



XL,XXL/3XL

# WOMENSWEAR

3347 LADIES HOODED SWEATER HIGH VIS # 1543 LADIES HIGH VIS CRAFTSMAN TROUSER



### INSPIRED BY PROUD CRAFTSPEOPLE

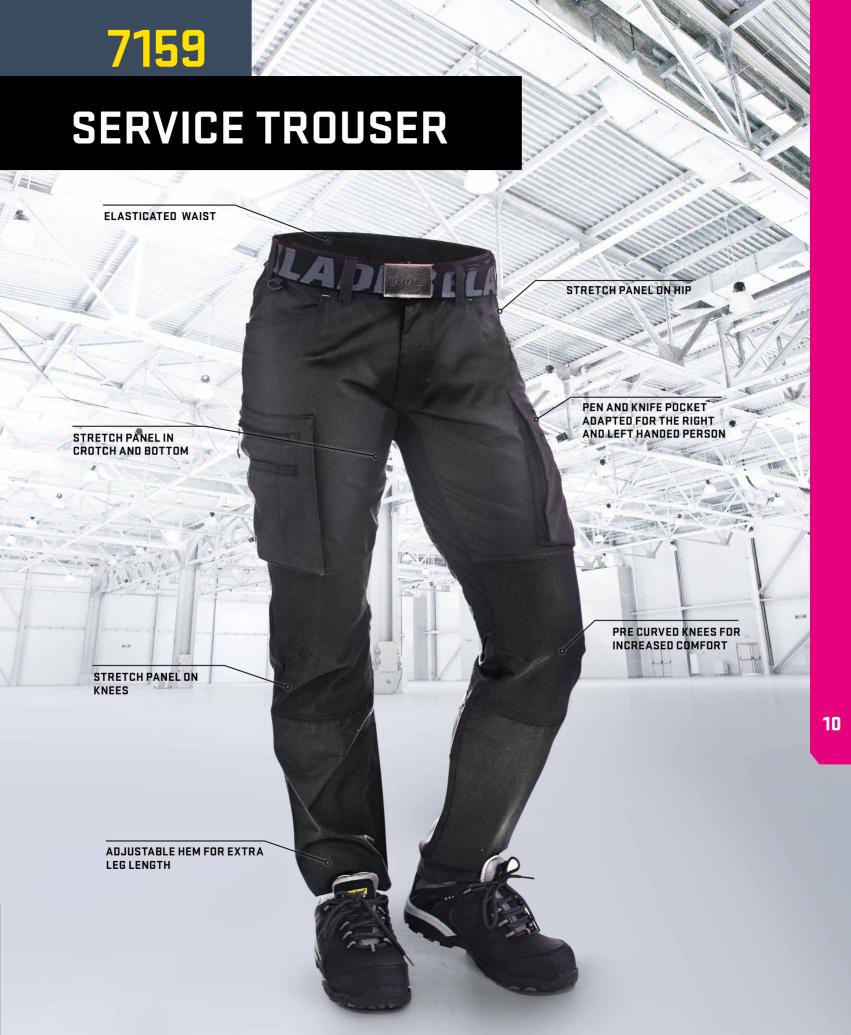
Are more women choosing a trade? Statistics show a small increase, but a rise nonetheless. In Denmark one in three painters are women, and in Sweden one in every four painter apprentices are women. There are also initiatives like the Swedish Isabelle Scholarship, which inspires more women to take up a trade and supports those already practicing a trade. Blåkläder is tailored to suit all individuals and professional tradespeople. Our ladies collection is inspired by women who have gone the whole hog and found their dream trade.







FIND OUT MORE AT WWW. BLAKLADER.COM AND ON OUR SOCIAL MEDIA CHANNELS



TROUSERS

LIGHT, COMFORTABLE

**AND STRETCHY** 

Our new and modern service trousers is perfect to use when working indoors or outdoors in warm weather. The trousers are made of a lightweight but durable material with stretch and has a narrow fit with pre-bent knees for greater comfort. For optimal mobility stretch panels are placed in carefully selected places, such as on the bottom, knees and in the crotch. The leg ends can be extended and a cleverly designed pen- and knife pocket is adapted for both right- and left-handed.

NEW!

7159

SERVICE TROUSER STRETCH LADIES

1845 65% polyester, 35% cotton, plain, 166g/m²

9899 Darkgrey/black # 9900 Black

FUNCTIONALITY: Pre-bent knees. Stretch panel in the crotch, on the knee and hip. DETAILS: Dring in waistline. Elastic at waistline. Plastic zipper fly. POCKETS: Inner telephone pocket. Inset pockets. Leg pockets with bellow, zipper and pen pocket. FINISH: Extension feature at bottom.











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7120

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7190 LADIES SERVICE TROUSER - RECYCLED POLYESTER

1835 55% polyester, 45 % cotton, twill, recycled polyester, 270

9400 Grey # 9900 Black

6-18

FUNCTIONALITY: Pre-bent knees. DETAILS: Metal zipper fly. Plastic buttons. Straps. POCKETS: Back pockets. Leg pocket with flap and telephone and pen pocket.

7105 LADIES PROFILE TROUSER ₩ & O ... 0

**1800** 65% polyester, 35% cotton, twill, 240 g/m² 9457 Grey/Wine red 6-22

DETAILS: Plastic zipper fly. Straps. POCKETS: Back pocket with flap in contrasting colour and veloro closure. Leg pocket with bellow and sewn on three-section pen pocket and flap in contrasting colour with veloro closure. Ruler pocket. Telephone pocket.

LADIES SERVICE TROUSER

1800 65% polyester, 35% cotton, twill, 240 g/m<sup>2</sup> 8500 Cornflower blue # 8900 Navy blue # 9400 Grey # 9900 Black

6-18, 14S-20S

**DETAILS:** Elastic at waistline. Plastic zipper fly. Straps. **POCKETS:** Back pocket with closure. Leg pockets - one with flap and sewn on three-section pen pocket. Telephone pocket.

XXXX



4931

LADIES KNITTED JACKET

2117 100% polyester, knitted, 170g/m<sup>2</sup> 9099 Grey melange/Black S-XL

9799 Dark grey/Black XS-XXXL

DETAILS: Fixed cap. Reinforced shoulder sections. POCKETS: Chest pocket with zipper. Front pockets with zipper FRONT CLOSURE: Front zipper fitted with small fleece-lined flap. FINISH: Cuff with elastic band. Extended back.



4846

LADIES SOFT-SHELL JACKET

 $\textbf{2515}\,100\%\,polyester, 3-layer\,softshell\,fabric, wind-\,and\,waterproof,\,breathable,\,305g/m^2$ **9900** Black

S-XI

**双内区** 

FUNCTIONALITY: Breathable wind- and water-proof material, no taped seams, making the garment highly water repellent. DETAILS: High collar with zipper. POCKETS: Chest pocket with zipper. Front pockets with zipper. Inner pocket. FRONT CLOSURE: One-way metal zipper. FINISH: Adjustable hem with drawstring. Adjustable sleeve end. Extended



1545

LADIES KNEEPAD TROUSER

1370 100% cotton, twill, 370g/m²

8800 Navy Blue

6-18

DETAILS: Inner leg seam with 3-needle stitching, Loops, one with D ring. Metal buttons. Metal zipper fly. Side hammer loop. POCKETS: Back pockets with bellow. Bellowed front pockets. Knee protection pockets with two placement level options. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with knife holder and pen pocket. REINFORCEMENT: CORDURA® reinforced knees and back pockets. CERTIFICATION: EN 14404 together with EN 14404-certified knee protection art 4000, 4008, 4018.





7154

LADIES GARDEN TROUSER

 $1835\,55\%$  polyester,  $45\,\%$  cotton, twill, recycled polyester,  $\,270\,\mathrm{g/m^2}$ 4699 Army green/Black

6-18

CORDURA'

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FUNCTIONALITY: Pre-bent knees. Women's cut. DETAILS: Inside leg seam with double stitching, Loops, two with D ring. Metal zipper fly, Wide loops at back and sides. POCKETS: Back pockets with bellow. Extra wide CORDURA®-reinforced ruler pocket with pen pocket, knife holder and extra pocket. Inclined pockets. Knee protection pockets with two placement level options. Leg pocket with flap and button closure, smaller bellowed patch pocket. Telephone pocket on waist. REINFORCEMENT: CORDURA® reinforced front pockets, back pockets, ruler pocket, knees and hem. CERTIFICATION: EN 14404 together with EN14404-certified knee protection art 4000, 4008, 4018.



CORDURA

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#### 134 WOMENSWEAR

PROFILE





NEW!

3372

SWEATSHIRT LADIES

**1158** 100% cotton, french terry, 320 g/m² **1000** White # **5600** Red # **8900** Navy blue # **9900** Black

XXS-XXXL

DETAILS: Band collar. FRONT CLOSURE: One-way plastic zipper. FINISH: Ribbed hem. Wristlet at sleeve end.



NEW!

3209

FLANNEL SHIRT LADIES

**1136** 74% cotton, 26% polyester **9920** Check. Black/Off White

XS-XXXL

FUNCTIONALITY: Women's cut. **DETAILS**: Plastic buttons. **POCKETS**: Chest pocket with flap and pen pocket. **FINISH**: Strap with button. Wristlet at sleeve end.



3304

LADIES T-SHIRT

**1031** 92% cotton, 8% elastane, single jersey, 200 g/m² **1000** White # **5600** Red # **8800** Navy Blue # **9900** Black S-XL

FUNCTIONALITY: Tapered waistline. DETAILS: Banded neck. Reinforced shoulder seam. Round neck.



3307

LADIES POLO SHIRT

 $\textbf{1035}\ 100\%\ cotton, pique\ knit,\ 220\ g/m^2$ 

**1000** White # **5600** Red # **5700** Wine red # **8800** Navy Blue # **9000** Grey melange # **9400** Grey # **9900** Black

FUNCTIONALITY: Regular fit. Tapered waistline. DETAILS: Neck opening with buttons. Reinforced neck seam. Reinforced shoulder seam. Rib-knitted collar. Vent on side. FINISH: Rib-knit sleeve.



NEW!

3390

LADIES POLO SHIRT

 $\textbf{1050} \ 60\% \ \text{cotton, 40\% polyester, pique, 220 g/m}^{2}$ 

1094 White/Grey # 8900 Navy blue # 8985 Navy blue/Cornflower blue # 9400 Grey # 9900 Black # 9956 Black/Red # 9994 Black/Grey

XS-XXXL

FUNCTIONALITY: Regular fit. Tapered waistline. DETAILS: Neck opening with buttons. Reinforced neck seam. Reinforced shoulder seam. Rib-knitted collar. Vent on side. FINISH: Rib-knit sleeve.





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LADIES HIGH VIS JACKET

**1804** 85% polyester, 15% cotton, satin, 300g/m<sup>2</sup> **3389** Yellow/navy blue

S-XL

DETAILS: Bellow on back. High collar with zipper. Retractable ID-pocket.
POCKETS: Chest pockets with flap and button closure. Front pockets with flap and side pockets. Inner telephone pocket. FRONT CLOSURE: Hidden one-way metal zipper. FINISH: Adjustable hem with button. Adjustable sleeve end. Extended back. CERTIFICATION: EN 471/EN ISO 20471, Class 2.





4819

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LADIES HIGH VIS WINTER JACKET

**1977** 100% polyester, oxford, laminated, wind- and waterproof, breathable,  $200 \, \text{g/m}^2$ 

3389 Yellow/navy blue

S-XL

FUNCTIONALITY: Breathable wind & water-tight material, taped seams. LINING: Quilt lining, BETALS: Retractable ID-pocket. PUDCKETS: Chest pocket with zipper. Front pockets with flap and side pockets. Inner pocket with veloro closure. Inner telephone pocket. Sleeve pocket with pen pocket. FRONT CLOSURE: Robust hidden one-way plastic zipper. FINISH: Adjustable hem with button. Sleeve end with inner wristlet. CERTIFICATION: EN 342 together with art: 1883 or 1885. EN 343, Class 3.1. EN 471/EN ISO 20471, Class 2.





4427

LADIES HIGH VIS WINTER PARKA

**1997** 100% polyester, oxford, laminated, wind- and waterproof, breathable,  $200 \text{g/m}^2$ 

3389 Yellow/navy blue

S-XL

FUNCTIONALITY. Breathable wind & water-tight material, taped seams. LINING: Quilt Lining, Removable lining. DETAILS: Adjustable with drawstrings in waistline. Collar with pocket for eap. Fixed cap. Retractable ID-pocket. PUDLETES: Chest pocket with flap. Document pocket in front. Front pocket with fleece lining and flap. Inner pocket. Side pockets with fleece lining. Sleeve pocket with pen pocket. Flephone pocket. FRDNT ELDSIME: Robust hidden two-way plastic zipper. FINISH: Adjustable hem with drawstring. Adjustable sleeve end with inner wristlet. ERSTRIPCTIONE. EN 342 together with art: 1883 or 1885. EN 343, Class 3.1. EN 471/EN ISO 20471,





3347

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LADIES HOODED SWEATER HIGH VIS

**1974** 100% polyester, jersey knitted, 240g/m² **3300** Yellow # **5300** Orange

S-XL

**DETAILS:** Fixed, adjustable cap. **POCKETS:** Side pockets. **FRONT CLOSURE:** One-way plastic zipper. **FINISH:** Ribbed hem. Wristlet at sleeve end. **CERTIFICATION:** EN 471/EN ISO 20471, Class 2.





1543

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LADIES HIGH VIS CRAFTSMAN TROUSER

**1804** 85% polyester, 15% cotton, satin, 300g/m² **3389** Yellow/navy blue

6-18

DETAILS: ID pocket. Loops, one with D ring, Plastic zipper fly, Side hammer loop, PDCKETS: Back pockets with bellow, Bellowed front pockets, knee protection pockets adapted for all Blåkläder's knee protection pieces. Leg pocket with bellow, flap and pen pocket, extra pocket, telephone pocket and ID pocket. Nail pockets - with chisel pockets and tool holders, can be tucked in the front bellowed pockets. Ruler pocket with extra pocket and knie holder. REINFORCEMENT: CORDURA®-reinforced on exposed sections. CERTIFICATION: EN 146404 together with EN14404-certified knee protection art 4000, 4008, 4018. EN 471/EN ISO 20471, Class 2.





1593

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LADIES HIGH VIS TROUSER

 $\textbf{1804}~85\%~polyester, 15\%~cotton, satin, 300 g/m^2$ 

**3389** Yellow/navy blue

6-18

**DETAILS:** ID pocket. Knife holder with button. Loops, one with D ring. Plastic zipper fly. **POCKETS:** Back pockets with bellow. Leg pocket with pen pocket and extra pocket. Ruler pocket with extra pocket. Side pockets. **CERTIFICATION:** EN 471/EN ISO 20471, Class 2.



11

# CHILDREN'S COLLECTION

1544 CHILDREN'S TROUSERS # 4879 CHILDREN'S PILE JACKET # 8802 CHILDREN'S T-SHIRT



### **QUALITY EVERY STITCH OF THE WAY**

The dream of becoming a true professional goes back to the day you put on your first pair of football boots, skates or dungarees. Regardless of what you turn out to be, that moment could well linger on for the rest of your life. Blåkläder's Child is a collection of practical garments made to withstand the rigours of fun and games. Garments that make hammering the last nail into the treehouse just as much fun as the first.







FIND OUT MORE AT WWW. BLAKLADER.COM AND ON OUR SOCIAL MEDIA CHANNELS

COLLECTION





1544

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CHILDREN'S TROUSERS

**1370** 100% cotton, twill, 370g/m² **8800** Navy Blue

36/L, C104-C164

**DETAILS:** Plastic zipper fly. Straps. **POCKETS:** Back pockets with bellow. Bellowed front pockets. Leg pocket with extra pocket and pen pocket. Nail pockets - can be tucked in the front bellows pockets. Ruler pocket.



1548

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CHILDREN'S PIRATE TROUSERS

1370 100% cotton, twill, 370g/m<sup>2</sup>

**8800** Navy Blue 36/L, C104-C164

**DETAILS:** Plastic zipper fly. Straps. **POCKETS:** Back pockets with bellow. Bellowed front pockets. Leg pocket with extra pocket and pen pocket. Nail pockets - can be tucked in the front bellows pockets. Ruler pocket.



2614

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CHILDREN'S' BIB OVERALLS

**1370** 100% cotton, twill, 370g/m²

8800 Navy Blue

36/L, C104-C164

DETAILS: Adjustable braces with elastic. Metal buttons. Non-metal buckle. Print - Blåkläder Heroes. POCKETS: Back pockets with bellow. Bellowed front pockets. Leg pocket with flap and pen pocket. Nail pockets - can be tucked in the front bellows pockets. Ruler pocket. FRONT CLOSURE: Hidden one-way plastic zioper.



CORDURA

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X1500 CHILDREN'S PAINTER TROUSERS

**1210** 100% cotton, twill, 320 g/m<sup>2</sup> **1094** White/Grev

36/L, C104-C164

**DETAILS:** Elastic at waistline. Metal zipper fly. **PDCKETS:** Back pockets with bellow. Leg pocket with miniature telephone pocket. Nail pockets - can be tucked inside the trousers. Small filler-knife or brush pocket. **REINFORCEMENT:** CORDURA®-reinforcment on knees and pockets. Reinforced at bottom. **FINISH:** Adjustable leg bottom with drawstring.



CORDURA'

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**1546**1500 CHILDREN'S TROUSERS

1310 100% cotton, canvas, 270 g/m²

**9900** Black

36/L, C104-C164

DETAILS: Elastic at waistline. Metal zipper fly. Straps. POCKETS: Back pockets with bellow. Leg pocket with extra pocket and pen pocket. Leg pocket with miniature telephone pocket. Nail pockets - can be tucked inside the trousers. Ruler pocket with pen pocket. REINFORCEMENT: CORDURA®-reinforced on knees. FINISH: Adjustable leg bottom with drawstring. WASH: Pre-washed.



1524

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CHILDREN'S HIGH VIS TROUSERS

**1860** 65% polyester, 35% cotton, twill, 300g/m<sup>2</sup>

**3389** Yellow/navy blue 36/L, C104-C164

**DETAILS:** Elastic at waistline. Side hammer loop. Straps. **PDCKETS:** Back pockets with bellow. Bellowed front pockets. Leg pocket with bellow and flap. Leg pocket with miniature telephone pocket. Nail pockets - can be tucked in the front bellows pockets. Ruler pocket. **REINFORCEMEN:** Reinforced knees.

138 CHILDREN'S COLLECTION



## 4858 + 1858

### FAVOURITES FOR THE **ROUGHEST WEATHER AND PLAY**

It's our very smallest customers that put our clothes to the toughest test. This years new winter jacket and trousers withstand even the wildest adventures and protect against wind and weather. The jacket and trousers are easy to put on and can be tightened wherever snow and cold try to find their way in. The fabric, snaps and reflectors are the same quality as our other workwear. We haven't skimped on features, either. The garments also have taped seams, reinforced knees and hems and other neat features.

4858

CHILDREN'S WINTER JACKET

1977 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m<sup>2</sup> 9933 Black/Yellow

36/L, C104-C164

LINING: Quilt lining. DETAILS: Blåkläder print. Fleece lined collar. Print on back. Removable cap. Taped seams. PDCKETS:
Side pockets with zipper. FRONT CLOSURE: Hidden one-way plastic zipper. REFLEX: 20-mm-wide reflex. Reflex on body, sleeves and shoulders. FINISH: Adjustable hem with drawstring. Adjustable sleeve end. Inner wristlet at sleeve end with thumb hole.

CHILDREN'S WINTER TROUSER

1977 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m² 9933 Black/Yellow

36/L, C104-C164

LINING: Quilt lining. DETAILS: Adjustable and removable braces. Adjustable elastic in waistline. Blåkläder print. Plastic sipper fly. Taped seams. **REFLEX**: 20-mm-wide reflex. Reflex around legs. **FINISH**: Leg hem with snow gaiter and removable straps under the foot.



4848

CHILDREN'S WINTER JACKET

1977 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m<sup>2</sup> 8933 Navv blue/Yellow

C104-C128

LINING: Quilt lining. DETAILS: Adjustable with drawstrings in waistline. Fleece lined collar, Metal press studs. Removable cap with lining. Taped seams. POCKETS: Chest pocket with zipper. Inset pockets with zipper and fleece lining. FRONT CLOSURE: Hidden one-way plastic zipper. REINFORCEMENT: Reinforced elbows. REFLEX: 20-mm-wide reflex. Reflector at cuffs and lower back. FINISH: Adjustable sleeve end with velcro.



CHILDRENS CHECKED TROUSERS

1950 100% Polyester, breathable coating 8985 Navy blue/Cornflower blue

36/L.C104-C164

LINING: Polyester lining, DETAILS: Adjustable with drawstrings in waistline. Elastic at waistline. POCKETS: Inset pockets with fleece lining, REINFORCEMENT: Reinforced knees and back. REFLEX: 20-mm-wide reflex. Reflex around legs. FINISH: Leg bottom with elastic

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2003 100% polyester, PU coated, wind- and waterproof, breathable 240g/m² 9933 Black/Yellow

36/L, C104-C164

LINING: Fleece lining, DETAILS: Elastic at waistline. Fleece lined collar. Print - Blåkläder Heroes. Removable cap with lining. PDCKETS: Inner pocket with zipper. FRONT CLOSURE: Hidden one-way plastic zipper. REFLEX: 20-mm-wide reflex. Reflex around legs. Reflex on body, sleeves and shoulders. FINISH: Elastic wristband and waistband. Extended back.



4879

CHILDREN'S PILE JACKET

**2505** 65% polyester, 35% acrylic, pile, 350g/m² **8800** Navy Blue # **9900** Black 36/L, C104-C164

**LINING:** Polyester lining. **DETAILS:** Adjustable with drawstrings in waistline. Fleece lined collar. **POCKETS:** Chest pocket with zipper. Inset pockets with zipper and fleece lining. **FRONT CLOSURE:** One-way plastic zipper. **REINFORCEMENT:** Reinforced elbows.



CHILDREN'S T-SHIRT

**1030** 100% cotton, single jersey, 180 g/m² **1000** White # **8900** Navy blue # **9900** Black 36/L, C104-C164

DETAILS: Rib-knitted neck. Round neck.



2060

1031 92% cotton, 8% elastane, single jersey, 200 g/m²

**9900** Black

One size

DETAILS: Blåkläder print.

12

# SAFETY FOOTWEAR

2480 SAFETY SHOP





### 2428

SAFETY SANDAL - COMPOSITE TOECAP

3907 Nubuck leather, EVA/Nitrile 9990 Melange Black/Grey 4-12

FUNCTIONALITY: Antistatic. Cushioning, Water and oil-repellent. LINING: Mesh lining, UPPER PART: Microfiber-reinforcement on inside of heel. Upper in nubuck leather and mesh. SAFETY: Penetration protection in textile composite. Reinforced outer sole. Toe cap in composite. SOLES: Inner sole of PU with TPU support. Intermediate sole in EVA. Outer sole in nitrile rubber. FIT: Medium fit. SECURITY CLASS: STP SRC. CERTIFICATION: EN ISO 20345:2011.



### 2311

SAFETY SANDAL - STEEL TOECAP

36-13

FUNCTIONALITY: Antistatic. Cushioning, Water and oil-repellent. LINING: Mesh lining. UPPER PART: Microfiber-reinforce-ment on inside of heel. Upper in nubuck leather. SAFETY: Penetration protection in steel. Reinforced outer sole. Steel toe cap. SOLES: Inner sole of PU. Intermediate sole in PU. Outer sole in TPU. FIT: Normal fit. SECURITY CLASS: S1P SRC. CERTIFICATION: EN ISO 20345:2011.



SAFETY SHOE - S3 SRC

3800 Brown # 9900 Black

36-13

FUNCTIONALITY: Antistatic. Cushioning, Water and oil-repellent. LINING: Mesh lining, UPPER PART: Microfiber-reinforcement on inside of heel. Upper in nubuck leather. SAFETY: Penetration protection in steel. Reinforced outer sole. Steel toe cap. SOLES: Inner sole of PU. Intermediate sole in PU. Outer sole in TPU. FIT: Normal fit. SECURITY CLASS: S3 SRC. CERTIFICATION: EN ISO 20345:2011.

0001 Wide fit **9900** Black

W3-W13

FUNCTIONALITY: Antistatic. Cushioning, Water and oil-repellent. LINING: Mesh lining, UPPER PART: Microfiber-reinforcement on inside of heel. Upper in nubuck leather. SAFETY: Penetration protection in textile composite. Reinforced outer sole. Toe cap in aluminium. SOLES: Inner sole of PU. Intermediate sole in PU. Outer sole in TPU. FIT: Wide fit. SECURITY CLASS: S3 SRC. CERTIFICATION: EN ISO 20345:2011.



### 2401

SAFETY SHOE - S3

9900 Black

6-12

FUNCTIONALITY: Antistatic. Cushioning. Water and oil-repellent, LINING: Mesh lining, UPPER PART: Upper in coated leather. SAFETY: Penetration protection in steel. Steel toe cap. SOLES: Inner sole of PU. Intermediate sole in PU. Outer sole in TPU. FIT: Normal fit. SECURITY CLASS: S3 SRC. CERTIFICATION: EN ISO 20345:2011.

I NW SHAFT



### 2430

SAFETY SHOE - ALUM TOE CAP

3905 EVA/Nitrile 9900 Black

36-13

FUNCTIONALITY: Antistatic, Cushioning, Water and oil-repellent, LINING: Mesh lining, UPPER PART: Upper in ventilating synthetic leather. SAFETY: Penetration protection in textile composite. Reinforced outer sole. Toe cap in aluminium. SOLES: Inner sole of PE and EVA. Intermediate sole in EVA. Outer sole in nitrile rubber. PIT: Medium fit. SECURITY CLASS: S1P SRC, CERTIFICATION: EN ISO 20345:2011.



### 2429

4-12

SAFETY SHOE - LIGHTWEIGHT

**3907** Nubuck leather, EVA/Nitrile **9990** Melange Black/Grey

FUNCTIONALITY: Antistatic. Cushioning, Water and oil-repellent. LINING: Mesh lining, UPPER PART: Microfiber-reinforcement on inside of heel. Upper in nubuck leather. SAFETY: Penetration protection in textile composite. Reinforced outer sole. Toe cap in composite. SOLES: Inner sole of PU with TPU support. Intermediate sole in EVA. Outer sole in nitrile rubber. FIT: Medium fit. SECURITY CLASS: S3 SRC. CERTIFICATION: EN ISO 20345:2011.



### 2440

SAFETY SHOE

**3904** EVA/Nitrile **9900** Black 36-13

FUNCTIONALITY: Antistatic. Cushioning. Water and oil-repellent. LINING: Mesh lining. UPPER PART: Microfiber-reinforcement on inside of heel. Upper in leather and mesh. SAFETY: Penetration protection in textile composite. Toe cap in aluminium. TPU-reinforced outer sole. TPU-reinforced toe section.

SOLES: Inner sole of PE and EVA. Intermediate sole in EVA and PU. Outer sole in hitrile rubber: FIT: Medium fit. SECURITY CLASS: S3 SRA. CERTIFICATION: EN ISO 20345:2011.





### 2418

SAFETY SHOE HEAT RESISTANT

**9900** Black

4-13

FUNCTIONALITY: Antistatic. Cushioning, Water and oil-repellent. LINING: Mesh lining, UPPER PART: Microfiber-reinforcement on inside of heel. Upper in leather. SAFETY: Reinforced outer sole. Steel toe cap. SQLES: Intermediate sole in PU. Outer sole in nitrile rubber. Ventilating inner sole. Withstands temperatures up to 300°C. FIT: Medium fit. SECURITY CLASS: S2 HRO SRA. CERTIFICATION: EN ISO 20345:2011.

### 2419

SAFETY BOOT HEAT RESISTANT

9900 Black

4-13

FUNCTIONALITY: Antistatic. Cushioning, Water and oil-repellent. LINING: Mesh lining. UPPER PART: Upper in leather. SAFETY: Reinforced outer sole. Steel toe cap. SDLES: Intermediate sole in PU. Outer sole in nitrile rubber. Ventilating inner sole. Withstands temperatures up to 300°C. FITM Medium fit. SECURITY CLASS: S2 HRO SRA. CERTIFICATION: EN ISO 20345:2011.





NEW!

2480 SAFETY SHOE

3904 EVA/Nitrile 9910 Black/White

W3-W13

FUNCTIONALITY: Antistatic. Cushioning, Flexible. High performance moisture transport. Lightweight. Optimum grip and slip stop protection. Stable heel support. Ventilating upper part. Water and oil-repellent. LINING: Mesh lining. Non-woven microfiber. UPPER PART: Full grain leather. SAFETY: Penetration protection in textile composite. Rubber-reinforced toes with sealed seams. Toe cap in aluminium. SOLES: Inner sole of PE. Mid sole in phylon with hard plastic shank. Outer sole in nitrile rubber. FIT: Wide fit. SECURITY CLASS: S3 SPC.



2431

SAFETY SHOE

3905 EVA/Nitrile **9900** Black

36-13

FUNCTIONALITY: Antistatic. Cushioning. Water and oil-repellent. LINING: Mesh lining, UPPER PART Upper in ventilating synthetic leather. SAFETY:
Penetration protection in textile composite. Reinforced outer sole.
Rubber-reinforced toes. Toe cap in aluminium. SDLES: Inner sole of PE and
EVA. Intermediate sole in EVA. Outer sole in nitrile rubber. FIT: Medium fit. SECURITY CLASS: S1P SRC. CERTIFICATION: FN ISO 20345:2011.



NEW!

2481

SAFETY BOOT

3904 EVA/Nitrile 9910 Black/White

W3-W13

FUNCTIONALITY: Antistatic. Cushioning, Flexible. High performance moisture transport. Lightweight. Optimum grip and slip stop protection. Stable heel support. Ventilating upper part. Water and oil-repellent. LINING: Non-woven microfiber. UPPER PART: Full grain leather. SAFETY: Penetration protection in textile composite. Rubber-reinforced toes with sealed seams. Toe cap in aluminium. SOLES: inner sole of PE. Mid sole in phylon with hard plastic shank. FIT: Wide fit. SECURITY CLASS: S3 SRC.



2482

3949 Synthetic Leather EVA/Nitrile

9933 Black/Yellow

W3-W13

FUNCTIONALITY: Antistatic. Cushioning, Lightweight. Optimum grip and slip stop protection. Stable heel support. Water and oil-repellent. LINING: Mesh lining, Non-woven microfiber. UPPER PART: Fabric material. Synthetic leather.

SAFETY: Penetration protection in textile composite. Rubber-reinforced toes. Toe cap in composite. SUBLES: Inner sole of PE and EVA. Intermediate sole in EVA. Outer sole in nitrile rubber. FIT: Wide fit. SECURITY CLASS: S3 SRC.



### 2305

BOOTS

3800 Brown # 9900 Black

5-13

FUNCTIONALITY: Antistatic. Cushioning. Water and oil-repellent. LINING: Mesh lining, UPPER PART: Microfiber-reinforcement on inside of heel. Upper in nubuck leather, SAFETY: Penetration protection in steel. Reinforced outer sole. Steel toe cap. SOLES: Inner sole of PU. Intermediate sole in PU. Outer sole in TPU. ITF. Normal fit. SECURITY CLASS: S3 SRC. CERTIFICATION: EN ISO 20345:2011.



2445

SAFETY BOOTS

3904 EVA/Nitrile **9900** Black

36-13

FUNCTIONALITY: Antistatic. Cushioning. Water and oil-repellent. LINING: Mesh lining. UPPER PART: Microfiber-reinforcement on inside of heel. Upper in leather and mesh. SAFETY: Lowered and TPU-reinforced outer sole. Penetration protection in textile composite. Rubber reinforced ankle protection. Toe cap in aluminium. TPU-reinforced toe section. SOLES: Inner sole of PE and EVA. Intermediate sole in EVA and PU. Outer sole in nitrile rubber, FIT: Medium fit. SECURITY CLASS: S3 SRA. CERTIFICATION: EN ISO 20345:2011.



9900 Black

36-13

FUNCTIONALITY: Antistatic. Cushioning, Water and oil-repellent. LINING: Mesh lining, UPPER PART: Microfiber-reinforcement on inside of heel. Upper in nubuck leather. SAFETY: Lowered and TPU-reinforced outer sole. Penetration protection in steel. Steel to eap. SOLES: Inner sole of PU. Intermediate sole in PU. Outer sole in TPU. FIT: Normal fit: SECURITY CLASS: S3 SRC. CERTIFICATION: EN ISO 20345:2011

0001 Wide fit **9900** Black W3-W13

FUNCTIONALITY: Antistatic. Cushioning. Water and oil-repellent. LINING: Mesh lining. UPPER PART: Microfiber-reinforcement on inside of heel. Upper in nubuck leather. SAFETY: Lowered and TPU-reinforced outer sole. Penetration protection in textile composite. Toe cap in aluminium. SOLES: Inner sole of PU. Intermediate sole in PU. Outer sole in TPU. FIT: Wide fit. SECURITY CLASS: S3 SRC. CERTIFICATION: EN ISO 20345:2011.

## **GIVE YOUR FEET** THE **PROTECTION** THEY DESERVE

Our modern lightweight winter boot with high comfort is necessary this winter if you wish to protect your feet in the best possible way. Among other things, the boot is equipped with toecap in composite, nail penetration protection, slip stop protection and rubber reinforced toe and heel protection. It is also waterproof and insulating, to keep your feet warm and dry.

NEW!

2448

3904 FVA/Nitrile 9933 Black/Yellow

FUNCTIONALITY: Antistatic. Black reflective details. Lightweight. Oil repellent. Optimum grip and slip stop protection. Stable heel support. LINING: Membrane. Mesh lining, UPPER PART: Fabric material. Synthetic leather. SAFETY: Penetration protection in textile composite. Rubber-reinforced toes. Toe cap in composite. SULEs: Inner sole of PE and EVA. Intermediate sole in EVA. Outer sole in nitrile rubber. FIT: Wide fit. SECURITY CLASS: S3 SRC.



FORCED TOE PART



WINTER BOOT - THINSULATE

**9900** Black

4-13

FUNCTIONALITY: Antistatic. Cushioning, Water and oil-repellent. LINING: 100G
Thinsulate lining. UPPER PART: Microfiber-reinforcement on inside of heel.
Upper in leather. SAFETY: Penetration protection in textile composite. Steel
to ecap. TPU-reinforced outer sole. SOILES: Inner sole of PU. Intermediate sole
in PU. Outer sole in TPU. FIT: Normal fit. SECURITY CLASS: S3 SRC. CERTIFICATION: EN ISO 20345:2011.

0001 Wide fit 9900 Black W4-W13

FUNCTIONALITY: Antistatic. Cushioning. Water and oil-repellent. LINING: 100G Thinsulate lining. UPPER PART: Microfiber-reinforcement on inside of heel. Upper in leather. SAFETY: Penetration protection in textile composite. Toe cap in aluminium. TPU-reinforced outer sole. SDLES: Inner sole of PU. Intermediate sole in PU. Outer sole in TPU. FIT: Wide fit. SECURITY CLASS: S3 SRC. CERTIFICATION: EN ISO 20345:2011.





WINTER BOOT - HIGH ANKLE

**9900** Black W3-W13

FUNCTIONALITY: Antistatic. Cushioning. Zipper on inside. LINING: Wool lining. UPPER PART: Upper in leather. SAFETY: Penetration protection in textile comp site. Reinforced outer sole. Toe cap in aluminium. SIDES: Inner sole of PU. Intermediate sole in PU. Outer sole in TPU. FIT: Wide fit. SECURITY CLASS: S3 SRC. CERTIFICATION: EN ISO 20345:2011.



ULTIMATE SAFETY WINTER BOOT

3905 EVA/Nitrile 9900 Black 36-13

FUNCTIONALITY: Antistatic. Cushioning. Water and oil-repellent. LINING: 600G
Ultra Thinsulate lining. Mesh lining. UPPER PART: Taped seams. Upper in
leather and rubber. SAFETY: Penetration protection in textile composite.
Rubber-reinforced outer sole. Rubber-reinforced toes with sealed seams. Toe
cap in composite. SOLES: Inner sole of PE and EVA. Intermediate sole in EVA. Outer sole in nitrile rubber. FIT: Wide fit. SECURITY CLASS: SBH P A E SRA. CERTIFICATION: EN ISO 20345:2011.

BOOTS



SALETT BOOTS - TOK

**9900** Black 6-13

FUNCTIONALITY: Antistatic. Cushioning, LINING: Fur lining, UPPER PART: Upper in leather. SAFETY: Penetration protection in steel. Steel toe cap. SOLES: Inner sole of PU. Intermediate sole in PU. Outer sole in TPU. FIT: Normal fit. SECURITY CLASS: S3 SRC. CERTIFICATION: EN ISO 20345:2011.

**0001** Wide fit **9900** Black

W6-W13

FUNCTIONALITY: Antistatic. Cushioning, LINING: Fur lining, UPPER PART: Upper in leather. SAFETY: Penetration protection in textile composite. Toe cap in aluminium. SOLES: Inner sole of PU. Intermediate sole in PU. Outer sole in TPU. FIX Wide fit. SECURITY CLASS: S3 SRC. CERTIFICATION: EN ISO 20345:2011.



**2427**NEOPRENE BOOTS

9900 Black

4-13

**UPPER** part: Neoprene upper. **SOLES:** Intermediate sole in EVA. Vibram outer sole. **FIT:** Medium fit.



2425

NEOPRENE SAFETY BOOTS

**9900** Black

4-13

FUNCTIONALITY: Antistatic. Water and oil-repellent. UPPER PART: Neoprene upper: SAFETY: Penetration protection in steel. Steel toe cap. SOLES: Coarse cleated outer sole. Outer sole in nitrile rubber: FIT: Medium fit. SECURITY CLASS: SS. CERTIFICATION: EN ISO 20345:2011.



NEW!

**2421**SAFETY BOOT

**3909** 100% PU

4699 Army green/Black

4-12

FUNCTIONALITY: Lightweight boot. Slip protection. LINING: Polyamide. SAFETY: Penetration protection in textile composite. Toe cap in composite. SOLES: Outer sole in PU. FIT: Medium fit. SECURITY CLASS: S5.



2420

SAFETY RUBBER BOOT

**9900** Black

FUNCTIONALITY: Antistatic. LINING: Unlined. UPPER PART: PVC upper. SAFETY: Penetration protection in steel. Steel toe cap. SOLES: Outer sole in PVC. FIT: Medium fit. SECURITY CLASS: S5 SRA. CERTIFICATION: EN ISO 20345:2011.



0848

**BOOTS BOXER** 

5689 Red/Navy blue

36-12

FUNCTIONALITY: Antistatic. SAFETY: Penetration protection in steel. Steel toe cap. SOLES: Cleated outer sole. FIT: Normal fit. SECURITY CLASS: SB P. CERTIFICATION: EN ISO 20345:2011.

SHOE GUIDE

#### **CRAFTSMAN LIGHT**

#### **CRAFTSMAN HEAVY**



2305



2428 SAFETY SANDAL -COMPOSITE TOECAP



2445 SAFETY BOOTS



2311 STEEL TOECAP



2429 LIGHTWEIGHT



\***?** 2480



**?** 2315



2430 SAFETY SHOE -ALUM TOE CAP







2401















**?** 2303 **SAFETY BOOTS - FUR** LINED







**?** 2416 WINTER BOOT - HIGH ANKLE 0°C to -25°C





🕈 2482 +15°C to -10°C







2420 SAFETY RUBBER



ULTIMATE SAFETY WINTER BOOT +5°C to -30°C



r<sup>\*</sup> 2447 ULTIMATE SAFETY WINTER BOOT +5°C to -30°C



2425



2421





2421



**?** 2448 WINTER BOOT

+5°C to -30°C

#### INDUSTRY/SERVICE/TRANSPORT







2418 SAFETY SHOE HEAT RESISTANT

**ASPHALT** 





**2401**SAFETY SHOE - S3



2428 SAFETY SANDAL -COMPOSITE TOECAP







2431 SAFETY SHOE











2447 ULTIMATE SAFETY WINTER BOOT +5°C to -30°C







Our most popular models are now available in a wide fit, along with normal fit. Giving a great choice along with the best fit. The wide fit shoe has textile nail penetration protection and an aluminium toecap to save weight - 17% lighter than the standard fit shoe. All wide fit models have protection class S3.

## SOCK SYSTEM

#### FOR ALL WORKING AND WEATHER CONDITIONS

Well-being, productivity and concentration are all affected negatively if you get too hot or cold. Dress properly by selecting suitable under garments. Blaklader has developed a new collection of socks for all types of work situations. The collection is named SOCK SYSTEM and will keep your feet warm, dry and comfortable regardless of the weather conditions.





2193 XWARM SOCK



1096 60% wool, 20% acrylic, 18% polyamide, 2% elasthane

Knee length socks designed for extremely cold weather conditions. The socks controls heat, absorbs moisture and has an insulating layer of air between foot and shoe. Elasthane thread in technically knitted areas for a tight fit.





1095 54% wool, 24% acrylic, 20% polyamide, 2% elasthane

Designed to keep you warm in colder weather. The socks are moisture wicking, durable and have a thick sole for extra support. Elasthane thread in technically knitted areas for a tight fit.



**XWARM SOCK** 

**WARM SOCK** 

**LIGHT SOCK** 

**DRY SOCK** 

#### **XWARM SOCK**

Keep you warm and dry even in severe cold.

#### **WARM SOCK**

Keep you warm and dry in cold conditions.

#### LIGHT SOCK

Are comfortable and functional as an insulating layer for everyday use.

#### **DRY SOCK**

Keep you dry and fresh all day.



LIGHT SOCK

1094 60% wool, 38% polyamide, 2% elasthane

Soft and comfortable socks designed for all seasons. The socks keeps dry, warm and has functional breathability as well as an air pocket between foot and shoe providing extra insulation. Elasthane thread in technically knitted areas for a tight fit.

DRY SOCK 2-PACK



1093 80% polyester (coolmax), 17% polyamide, 3% elasthane

Perfect to wear as a base layer. The socks is moisture wicking and keeps dry and fresh. Elasthane thread in technically knitted areas for a tight fit.

#### 150 SAFETY FOOTWEAR

SOCKS



NEW! 2190

DRY SOCK 2-PACK

1093 80% polyester (coolmax), 17% polyamide, 3% elasthane

9964 Black/NEON Green

2-5/, 6-10/, 11-14/

FUNCTIONALITY: Base layer. Elasthane thread in technically knitted areas for a tight fit. Moisture wicking.



NEW!

2191

LIGHT SOCK

**1094** 60% wool, 38% polyamide, 2% elasthane

9968 Black/NEON Blue 2-5/, 6-10/, 11-14/

**FUNCTIONALITY**: Air pocket between foot and shoe provides extra insulation. Designed for all seasons. Elasthane thread in technically knitted areas for a tight fit. Functional breathability. Keeps dry and warm.



NEW!

2192 WARM SOCK

1095 54% wool, 24% acrylic, 20% polyamide, 2% elasthane

9966 Black/NEON Orange

2-5/, 6-10/, 11-14/

FUNCTIONALITY: Durable. Elasthane thread in technically knitted areas for a tight fit. Minimal seams. Moisture



WANAX WANA

NEW!

2193

XWARM SOCK

**1096** 60% wool, 20% acrylic, 18% polyamide, 2% elasthane

9965 Black/NEON Red

2-5/, 6-10/, 11-14/

**FUNCTIONALITY.** Absorbs moisture. Controls heat. Elasthane thread in technically knitted areas for a tight fit. Insulating layer of air between foot and shoe. Kneelength sock.

SOCKS





**1727** 49% Modakrylic, 29% Cotton 20% Polyamid, 2% Antistat **9900** Black

2-5/, 6-8/, 9-11/, 12-14

PACKAGING: Sold in pairs. CERTIFICATION: EN ISO 14116, Index 3/5H/40.





HEAVY WOOL SOCK

**1716** 82% wool, 18% polyamide

**9400** Grey

3-5/, 6-10/, 11-14/

DETAILS: Elastic knit in body. FABRIC: Wool terry cloth.



NEW! **2194** 

ALLROUND COTTON SOCK 5 PACK

**1099** 80% Cotton, 19% Polyamide, 1% Elasthane **9900** Black

2-5/, 6-10/, 11-14/

PACKAGING: 5 pack.



NEW! **2195** 

LOW CUT COTTON SOCK 5 PACK

1098 84% Cotton, 14% Polyamide, 2% Elasthane

9900 Black

2-5/, 6-10/, 11-14/

FUNCTIONALITY: Low-cut sock. PACKAGING: 5 pack.

12

#### **SAFETY FOOTWEAR**

SOLES/ACCESSORIES



NEW!

#### 2460

INSOLE COMFORT

1019 EVA

**3500** Yellow

36-13

FUNCTIONALITY: Footbed memory foam. Heel support. High arch. Low arch. Maximum cushioning. Moisture wicking. Neutral arch. Shock absorbing. PACKAGING: Sold in pairs.



NEW!

#### 2461

INSOLE COMFORT GEL

1092 EVA **5600** Red

37-48

FUNCTIONALITY: Arch support. Heel gel pad. High arch. High breathability. Low arch. Maximum cushioning. Neutral arch. PACKAGING: Sold in pairs.



2463

NEW!

INSOLE HIGH ARCH

**1091** EVA, TPU

**8200** Blue

36/37, 38/39, 40/41, 42/43, 44/46

FUNCTIONALITY: Cushioning. Heel support. High arch. Reduce overpronation. PACKAGING: Sold in pairs.



2217

HEAT MOLDABLE INSOLE

8900 Navy blue 35-38, 39/40, 41-42, 43/44, 45, 47 **5600** Red 35-38, 39/40, 41-42, 43/44, 45-48

FUNCTIONALITY: Antistatic. Cushioning. DETAILS: Blåkläder print. Deep heel cup. Inner sole structured in arch. Medium fit. Normal fit. Red sole 5600 is 2.5 mm high and blue 8900 4 mm. PACKAGING: Sold in pairs.



2464

INSOLE NEUTRAL ARCH

**1091** EVA, TPU

**8200** Blue

36/37, 38/39, 40/41, 42/43, 44/46

FUNCTIONALITY: Cushioning. Heel support. Neutral arch. Reduce overpronation. PACKAGING: Sold in pairs.



INNER SOLE

**9400** Grey

5-13

FUNCTIONALITY: Cushioning. MATERIAL: Upper in moisture-absorbent weave. DETAILS: Blåkläder print. Inner sole of PU. PACKAGING: Sold in pairs.



NEW! 2465

INSOLE LOW ARCH

1091 EVA, TPU

**8200** Blue 36/37, 38/39, 40/41, 42/43, 44/46

FUNCTIONALITY: Heel support. Low arch. Reduce overpronation. Shock absorbing. PACKAGING: Sold in pairs.



DETAILS: Felt inner sole. PACKAGING: Sold in pairs.



2212 SHOE POLISH

One size



2213 SHOE BRUSH

One size



LACES 3-PACK

**3800** Brown

100 cm, 130 cm

DETAILS: Two lengths: 100 cm and 130 cm. PACKAGING: 3 pack.



9900 Black

100 cm, 120 cm, 140 cm, 205 cm

DETAILS: Four lengths: 100 cm, 120 cm, 140 cm and 205 cm. PACKAGING: 3

## SHOES REQUIREMENTS, TESTS AND STANDARDS

#### EN ISO 20345:2011:

Specification for safety shoes for professional use: Shoes with properties that are intended to protect the wearer from the types of accidents that can occur in those sectors of working life for which the shoes are designed. The shoes are equipped with toecaps that are designed to protect against impacts.

#### CLASSIFICATION OF SHOES AND BOOTS

I. Shoes and boots manufactured in leather and other materials, excluding footwear in rubber or polymeric material

II. Shoes and boots in rubber or polymeric material.

Impact protection provided is 200 Joule (J).

Compression protection provided is 15,000 Newton (N).

The shoes are suitable for protection against the following risks (pay attention to the references to the marking):

- Impact or pressure to the toes (all shoes equipped with toecaps).
- Impact with the heel against the ground (shoes SB-E, S1-S2-S3).
- Impact to anklebone (only boot models with protection for the anklebone).
- Perforation of the sole (only models with nail tread protection against perforation SB-P, S1-P, S3, S5).
- Hydrocarbons/oils: all EN ISO 20345.
- Other risks based on symbol/category shown.

| Marking categori | es for safety shoes: |                                                                          |
|------------------|----------------------|--------------------------------------------------------------------------|
| Category         | Class                | Additional requirements                                                  |
| SB               | l or II              |                                                                          |
| S1               | I                    | Sealed heel. Antistatic properties. Energy absorption in the heel area.  |
| S2               | I                    | Same as S1 with addition for water penetration and absorption.           |
| \$3              | I                    | Same as S2 with the sole's resistance to penetration. Sole with profile. |
| S4               | II                   | Antistatic properties. Energy absorption in the heel area.               |
| S5               | II                   | Same as S4 with the sole's resistance to penetration. Sole with profile. |
| SBH              | Hybrid               |                                                                          |

| Requirements for shoes with anti-slip protection:                  |        |
|--------------------------------------------------------------------|--------|
| Marking of products with anti-skid protection properties           | Symbol |
| Ceramic plates with sodium lauryl sulphate                         | SRA    |
| Steel with glycerol                                                | SRB    |
| Ceramic plates with sodium lauryl sulphate and steel with glycerol | SRC    |

|              | Requirement/function                   | Symbol |
|--------------|----------------------------------------|--------|
|              | Penetration resistance in sole         | Р      |
|              | Electrically conducting shoes          | С      |
|              | Antistatic shoes                       | А      |
|              | Electrically insulated shoes           | I      |
| Vhole shoe   | Heat insulation                        | HI     |
| vilote silve | Cold insulation                        | CI     |
|              | Energy absorbent in heel area          | E      |
|              | Water resistant shoes                  | WR     |
|              | Foot protection                        | М      |
|              | Ankle protection                       | AN     |
| Uppers       | Water penetration/absorption in uppers | WRU    |
|              | Cut protection in uppers               | CR     |
| Outer sole   | Heat resistant outer sole              | HRO    |

#### Additional information

Antistatic shoes should be used if it is necessary to minimise the electrostatic charge in the shoes and thus prevent sparks from forming that could ignite flammable substances and vapours and if there are risks of electric shocks from electrical equipment.

## **GLOVES**

231 DEERSKIN GLOVE





## **GLOVE**

#### FOR THE RIGHT DEXTERITY

Gloves knitted in what is considered to be the world's strongest yarn - polythene. A thin and flexible work glove with the inner hand reinforced with nitrile rubber, to give you the perfect grip and good resistance to wear and cuts. Nitrile rubber is oil resistant and waterproof.

Cut protection level 5 for glove 2282, cut protection level 3 for glove 2280.

CRAFTSMAN GLOVE - CUT RESIST

3946 PE/PA, Nitrile 9990 Melange Black/Grey

7-11

LINING: Unlined. DETAILS: Rib-knitted cuff. Seamless. HAND: Nitrile covered palm. PACKAGING: Sold in pairs. SECURITY CLASS: Penetration protection level 5. CERTIFICATION: EN 388 (4542) PPE cat 2. EN 420 PPE cat 2. <u></u>



#### 2270

CRAFTSMAN GLOVE 12-PACK

3948 CO/PES/Elasthane, Nitrile

**0012** 12-Pack

7-12

DETAILS: Rib-knitted cuff. Seamless. HAND: Nitrile covered palm. CERTIFICATION: EN 388 (4121) PPE cat 2. EN 420 PPE cat 2. <u>d</u>



2271

CRAFTSMAN GLOVE 12-PACK

**1049** 100% Polyester 6002 12 pack

DETAILS: Rib-knitted cuff. Seamless. HAND: Nitrile covered palm. CERTIFICATION: EN 388 (4131) PPE cat 2.

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7-11



#### 2280

CRAFTSMAN GLOVE - CUT RESIST

3946 PE/PA, Nitrile 9990 Melange Black/Grey

LINING: Unlined. DETAILS: Rib-knitted cuff. Seamless. HAND: Nitrile covered palm. PACKABING: Sold in pairs. SECURITY CLASS: Penetration protection level 3. CERTIFICATION: EN 388 (4342) PPE cat 2. EN 420 PPE cat 2.

<u>-</u>



CRAFTSMAN GLOVE - CUT RESISTANT

**3916** Goat leather, cut protection lining, spandex, TPU **9900** Black

8-12

FUNCTIONALITY: Pre-bent fingers. LINING: Durable cut-protection lining. Unlined. DETAILS: Open collar with wide elastic band. SAFETY: Knuckle protection. UPPER HAND: Upper hand in leather. Upper hand in spandex. FINGERS: Fingertips with 2-layer leather. PACKAGING: Sold in pairs. SECURITY CLASS: Penetration protection level 5. CERTIFICATION: EN 388 (4543) PPE cat 2. EN 420 PPE cat 2.





#### 2230

CRAFTSMAN GLOVE - GOATSKIN

**3910** Grain goatskin, spandex

**9900** Black 8-11

LINING: Unlined. REINFORCEMENT: Reinforced with strong goatskin. SAFETY: Knuckle protection. HAND: Reinforced palm. UPPER HAND: Extra strong goatskin. Upper hand in elastic spandex. FINSERS: Seamless fingertips. WRIST: Velor closure. PACKABING: Sold in pairs. CERTIFICATION: EN 388 (3232) PPE cat 2. EN 420 PPE cat 2.





#### 2242

HIGH VIS MESH GLOVE

**3932** Synthetic leather, 3-dimensional strech mesh, reflective tape

3394 Yellow/grey

8-11

LINING: Unlined. DETAILS: Open collar. UPPER HAND: Machine-washable synthetic leather. Upper hand in elastic netted tricot. FINGERS: Seamless fingertips. PACKAGING: Sold in pairs. CERTIFICATION: EN 388 (2121) PPE cat 2. EN 420 PPE cat 2.





#### 2235

CRAFTSMAN GLOVE - STRETCH

**3915** Synthetic leather **9994** Black/Grey

8-1

LINING: Unlined. HAND: Reinforced palm. UPPER HAND: Machine-washable synthetic leather. Upper hand in elastic spandex. FINGERS: Reinforced fingertips. WRIST: Veloro closure. PACKAGING: Sold in pairs. CERTIFICATION: EN 388 (4232) PPE cat 2. EN 420 PPE cat 2.





#### 2234

CRAFTSMAN GLOVE - BREATHABLE

3914 Synthetic leather. neoprene

9922 Black/Khaki

8-11

LINING: Unlined. SAFETY: Mesh combined with neoprene over knuckles. HAND: Reinforced palm. UPPER HAND: Machine-washable synthetic leather. Upper hand in stretch. FINEERS: Seamless fingertips. PACKAGING: Sold in pairs. CERTIFICATION: EN 388 (4132) PPE cat 2. EN 420 PPE cat 2.





## 2231

DEERSKIN GLOVE

3911 Grain deerskin, spandex, neoprene

9933 Black/Yellow

8-11

LINING: Unlined. SAFETY: Neoprene reinforcement over knuckles. UPPER HAND: Extra strong deer skin. Upper hand in elastic spandex. FINGERS: Seamless fingertips. WRIST: Velcro closure. PACKAGING: Sold in pairs. CERTIFICATION: EN 388 (2132) PPE cat 2. EN 420 PPE cat 2.





CRAFTSMAN GLOVE - WATER REPELLENT

**3940** Syntetic leather, spandex

**9900** Black

**9900** Black

8-12

8-12

**LINING:** Unlined. **HAND:** Reinforced palm. **UPPER HAND:** Upper han in water-repellent TPU-Spandex. Water-repellent synthetic leather. **FINGERS:** Reinforced fingertips. **WRIST:** Velcro closure. **PACKAGING:** Sold in pairs. **CERTIFICATION:** EN 388 (3121) PPE cat 2. EN 420 PPE cat 2.





CRAFTSMAN GLOVE - ANTI SLIP

3941 Synthetic leather, spandex, anti slip material

9994 Black/Grey

2244

LINING: Unlined. HAND: Non-skid palm. Reinforced palm. UPPER HAND: Synthetic leather. Upper han in water-repellent TPU-Spandex. FINGERS: Reinforced nonslip fingertips. WRIST: Velcro closure. PACKAGING: Sold in pairs. CERTIFICATION: EN 388 (2121) PPE cat 2. EN 420 PPE cat 2.



2265 **3941** Synthetic leather, spandex, anti slip material **9900** Black 7-12

LINING: Unlined. DETAILS: Neoprene collar. HAND: Non-skid palm. UPPER HAND: Upper hand in polyester knit and synthetic leather. PACKAGING: Sold in pairs. CERTIFICATION: EN 388 (3121) PPE cat 2. EN 420 PPE cat 2. Ŀ



CRAFTSMAN GLOVE - FLEX FIT

**3942** Stretch PU, spandex

LINING: Unlined. DETAILS: Open collar. UPPER HAND: Upper hand in spandex. PACKAGING: Sold in pairs. CERTIFICATION: EN 388 (1121) PPE cat 2. EN 420 PPE cat 2.





## THE RIGHT FEELING AT YOUR FINGERTIPS

Protect your hands, maximise the control. This glove model is lightweight and durable with a close fit and a high grip - giving excellent feeling and control in assembly work or work where a fingertip feeling and dexterity is essential.

> CLOSE-FITTING PU-STRETCH

#### 2245

MECHANICS GLOVE

3942 Stretch PU, spandex 9994 Black/Grey

LINING: Unlined, UPPER HAND: Upper hand in spandex, FINGERS: Reinforced fingertips, WRIST: Velcro closure. PACKAGING: Sold in pairs. CERTIFICATION: EN 388 (2111) PPE cat 2. EN 420 PPE cat 2.

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8-12





#### 2232

MECHANICS GLOVE

3912 Synthetic leather, spandex

**9900** Black 8-11

LINING: Unlined. UPPER HAND: Synthetic leather. Upper hand in spandex. FINGERS: Seamless fingertips. WRIST: Velcro closure. PACKAGING: Sold in pairs. CERTIFICATION: EN 388 (3121) PPE cat 2. EN 420 PPE cat 2. 止



#### 2233

FINGERLESS GLOVE

3913 Synthetic leather, rubber-tec, spandex

9994 Black/Grey

8-11

HAND: Rubber-reinforced palm. UPPER HAND: Synthetic leather. Upper hand in elastic spandex. Upper hand in spandex. FINGERS: Seamless fingertips. CERTIFICATION: EN 388 (4141) PPE cat 2. EN 420 PPE cat 2.







## THE DETAILS MAKE THE DIFFERENCE

It's the Small things that make a difference. If your hands are cold, it's difficult to do a good job, even if your body is warm. Glove 2238 gives you grip and perfect comfort, even if you have ice in your beard. Moreover, the glove is water repellent and breathable. This is a classic with upgraded fit made from extra strong deerskin. Seamless fingertips give you the right feeling. Take care of the details. We do.



DEERSKIN LINED GLOVE

**3922** Grain deerskin, polyester/cotton canvas, 100 g thinsulate 9933 Black/Yellow

8-11

LINING: 100G Thinsulate lining, SAFETY: EVA foam over knuckles. Quilted PU reinforcement on back of thumb. HAND: Bowl-shaped palm. Reinforced palm. UPPER HAND: Extra strong deer skin. Stretch canvas with water-repellent coating on on upper hand. FINGERS: Seamless fingertips. WRIST: Nylon strap for adjusting wrist width. Velcro closure. PACKAGING: Sold in pairs. DERTIFICATION: EN 388 (3143) PPE cat 2. EN 420 PPE cat 2. EN 511 (120) PPE cat 2.



3-WAY ADJUSTABLE





#### 2239

DEERSKIN LINED GLOVE

**3923** Grain deerskin, strech spandex, neoprene, 60 g thinsulate 9933 Black/Yellow

8-11

LINING: Water-repellent/moisture-penetrating lining, SAFETY: Neoprene reinforcement over knuckles. HAND: Bowl-shaped palm. UPPER HAND: Extra strong deer skin. Upper hand in elastic spandex. WRIST: Velcro closure. PACKAGING: Sold in pairs. CERTIFICATION: EN 388 (2132) PPE cat 2. EN 420 PPE cat 2. EN 511 (120) PPE cat 2.





#### 2240

HIGH VIS LINED GLOVE

3930 Goatskin, 100 g polyester fiberfill, reflective tape 3394 Yellow/grey

LINING: Fleece lining, DETAILS: Rib-knitted cuff. HAND: Reinforced palm. UPPER HAND: Strong goatskin. Surface in water-repellent polyester fabric.
PACKAGING: Sold in pairs. CERTIFICATION: EN 388 (2131) PPE cat 2. EN 420 PPE cat 2. EN 511 (120) PPE cat 2

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CRAFTSMAN GLOVE 6-PACK

3947 Akrylic/Elasthane, Latex 0006 6-pack

**DETAILS:** Rib-knitted cuff. Seamless. **HAND:** Latex covered palm **CERTIFICATION:** EN 388 (1241) PPE cat 2. EN 420 PPE cat 2.

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LINED MECHANICS GLOVE

**3944** Synthetic leather, spandex, polar fleece **9994** Black/Grey

9994 Bla 8-12

LINING: Fleece lining. DETAILS: Snow gaiter. HAND: Reinforced palm. UPPER HAND: Upper hand in spandex. FINGERS: Reinforced fingertips. WRIST: Velcro closure. PACKAGING: Sold in pairs. CERTIFICATION: EN 388 (1122) PPE cat 2. EN 420 PPE cat 2. EN 511 (110) PPE cat 2.

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2237

CRAFTSMAN LINED GLOVE

**3921** Polyester/cotton canvas. rubber-tec, fleece lining

9900 Black

8-11

LINING: Fleece lining. HAND: Rubber-reinforced palm. UPPER HAND: Stretch canvas with water-repellent coating on on upper hand. FINGERS: Reinforced fingertips. WRIST: Nylon strap for adjusting wrist width. PACKAGING: Sold in pairs. CERTIFICATION: EN 388 (4122) PPE cat 2. EN 420 PPE cat 2. EN 511 (120) PPE cat 2.

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#### 2248

CRAFTSMAN LINED GLOVE

**3943** Synthetic leather, spandex, polar fleece **9994** Black/Grey

8-12

LINING: Fleece lining, DETAILS: Snow gaiter. HAND: Rubber-reinforced palm.

UPPER HAND: Upper han in water-repellent TPU-Spandex. FINGERS:
Reinforced nonslip fingertips. WRIST: Velcro closure. PACKAGING: Sold in pairs.

CERTIFICATION: EN 388 (2121) PPE cat 2. EN 420 PPE cat 2. EN 511 (120) PPE
at 2.





#### 2249

CRAFTSMAN WINTER GLOVE

**3945** Synthetic leather, spandex, 100g thinsulate **9900** Black

8-12

LINING: 100G Thinsulate lining. DETAILS: Snow gaiter. HAND: Rubber-reinforced palm. FINSERS: Reinforced nonslip fingertips. WRIST: Velcro closure. PACKAGING: Sold in pairs. CERTIFICATION: EN 388 (2122) PPE cat 2. EN 420 PPE cat 2. EN 511 (120) PPE cat 2.

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#### 2266

WATERPROOF LINED GLOVE

**3944** Synthetic leather, spandex, polar fleece **9900** Black

7-12

LINING: Fleece lining. DETAILS: Open collar. UPPER HAND: Upper hand in spandex. PACKAGING: Sold in pairs. CERTIFICATION: EN 388 (1121) PPE cat 2. EN 420 PPE cat 2.



## GLOVES REQUIREMENTS, TESTS AND STANDARDS

## **EN420**

GENERAL REQUIREMENTS AND TEST METHODS FOR PROTECTIVE GLOVES.

Contains the following:

- Definitions for gloves and hands.
- The gloves must not constitute a risk or cause danger or allergies.
- The PH value of the glove material must be greater than 3.5 and less than 9.5 (neutral).
- The amount of chrome VI in the glove material must not exceed 3 mg/kg.
- The sizes are standardised, including the minimum length of the glove.
- · Marking of gloves and packaging is also standardised.

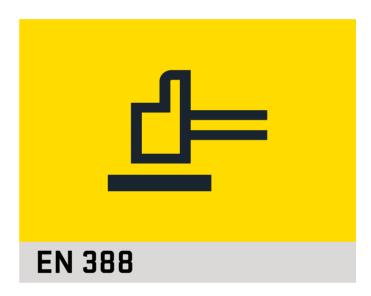


The gloves are specially designed to protect the hands from cold.

| Performance level                      |                      |
|----------------------------------------|----------------------|
| Test                                   | Levels               |
| Convective cold                        | 0-4, where 4 is best |
| Contact cold                           | 0-4, where 4 is best |
| Ability to withstand water (5 minutes) | 0 or 1 *             |

- \* 0 = Water penetration after 5 minutes according to EN 511:2006, which replaces previous standards with 30 minutes.
- 1 = No water penetration after 5 minutes according to EN 511:2006, which replaces previous standards with 30 minutes.
- X= The glove has not been subjected to the specific test, or the specific test method is not suitable for the gloves' design and/or material.

| Explanation of perfo | rmance levels                                     |                                                      |                                                    |
|----------------------|---------------------------------------------------|------------------------------------------------------|----------------------------------------------------|
| Performance level    | Lowest conditions<br>for use [°C]<br>Low activity | Lowest conditions<br>for use [°C]<br>Medium activity | Lowest conditions<br>for use [°C]<br>High activity |
| 1                    | -                                                 | 10                                                   | -15                                                |
| 2                    | -                                                 | 0                                                    | -30                                                |
| 3                    | 8                                                 | -15                                                  | -                                                  |
| 4                    | -10                                               | -30                                                  | -                                                  |



In this standard, gloves are tested for the following risks:

- Resistance to abrasion
- Cut durability
- Tear resistance
- Puncture resistance

For each test, a result is obtained according to the table below.

| Performance level             |         |         |         |         |         |
|-------------------------------|---------|---------|---------|---------|---------|
| Test                          | Level 1 | Level 2 | Level 3 | Level 4 | Level 5 |
| Durability (Number of cycles) | 100     | 500     | 2000    | 8000    | -       |
| Cut resistance (Index)        | 1.2     | 2.5     | 5.0     | 10.0    | 20.0    |
| Tear resistance (N)           | 10      | 25      | 50      | 75      | -       |
| Puncture resistance (N)       | 20      | 60      | 100     | 150     | -       |

0 = The glove lies under the lowest performance level for the specific test. X = The glove has not been subjected to the specific test, or the specific test method is not suitable for the gloves' design and/or material.

#### **CRAFTSMAN LIGHT**

#### **CRAFTSMAN HEAVY**

#### INDUSTRY/SERVICE/TRANSPORT



2233 FINGERLESS GLOVE





2231



DEERSKIN GLOVE



CRAFTSMAN GLOVE -BREATHABLE



2242 2245 HIGH VIS MESH GLOVE MECHANICS GLOVE



CRAFTSMAN GLOVE - WA-

TER REPELLENT

CRAFTSMAN GLOVE - ANTI



2245 MECHANICS GLOVE

CRAFTSMAN GLOVE 12-PACK







STRETCH 2270 **CRAFTSMAN GLOVE** 12-PACK

CRAFTSMAN GLOVE - CUT

















2240 HIGH VIS LINED GLOVE

DEERSKIN LINED GLOVE

HIGH VIS LINED GLOVE









2247 LINED MECHANICS GLOVE

2249 CRAFTSMAN WINTER GLOVE

















#### **CUT PROTECTION**

#### **HIGH VIS**

GARDEN



CRAFTSMAN GLOVE - CUT RESISTANT













DEERSKIN: A premium skin with a natural high and even quality. Higher thickness than goatskin and same durability. The skin are very fat compare to goatskin. This means that it will not crack after drying if it has been in contact with water. This high quality skin are used in our premium winterglove, model 2238.

SYNTHETIC LEATHER: Is a common name on synthetically produced leather. Are made in many diffrent types where we for example use one with PU-stretch for high comfort and fingertip feeling. One of the biggest advantages are that it is quick drying without cracking and are washable. One drawback is that the material will melt in high temperatures. Our synthetic leathers can withstand contact heat up to 120°C. Even so, the recommendation is not to use this type of gloves during hot work. A good example from our range is model 2245.

GOATSKIN: A thin, very durable and strong skin when comparing in the same thickness to other leather types. For example our model 2230.

CUT PROTECTION: This yarn are made from the polyethylene fiber which is very strong. When comparing in same weight to weight ratio is it 15 times stronger than steel. When you wear gloves with cut protection it is important to know and to remember that you are protected and NOT 100% cut proof. This fiber you will for example find in our model 2280 and 2282.



## **ACCESSORIES**

2011 KNIT HAT # 3328 FLANNEL SHIRT # 9199 HOODIE LIMITED # 4930 KNITTED JACKET





STRETCH BELT

9900 Black

One size

**DETAILS:** Adjustable length. Metal buckle in antique brass with Blåkläder logo. Monogrammed Blåkläder logo. Strong stretch material. Textile belt. **MEASUREMENTS:** Length 125 cm. Width 40 mm.



9900 Black

One size

**DETAILS:** Adjustable length. Metal buckle with Blåkläder logo. Strong stretch material. Textile belt. **MEASUREMENTS:** Length 130 cm. Width 40 mm.



9900 Black One size

**DETAILS:** Adjustable length. Fixlock buckle. Non-metal buckle. Textile belt. **FITS WITH:** Article 3100. **MEASUREMENTS:** Length 130 cm. Width 50 mm.





#### 4007

LEATHER BELT

3900 Leather

**3800** Brown # **9900** Black  $85\,\mathrm{cm}, 95\,\mathrm{cm}, 105\,\mathrm{cm}, 115\,\mathrm{cm}$ 

DETAILS: Leather belt. Metal buckle. MEASUREMENTS: Length 85 - 115 cm. Width 45 mm.



#### 4033

**CANVAS BELT** 

**9900** Black One size

**DETAILS:** Adjustable length. Blåkläder print. Metal buckle in antique silver with Blåkläder logo. Textile belt. **MEASUREMENTS:** Length 125 cm. Width 40 mm. **FABRIC:** 100% Cotton.



ANTI-FLAME BELT

**9900** Black One size

DETAILS: Flame-retardant buckle with Blåkläder logo. Strong stretch material. MEASUREMENTS: Length 130 cm. Width



4038

ANTI-SCRATCH BELT

**9900** Black

One size

**DETAILS:** Adjustable length. Rubberised metal buckle with Blåkläder logo. Strong stretch material. **MEASUREMENTS:** Length 125 cm. Width 40 mm.

#### ACCESSORIES

WINTER HATS/BEANIES













2011 KNIT HAT

@ & O ... 0

BEANIE

1024 100% cotton, Interlock, 285g/m<sup>2</sup>

**4409** Green limited # **8509** Cornflower blue limited # **9000** Grey melange # **9900** Black

One size

MATERIAL: 100% Cotton. DETAILS: Woven label on the front.

2003

**8900** Navy blue # **9400** Grey # **9900** Black

One size

LINING: Fleece lining. MATERIAL: 95% Cotton, 5% Elasthane.

9083

@ & **X** A @

NECKWARMER

**1049** 100% Polyester

1094 White/Grey # 4644 Army green/green # 5657 Red/Wine red # 8983 Navy/Steel blue # 9933 Black/Yellow # 9997 Black/

**図 A B A B** 

FUNCTIONALITY: Can be used as a cap, scarf or headband. MATERIAL: Moisture wicking fabric. DETAILS: Blåkläder print.



2007

HIGH VIS REFLECTIVE BEANIE

**4001** 100% acrylic 3300 Yellow # 5300 Orange

One size

REFLEX: Knitted reflex lines.



2015

 $\textbf{1900} \ 70\% \ \text{polyester}, 30\% \ \text{cotton}, \text{twill}, \text{water repellent finish}, \\ 230 \text{g/m}^2$ 

**3300** Yellow # **5300** Orange # **9900** Black

LINING: Pile lining. DETAILS: Covers forehead and ears. Extra protection in neck with drawstring and adjustable cord under chin. Foldable ear flaps.



2015

1988 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m²

**9900** Black

20'-62cm

**LINING:** Pile lining. **DETAILS:** Covers forehead and ears. Extra protection in neck with drawstring and adjustable cord under chin. Foldable ear flaps.

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2020

AΤ

8800 Navy Blue # 9900 Black

One size

MATERIAL: 100% Acryl. DETAILS: Rib-knitted.

2004

HELMET LINER

**4003** 70% acrylic, 30% wool

**9900** Black

One size

FUNCTIONALITY: Helmet beanie. Used under helmet. DETAILS: Covers forehead

2030

HELMET HOOD

ILLIMET HOUL

**9900** Black

One size

LINING: Flannel lining. MATERIAL: 100% Polyester. DETAILS: Chin strap with press stud.







2016 POLAR CAP

® ≤ 0 ≥ w

1003 100% polyester, quilted

9900 Black

23'-62cm

**LINING:** Fur-trimmed and quilt-lined. **DETAILS:** Chin strap with press stud. Foldable ear flaps.

**9900** Black One size

2033

BALACLAVA

FUNCTIONALITY: Moisture wicking. Used under helmet.

2034

**國內** 

NECK WARMER

1733 100% Merino wool, Single Jersey, 200g/m2

**9900** Black

One size

**國內國內** 

FUNCTIONALITY: Can be used as a cap, scarf or headband. MATERIAL: Moisture

CAPS







## 2048

FLEX FIT BASEBALL CAP

**1372** 97% cotton, 3% elasthane

**9900** Black

One size

DETAILS: Blåkläder embroidery. Bottom with elastic.

## 2049

BASIC CAP

1350 100% cotton

**8900** Navy blue # **9900** Black

One size

**DETAILS:** Adjustable velcro buckle. Blåkläder embroidery back.

#### 2046

BASEBALL CAP WITHOUT LOGO

8900 Navy blue

One size

 $\mbox{\bf MATERIAL:}\ 100\%\ \mbox{Cotton.}\ \mbox{\bf DETAILS:}\ \mbox{\bf Adjustable velcro buckle.}\ \mbox{\bf Blåkläder embroidery back.}$ 





## 2045 BASEBALL CAP

**8900** Navy blue

One size

MATERIAL: 100% Cotton. DETAILS: Adjustable velcro buckle. Blåkläder embroidery.

## 9064

CAP 59

5600 Red # 9900 Black

One size

MATERIAL: 100% Cotton. DETAILS: Big 59-embroidery in front. Blåkläder embroidery back. Bottom with elastic.



2-PACK



#### 4020

HAMMER LOOP

9900 Black One size

FITS with: Article 1568, 1537, 1960, 1961. Belts.

1897

BOXER SHORTS 2-PACK

1166 95% Cotton/5% elastane, 190 g/m<sup>2</sup>

**1000** White # **9900** Black

S-XXL

DETAILS: Elastic at waistline with Blåkläder logo. Printed size label. PACKAGING: 2 pack.



## 2120

TELEPHONE POCKET

**1800** 65% polyester, 35% cotton, twill, 240 g/m<sup>2</sup> **9900** Black

One size

**DETAILS:** Removable ID pocket. **FITS WITH:** Belts.

ID



#### 2110

ID-POCKET

 $\textbf{1800} \ 65\% \ polyester, 35\% \ cotton, twill, 240 \ g/m^2$ 

**9900** Black One size

DETAILS: Attaches to D-ring. ID pocket. Metal press studs.

ΙD



## 2130

ID HOLDER

9900 Black

One size

DETAILS: Removable ID pocket.

ID



#### 2150

BRACES TO TROUSERS 8650

1900 70% polyester, 30% cotton, twill, water repellent finish,

230g/m² **8800** Navy Blue

One size

**DETAILS:** Adjustable shoulder straps. Attach to trousers via buttons and buttonholes. Wide braces with strong elastic. **FITS WITH:** Article 1920.



#### 2162

BRACES TO TROUSERS 1862

 $\textbf{1811} \ 65\% \ polyester, 35\% \ cotton, twill, water repellent finish, \\ 240 \ g/m^2$ 

**9900** Black

One size

**DETAILS:** Adjustable and removable braces. Attaches to trousers with Velcro loops. Wide braces with strong elastic and quick-release buckle. **FITS WITH:** Article 1862.



4009

BRACES

**1006** 70% Polyester/30% elastic

**9900** Black

One size

**DETAILS:** Wide braces with strong elastic and clips.



90L TRAVEL BAG

**9900** Black

One size

MATERIAL: Durable water-repellent material. Polyester weave with TPU coating. DETAILS: 90 litre capacity. Address pocket. Blåkläder print. Can be worn as rucksack. Pocket on flap. Safety clasp. Shoulder strap. Two straps.

MEASUREMENTS: 70x38 cm (38 = diameter).

## 3099

110 L TRAVEL BAG

**9900** Black

One size

MATERIAL: Durable water-repellent material. Polyester weave with TPU coating. DETAILS: 110 litre capacity. Address pocket. Blåkläder print. Hard base. ID pocket. Integrated telescopic handle. Pocket on flap. Safety clasp. Shoulder strap. Two straps. Wheel. MEASUREMENTS: 68x37x37 cm.







## 2125

NAIL POCKETS (PAIRS)

1860 65% polyester, 35% cotton, twill, 300g/m²

**8900** Navy blue # **9400** Grey

One size

POCKETS: Nail pocket. PACKAGING: Sold in pairs. FITS WITH: Belts.

## 2183

NAIL POCKETS FOR 1810, 1883, 1885, 2660 (2-PACK)

1948 100% polyamide, CORDURA®

8500 Cornflower blue # 8800 Navy Blue # 9900 Black

POCKETS: Nail pocket. PACKAGING: Sold in pairs. FITS WITH: Article 1810, 1883, 1885, 2660. SIZE EXPLAINATION: Model 1883, 1885, 2660 XS=C40-C42, S=C44, DB4, M=C46, C146, DB8, L=C48, C146, DB2, XL=C50-C64, C150-C162, D96-D124. Model 1810, M=S-M, L=L-XL, XL= 2XL-3XL.

#### CORDURA' 2129

SIZE ADJUSTER FOR 3105 WAISTCOAT

**1860** 65% polyester, 35% cotton, twill, 300g/m²

**5600** Red # **8500** Cornflower blue # **8900** Navy blue # **9400** Grey # **9900** Black

One size

FRONT closure: One-way metal zipper. FITS WITH: Article 3105.

## REINFORCE EXPOSED AREAS

We have developed a heat transfer reinforcement especially for workers in a kneeling position, such as concrete workers, plumbers, flooring and roofers. The reinforcement is applied on trousers or other garments that are exposed to a lot of wear and thus prolongs the lifespan of them. Make sure to protect your knees or other parts of your body with this excellent reinforcement.

#### EXAMPLE OF APPLICATION AREAS







**KNEES** 

**NAILPOCKETS** & THIGHS

**ELBOWS** 



#### HEAT TRANSFER REINFORCEMENT

9018 Heat transfer reinforcement

**0010** 10-pack

One size

DETAILS: Print - Blåkläder.



#### 4018

LONG KNEE PADS

1200 Polyethene **9900** Black

One size

SAFETY: Standard knee protection - 290x180x20 mm. PACKAGING: Sold in pairs. CERTIFICATION: EN 14404 type 2, level 1 together with CE-marked trousers.





#### 4000

KNEE PADS

1202 Polyethene **9900** Black

One size

POCKETS: Fits all Blåkläder's models with knee protection pockets. SAFETY: Standard foam knee protection. Standard knee protection - 207x180x20 mm. PACKAGING: Sold in pairs. CERTIFICATION: EN 14404 type 2, level 1 together with CE-marked trousers.



KNEEPAD, MULTIPACK 30

1202 Polyethene

**9900** Black

One size

SAFETY: Standard foam knee protection. Standard knee protection - 207x180x20 mm. PACKAGING: 30-pack. CERTIFICATION: EN 14404 type 2, level 1 together with CE-marked trousers





#### 4008

CORDURA' GEL KNEEPADS - HEAVY DUTY

1015 Plastic foam, CORDURA®

**9900** Black

One size

POCKETS: Fits all Blåkläder's models with knee protection pockets. REINFORCEMENT: CORDURA®-reinforced front. SAFETY: Standard knew protection - 207x180x20 mm. PACKAGING: Sold in pairs. CERTIFICATION: EN 14404 type 2, level 1 together with CE-marked trousers.



## THIS IS HOW YOU FIND THE RIGHT SIZE!

Take your measurements according to the instructions below. Wear close fitting underwear when measuring. Width is measured around circumference. Check the sizes available in each garment before ordering. Not every size is made in each model.

## HOW TO TAKE YOUR MEASUREMENTS

#### A Chest

Measure horizontally across the widest part of the chest/bust. Make sure you keep the tape measure straight across your back.

#### B Wais

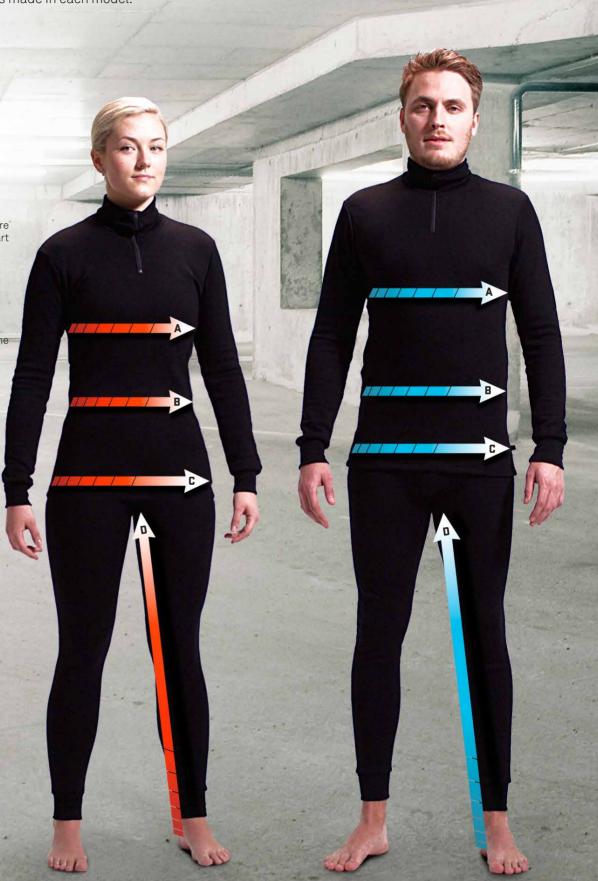
Men and children: Measure horizontally at navel height. Women: Measure horizontally across the narrowest part of the waist.

#### C Hip

Measure horizontally across the broadest part of the hip.

#### D Inside leg

Measure from crotch to just below the ankle bone. Make sure you keep the tape measure straight.



#### **MEN'S SIZES**

| Regular                        | <b>\</b> | (S  | S   | 1   | И   | L   | >   | (L  | XXL | 3   | XL  | 4XL | 5XL | 6XL |
|--------------------------------|----------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Swedish Size<br>E: (176-180cm) | C42      | C44 | C46 | C48 | C50 | C52 | C54 | C56 | C58 | C60 | C62 | C64 | -   | -   |
| UK Size                        | R28      | R30 | R32 | R33 | R34 | R36 | R38 | R40 | R42 | R44 | R46 | R48 | -   | -   |
| A Chest                        | 84       | 88  | 92  | 96  | 100 | 104 | 108 | 112 | 116 | 120 | 124 | 128 | 134 | 140 |
| B Waist                        | 72       | 76  | 80  | 84  | 88  | 92  | 97  | 102 | 107 | 112 | 117 | 122 | 129 | 137 |
| CHips                          | 88       | 92  | 96  | 100 | 104 | 107 | 110 | 113 | 116 | 119 | 122 | 125 | -   | -   |
| D Inside leg                   | 77       | 78  | 79  | 80  | 81  | 82  | 83  | 84  | 84  | 85  | 85  | 85  | -   | -   |

| Short<br>Swedish Size<br>E: (170-174 cm) | D84 | D88 | D92 | D96 | D100 | D104 | D108 | D112 | D116 | D120 | D124 | D128 | D132 | D136 |
|------------------------------------------|-----|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|
| UK Size                                  | S30 | S32 | S34 | S36 | S37  | S39  | S41  | S43  | S45  | S47  | S49  | S51  | S53  | S55  |
| A Chest                                  | 84  | 88  | 92  | 96  | 100  | 104  | 108  | 112  | 116  | 120  | 124  | 128  | 132  | 136  |
| B Waist                                  | 78  | 82  | 86  | 90  | 94   | 98   | 103  | 108  | 113  | 118  | 123  | 128  | 133  | 138  |
| C Hips                                   | 90  | 94  | 98  | 102 | 106  | 109  | 112  | 115  | 118  | 121  | 124  | 127  | 130  | 133  |
| D Inside leg                             | 74  | 74  | 75  | 76  | 77   | 78   | 79   | 79   | 80   | 80   | 81   | 81   | 81   | 81   |

| Long<br>Swedish Size<br>E: (182-186 cm) | C146 | C148 | C150 | C152 | C154 | C156 | C158 |
|-----------------------------------------|------|------|------|------|------|------|------|
| UK Size                                 | L32  | L33  | L34  | L36  | L38  | L40  | L42  |
| A Chest                                 | 92   | 96   | 100  | 104  | 108  | 112  | 116  |
| B Waist                                 | 80   | 84   | 88   | 92   | 97   | 102  | 107  |
| CHips                                   | 96   | 100  | 104  | 107  | 110  | 113  | 116  |
| D Inside leg                            | 83   | 84   | 85   | 86   | 87   | 88   | 89   |



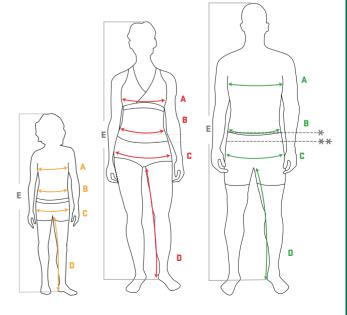
| Regular                           | XS  |     | S   |     | М   |     | L   | L XL |     | XXL |     | 3XL |
|-----------------------------------|-----|-----|-----|-----|-----|-----|-----|------|-----|-----|-----|-----|
| Swedish Size<br>E:168 cm (± 4 cm) | C30 | C32 | C34 | C36 | C38 | C40 | C42 | C44  | C46 | C48 | C50 | C52 |
| UK Size*                          | 2   | 4   | 6   | 8   | 10  | 12  | 14  | 16   | 18  | 20  | 22  | 24  |
| A Chest                           | 72  | 76  | 80  | 84  | 88  | 92  | 96  | 100  | 104 | 110 | 116 | 122 |
| B Waist                           | 62  | 65  | 68  | 71  | 74  | 78  | 82  | 86   | 90  | 95  | 101 | 107 |
| C Hips                            | 84  | 87  | 90  | 93  | 96  | 99  | 102 | 106  | 110 | 115 | 120 |     |
| D Inside leg                      | 77  | 77  | 77  | 78  | 79  | 80  | 81  | 82   | 83  | 83  | 83  |     |

| Short<br>Swedish Size<br>E: 162 cm (± 4 cm) | D19 | D20 | D21 | D22 | D23 | D24 | D25 |
|---------------------------------------------|-----|-----|-----|-----|-----|-----|-----|
| UK Size*                                    | S12 | S14 | S16 | S18 | S20 | S22 | S24 |
| A Chest                                     | 88  | 92  | 96  | 100 | 104 | 110 | 116 |
| B Waist                                     | 77  | 81  | 85  | 89  | 93  | 98  | 104 |
| C Hips                                      | 102 | 105 | 108 | 112 | 116 | 121 | 126 |
| D Inside leg                                | 75  | 76  | 77  | 78  | 79  | 79  | 79  |

<sup>\*</sup> The UK sizing should be used as a guideline only. Please measure yourself according to the diagram shown and if in doubt, we suggest ordering 1 size larger than your usual to give a comfortable fit.

#### **CHILDREN'S SIZES**

| Centimetre size                              | 104                  | 116                  | 128                  | 140                  | 152                  | 164                  |
|----------------------------------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|
| Age                                          | 4                    | 6                    | 8                    | 10                   | 12                   | 14                   |
| A Chest<br>B Waist<br>C Hips<br>D Inside leg | 55<br>52<br>58<br>40 | 58<br>54<br>62<br>48 | 62<br>55<br>66<br>56 | 67<br>56<br>72<br>63 | 73<br>63<br>79<br>70 | 79<br>66<br>85<br>77 |



## **MATERIALS CHOSEN WITH CARE**

Certification, if any, applies to the fabric used, not to the garment. Garment certification is separate and is applied based on its intended use.

| 1000 | 100% cotton, twill, 240 g/m²                                                                                                      | Lightweight cotton fabric for high comfort. Öko-Text 100-certified.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|------|-----------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1010 | 100% polyester, microfleece, antipilling, 170g/m²                                                                                 | Polyester microfleece, antipilling, brushed on both sides. Öko-Tex 100-certified                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| 1011 | 100% polyester, anti odour treatment, UV-protection 40+, 130g/m²                                                                  | Lighter knitted material that is anti-odour treated and have UV protection 40+. Certified according to EN ISO 20471 (protective clothing with high visibility).                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| 1050 | 60% cotton, 40% polyester, pique, 220 g/m²                                                                                        | Comfortable cotton and polyester material, good colorfastness                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| 1051 | 100% Polyester, pique knit, wicking, anti odour by bamboo charcoal, 155g/m²                                                       | Wicking, moister transportation and anti odour effect from Bamboo Charcoal, Cooling effect, UPF40+                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| 1052 | 55% Polyester, 38%Polyamide, 7% Elastane, single jersey tubular knit, wicking, anti odour by bamboo charcoal, 170g/m²             | DRY, Comfortable and stretchy fabric, wicking, moister transportation and anti odour effect from Bamboo Charcoal                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| 1070 | 55% cotton, 45% polyester, pique knit, 185g/m²                                                                                    | Double face pique knit, soft cotton on inside, polyester on outside, EN471, UPF40+,                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| 1140 | 88% cotton, 12% polyamide, denim, coated, Cordura denim, 375g/m²                                                                  | Extremely durable denim fabric. The mix of Cordura and cotton provides high abrasion properties and comfort. Öko-Tex 100-certified. The fabric's durability is four times greater than for normal cotton denim of the same weight.                                                                                                                                                                                                                                                                                                                                                               |
| 1141 | 55% cotton, 15% polyamide, 30% polyester, denim, coated, CORDURA® Denim, 340 g/m²                                                 | Extremely durable Denim fabric with stretch. The mix of CORDURA® and cotton provides high abrasion resistance and the stretch provides great comfort. Öko-Tex 100-certified.                                                                                                                                                                                                                                                                                                                                                                                                                     |
| 1142 | 85% cotton, 15% polyamide, denim, coated, CORDURA® Denim, 340g/m²                                                                 | Extremely durable denim fabric. The mix of CORDURA® and cotton provides high abrasion properties and comfort.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| 1145 | 75% cotton 25% polyamide, canvas, Cordura Nyco, 340g/m²                                                                           | Extremely durable fabric combining the durability of Cordura and the comfort of cotton. The fabric's durability is four times greater than for normal cotton canvas of the same weight. Öko-Tex 100-certified.                                                                                                                                                                                                                                                                                                                                                                                   |
| 1146 | 75% cotton 25% polyamide, canvas, Cordura Nyco, 250g/m²                                                                           | Extremely durable fabric combining the durability of Cordura and the comfort of cotton. The fabric's durability is four times greater than for normal cotton canvas of the same weight. Öko-Tex 100-certified.                                                                                                                                                                                                                                                                                                                                                                                   |
| 1210 | 100% cotton, twill, 320 g/m²                                                                                                      | Retains its shape for additional comfort. Several colours available. Sanforized (pre-shrunk) cotton. Popular in engineering and service industries. Öko-Tex 100 certified.                                                                                                                                                                                                                                                                                                                                                                                                                       |
| 1310 | 100% cotton, canvas, 270 g/m²                                                                                                     | Lighter fabric for added comfort. Ideal for promotional/service use, but also useful for light craftsman work, indoors or in a warm climate. Öko-Tex 100-certified. Pre-washed.                                                                                                                                                                                                                                                                                                                                                                                                                  |
| 1320 | 100% cotton, canvas, 420g/m²                                                                                                      | Craftsman quality. Durable, soft and supple. Öko-Tex 100-certified. Pre-washed.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| 1370 | 100% cotton, twill, 370g/m²                                                                                                       | Sanforized (pre-shrunk) tightly woven cotton. Soft, comfortable but hard wearing cloth. Resists weld spatter and grinding sparks, but is not treated for flame-resistance. Öko-Tex 100-certified. Used by many tradesmen.                                                                                                                                                                                                                                                                                                                                                                        |
| 1380 | 78% polyester, 22% cotton, dobby, 330 gr/m²                                                                                       | Heavy duty dobby. One of our most durable qualities. Öko-Tex 100-certified.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| 1506 | 77% cotton, 22% polyester, 1% antistatic, satin, flame retardant, antistatic, 290 g/m²                                            | Hi-vis fabric with flame resistance. Certified according to EN ISO 11612 (clothing for protection against heat and flame), EN ISO 11611 (protective clothing for use during welding work and similar work), EN 61482 (clothing for protection against thermal risks due to electric arcs) EN ISO 20471 (protective clothing with good visibility) EN 1149-3 (protective clothing with electrostatic properties). Ôko-Tex 100 certified.                                                                                                                                                          |
| 1507 | 100% cotton, satin, flame retardant, antistatic, 350 g/m²                                                                         | Flame resistant treated fabric. Certified according to EN ISO 11612 (clothing for protection against heat and flame), EN ISO 11611 (protective clothing for use during welding work and similar work), EN 1149-3 (protective clothing with electrostatic properties). Öko-Tex 100 certified.                                                                                                                                                                                                                                                                                                     |
| 1515 | 54% modacrylic, 44% cotton, 2% antistatic, twill, flame retardant, antistatic, 180 g/m²                                           | Inherently flame retardant fabric. Soft and comfortable. Certified according to EN ISO 11612 (clothing for protection against heat and flame), EN ISO 11611 (protective clothing for use during welding work and similar work), EN 61482 (clothing for protection against thermal risks due to electric arcs) EN ISO 20471 (protective clothing with good visibility) EN 1149-3 (protective clothing with electrostatic properties).                                                                                                                                                             |
| 1530 | 55% modacrylic, 43% cotton, 2% antistat, twill, flame retardant, antistatic, laminated, wind- and waterproof, breathable, 300g/m² | Hi-vis fabric with inherent flame resistance. Certified according to EN ISO 11612 (clothing for protection against heat and flame), EN ISO 11611 (protective clothing for use during welding work and similar work), EN 61482 (clothing for protection against thermal risks due to electric arcs) EN 471 (protective clothing with good visibility) EN 1149-3 (protective clothing with electrostatic properties), EN 13034 (protective clothing against liquid chemicals-limited protective performance), EN 343 cl 3/3 (protective clothing, protection against rain). Öko-Tex 100 certified. |
| 1705 | 50% Merino wool, 50% polypropylene, rib knitted, wicking, moisture management , 235g/m²                                           | WARM, rib knitted 2-layer material with polypropylene on inside and merino wool on outside, wicking, moisture management by merino wool                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| 1706 | 70% Merino wool, 30% polypropylene, terry knitted, wicking, moisture management, 275g/m²                                          | XWARM, terry knitted material with polypropylene and merino wool, wicking, moisture management by merino wool                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|      |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |

| 1707 | 100% polyester, rib knitted, wicking, 170g/m²                                                                      | LIGHT, wicking effect, knitted to keep warm                                                                                                                                                                                                                                                                                                      |
|------|--------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1725 | 59% modacrylic, 39% cotton, 2% antistatic, rib knitted, flame retardant, antistatic, 220g/m²                       | Comfortable rib knitted fabric that keeps you warm, fulfills EN standards EN 11612 A1, B1, C1, EN1149-3, EN 61482-1-2 class 1.                                                                                                                                                                                                                   |
| 1726 | $59\%$ modacrylic, $39\%$ cotton, $2\%$ antistatic, pique knitted, flame retardant, antistatic, $220 \text{g/m}^2$ | Comfortable pique knitted fabric, fulfills EN standards EN 11612 A1, B1, C1, EN1149-4                                                                                                                                                                                                                                                            |
| 1800 | 65% polyester, 35% cotton, twill, 240 g/m²                                                                         | Lighter weight fabric which protects you from dirt and splashes, but also offer full freedom of movement. Excellent for both engineering and service industries. Colour fast and good shape retention. Öko-Tex 100-certified.                                                                                                                    |
| 1804 | 85% polyester, 15% cotton, satin, 300g/m²                                                                          | Fluorescent cloth which is both flexible and hard wearing. Certified according to EN ISO 20471 (high visibility clothes). Öko-Tex 100 certified.                                                                                                                                                                                                 |
| 1811 | 65% polyester, 35% cotton, twill, water repellent finish, 240g/m²                                                  | Lighter quality that protects against dirt and splashes but, at the same time, maintains flexibility in the garment. Very suitable for industry and service. Colur and dimensionally stable. Water repellent finish. The fluorescent colours are certified according to EN ISO 20471 (high visibility clothes). Öko-Tex 100-certified.           |
| 1835 | 55% polyester, 45 % cotton, twill, recycled polyester, 270 g/m²                                                    | Lighter quality that protects against dirt and splashes butallows for good mobility. Ideal in the industial and service sectors Colur-fast and keeps its shape. Recycled polyester. Öko-tex 100-certified.                                                                                                                                       |
| 1845 | 65% polyester, 35% cotton, plain, 166g/m²                                                                          | Light fabric for comfort in warm climate. Öko-Tex 100-certified.                                                                                                                                                                                                                                                                                 |
| 1860 | 65% polyester, 35% cotton, twill, 300g/m²                                                                          | Rugged, all-round polyester/cotton cloth. Soft, hard wearing and flexible. Very good shape retention and excellent comfort. All Blåkläder's functional tradesmen's garments are available in this cloth. Öko-Tex 100-certified.                                                                                                                  |
| 1900 | 70% polyester, 30% cotton, twill, water repellent finish, 230g/m²                                                  | Gives best protection against water, oil and acid splashes. Withstands soiling and has extremely high tear resistance. Brushed inside for greater comfort. The fluorescent colours are certified according to EN ISO 20471 (high visibility clothes). Öko-Tex 100-certified.                                                                     |
| 1965 | 90% nylon, 10% elasthane, water- and windproof, 230g/m²                                                            | Coated polyester, laminated 2-layer, wind- and waterproof fabric with breathable function.                                                                                                                                                                                                                                                       |
| 1977 | 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m²                                       | Wind- and waterproof fabric with breathable function. 3000 mm/3000 g/m²/24h. Fluorecent colours are certified according to EN ISO 20471 (protective clothing with good visibility). The fabric fulfils the requirements for EN343 cl 3/3 (protective clothing against bad weather). Blue Sign certified.                                         |
| 1987 | 100% polyester, twill, laminated, wind- and waterproof, breathable, 160g/m²                                        | Wind- and waterproof fabric with breathable function and stretch effect. 8000mm/5000g/m²/24h. Fluorecent colours are certified according to EN ISO 20471 (protective clothing with good visibility). The fabric fulfils the requirements for EN343 cl 3/3 (protective clothing against bad weather). Öko-Tex 100 certified.                      |
| 1997 | 100% polyester, oxford, laminated, wind- and waterproof, breathable, 200g/m²                                       | Wind- and waterproof fabric with breathable function. 3000 mm/3000 g/m²/24h. Fluorecent colours are certified according to EN ISO 20471 (protective clothing with good visibility). The fabric fulfils the requirements for EN343 cl 3/3 (protective clothing against bad weather). Blue Sign certified.                                         |
| 2000 | 100% polyester, PU coated, wind- and waterproof, breathable, 185g/m²                                               | Polyuretan coated (PU) polyester, wind- and waterproof fabric with breathable function, fluorecent colours are certified according to EN ISO 20471 (protective clothing with good visibility), fabric fulfills the requirements for EN343 cl. 3/1 (protective clothing against bad weather).                                                     |
| 2003 | 100% polyester, PU coated, wind- and waterproof, breathable 240g/m²                                                | Polyuretan coated (PU) polyester, wind- and waterproof fabric with breathable function, fluorecent colours are certified according to EN ISO 20471 (protective clothing with good visibility), fabric fulfills the requirements for EN343 cl. 3/1 (protective clothing against bad weather).                                                     |
| 2009 | 100% polyester, PU coated, wind- and waterproof, breathable, flame-retardant, 260g/m²                              | Polyuretan coated (PU) polyester, wind- and waterproof fabric with breathable function, certified according to EN ISO 20471 (protective clothing with good visibility), fabric fulfills the requirements for EN343 cl 3/1 (protective clothing against bad weather), certified according to EN14116 (protective clothing against heat and flame) |
| 2505 | 65% polyester, 35% acrylic, pile, 350g/m²                                                                          | High quality pile.                                                                                                                                                                                                                                                                                                                               |
| 2510 | 100% polyester, microfleece, 260g/m²                                                                               | Anti-pilling treated high quality fleece. Öko-Tex 100 certified.                                                                                                                                                                                                                                                                                 |
| 2517 | 100% polyester, 3-layer softshell fabric, wind- and waterproof, breathable, 300 g/m²                               | Soft shell type 3-ply fabric. Wind- and waterproof fabric with breathable function. 8000mm/5000g/m²/24h. Fluorescent colours certified according to EN ISO 20471 (protective clothing with good visibility). The fabric fulfils the requirements for EN343 cl3/3 (protective clothing against bad wealter). Öko-Tex 100 certified.               |
| 2560 | 100% polyester, fleece, 260 g/m²                                                                                   | Anti-pilling treated high quality fleece. Certified according to EN ISO 20471 (protective clothing with good visibility). Oko-Tex 100 certified.                                                                                                                                                                                                 |

#### PAGE REFERENCE

| ltem no. | Product                                 | Page     | Item no.             | Product                                 | Page       | Item no. | Product                               | Page   |
|----------|-----------------------------------------|----------|----------------------|-----------------------------------------|------------|----------|---------------------------------------|--------|
| 08480000 | Boots Boxer                             | 145      | 15701370             | Trousers without Nailpockets            | 18         | 21931096 | Xwarm sock                            | 150    |
|          | Paint Trousers                          | 35       |                      | Trousers without Nailpockets            | 22         | 21941099 | Allround cotton sock 5 pack           | 151    |
| 13012000 | Rain trousers                           | 105      | 15741507             | Anti-Flame Trousers                     | 72         | 21951098 | Low cut cotton sock 5 pack            | 151    |
|          | Rain trousers, heavy weight             | 106      |                      | Multinorm Craftsman Trouser             | 66         | 22030000 |                                       | 152    |
|          | FR rain trousers                        | 73       |                      | High visibility Trousers                | 78         |          | Heavy wool sock                       | 151    |
| 13842000 | High vis Rain Trousers                  | 107      | 15841860             | High visibility Trousers                | 78         | 22120000 | Shoe polish                           | 153    |
| 13852000 | High Vis Rain trouser Leggings          | 107      |                      | Ladies High Vis Trouser                 | 135        | 22130000 | Shoe brush                            | 153    |
| 13862005 | Rain bib trousers, heavy weight extreme | 106      | 17241507             | Anti-Flame Trouser                      | 71         | 22140000 | Laces 3-pack                          | 153    |
| 14001370 | Cargo Trousers                          | 56       | 17251210             | Trousers                                | 61         | 22150000 | Laces 3-pack                          | 153    |
| 14001800 | Cargo Trousers                          | 56       | 17251800             | Trousers                                | 61         | 22170000 | Heat moldable insole                  | 152    |
| 14011800 | Cargo trousers with kneepads            | 56       | 17261210             | Trousers                                | 61         | 22180000 |                                       | 152    |
| 14031800 | Service 'X' trousers                    | 56       |                      | Winter Trousers                         | 115        |          | Flame retardant socks                 | 74,151 |
|          | Industry trousers                       | 60       |                      | Winter trouser                          | 114        |          | Craftsman Glove - Goatskin            | 156    |
|          | Industry trousers                       | 58       | 18281725             | Multinorm briefs                        | 74         |          | Deerskin Glove                        | 156    |
| 14061860 | Trousers                                | 53       |                      | Under wear Long Johns EXO DRY           | 129        |          | Mechanics Glove                       | 158    |
| 14071800 |                                         | 56       | 18491732             | UnderwearLong Johns 100% merino         | 129        |          | Fingerless Glove                      | 158    |
| 14091845 | Lightweight service trouser             | 53       | 18501950             | EXOWARM<br>Childrens checked trousers   | 138        |          | Craftsman Glove - Breathable          | 156    |
| 14471800 | Shorts                                  | 56       |                      | Children's Winter Trouser               | 138        | 22353915 | Craftsman Glove - Stretch             | 156    |
| 14511811 | Trousers                                | 63       |                      | Winter trouser high vis                 | 99         | 22373921 | Craftsman Lined Glove                 | 160    |
| 14541835 | Garden trousers                         | 27       |                      | Functional High Vis Over-Trousers       | 91         | 22383922 | Deerskin lined glove                  | 159    |
| 14551835 | Pirate garden trouser                   | 28       |                      |                                         |            | 22393923 | Deerskin lined glove                  | 159    |
|          | Service Trouser Stretch                 | 52       |                      | Highviz shell trouser                   | 91         | 22403930 | High Vis Lined Glove                  | 159    |
| 14641835 | GARDEN SHORTS                           | 28       |                      | Rain Trousers                           | 105        | 22423932 | High Vis Mesh Glove                   | 156    |
| 14701860 |                                         | 63       |                      | Multinorm Winter Trouser                | 68         | 22433940 | Craftsman Glove - Water Repellent     | 157    |
| 14741835 | Garden kilt                             | 28       |                      | High vis Winter Trousers                | 99         | 22443941 | Craftsman Glove - Anti Slip           | 157    |
|          | Multinorm trouser                       | 66       |                      | Winter Trouser High Vis                 | 99         |          | Mechanics Glove                       | 158    |
|          | Service trousers                        | 55       |                      | Winter Trouser High Vis                 | 99         |          | Lined mechanics glove                 | 160    |
|          | Trousers Craftsman X1500                | 16       |                      | Trousers Heavyweight                    | 128        |          | Craftsman lined glove                 | 160    |
|          | Trousers Craftsman X1500                | 16       |                      | Thermo Trousers Heavyweight Extreme     | 128        |          | Craftsman Winter Glove                | 160    |
|          | Trousers Craftsman X1500                | 16       |                      | Boxer shorts 2-pack                     | 169        |          | Craftsman Glove - BLK Grip            | 157    |
|          | Trousers Craftsman X1500                | 16       |                      | Multinorm Long Johns                    | 74         |          | Craftsman Glove - Cut Resistant       | 156    |
|          | Craftsman Trousers X1500 Softshell      | 116      | 19151900             | Highvisibility chainsaw chaps           | 31         |          | Craftsman Glove - Flex Fit            | 157    |
|          | Pirate Shorts X1500                     | 17       | 19201900             | Highvisibility chainsaw trouser         | 31         |          | Waterproof lined glove                | 160    |
|          | Pirate Shorts X1500                     | 17       | 19571845             | URBAN Shorts X1900                      | 52         |          | Craftsman Glove 12-pack               | 155    |
|          | Shorts X1500                            | 17       | 19581845             | URBAN Pirate X1900                      | 52         |          | Craftsman Glove 12-pack               | 155    |
|          | Shorts X1500                            | 17       | 19591140             | X1900 URBAN TROUSER                     | 53         |          | Craftsman Glove 6-pack                | 159    |
| 15021370 |                                         | 24       | 19591845             | X1900 URBAN TROUSER                     | 52         |          | Craftsman Glove - Cut Resist          | 155    |
|          |                                         | 25       | 19601140             | Craftsman trouser                       | 12         |          | Craftsman Glove - Cut Resist          | 155    |
| 15041860 |                                         | 25       | 19601141             | Craftsman Trouser Stretch X1900         | 13         |          |                                       |        |
|          | Floorlayer Trouser                      |          | 19601145             | Craftsman trouser                       | 12         |          | Safety Boots - Fur Lined              | 145    |
|          | Pirate shorts                           | 25       | 19611146             | Craftmans trousers NYCO                 | 13         |          | Safety Boots - Fur Lined              | 145    |
|          | X1500 High Vis                          | 78       | 19621140             | Craftsman pirate shorts X1900           | 13         | 23050000 |                                       | 143    |
|          | X1500 Painter Trouser                   | 34       |                      | Craftsman pirate shorts X1900           | 13         |          | Safety shoe - S3 SRC                  | 141    |
|          | X1500 Painters Pirate Trouser           | 34       |                      | Craftsman Trouser Stretch               | 12         |          | Safety shoe - S3 SRC                  | 141    |
|          | X1500 Painters Shorts                   | 34       | 20030000             |                                         | 166        |          | Safety Sandal - Steel Toecap          | 141    |
|          | Winter Trousers                         | 20,115   |                      | Helmet liner                            | 167        |          | Safety boots                          | 143    |
|          | Trousers without Nailpockets            | 24       |                      | High Vis Reflective Beanie              | 100,166    |          | Safety boots                          | 143    |
|          | Children's High Vis Trousers            | 137      | 20092003             | 9                                       | 107        |          | Safety Shoe - S3                      | 141    |
|          | Lightweight Craftsman trouser           | 21       | 20111024             |                                         | 166        |          | Winter boot - Thinsulate              | 144    |
|          | Craftsman Shorts Lightweight            | 21       | 20151900             |                                         | 100,166    |          | Winter boot - Thinsulate              | 144    |
| 15291370 | High visibility Trousers                | 78       | 20151988             |                                         | 166        | 24160001 | Winter boot - High Ankle              | 144    |
| 15291860 | High visibility Trousers                | 78       | 20161003             | '                                       | 167        | 24180000 | Safety shoe heat resistant            | 142    |
| 15301145 | Trousers                                | 21       | 20200000             |                                         | 167        | 24190000 | Safety boot heat resistant            | 142    |
| 15301310 | Trousers                                | 21       |                      |                                         | 167        | 24200000 | Safety Rubber Boot                    | 145    |
| 15301370 | Trousers                                | 18       |                      | Helmet Hood                             |            | 24213909 | Safety boot                           | 145    |
| 15301860 | Trousers                                | 22       | 20331733             |                                         | 167        |          | Neoprene Safety boots                 | 145    |
| 15311210 | Trousers                                | 35       |                      | Neck warmer                             | 167        | 24270000 | Neoprene Boots                        | 145    |
| 15321370 | Trousers                                | 20       |                      | Multinorm collar/bandana                | 74         | 24283907 | Safety sandal - Composite Toecap      | 141    |
| 15321860 |                                         | 23       |                      | Multinorm balaclava                     | 74         |          | Safety shoe - Lightweight             | 142    |
| 15331860 | High visibility trousers                | 78       |                      | Baseball Cap Without Lago               | 168        | 24303905 | Safety shoe - Alum Toe Cap            | 142    |
| 15341310 | Shorts                                  | 21       |                      | Baseball Cap Without Logo               | 168        |          | Safety shoe                           | 143    |
| 15341370 |                                         | 18       |                      | Flex fit baseball cap                   | 168        | 24403904 | Safety shoe                           | 142    |
| 15341860 |                                         | 22       | 20491350             |                                         | 168        |          | Safety boots                          | 143    |
|          | High vis shorts                         | 82       |                      | Knitted hat                             | 139        |          | Ultimate Safety Winter Boot           | 144    |
|          | Painters Shorts                         | 35       |                      | Anti Flame ID-pocket                    | 75         |          | Winter boot                           | 144    |
|          | High vis Shorts                         | 82       |                      | Anti Flame ID-pocket                    | 75         |          | Insole Comfort                        | 152    |
|          | Zip-Off Trousers                        | 21       | 21101800             | ID-pocket                               | 169        |          | Insole Comfort Gel                    | 152    |
|          | High visibility pirate shorts           | 82       |                      | Telephone Pocket                        | 169        |          | Insole High Arch                      | 152    |
|          | Pirate Shorts                           | 35       |                      | Nail Pockets (1574)                     | 75         |          | Insole Neutral Arch                   | 152    |
|          | Pirate Shorts                           | 18       | 21231507             | Leg Pocket                              | 75         |          | Insole Low Arch                       | 152    |
|          | Pirate Shorts                           | 20       | 21241507             | Screwdriver Pocket                      | 75         |          | Safety shoe                           | 142    |
|          |                                         | 135      | 21251860             | Nail pockets (Pairs)                    | 170        |          |                                       | 143    |
|          | Ladies High Vis Craftsman Trouser       |          | 21291860             | Size Adjuster For 3105 Waistcoat        | 170        |          | Safety boot                           | 143    |
|          | Children's Trousers                     | 137      | 21300000             | •                                       | 169        |          | Safety boot                           |        |
|          | Ladies Kneepad Trouser                  | 133      |                      | Heat transfer reinforcement             | 171        |          | Bib Overalls                          | 35     |
|          | 1500 Children's trousers                | 137      |                      | Braces to trousers 8650                 | 31,169     |          | Bib Overalls                          | 19     |
|          | X1500 Children's Painter Trousers       | 137      |                      | Braces to trousers 1862                 | 99,169     |          | Bib Overalls                          | 23     |
|          | Children's pirate trousers              | 137      |                      | Multinorm hood                          | 68         |          | Bib Overalls                          | 23     |
| 15501370 |                                         | 20       |                      | Multinorm Detachable Nail pocket        | 75         |          | Bib Overalls High vis                 | 83     |
|          | Highvisibility trouser                  | 80       |                      | Nail pockets for 1810, 1883, 1885, 2660 | 99,114,170 |          | Multinorm Bib trouser                 | 67     |
|          | Ventilated High Vis trousers            | 80       | 21001948             | (2-pack)                                | 55,114,170 |          | Bib Overalls                          | 57     |
|          |                                         |          |                      |                                         |            |          |                                       | 35     |
|          | High vis trousers without nail pockets  | 80       | 21901093             | Dry Sock 2-pack                         | 150        | 26111210 | Bib Overalls                          | 30     |
| 15661811 |                                         | 80<br>93 | 21901093<br>21911094 | Dry Sock 2-pack                         | 150<br>150 |          | Bib Overalls Children's' Bib Overalls | 137    |

| Item no. | Product                                                         | Page      | Item no. | Product                                                | Page       | Item no. | Product                                           | Page           |
|----------|-----------------------------------------------------------------|-----------|----------|--------------------------------------------------------|------------|----------|---------------------------------------------------|----------------|
| 26501800 | Sleeveless Overalls                                             | 23        | 33801070 | High visibility t-shirt                                | 85         | 48532560 | Fleece Jacket High Visibility                     | 90             |
| 26501860 | Sleeveless Overalls                                             | 23        | 33811070 | High visibility long-sleeved t-shirt                   | 85         | 48541977 | Garden jacket                                     | 29             |
| 26521860 | Sleeveless Overalls                                             | 23        | 33821011 | Higvisibility t-shirt                                  | 85         | 48581977 | Children's Winter Jacket                          | 138            |
| 26531804 | High vis sleeveless overall                                     | 83        | 33831011 | Highvisibility long sleeve t-shirt                     | 85         | 48602003 | Rain set                                          | 139            |
| 26541835 | Garden Bib overalls                                             | 27        | 33861013 | High Vis T-shirt                                       | 84         | 48611811 | Winter jacket                                     | 113            |
| 26601804 | BIB trouser                                                     | 83        | 33871030 | High Vis T-shirt                                       | 84         | 48621811 | Winter jacket                                     | 98             |
| 26641800 | Industry BIB Overall                                            | 59        | 33891050 | Non-branded Polo shirt                                 | 41         | 48632502 | Furry Pile Jacket                                 | 123            |
| 26781506 | Multinorm Sleeveless Overall                                    | 67        | 33901050 | Ladies Polo Shirt                                      | 134        | 48651900 | Painters lined jacket                             | 37             |
| 28101988 | Winter Bib Overalls                                             | 114       | 33981157 | Hoodie with full zipper                                | 46         | 48661946 | Rain Jacket                                       | 105            |
|          | High vis vest class 3                                           | 87        | 33991157 |                                                        | 46         |          | Shell jacket                                      | 118            |
|          | Anti-Flame Waistcoat High Vis Cl 3                              | 73        |          | Body warmer                                            | 112        |          | Winter jacket High Vis                            | 98             |
|          | High vis Tool Vest                                              | 87        |          | Windproof Fleece vest                                  | 121        |          | Winter jacket High Vis                            | 97             |
|          | High vis Waistcoat                                              | 87        | 40001202 |                                                        | 171        |          | Anti-Flame Winter jacket                          | 72             |
|          | Hi-vis softshell vest                                           | 93        |          | Stretch Belt                                           | 165        |          | Children's pile jacket                            | 139            |
|          | Multinorm sweatshirt                                            | 71        |          | Stretch Belt                                           | 165        |          | Winter jacket                                     | 110            |
|          | Multinorm Waistcoat                                             | 67        | 40060000 |                                                        | 165        |          | Winter jacket                                     | 102,113        |
|          | Multinorm sweatshirt<br>90L TRAVEL BAG                          | 67<br>170 |          | Leather Belt<br>Gel Kneepads - Heavy Duty              | 165<br>171 |          | Winter jacket Lightweight lined functional jacket | 110<br>103,111 |
|          | 110 L Travel bag                                                | 170       | 40081015 |                                                        | 169        |          | Heavyweight Top                                   | 128            |
| 31001370 |                                                                 | 170       |          | Long Knee pads                                         | 171        |          | Thermo Top Heavyweight Extreme                    | 128            |
| 31001370 |                                                                 | 17        |          | Hammer loop                                            | 169        |          | Super lightweight Fleece jacket                   | 120            |
| 31051370 |                                                                 | 19        |          | High vis Jacket                                        | 79         |          | Functional jacket                                 | 118            |
| 31051370 |                                                                 | 22        |          | Ladies High Vis Jacket                                 | 135        |          | Underwear Crew neck 100% merino                   | 129            |
|          | Garden Waistcoat                                                | 29        |          | High vis Jacket class 2                                | 79         |          | EXOWARM                                           |                |
| 31601860 |                                                                 | 57        | 40291370 | •                                                      | 37         |          | Multinorm basic zip neck                          | 129            |
|          | Industry waistcoat                                              | 59        |          | Canvas Belt                                            | 165        | 48991732 | Zip-neck 100% Merino Underwear                    | 65,129         |
|          | Flannel Shirt Ladies                                            | 134       |          | Anti-scratch Belt                                      | 165        | 49002517 | EXOWARM<br>High vis softshell jacket              | 92             |
|          | Lined Flannel Shirt                                             | 122       |          | Anti-Flame belt                                        | 75         |          | Highvisibility jacket                             | 31,79          |
|          | Lined flannel shirt                                             | 122       | 40401370 |                                                        | 19         |          | Winter jacket                                     | 103,113        |
|          | Flame shirt                                                     | 71        | 40411860 |                                                        | 22         | 49252505 |                                                   | 123            |
| 32281515 | Flame shirt                                                     | 67        | 40511811 |                                                        | 63,79      |          | Knitted jacket                                    | 29,121         |
| 32301135 |                                                                 | 43        |          | Industry Jacket                                        | 60         |          | Ladies knitted jacket                             | 133            |
| 32351190 |                                                                 | 43        |          | Industry Jacket                                        | 58         |          | Knitted jacket                                    | 121            |
| 32401190 | Shirt, Short Sleeve                                             | 43        |          | Profile Jacket                                         | 60         |          | Pro Softshell Jacket                              | 116            |
| 32501125 | Carpenters Smock                                                | 20        | 40591140 | Craftsman Denim Jacket                                 | 13         |          | Original Soft-shell Jacket                        | 29,117         |
| 32601130 | Flannel Shirt                                                   | 42        | 40631860 | Jacket                                                 | 24         |          | Light Softshell Jacket                            | 37,116         |
| 32901130 | Lined Flannel Shirt                                             | 122       | 40641811 | Highvisibility jacket                                  | 80         |          | Winter Parka                                      | 111            |
| 32951129 | Denim Shirt                                                     | 43        | 40681530 | Multinorm Winter Jacket                                | 68         |          | High vis shell jacket                             | 91             |
| 32991136 | Flannel Shirt                                                   | 42        | 40741507 | Anti-Flame Jacket                                      | 72         | 49881987 | Shell jacket                                      | 118            |
| 33001025 | T-Shirt                                                         | 40        | 40871506 | Multinorm jacket                                       | 66         | 49931010 | Microfleece jacket                                | 103,119        |
| 33001030 | T-Shirt                                                         | 40        |          | Service jacket                                         | 55         | 49951010 | Branded Super Light Fleece                        | 119            |
| 33001033 | T-Shirt                                                         | 40        | 41111202 | Kneepad, multipack 30                                  | 171        | 49971010 | Micro fleece jacket                               | 119            |
|          | T-SHIRT 10-PACK                                                 | 40        | 43012000 | *                                                      | 105        | 49991052 | Under wear Crew neck EXODRY                       | 129            |
|          | Ladies T-Shirt                                                  | 134       |          | Rain jacket, heavy weight                              | 106        | 51501800 | Long Coat                                         | 57             |
| 33051035 |                                                                 | 41        |          | FR rainjacket                                          | 73         |          | Industry Overall                                  | 60             |
|          | Ladies Polo Shirt                                               | 134       |          | High vis Rain Jacket                                   | 107        |          | Industry Overall                                  | 58             |
|          | High visibility Polo Shirt                                      | 86        |          | High vis Rain Coat                                     | 107        |          | Anti-Flame Overall                                | 72             |
|          | High vis Polo Shirt                                             | 86        |          | Rain jacket, heavy weight extreme                      | 106        | 61511000 |                                                   | 57             |
|          | High vis Polo Shirt                                             | 86<br>86  |          | Winter Parka                                           | 111<br>98  | 61511100 |                                                   | 57             |
|          | High visibility T-Shirt                                         |           |          | Parka High Vis                                         | 112        | 61511370 |                                                   | 19             |
| 33201040 | I-shirt long sleeves                                            | 48        |          | Ladies High Vis Winter Parka<br>Multinorm Winter Parka | 135<br>68  | 62701800 |                                                   | 57             |
|          | T-shirt UV-protection                                           | 39        | 47201210 |                                                        | 61         |          | Multinorm Winter Overall                          | 68<br>83       |
| 33241050 |                                                                 | 41,59     | 47201210 |                                                        | 61         |          | High-visibility overall Multinorm Overall         | 67             |
|          | T-Shirt 5 pack                                                  | 40        | 47702954 |                                                        | 123        |          | Anti-Flame Overall                                | 71             |
|          | T-Shirt 5 pack                                                  | 40        |          | Anti-Flame Jacket                                      | 71         |          | Winter overall, High visibility                   | 100            |
|          | T-Shirt 5 pack                                                  | 40        |          | Winter Jacket                                          | 112        |          | Winter Overall                                    | 115            |
|          | Pique UV-protection                                             | 39        |          | Winter jacket                                          | 112        |          | Shell coverall                                    | 103,115        |
|          | Branded Polo shirt                                              | 41        | 48051900 |                                                        | 112        |          | Winter coverall                                   | 103,115        |
|          | Flannel shirt                                                   | 42        |          | Lightweight lined functional jacket                    | 111        |          | Underwear set EXOLIGHT                            | 32,128         |
| 33331029 | T-shirt slim fit                                                | 40        |          | Winter Jacket                                          | 20,113     |          | Ladies Profile Trouser                            | 132            |
| 33351157 | SWEATSHIRT                                                      | 46        |          | Winter Jacket                                          | 112        |          | Ladies Service Trouser                            | 132            |
| 33371051 | High Vis T-shirt                                                | 84        | 48191977 | Ladies High Vis Winter Jacket                          | 135        |          | Ladies Garden Trouser                             | 27,133         |
| 33391034 | Heavy Tee long sleeves                                          | 28,48     | 48271977 | High Vis Winter Jacket, PU                             | 98         | 71591845 | Service Trouser Stretch Ladies                    | 132            |
| 33401158 |                                                                 | 49        |          | High Vis Winter Jacket                                 | 98         | 71901835 | Ladies service trouser - Recycled Polyester       | 55,132         |
|          | Sweatshirt High Vis                                             | 86        | 48292505 |                                                        | 123        | 81702515 | Softshell Gilet                                   | 29,117         |
|          | Hooded Sweater High Visibility                                  | 86        |          | Fleece Jacket                                          | 120        |          | Knitted pullover                                  | 48             |
|          | Ladies Hooded Sweater High Vis                                  | 135       |          | Fleece Pullover                                        | 120        |          | Winter Sleeveless overalls, High vis              | 100            |
|          | Sweatshirt full zip                                             | 28,47     |          | Fleece Jacket High visibility                          | 90         | 85051804 |                                                   | 87             |
|          | Painters sweatshirt                                             | 36,47     |          | Windproof Fleece jacket                                | 37,121     |          | Craftsman Kilt                                    | 36             |
|          | Half-zip 2-tone                                                 | 48,59     |          | Windproof Fleece jacket                                | 120        |          | Craftsman Kilt                                    | 19             |
|          | Highvisibility sweatshirt                                       | 86        |          | Waterproof High Vis Jacket                             | 91         |          | Children's T-shirt                                | 139            |
|          | High Vis Sweater                                                | 84        |          | High vis Soft-shell Jacket                             | 93         | 90640000 |                                                   | 168            |
|          | T-Shirt, V-Neck                                                 | 40        |          | High Via Flagge Jacket Class 2                         | 93         | 90831049 | Neckwarmer                                        | 166            |
|          | College Jersey                                                  | 47        |          | High Vis Fleece Jacket Class 3                         | 90         |          |                                                   |                |
|          | Half zipped college jersey<br>Sweatshirt with hood, full zipped | 47<br>47  |          | Lightweight fleece jacket<br>Winter Jacket             | 120<br>113 |          |                                                   |                |
|          | Sweatshirt with half zip                                        | 36,49     |          | Ladies Soft-shell Jacket                               | 133        |          |                                                   |                |
|          | Sweater with Collar                                             | 49        |          | Functional jacket                                      | 118        |          |                                                   |                |
|          | Sweatshirt with full zin                                        | 36 49     |          | Children's winter jacket                               | 138        |          |                                                   |                |

33711158 Sweatshirt with full zip

33721158 Sweatshirt Ladies

33741726 Flame retardant pique

36,49

71

36,134

48481977 Children's winter jacket

**48492545** High vis PU Fleece Jacket Class 2

**48511811** Winter Jacket

138

63,98







